



November 24, 2021

Mr. Mac McCullough Pacific Southwest Container, LLC 4530 Leckron Rd Modesto, CA 95357

Re: Notice of Final Action - Title V Permit

> Facility Number: N-8044 Project Number: N-1193264

Dear Mr. McCullough:

The District has issued the Final Title V Permit for Pacific Southwest Container, LLC. The preliminary decision for this project was made on September 8, 2021. comments were received subsequent to the District preliminary decision.

The public notice for issuance of the Final Title V Permit will be posted on the District's website (www.valleyair.org).

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Errol Villegas, Permit Services Manager, at (559) 230-5900.

Sincerely.

Brian Clements

Director of Permit Services

Enclosures

Courtney Graham, CARB (w/enclosure) via email CC:

Laura Yannayon, EPA (w/enclosure) via EPS

John Cadrett, Compliance Manager

Samir Sheikh **Executive Director/Air Pollution Control Officer**





Permit to Operate

FACILITY: N-8044 EXPIRATION DATE: 08/31/2026

LEGAL OWNER OR OPERATOR: PACIFIC SOUTHWEST CONTAINER, LLC

MAILING ADDRESS: 4530 LECKRON RD MODESTO, CA 95357

FACILITY LOCATION: 671 MARIPOSA RD

MODESTO, CA

FACILITY DESCRIPTION: WAREHOUSE

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Samir Sheikh
Executive Director / APCO

Brian Clements
Director of Permit Services

FACILITY: N-8044-0-0 **EXPIRATION DATE:** 08/31/2026

FACILITY-WIDE REQUIREMENTS

- 1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1 and Stanislaus County Rule 110] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0 and Stanislaus County Rule 110] Federally Enforceable Through Title V Permit
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/18/2014). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
- The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

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- 10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and Stanislaus County Rule 401] Federally Enforceable Through Title V Permit

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- 23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 24. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
- 31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
- 32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 34. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

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- 36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 39. On December 1, 2021 the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Annual Compliance Certification begin December 1 of each year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days of the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-8044-2-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

305 BHP CUMMINS MODEL CFP9E-F30 DIESEL FIRED EMERGENCY ENGINE (TIER 3 CERTIFIED) POWERING A FIRE PUMP.

PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
- 3. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 4. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, and 17 CCR 93115 and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 6. Emissions from this IC engine shall not exceed any of the following limits: 2.20 g-NOx/bhp-hr, 1.417 g-CO/bhp-hr, or 0.123 g-VOC/bhp-hr. [District Rule 2201 and 13 CCR 2423, 17 CCR 93115, and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 7. Emissions from this IC engine shall not exceed 0.118 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102 and 13 CCR 2423, 17 CCR 93115, and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 8. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems". Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702 and 17 CCR 93115 and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 9. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702 and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 10. An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 11. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.). For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

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12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-8044-3-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A 5-COLOR BOBST MODEL DRO 1632 RS NON-HEATSET FLEXOGRAPHIC PRINTER WITH FOLDER, GLUER, AND A ROTARY DIE-CUTTER

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 1.
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- VOC emissions from this permit unit shall not exceed any of the following limits: 16.7 lb/day and 5,817 lb/year (12month rolling total). [District Rule 2201] Federally Enforceable Through Title V Permit
- Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607] Federally Enforceable Through Title V Permit
- VOC content of the materials shall not exceed the following: (a) For Low-End Graphics printing, use inks with a VOC content of less than or equal to 0.3 lb/gal (less water and exempt compounds); (b). For High-End Graphics printing, use inks with a VOC content of less than or equal to 0.88 lb/gal (less water and exempt compounds); (c) For High-End Graphics printing with metallic inks, use inks with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (d) For coatings, use coatings with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (e) Use of adhesive with no VOC content; and (f) Use of fountain solutions (if applicable) with up to 8.0% VOC by volume. The use of specialty inks shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2201, 4607 and 4653] Federally Enforceable Through Title V Permit
- High-End Graphics print jobs are print jobs that require any of the following: a glossy finish, multiple colors, highly refined graphic image, or very high letter-quality printing. [District Rule 2201] Federally Enforceable Through Title V Permit
- Low-End Graphics print jobs are print jobs that does not qualify the definition of High-End Graphic print jobs. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
- For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, handheld spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit

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- 10. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
- 11. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit
- 12. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
- 13. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
- 14. Monthly records shall be maintained and contain the following information: (a) The name, type, quantity and VOC content (in lb/gal, less water and exempt compounds) of all inks, fountain solutions, wash primers, coatings, adhesives, solvents, and cleaning materials used or stored at the facility; (b) The combined total amount of VOC's emitted from the use of all VOC containing material (in pounds); (c) The dates of operation of this permit unit. A daily record of the type and amount of flexographic specialty inks used shall be maintained. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 15. Permittee shall maintain records of the daily VOC emissions in pounds from this permit unit. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, solvents, fountain solutions, wash primers, adhesives, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. On a monthly basis, the permittee shall calculate and record the monthly VOC emissions in pounds from this permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. On a monthly basis, the permittee shall calculate and record the annual VOC emissions in pounds by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

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PERMIT UNIT: N-8044-4-2 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

29.47 MMBTU/HR CLEAVER BROOKS MODEL CBEX-E 700-722-250ST NATURAL GAS-FIRED BOILER EQUIPPED WITH A CBEX ELITE LOW NOX BURNER SYSTEM AND UMICORE MODEL DNX-1029 SELECTIVE CATALYTIC REDUCTION (SCR) SYSTEM

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 1.
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- The unit shall only be fired on PUC-quality natural gas. [District Rules 2201, 4320, and 4801] Federally Enforceable Through Title V Permit
- A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of fuel combusted in the unit shall be installed, utilized and maintained. [District Rules 2201, 4305, 4306, and 4320, and 40 CFR 60.48c(g)] Federally Enforceable Through Title V Permit
- During startup or shutdown, the emissions control system shall be in operation, and emissions shall be minimized insofar as technologically possible. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- The total duration of startup events shall not exceed either of the following limits: 2.0 hour/day or 104 hour/year. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- The total duration of shutdown events shall not exceed either of the following limits: 0.5 hour/day or 26 hour/year. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- During startup, NOx emissions shall not exceed 50 ppmvd @ 3% O2 (equivalent to 0.061 lb/MMBtu). [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- During shutdown, NOx emissions shall not exceed 30 ppmvd @ 3% O2 (equivalent to 0.036 lb/MMBtu). [District Rule 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 10. Except during startup and shutdown, NOx emissions shall not exceed 2.5 ppmvd @ 3% O2 (equivalent to 0.0030) lb/MMBtu), referenced as NO2. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 11. During shutdown, CO emissions shall not exceed 200 ppmvd @ 3% O2 (equivalent to 0.148 lb/MMBtu). [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 12. Except during shutdown, CO emissions shall not exceed 50 ppmvd @ 3% O2 (equivalent to 0.037 lb/MMBtu). [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 13. SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. PM10 emissions shall not exceed 0.003 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit

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- 15. VOC emissions shall not exceed 0.0055 lb/MMBtu, referenced as methane. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. NH3 emissions from the SCR system shall not exceed 10 ppmvd @ 3% O2. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. Source testing to measure NOx, CO, and NH3 emissions during steady state operation from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 20. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 21. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing for NH3 emissions shall be conducted utilizing BAAQMD Method ST-1B. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 25. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, NH3 and O2 at least once during each month in which source testing is not performed. NOx, CO and O2 monitoring shall be conducted utilizing a portable analyzer that meets District specifications. NH3 monitoring shall be conducted utilizing Draeger tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless it has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

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- 28. If the NOx, CO or NH3 concentrations, as measured by the portable analyzer or the District approved ammonia monitoring equipment, exceed the permitted levels the permittee shall return the emissions to compliant levels as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer or the ammonia monitoring equipment continue to show emission limit violations after 1 hour of operation following detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation that is subject to enforcement action has occurred. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, O2 and ammonia emission readings shall be taken with the unit operating at conditions representative of normal operation or under the conditions specified in the Permit to Operate. The NOx, CO and O2 analyzer as well as the NH3 emission monitoring equipment shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Analyzer readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 30. Ammonia emission readings shall be conducted at the time the NOx, CO and O2 readings are taken. The readings shall be converted to ppmvd @ 3% O2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. The permittee shall maintain records of: (1) the date and time of NOx, CO, NH3 and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx, CO and NH3 concentrations corrected to 3% O2, (3) make and model of the portable analyzer, (4) portable analyzer calibration records, (5) the method of determining the NH3 emission concentration, and (6) a description of any corrective action taken to maintain the emissions at or below the acceptable levels. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
- 33. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. The permittee shall maintain daily records of the type and quantity of fuel combusted by the boiler. [40 CFR 60.48c(g)] Federally Enforceable Through Title V Permit
- 35. The owner or operator shall maintain records of the date, total duration of startup time (hours per day), total duration of shutdown time (hours per day), total duration of startup time per year (hours per year), and total duration of shutdown time per year (hours per year). The annual records shall be updated at least on a monthly basis. [District Rules 2201, 4306, and 4320] Federally Enforceable Through Title V Permit
- 36. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-8044-5-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A 7-COLOR BOBST MODEL FFG 1228 NT RAPIDSET NON-HEATSET FLEXOGRAPHIC PRINTER WITH FOLDER, GLUER, AND A ROTARY DIE-CUTTER (REVISED 10/18/18)

PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 3. VOC emissions from this permit unit shall not exceed 32.3 pounds in any one day and 8,076 pounds in any one calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. VOC content of the materials shall not exceed the following: (a) For Low-End Graphics printing, use inks with a VOC content of less than or equal to 0.3 lb/gal (less water and exempt compounds); (b). For High-End Graphics printing, use inks with a VOC content of less than or equal to 0.88 lb/gal (less water and exempt compounds); (c) For High-End Graphics printing with metallic inks, use inks with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (d) For coatings, use coatings with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (e) Use of adhesive with no VOC content; and (f) Use of fountain solutions (if applicable) with up to 8.0% VOC by volume. The use of specialty inks shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2201, 4607 and 4653] Federally Enforceable Through Title V Permit
- 5. High-End Graphics print jobs are print jobs that require any of the following: a glossy finish, multiple colors, highly refined graphic image, or very high letter-quality printing. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Low-End Graphics print jobs are print jobs that does not qualify the definition of High-End Graphic print jobs. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607] Federally Enforceable Through Title V Permit
- 8. Permittee shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
- 9. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, handheld spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit

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- 10. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
- 11. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit
- 12. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 13. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
- 14. Monthly records shall be maintained and contain the following information: (a) The name, type, quantity and VOC content (in lb/gal, less water and exempt compounds) of all inks, fountain solutions, wash primers, coatings, adhesives, solvents, and cleaning materials used or stored at the facility; (b) The combined total amount of VOC's emitted from the use of all VOC containing material (in pounds); (c) The dates of operation of this permit unit. A daily record of the type and amount of flexographic specialty inks used shall be maintained. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 15. Records of the daily VOC emissions from this unit shall be kept. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, solvents, fountain solutions, wash primers, adhesives, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Records of the cumulative annual VOC emissions from this unit shall be kept. The record shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-8044-6-2 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

STARCH RECEIVING AND STORAGE OPERATION CONSISTING OF A STORAGE SILO EQUIPPED WITH A C.P.E. FILTERS INC. MODEL 36-CBFB-009-C-23I BIN VENT FILTER SYSTEM

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. Visible emissions from the bin vent filter serving the starch receiving and storage operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere [District Rule 2201] Federally Enforceable Through Title V Permit
- The bin vent filter shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- The cleaning frequency and duration for the bin vent filter shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- Material removed from the bin vent filter system shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- A spare set of bags shall be maintained on the premises at all times. [District Rule 2201]
- Bin vent filter shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter breakthrough and shall be replaced as needed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The bin vent filter system shall be equipped with a pressure differential gauge to indicate the pressure drop across the filters. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. When in operation, the differential pressure of the bin vent filter shall not be less than 0.5 inches water column nor greater than 8 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The quantity of starch loaded into the storage silo shall not exceed 50 tons in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. PM10 emissions from the starch receiving and storage operation shall not exceed 0.00238 pounds per ton of starch loaded into the silo. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Differential operating pressure of the bin vent filter system shall be monitored and recorded on each day that it operates. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Records of all maintenance of the bin vent filter system, including all change outs of bags or filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 16. Permittee shall keep daily records of the quantity of starch loaded into the silo, in tons. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. All records shall be maintained and retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-8044-7-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

CORRUGATED CARDBOARD MANUFACTURING OPERATION CONSISTING OF A FOSBER MODEL 111 CORRUGATOR INCLUDING TWO SINGLE FACER UNITS, ONE DUAL ARCH GLUING UNIT, ONE PRE-HEATER, ONE CREST GLUING UNIT, ONE DOUBLE FACER UNIT, ONE ROTARY SHEAR UNIT, ONE SLITTER UNIT WITH WEB DIVERTER, ONE CUT OFF UNIT, AND ONE DOUBLE DOWN STACKER UNIT

PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. Only single-wall or double-wall corrugated board shall be produced utilizing the equipment under this permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. VOC emissions shall not exceed 1.0 pounds per million square feet of single-wall corrugated board produced. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. VOC emissions shall not exceed 3.5 pounds per million square feet of double-wall corrugated board produced. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. The total amount of corrugated board produced under this permit unit shall not exceed 13,000,000 square feet per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. The total amount of single-wall corrugated board produced under this permit unit shall not exceed 1,980,000,000 square feet per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. The total amount of double-wall corrugated board produced under this permit unit shall not exceed 220,000,000 square feet per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. The cornstarch-based adhesive and each of other adhesives shall not contain any VOC containing ingredient. Permittee shall keep sufficient records (e.g. safety data sheets or product data sheets with VOC content information, manufacturer supplied documents, etc.) to demonstrate compliance with this requirement. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Permittee shall keep the following daily records: a) date, b) type of board produced, and c) total amount of corrugated board produced under this permit unit, in unit of million square feet. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Permittee shall keep cumulative annual record of total amount of each type of corrugated board produced under this permit unit, in unit of million square feet. The records shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. All records shall be maintained and retained on-site for a period of at least five years and shall be made available to the District, ARB and EPA inspection upon request. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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PERMIT UNIT: N-8044-8-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A 4-COLOR BOBST MODEL FFG 924 NT RAPIDSET NON-HEATSET FLEXOGRAPHIC PRINTER WITH FOLDER, GLUER, AND ROTARY DIE-CUTTER

PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 3. VOC emissions from this permit unit shall not exceed 19.6 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. VOC emissions from this permit unit shall not exceed 4,900 pounds on a rolling 12-month basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. VOC content of the materials shall not exceed the following: (a) For Low-End Graphics printing, use inks with a VOC content of less than or equal to 0.3 lb/gal (less water and exempt compounds); (b). For High-End Graphics printing, use inks with a VOC content of less than or equal to 0.88 lb/gal (less water and exempt compounds); (c) For High-End Graphics printing with metallic inks, use inks with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (d) For coatings, use coatings with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (e) Use of adhesive with no VOC content; and (f) Use of fountain solutions (if applicable) with up to 8.0% VOC by volume. The use of specialty inks shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2201, 4607 and 4653] Federally Enforceable Through Title V Permit
- 6. High-End Graphics print jobs are print jobs that require any of the following: a glossy finish, multiple colors, highly refined graphic image, or very high letter-quality printing. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Low-End Graphics print jobs are print jobs that do not qualify as High-End Graphic print jobs. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607] Federally Enforceable Through Title V Permit
- 9. Permittee shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
- 10. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, handheld spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit

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- 11. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
- 12. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit
- 13. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 14. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
- 15. Monthly records shall be maintained and contain the following information: (a) The name, type, quantity and VOC content (in lb/gal, less water and exempt compounds) of all inks, fountain solutions, wash primers, coatings, adhesives, solvents, and cleaning materials used or stored at the facility; (b) The combined total amount of VOC's emitted from the use of all VOC containing material (in pounds); (c) The dates of operation of this permit unit. A daily record of the type and amount of flexographic specialty inks used shall be maintained. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 16. Records of the daily VOC emissions from this unit shall be kept. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, solvents, fountain solutions, wash primers, adhesives, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Records of the VOC emissions from this unit, on a rolling 12-month basis, shall be kept. The record shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

Facility Name: PACIFIC SOUTHWEST CONTAINER, LLC Location: 671 MARIPOSA RD, MODESTO, CA
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PERMIT UNIT: N-8044-9-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A 4-COLOR BOBST/MARTIN MODEL MIDLINE 924 (A-0498-200) NON-HEATSET FLEXOGRAPHIC PRINTER WITH FOLDER, GLUER, AND ROTARY DIE-CUTTER (S-924)

PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 3. VOC emissions from this permit unit shall not exceed any of the following limits: 32.0 lb/day and 7,976 lb/year (12-month rolling total). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. The combined total VOC emissions from permits units N-8044-9, N-8044-10 and N-8044-11 shall not exceed 13,012 lb/year (12-month rolling total). [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. VOC content of the materials shall not exceed the following: (a) For Low-End Graphics printing, use inks with a VOC content of less than or equal to 0.3 lb/gal (less water and exempt compounds); (b). For High-End Graphics printing, use inks with a VOC content of less than or equal to 0.88 lb/gal (less water and exempt compounds); (c) For High-End Graphics printing with metallic inks, use inks with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (d) For coatings, use coatings with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (e) Use of adhesive with no VOC content; and (f) Use of fountain solutions (if applicable) with up to 8.0% VOC by volume. The use of specialty inks shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2201, 4607 and 4653] Federally Enforceable Through Title V Permit
- 6. High-End Graphics print jobs are print jobs that require any of the following: a glossy finish, multiple colors, highly refined graphic image, or very high letter-quality printing. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Low-End Graphics print jobs are print jobs that are not High-End Graphic print jobs as defined in this permit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607] Federally Enforceable Through Title V Permit
- 9. Permittee shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
- 10. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, handheld spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit

Facility Name: PACIFIC SOUTHWEST CONTAINER, LLC Location: 671 MARIPOSA RD, MODESTO, CA N-8044-9-1: Nov 23 2021 2:56FM - MUTHANAM

- 11. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
- 12. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit
- 13. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
- 14. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
- 15. Monthly records shall be maintained and contain the following information: (a) The name, type, quantity and VOC content (in lb/gal, less water and exempt compounds) of all inks, fountain solutions, wash primers, coatings, adhesives, solvents, and cleaning materials used or stored at the facility; (b) The combined total amount of VOC's emitted from the use of all VOC containing material (in pounds); (c) The dates of operation of this permit unit. A daily record of the type and amount of flexographic specialty inks used shall be maintained. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 16. Permittee shall maintain records of the daily VOC emissions from this permit unit. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, solvents, fountain solutions, wash primers, adhesives, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. On a monthly basis, the permittee shall calculate and record the monthly VOC emissions in pounds from this permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. On a monthly basis, the permittee shall calculate and record the annual VOC emissions in pounds from this permit by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. On a monthly basis, the permittee shall calculate and record the total annual VOC emissions in pounds from permits N-8044-9, N-8044-10 and N-8044-11 by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

Facility Name: PACIFIC SOUTHWEST CONTAINER, LLC 671 MARIPOSA RD, MODESTO, CA Location:

N-8044-9-1 : Nov 23 2021 2:56PM -- MUTHANAM

PERMIT UNIT: N-8044-10-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A 5-COLOR MARTIN MODEL 1628 FLEXOGRAPHIC PRINTER WITH FOLDER, GLUER, AND ROTARY DIE-CUTTER

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 1.
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- VOC emissions from this permit unit shall not exceed any of the following limits: 19.5 lb/day and 4,874 lb/year (12-3. month rolling total). [District Rule 2201] Federally Enforceable Through Title V Permit
- The combined total VOC emissions from permits units N-8044-9, N-8044-10 and N-8044-11 shall not exceed 13.012 lb/year (12-month rolling total), [District Rule 2201] Federally Enforceable Through Title V Permit
- VOC content of the materials shall not exceed the following: (a) For Low-End Graphics printing, use inks with a VOC content of less than or equal to 0.3 lb/gal (less water and exempt compounds); (b). For High-End Graphics printing, use inks with a VOC content of less than or equal to 0.88 lb/gal (less water and exempt compounds); (c) For High-End Graphics printing with metallic inks, use inks with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (d) For coatings, use coatings with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (e) Use of adhesive with no VOC content; and (f) Use of fountain solutions (if applicable) with up to 8.0% VOC by volume. The use of specialty inks shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2201, 4607 and 4653] Federally Enforceable Through Title V Permit
- High-End Graphics print jobs are print jobs that require any of the following: a glossy finish, multiple colors, highly refined graphic image, or very high letter-quality printing. [District Rule 2201] Federally Enforceable Through Title V Permit
- Low-End Graphics print jobs are print jobs that are not High-End Graphic print jobs as defined in this permit. [District Rule 2201] Federally Enforceable Through Title V Permit
- Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607] Federally Enforceable Through Title V Permit
- Permittee shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
- 10. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, handheld spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: PACIFIC SOUTHWEST CONTAINER, LLC 671 MARIPOSA RD, MODESTO, CA Location:

N-8044-10-1 : Nov 23 2021 2:56PM -- MUTHANAM

- 11. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
- 12. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit
- 13. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
- 14. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
- 15. Monthly records shall be maintained and contain the following information: (a) The name, type, quantity and VOC content (in lb/gal, less water and exempt compounds) of all inks, fountain solutions, wash primers, coatings, adhesives, solvents, and cleaning materials used or stored at the facility; (b) The combined total amount of VOC's emitted from the use of all VOC containing material (in pounds); (c) The dates of operation of this permit unit. A daily record of the type and amount of flexographic specialty inks used shall be maintained. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 16. Permittee shall maintain records of the daily VOC emissions from this permit unit. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, solvents, fountain solutions, wash primers, adhesives, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. On a monthly basis, the permittee shall calculate and record the monthly VOC emissions in pounds from this permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. On a monthly basis, the permittee shall calculate and record the annual VOC emissions in pounds from this permit by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. On a monthly basis, the permittee shall calculate and record the total annual VOC emissions in pounds from permits N-8044-9, N-8044-10 and N-8044-11 by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

Facility Name: PACIFIC SOUTHWEST CONTAINER, LLC 671 MARIPOSA RD, MODESTO, CA

N-8044-10-1 : Nov 23 2021 2:56PM -- MUTHANAM

PERMIT UNIT: N-8044-11-1 **EXPIRATION DATE:** 08/31/2026

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF A 1-COLOR BOBST MARTIN MODEL 1628 FFG FLEXOGRAPHIC PRINTER (S/N 6506) WITH A PRINTER WITH FOLDER, GLUER, AND ROTARY DIE-CUTTER

PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 3. VOC emissions from this permit unit shall not exceed any of the following limits: 10.2 lb/day and 2,544 lb/year (12-month rolling total). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. The combined total VOC emissions from permits units N-8044-9, N-8044-10 and N-8044-11 shall not exceed 13,012 lb/year (12-month rolling total). [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. VOC content of the materials shall not exceed the following: (a) For Low-End Graphics printing, use inks with a VOC content of less than or equal to 0.3 lb/gal (less water and exempt compounds); (b). For High-End Graphics printing, use inks with a VOC content of less than or equal to 0.88 lb/gal (less water and exempt compounds); (c) For High-End Graphics printing with metallic inks, use inks with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (d) For coatings, use coatings with a VOC content of less than or equal to 2.5 lb/gal (less water and exempt compounds); (e) Use of adhesive with no VOC content; and (f) Use of fountain solutions (if applicable) with up to 8.0% VOC by volume. The use of specialty inks shall not exceed 2 gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2201, 4607 and 4653] Federally Enforceable Through Title V Permit
- 6. High-End Graphics print jobs are print jobs that require any of the following: a glossy finish, multiple colors, highly refined graphic image, or very high letter-quality printing. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Low-End Graphics print jobs are print jobs that are not High-End Graphic print jobs as defined in this permit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607] Federally Enforceable Through Title V Permit
- 9. Permittee shall utilize organic solvents for cleaning operations that complied with the VOC content limit specified in Table 7 of District Rule 4607. [District Rule 4607] Federally Enforceable Through Title V Permit
- 10. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, handheld spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: PACIFIC SOUTHWEST CONTAINER, LLC Location: 671 MARIPOSA RD, MODESTO, CA

N-8044-11-1 : Nov 23 2021 2:56PM -- MUTHANAM

- 11. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
- 12. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607] Federally Enforceable Through Title V Permit
- 13. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
- 14. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include safety data sheet (SDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607] Federally Enforceable Through Title V Permit
- 15. Monthly records shall be maintained and contain the following information: (a) The name, type, quantity and VOC content (in lb/gal, less water and exempt compounds) of all inks, fountain solutions, wash primers, coatings, adhesives, solvents, and cleaning materials used or stored at the facility; (b) The combined total amount of VOC's emitted from the use of all VOC containing material (in pounds); (c) The dates of operation of this permit unit. A daily record of the type and amount of flexographic specialty inks used shall be maintained. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
- 16. Permittee shall maintain records of the daily VOC emissions from this permit unit. Daily VOC emissions may be calculated from the monthly materials (inks, coatings, solvents, fountain solutions, wash primers, adhesives, etc.) usage records and the number of days per calendar month this unit was operated. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. On a monthly basis, the permittee shall calculate and record the monthly VOC emissions in pounds from this permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. On a monthly basis, the permittee shall calculate and record the annual VOC emissions in pounds from this permit by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. On a monthly basis, the permittee shall calculate and record the total annual VOC emissions in pounds from permits N-8044-9, N-8044-10 and N-8044-11 by summing the VOC emissions from the previous 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be maintained for a period of at least five years and shall be made available to the District, ARB and EPA upon request. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit

Facility Name: PACIFIC SOUTHWEST CONTAINER, LLC Location: 671 MARIPOSA RD, MODESTO, CA N-8044-11-1: Nov 23 2021 2:56PM -- MUTHANAM