



May 24, 2021

Mr. Chris Bennett Olam Spices 47641 W Nees Ave Firebaugh, CA 93622

Re: Final - Authorities to Construct / Certificates of Conformity (Significant

Mod)

Facility Number: C-7748
Project Number: C-1203750

Dear Mr. Bennett:

The Air Pollution Control Officer has issued Authorities to Construct (ATCs) C-7748-1-7, -2-10, -10-15, -11-15, -13-13, -16-12, -22-3, and -23-0 with Certificates of Conformity to Olam Spices at 47541 W Nees Ave, Firebaugh, CA. The modification consists of installation of a new pasteurization operation (permit unit C-7748-23), consisting of two 6 MMBtu/hr each natural gas-fired dryers and associated equipment, to the existing vegetable dehydration operations (permit unit -10, -11, -13, and -22). The new pasteurization operation will be included in an existing Specific Limiting Condition (SLC), which limits the annual NOx, SOx, PM10, CO, and VOC emissions shared by permit units -10, -11, -13, -16, and -22. The existing SLC will be increased for SOx, PM10, CO and VOC emissions due to addition of the new operation. Since a new unit will be added to the existing SLC and the SLC will be modified, all existing units (-10, -11, -13, -16, and -22) which are part of the SLC will also be modified with this project. In addition, two existing vegetable milling operations (permit units -1 and -2) will be modified in this project to add new cyclones, add new unit -23 to existing baghouses shared with units -1 and -2, and to correct the equipment listed on each permit.

Enclosed are the ATCs and a copy of the notice of final action that has been posted on the District's website (www.valleyair.org).

Notice of the District's preliminary decision to issue the ATCs was posted on April 21, 2021. The District's analysis of the proposal was also sent to CARB and US EPA Region IX on April 21, 2021. No comments were received following the District's preliminary decision on this project.

Samir Sheikh
Executive Director/Air Pollution Control Officer

Mr. Chris Bennett Page 2

Also enclosed is an invoice for the engineering evaluation fees pursuant to District Rule 3010. Please remit the amount owed, along with a copy of the attached invoice, within 60 days.

Prior to operating with the modifications authorized by the ATCs, you must submit an application to modify the Title V permit as an administrative amendment in accordance with District Rule 2520, Section 11.5. Application forms are found on the District's website at www.valleyair.org/permits/TVforms.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Errol Villegas, Permit Services Manager, at (559) 230-5900.

Sincerely,

Brian Clements

Director of Permit Services

Enclosures

cc: Courtney Graham, CARB (w/enclosure) via email cc: Laura Yannayon, EPA (w/enclosure) via EPS





PERMIT NO: C-7748-1-7 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

MODIFICATION OF VEGETABLE MILLING OPERATION (MILL ROOM #1) CONSISTING OF A SWECO SEPARATORS, HAMMER MILL, POWDER MILL, ROLLER MILL, ROTO SEIVE, DUMP STATIONS, VIBRATING TABLE, GREAT WESTERN ROTATING SCREEN, AIR TABLE, AND TWO POWDER CONSOLIDATION UNITS (BAGHOUSE UNITS) ALL SERVED BY A 22,000 CFM SAUNCO MODEL 128FLB-144 BAGHOUSE DUST COLLECTOR (SHARED WITH UNIT -2) AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -2, -10, -11) AND A SCANMASTER SATAKE COLOR SORTER: ADD A NEW CYCLONE SEPARATOR AND CORRECT EQUIPMENT DESCRIPTION TO INCLUDE EXISTING CYCLONE ALL SERVED BY 22,000 CFM SAUNCO MODEL 128FLB-144 BAGHOUSE (SHARED WITH UNIT -2) AND INCLUDE EMISSIONS FROM UNIT -23 TO SAUNCO MODEL 128FLB-144 BAGHOUSE (SHARED WITH UNIT -2), AND INCLUDE EMISSIONS FROM UNIT -23 TO 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE (SHARED WITH UNITS -2, -10, & -11)

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 4. Visible emissions from each baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services

- 5. Each baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Each baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Material removed from each baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The Saunco baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 9 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The Donaldson baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Differential operating pressure of each baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Each baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Emissions from the vegetable milling room shall not exceed 0.052 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The daily material processed shall not exceed 150 tons/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The annual material processed shall not exceed 23,255 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable milling room. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit





PERMIT NO: C-7748-2-10 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

MODIFICATION OF VEGETABLE MILLING OPERATION (MILL ROOM #2 & 3) CONSISTING OF MTMA SEPARATORS, MVSB SEPARATORS, SWECO SEPARATORS, UNIFLOW SEPARATORS, PRECISION SIZER SEPARATORS, GREAT WESTERN ROTATING SCREEN SEPARATORS, HAMMER MILLS, CAGE MILLS, DESTONERS, DRAG CHAIN CONVEYORS, VIBRATING TABLES, BUCKET ELEVATORS, BELT CONVEYORS, SCAN MASTER SATAKE COLOR SORTERS, CYCLONE SEPARATORS, SCREW CONVEYORS, ALL SERVED BY A 22,000 CFM SAUNCO MODEL SJB12-144-2880 BAGHOUSE AND 22,000 CFM SAUNCO MODEL 128FLB-144 BAGHOUSE (SHARED WITH UNIT -1); TWO PRESSURE FANS, VIBRATORY DRUM FILLING STATIONS, TOTE/SUPERSACK FILLING STATIONS, CABLEVEY TRANSPORT LINES, AIRLOCKS, AND FANS, ALL SERVED BY SAUNCO MODEL SJB12-144-2880 BAGHOUSE; AND POWDER RESCREENER, POWDER/GRANULATED GREAT WESTERN ROTATING SCREEN SEPARATORS, BAUERMEISTER POWDER MILLS, FITZ MILLS, ROLLER MILLS, DRUM DUMPER, P1 BIN, P2/P3 BIN, P4 BIN, HOLDING/SURGE BINS, COOL DOWN BINS, BATCH BLENDERS, PACKOUT INFEED RESCREENERS, INFEED CONVEYORS, SCREW CONVEYORS, SURGE HOPPERS, AUGER PACKER, CYCLONE SEPARATORS, AIRLOCKS, AND FANS, ALL SERVED BY A 11,689 CFM AIRLANCO MODEL 144AVS12 BAGHOUSE AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -1, -10, -11): INCLUDE EMISSIONS FROM UNITS -13 AND -23 TO 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE (SHARED WITH UNITS -1, -10, & -11), ADD TWO NEW CYCLONE SEPARATORS SERVED BY SAUNCO MODEL SJB12-144-2880 BAGHOUSE, INCLUDE EMISSIONS FROM (-23) UNIT TO SAUNCO MODEL 128FLB-144 BAGHOUSE (SHARED WITH UNIT -1), RENAME THE DRUM DUMPER TO DUMP STATION

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services
C-7748-2-10: May 24 2021 8:37AM -- AHMADS: Joint Inspection NOT Required

- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 4. Visible emissions from each baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
- 5. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. Each gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 7. Each Saunco baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 9 inches water column. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 8. The Airlanco baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 9. Each baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Each baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Material removed from each baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Replacement bags for each baghouse numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Each baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Emissions from the vegetable milling room shall not exceed 0.052 lb-PM10 per ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Emissions from the powder consolidation system shall not exceed 0.0024 lb-PM10 per ton of powder processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Emissions from the packing system shall not exceed 0.052 lb-PM10 per ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. The daily throughput (weight of material processed) of Mill Room #2 & 3 overall shall not exceed 225 tons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. The annual throughput (weight of material processed) of Mill Room #2 & 3 overall shall not exceed 36,000 tons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain daily and annual records of the total weight of material processed in Mill Room #2 & 3. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. Differential operating pressure of each baghouse shall be monitored and recorded on each day that the specific baghouse operates. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 21. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit

- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 23. Visible emissions from the baghouses serving the milling room and packing system shall be evaluated using EPA Method 22 for a period of at least 6 minutes at least once during each day that the milling room and packing system are operated. Records of visible emissions evaluations shall be maintained. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 24. If visible emissions from the baghouses serving the milling room and packing system are observed, the permittee shall investigate the cause of visible emissions and take corrective action to minimize emissions and prevent recurrence of emissions as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 25. During each day of operation, the permittee shall record the pressure drops of the baghouses serving the milling room and packing system, and compare the readings to the acceptable ranges. Upon detecting any excursion from the acceptable pressure drop ranges, the permittee shall investigate the excursion and take corrective action to minimize excessive emissions and prevent recurrence of the excursion as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR Part 64.7. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR Part 64.9. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 28. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit





PERMIT NO: C-7748-10-15 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

MODIFICATION OF 54 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE A) WITH MAXON MODEL SERIES A NATURAL GASFIRED BURNERS SERVED BY TWO CYCLONES AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -1, -2, & -11): ADD PERMIT UNIT -23 INTO THE EXISTING SLC (SHARED BY UNITS -10, -11, -13, -16 AND -22); INCREASE THE SLC FOR SOX, PM10, CO, AND VOC; ADD A NEW CYCLONE SEPARATOR (SHARED WITH UNIT -23) SERVED BY DONALDSON MODEL 225FS BAGHOUSE (SHARED WITH UNITS -1, -2, -11, -13, & -23); AND ADD A NEW IN FEED HOPPER AND TWO DRAG-CHAIN CONVEYORS (SHARED WITH UNITS -11, -13, & -23)

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Authority to Construct (ATC) permits C-7748-10-15, -11-15, -13-13, -16-12, -22-3, and -23-0 shall be implemented concurrently. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Visible emissions from each baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
- 5. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services
C-7748-10-15: May 24 2021 8:38AM - AHMADS: Joint Inspection NOT Required

- 6. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 7. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. The baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The Donaldson baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Differential operating pressure of the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The unit shall only be fired on PUC quality natural gas. [District Rules 2201, 4309 and 4801] Federally Enforceable Through Title V Permit
- 16. This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 17. The combined annual emissions from units -10, -11, -13, -16, -22, and -23, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 2,096 lb-SOx/year, 9,598 lb-PM10/year, 113,023 lb-CO/year, or 9,736 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 18. The combined daily material processed by units -10, -11, and -13 shall not exceed 375 ton/day of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. The combined annual material processed by units -10, -11, and -13 shall not exceed 59,255 tons/year of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. PM10 emissions from the handling of dehydrated material not exceed 0.0005 lb-PM10/ton material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NOx @ 19% O2 or 0.06 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O2 or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 22. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 24. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit

- 25. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable dehydration line. [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
- 27. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, -22, and -23 on a rolling 12-month basis. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 28. Monthly combined NOx emissions from units -10, -11, -13, -16, -22, and -23 shall be calculated as follows: Monthly combined NOx emissions = (Fuel usage by units -10, -11, -13, and -22 in MMBtu/month x 0.06 lb-NOx/MMBtu) + (Fuel usage by unit -16 in MMBtu/month x 0.0184 lb-NOx/MMBtu) + (Fuel usage by unit -23 in MMBtu/month x 0.0492 lb-NOx/MMBtu). [District Rule 2201] Federally Enforceable Through Title V Permit
- 29. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit





PERMIT NO: C-7748-11-15 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

MODIFICATION OF 54 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE B) WITH MAXON MODEL SERIES A NATURAL GASFIRED BURNERS SERVED BY TWO CYCLONES AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -1, -2, & -10): ADD PERMIT UNIT -23 INTO THE EXISTING SLC (SHARED BY UNITS -10, -11, -13, -16 AND -22); INCREASE THE SLC FOR SOX, PM10, CO, AND VOC; ADD A NEW CYCLONE SEPARATOR (SHARED WITH UNIT -23) SERVED BY DONALDSON MODEL 225FS BAGHOUSE (SHARED WITH UNITS -1, -2, -10, -13, & -23); AND ADD A NEW INFEED HOPPER AND TWO DRAG-CHAIN CONVEYORS (SHARED WITH UNITS -10, -13, & -23)

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
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- 3. Authority to Construct (ATC) permits C-7748-10-15, -11-15, -13-13, -16-12, -22-3, and -23-0 shall be implemented concurrently. [District Rule 2201] Federally Enforceable Through Title V Permit
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- 5. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services C-7748-11-15: May 24 2021 8:43AM - AHMADS: Joint Inspection NOT Required

- 6. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 7. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. The baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The Donaldson baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Differential operating pressure of the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The unit shall only be fired on PUC quality natural gas. [District Rules 2201, 4309 and 4801] Federally Enforceable Through Title V Permit
- 16. This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 17. The combined annual emissions from units -10, -11, -13, -16, -22, and -23, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 2,096 lb-SOx/year, 9,598 lb-PM10/year, 113,023 lb-CO/year, or 9,736 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 18. The combined daily material processed by units -10, -11, and -13 shall not exceed 375 ton/day of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. The combined annual material processed by units -10, -11, and -13 shall not exceed 59,255 tons/year of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. PM10 emissions from the handling of dehydrated material not exceed 0.0005 lb-PM10/ton material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NOx @ 19% O2 or 0.06 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O2 or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 22. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 24. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit

- 25. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable dehydration line. [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
- 27. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, -22, and -23 on a rolling 12-month basis. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 28. Monthly combined NOx emissions from units -10, -11, -13, -16, -22, and -23 shall be calculated as follows: Monthly combined NOx emissions = (Fuel usage by units -10, -11, -13, and -22 in MMBtu/month x 0.06 lb-NOx/MMBtu) + (Fuel usage by unit -16 in MMBtu/month x 0.0184 lb-NOx/MMBtu) + (Fuel usage by unit -23 in MMBtu/month x 0.0492 lb-NOx/MMBtu). [District Rule 2201] Federally Enforceable Through Title V Permit
- 29. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit





PERMIT NO: C-7748-13-13 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

MODIFICATION OF 69 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE D) WITH TWO 20 MMBTU/HR MAXON MODEL NP1, THREE 8 MMBTU/HR MAXON MODEL NP1, AND ONE 5 MMBTU/HR NATURAL GAS-FIRED BURNERS SERVED BY TWO CYCLONES AND ASSOCIATED ONION SLICER EQUIPMENT: ADD PERMIT UNIT -23 INTO THE EXISTING SLC (SHARED BY UNITS -10, -11, -13, -16 AND -22); INCREASE THE SLC FOR SOX, PM10, CO, AND VOC; ADD A NEW CYCLONE SEPARATOR (SHARED WITH UNIT -23) SERVED BY DONALDSON MODEL 225FS BAGHOUSE (SHARED WITH UNITS -1, -2, -10, -11, & -23); AND ADD A NEW INFEED HOPPER AND TWO DRAGCHAIN CONVEYORS (SHARED WITH UNITS -10, -11, & -23)

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Authority to Construct (ATC) permits C-7748-10-15, -11-15, -13-13, -16-12, -22-3, and -23-0 shall be implemented concurrently. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Visible emissions from each baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
- 5. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services C-7748-13-13: May 24 2021 8:44AM - AHMADS: Joint Inspection NOT Required

- 6. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 7. The unit shall only be fired on PUC quality natural gas. [District Rules 2201, 4309 and 4801] Federally Enforceable Through Title V Permit
- 8. This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 9. The combined annual emissions from units -10, -11, -13, -16, -22, and -23, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 2,096 lb-SOx/year, 9,598 lb-PM10/year, 113,023 lb-CO/year, or 9,736 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 10. The combined daily material processed by units -10, -11, and -13 shall not exceed 375 ton/day of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The combined annual material processed by units -10, -11, and -13 shall not exceed 59,255 tons/year of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. PM10 emissions from the handling of dehydrated material not exceed 0.005 lb-PM10/ton material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NOx @ 19% O2 or 0.06 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O2 or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 14. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- 15. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 16. Permittee shall maintain records, which demonstrates the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- 17. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable dehydration line. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, -22, and -23 on a rolling 12-month basis. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. Monthly combined NOx emissions from units -10, -11, -13, -16, -22, and -23 shall be calculated as follows: Monthly combined NOx emissions = (Fuel usage by units -10, -11, -13, and -22 in MMBtu/month x 0.06 lb-NOx/MMBtu) + (Fuel usage by unit -16 in MMBtu/month x 0.0184 lb-NOx/MMBtu) + (Fuel usage by unit -23 in MMBtu/month x 0.0492 lb-NOx/MMBtu). [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit





PERMIT NO: C-7748-16-12 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

MODIFICATION OF 1877 HP DEUTZ MODEL TBG620V16 NATURAL GAS-FIRED IC ENGINE EQUIPPED WITH A MIRATECH SCR SYSTEM, POWERING A 1350 KW GENERATOR: ADD PERMIT UNIT -23 INTO THE EXISTING SLC (SHARED BY UNITS -10, -11, -13, -16, AND -22) AND INCREASE THE SLC FOR SOX, PM10, CO, AND VOC

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Authority to Construct (ATC) permits C-7748-10-15, -11-15, -13-13, -16-12, -22-3, and -23-0 shall be implemented concurrently. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. The PG&E utility meter shall not exceed a reading of 434,756 MCF. [District Rule 2080] Federally Enforceable Through Title V Permit
- 5. Permittee shall submit written notification to the District upon designating the unit as dormant or active. [District Rule 2080] Federally Enforceable Through Title V Permit
- 6. While dormant, normal source testing shall not be required. [District Rule 2080] Federally Enforceable Through Title V Permit
- 7. Upon recommencing operation of this unit, normal source testing shall resume. [District Rule 2080] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services C-7748-16-12: May 24 2021 8:45AM - AHMADS: Joint Inspection NOT Required

- 8. Any source testing required by this permit shall be performed within 60 days of recommencing operation of this unit, regardless of whether the unit remains active or is again designated as dormant. [District Rule 2080] Federally Enforceable Through Title V Permit
- 9. Records of all dates and times that this unit is designated as dormant or active, and copies of all corresponding notices to the District, shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 10. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 11. The unit shall only be fired on PUC quality natural gas. [District Rules 2201, 4702, and 4801] Federally Enforceable Through Title V Permit
- 12. The permittee shall install and operate a nonresettable fuel meter and a nonresettable elapsed operating time meter. In lieu of installing a nonresettable fuel meter, the owner or operator may use a non-resettable elapsed operating time meter in conjunction with the engine manufacturer's maximum rated fuel consumption to determine annual fuel usage. [District Rule 4702] Federally Enforceable Through Title V Permit
- 13. The natural gas usage in the IC engine shall not exceed 68.72 MMscf/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Emissions from this IC engine shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 (equivalent to 0.06 g-NOx/hp-hr), 0.011 g-SOx/hp-hr, 0.02 g-PM10/hp-hr, 71 ppmvd CO @ 15% O2 (equivalent to 0.6 g-CO/hp-hr), or 25 ppmvd VOC @ 15% O2 (equivalent to 0.15 g-VOC/hp-hr). [District Rules 2201 and 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
- 15. The ammonia (NH3) emissions shall not exceed 10 ppmvd @ 15% O2. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. The combined annual emissions from units -10, -11, -13, -16, -22, and -23, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 2,096 lb-SOx/year, 9,598 lb-PM10/year, 113,023 lb-CO/year, or 9,736 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 17. NOx, CO, VOC, and NH3 emissions shall be measured (source tested) not less than once every 12 months. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
- 18. Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702] Federally Enforceable Through Title V Permit
- 19. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported as methane. VOC, NOx, and CO concentrations shall be reported in ppmv, corrected to 15% oxygen. [District Rule 4702] Federally Enforceable Through Title V Permit
- 20. The following test methods shall be used for testing other than start-up testing: NOx (ppmv) EPA Method 7E or ARB Method 100, CO (ppmv) EPA Method 10 or ARB Method 100, VOC (ppmv) EPA Method 25A or 25B, or ARB Method 100, stack gas oxygen EPA Method 3 or 3A or ARB Method 100, and ammonia BAAQMD ST-1B. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4702] Federally Enforceable Through Title V Permit
- 21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit

- 23. The permittee shall monitor and record the stack concentration of NOx, CO, O2, and NH3 at least once every month (in which a source test is not performed). NOx, CO, and O2 concentrations shall be preformed using a portable emission monitor that meets District specifications. NH3 monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 4102 and 4702] Federally Enforceable Through Title V Permit
- 24. If the NOx or CO concentrations corrected to 15% O2, as measured by the portable analyzer, or the NH3 concentrations corrected to 15% O2, as measured by District approved gas-detection tubes, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 8 hours of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4102 and 4702] Federally Enforceable Through Title V Permit
- 25. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702] Federally Enforceable Through Title V Permit
- 26. This engine shall be operated and maintained in proper operating condition per the manufacturer's requirements as specified on the Inspection and Monitoring (I&M) plan submitted to the District. [District Rule 4702] Federally Enforceable Through Title V Permit
- 27. The permittee shall maintain records of: (1) the date and time of NOx, CO, O2 and NH3 measurements, (2) the O2 concentration in percent and the measured NOx, CO, and NH3 concentrations corrected to 15% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) the method of determining the NH3 emission concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4102 and 4702] Federally Enforceable Through Title V Permit
- 28. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type and quantity (cubic feet of gas or gallons of liquid) of fuel used, maintenance or modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. [District Rule 4702] Federally Enforceable Through Title V Permit
- 29. Permittee shall maintain annual records, updated monthly, of the natural gas usage. [District Rule 2201] Federally Enforceable Through Title V Permit
- 30. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, -22, and -23 on a rolling 12-month basis. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 31. Monthly combined NOx emissions from units -10, -11, -13, -16, -22, and -23 shall be calculated as follows: Monthly combined NOx emissions = (Fuel usage by units -10, -11, -13, and -22 in MMBtu/month x 0.06 lb-NOx/MMBtu) + (Fuel usage by unit -16 in MMBtu/month x 0.0184 lb-NOx/MMBtu) + (Fuel usage by unit -23 in MMBtu/month x 0.0492 lb-NOx/MMBtu). [District Rule 2201] Federally Enforceable Through Title V Permit
- 32. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4702] Federally Enforceable Through Title V Permit

33. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702] Federally Enforceable Through Title V Permit





PERMIT NO: C-7748-22-3 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

MODIFICATION OF 42.15 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE E) WITH THREE 9 MMBTU/HR MAXON MODEL NP-LE, ONE 6.9 MMBTU/HR MAXON MODEL NP-LE AND THREE 2.75 MMBTU/HR MAXON MODEL NP-LE NATURAL GAS-FIRED BURNERS: ADD PERMIT UNIT -23 INTO THE EXISTING SLC (SHARED BY UNITS -10, -11, -13, -16, AND -22) AND INCREASE THE SLC FOR SOX, PM10, CO, AND VOC

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Authority to Construct (ATC) permits C-7748-10-15, -11-15, -13-13, -16-12, -22-3, and -23-0 shall be implemented concurrently. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 5. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 6. The unit shall only be fired on PUC quality natural gas. [District Rules 2201, 4309 and 4801] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services
C-7748-22-3: May 24 2021 8:46AM -- AHMADS : Joint Inspection NOT Required

- This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 8. The combined annual emissions from units -10, -11, -13, -16, -22, and -23, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 2,096 lb-SOx/year, 9,598 lb-PM10/year, 113,023 lb-CO/year, or 9,736 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 9. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NOx @ 19% O2 or 0.06 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O2 or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 10. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- 11. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 12. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- 13. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, -22, and -23 on a rolling 12-month basis. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Monthly combined NOx emissions from units -10, -11, -13, -16, -22, and -23 shall be calculated as follows: Monthly combined NOx emissions = (Fuel usage by units -10, -11, -13, and -22 in MMBtu/month x 0.06 lb-NOx/MMBtu) + (Fuel usage by unit -16 in MMBtu/month x 0.0184 lb-NOx/MMBtu) + (Fuel usage by unit -23 in MMBtu/month x 0.0492 lb-NOx/MMBtu). [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit





PERMIT NO: C-7748-23-0 **ISSUANCE DATE:** 05/24/2021

LEGAL OWNER OR OPERATOR: OLAM SPICES

MAILING ADDRESS: 205 E RIVER PARK CIR, STE 310

FRESNO, CA 93720

LOCATION: 47641 W NEES AVE

FIREBAUGH, CA 93622

EQUIPMENT DESCRIPTION:

PASTEURIZATION OPERATION CONSISTING OF FOUR CYCLONE SEPARATORS (ONE SERVING DUMP STATION AND THREE SHARED WITH UNITS -10, -11, -13) ALL SERVED BY A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE (SHARED WITH UNITS -1, -2, -10, -11, & -13). AN INFEED HOPPER, TWO DRAG-CHAIN CONVEYORS, TWO WEIGH CONVEYORS, TWO SURFACE PASTEURIZATION SPRAY CHAMBERS, TWO FLUIDIZED BED DRYERS (12 MMBTU/HR TOTAL) EACH WITH A SHAKER CONVEYOR, A 6 MMBTU/HR NATURAL GAS-FIRED BURNER, AND A COOLING FAN, AND A TOTE OFF STATION INCLUDING A CYCLONE SEPARATOR; ALL SERVED BY A 22,000 CFM SAUNCO MODEL SJB12-144-2880 BAGHOUSE AND 22,000 CFM SAUNCO MODEL 128FLB-144 BAGHOUSE (BOTH BAGHOUSES ARE SHARED WITH UNITS -1 AND -2)

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Authority to Construct (ATC) permits C-7748-10-15, -11-15, -13-13, -16-12, -22-3, and -23-0 shall be implemented concurrently. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 5. Visible emissions from each baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director / APCO

Brian Clements, Director of Permit Services

- 6. Each baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Each baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Material removed from each baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the premises [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The Donaldson baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The Saunco baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 9 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Differential operating pressure of each baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Each baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. PM10 emissions from the cyclone separators shall not exceed 0.0005 lb-PM10/ton material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. The dryers shall only be fired on PUC quality natural gas. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 18. Emissions from the natural gas-fired units shall not exceed any of the following limits: 4.3 ppmvd NOx @ 19% O2 or 0.0492 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 42 ppmvd CO @ 19% O2 or 0.2924 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 19. The combined annual emissions from units -10, -11, -13, -16, -22, and -23, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 2,096 lb-SOx/year, 9,598 lb-PM10/year, 113,023 lb-CO/year, or 9,736 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 20. The daily material processed by the cyclone separators shall not exceed 375 ton/day of total material. [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. The annual material processed by the cyclone separators shall not exceed 59,255 tons/year of total material. [District Rule 2201] Federally Enforceable Through Title V Permit
- 22. Permittee shall maintain daily and annual records of the amount of material processed in the cyclone separators. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain annual records of the total amount of fuel used in the dryers. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. The permittee shall monitor and record each dryer stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications.

 Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rule 4309] Federally Enforceable Through Title V Permit

- 25. If either the NOx or CO concentrations from the dryer stack corrected to 19% O2 (or no correction if measured above 19% O2), as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rule 4309] Federally Enforceable Through Title V Permit
- 26. All alternate monitoring parameter emission readings for each dryer shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4309] Federally Enforceable Through Title V Permit
- 27. For each dryer, the permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 19% O2 (or no correction if measured above 19% O2), (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4309] Federally Enforceable Through Title V Permit
- 28. All emission measurements for each dryer shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4309. [District Rule 4309] Federally Enforceable Through Title V Permit
- 29. Source testing to measure NOx and CO emissions from each dryer when fired on natural gas shall be conducted within 60 days of initial start-up and at least once every 24 months thereafter. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 30. For emissions source testing, the arithmetic average of three 30-consecutive minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 4309] Federally Enforceable Through Title V Permit
- 31. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis. [District Rule 4309] Federally Enforceable Through Title V Permit
- 32. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rule 4309] Federally Enforceable Through Title V Permit
- 33. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rule 4309] Federally Enforceable Through Title V Permit
- 34. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 35. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 36. All test results for NOx and CO shall be reported in ppmv @ 19% O2 (or no correction if measured above 19% O2), corrected to dry stack conditions. [District Rule 4309] Federally Enforceable Through Title V Permit
- 37. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, -22, and -23 on a rolling 12-month basis. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit

- 38. Monthly combined NOx emissions from units -10, -11, -13, -16, -22, and -23 shall be calculated as follows: Monthly combined NOx emissions = (Fuel usage by units -10, -11, -13, and -22 in MMBtu/month x 0.06 lb-NOx/MMBtu) + (Fuel usage by unit -16 in MMBtu/month x 0.0184 lb-NOx/MMBtu) + (Fuel usage by unit -23 in MMBtu/month x 0.0492 lb-NOx/MMBtu). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. All records shall be maintained and retained on-site for a minimum of five (5) years and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit