

August 29, 2022

Mr. Jose Garibay  
E & J Gallo Winery – Livingston  
18000 W. River Road  
Livingston, CA 95334

**Re: Notice of Final Action - Title V Permit Renewal**  
**Facility Number: N - 1237**  
**Project Number: N - 1204870**

Dear Mr. Garibay

The District has issued the Final Renewed Title V Permit for E & J Gallo Winery – Livingston (see enclosure). The preliminary decision for this project was made on June 30<sup>th</sup>, 2022.

The public notice for issuance of the Final Title V Permit will be posted on the District's website ([www.valleyair.org](http://www.valleyair.org)).

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Nick Peirce, Permit Services Manager, at (209) 557-6400.

Sincerely,



Brian Clements  
Director of Permit Services

Enclosures

cc: Courtney Graham, CARB (w/enclosure) via email  
cc: Laura Yannayon, EPA (w/enclosure) via EPS

**Samir Sheikh**  
Executive Director/Air Pollution Control Officer

**Northern Region**  
4800 Enterprise Way  
Modesto, CA 95356-8718  
Tel: (209) 557-6400 FAX: (209) 557-6475

**Central Region (Main Office)**  
1990 E. Gettysburg Avenue  
Fresno, CA 93726-0244  
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**Southern Region**  
34946 Flyover Court  
Bakersfield, CA 93308-9725  
Tel: (661) 392-5500 FAX: (661) 392-5585

# *San Joaquin Valley*

## *Air Pollution Control District*

**FACILITY:** N-1237-0-4

**EXPIRATION DATE:** 09/30/2026

### **FACILITY-WIDE REQUIREMENTS**

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1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1 and Merced County Rule 109] Federally Enforceable Through Title V Permit
2. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0 and Merced County Rule 109] Federally Enforceable Through Title V Permit
3. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
4. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rules 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
5. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.12.1] Federally Enforceable Through Title V Permit
6. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
7. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
8. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
9. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: E & J GALLO WINERY  
Location: 18000 W RIVER RD, LIVINGSTON, CA 95334  
N-1237-0-4 : Aug 29 2022 1:50PM -- MEHROTTS

10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (2/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

23. No person shall manufacture, blend, repackage, supply, market, sell, solicit or apply any architectural coating or colorant with a VOC content in excess of the applicable limits specified in Table 1 (Coatings) and Table 2 (Colorants) of District Rule 4601 (4/16/20), unless exempted under section 4.0 of District Rule 4601. (Amended 4/16/20). [District Rule 4601] Federally Enforceable Through Title V Permit
24. All VOC-containing materials for architectural coatings subject to Rule 4601 (4/16/20) shall be stored in closed containers when not in use. [District Rule 4601] Federally Enforceable Through Title V Permit
25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (4/16/20). [District Rule 4601] Federally Enforceable Through Title V Permit
26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR 82, Subpart B. [40 CFR 82, Subpart B] Federally Enforceable Through Title V Permit
29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/04) or Rule 8011 (8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/04) or Rule 8011 (8/19/04). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011 (8/19/04). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
32. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/04) or Rule 8011 (8/19/04). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/04) or Rule 8011 (8/19/04). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
34. Any unpaved vehicle/equipment area that anticipates more than 75 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 100 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/04) or Rule 8011 (8/19/04). [District Rules 8011 and Rule 8071] Federally Enforceable Through Title V Permit
35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), and Rule 111 (Kern, Tulare, Kings). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); and 4601, sections 5.1, 5.2, 5.3, 5.8 and 8.0 (12/17/09). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
42. Facility shall comply and abide by all applicable requirements of 40 CFR Part 68. [40 CFR 68] Federally Enforceable Through Title V Permit
43. A Three-Year Compliance Plan that demonstrates compliance with the requirements of Section 5.1 of District Rule 4694 for each year of the applicable compliance period shall be submitted to the District by no later than December 1, 2018, and every three years thereafter on or before December 1. [District Rule 4694, 6.1]
44. A Three-Year Compliance Plan Verification that demonstrates that the Three-Year Compliance Plan elements are in effect shall be submitted to the District by no later than July 1, 2019, and every three years thereafter on or before July 1. [District Rule 4694, 6.2]
45. An Annual Compliance Plan Demonstration that shows compliance with the applicable requirements of this rule shall be submitted to the District by no later than March 1, 2017, and every year thereafter on or before March 1. [District Rule 4694, 6.3]
46. Operators using CER to mitigate fermentation emissions shall perform all monitoring and recordkeeping, as established in their approved Three-Year Compliance Plan, and shall maintain all records necessary to demonstrate compliance. [District Rule 4694]
47. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin July 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-1-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

TWO BULK STORAGE TANKS, PNEUMATIC CONVEYING SYSTEM WITH FABRIC COLLECTOR (PCO3 SLY COLLECTOR)

### **PERMIT UNIT REQUIREMENTS**

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1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation  $E=3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E=17.37 \times P^{0.16}$  if P is greater than 30 tons per hour (amended December 17, 1992). [District Rule 4202] Federally Enforceable Through Title V Permit
3. Particulate matter emissions shall not exceed 0.1 gr/dscf. [District Rule 4201] Federally Enforceable Through Title V Permit
4. After each loading, the fabric collector cleaning system shall be cycled. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Dust collection system shall be completely inspected annually for evidence of particulate matter breakthrough and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
6. Dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter breakthrough and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
7. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
8. Records of dust collector maintenance, inspections, and repair shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-4-15

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

150 MMBTU/HR MURRAY MODEL MSF5-99 NATURAL GAS-FIRED BOILER WITH A TODD COMBUSTION MODEL SV750FGX LOW NOX BURNER, FLUE GAS RECIRCULATION AND A CRI COMPANY SELECTIVE CATALYTIC REDUCTION (SCR) SYSTEM

## **PERMIT UNIT REQUIREMENTS**

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1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO<sub>2</sub>, nor 10 lb/hr. [District Rules 4201 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
3. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
4. Except during start-up and shutdown, emissions from the exhaust of the SCR system serving this boiler shall not exceed any of the following limits: 7 ppmvd NO<sub>x</sub> @ 3% O<sub>2</sub> or 0.008 lb-NO<sub>x</sub>/MMBtu; 0.00285 lb-SO<sub>x</sub>/MMBtu; 0.005 lb-PM<sub>10</sub>/MMBtu; 200 ppmvd CO @ 3% O<sub>2</sub> or 0.148 lb-CO/MMBtu; or 0.0028 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320, 5.2.1] Federally Enforceable Through Title V Permit
5. During start-up and shutdown, emissions from the exhaust of the SCR system serving this boiler shall not exceed any of the following limits: 1.65 lb-NO<sub>x</sub>/hr; 0.00285 lb-SO<sub>x</sub>/MMBtu; 0.005 lb-PM<sub>10</sub>/MMBtu; 22.2 lb-CO/hr; or 0.0028 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
6. The ammonia (NH<sub>3</sub>) emissions shall not exceed 10 ppmvd @ 3% O<sub>2</sub> over a 15 minute averaging period. [District Rule 4102]
7. The total duration of start-up time shall not exceed 9.0 hours per day. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
8. The duration of startup time shall not exceed 6.0 hours per occurrence. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. The total duration of shutdown time shall not exceed 6.0 hours per day. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. The duration of shutdown time shall not exceed 3.0 hours per occurrence. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. The emission control system shall be in operation and emissions shall be minimized insofar as technologically feasible during start-up or shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Source testing to measure NO<sub>x</sub>, CO, and NH<sub>3</sub> emissions from this unit shall be conducted at least once every 12 months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every 36 months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every 12 months. [District Rules 2201, 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rules 1081] Federally Enforceable Through Title V Permit
14. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
15. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
16. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
17. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Stack gas oxygen (O<sub>2</sub>) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
20. Source testing for ammonia slip shall be conducted utilizing BAAQMD Method ST-1B. [District Rule 4102]
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
23. Fuel sulfur content shall be determined using EPA Method 11 or Method 15. [District Rule 4320] Federally Enforceable Through Title V Permit
24. The permittee shall monitor and record the stack concentration of NO<sub>x</sub>, CO, NH<sub>3</sub>, and O<sub>2</sub> at least once during each month in which source testing is not performed. NO<sub>x</sub>, CO, and O<sub>2</sub> monitoring shall be conducted utilizing a portable analyzer that meets District specifications or District-approved monitoring equipment. NH<sub>3</sub> monitoring shall be conducted utilizing Draeger tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless it has been performed within the last month. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. If the NO<sub>x</sub>, CO, or NH<sub>3</sub> concentrations, as measured by the portable analyzer or the District approved ammonia monitoring equipment, exceed the permitted levels the permittee shall return the emissions to compliant levels as soon as possible, but no longer than one hour of operation after detection. If the portable analyzer continues to show emission limit violations after one hour of operation following detection, the permittee shall notify the District within the following one hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation that is subject to enforcement action has occurred. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



26. All NO<sub>x</sub>, CO, NH<sub>3</sub>, and O<sub>2</sub> monitoring emissions readings shall be taken with the unit operating at conditions representative of normal operation or under the conditions specified in the Permit to Operate. The NO<sub>x</sub>, CO and O<sub>2</sub> analyzer and NH<sub>3</sub> emissions monitoring equipment shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Analyzer readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
27. Ammonia emission readings shall be conducted at the time the NO<sub>x</sub>, CO and O<sub>2</sub> readings are taken. The readings shall be converted to ppmvd @ 3% O<sub>2</sub>. [District Rule 4102]
28. The permittee shall maintain records of: (1) the date and time of NO<sub>x</sub>, CO, NH<sub>3</sub>, and O<sub>2</sub> measurements, (2) the O<sub>2</sub> concentration in percent by volume and the measured NO<sub>x</sub>, CO, and NH<sub>3</sub> concentrations corrected to 3% O<sub>2</sub>, (3) make and model of the portable analyzer(s), (4) portable analyzer calibration records, (5) the method of determining the NH<sub>3</sub> emission concentration, and (6) a description of any corrective action taken to maintain the emissions at or below the acceptable levels. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The permittee shall maintain daily records of start-up and shutdown durations and number of occurrences of each start-up and shutdown. [District Rules 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
30. Operator shall maintain copies of fuel invoices and supplier certifications. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
31. The permittee shall take readings of the NO<sub>x</sub> concentration and O<sub>2</sub> percent, by volume, using the in-stack monitoring system at least once per each day that the boiler operates. [District Rule 2201 and 40 CFR Part 64.9] Federally Enforceable Through Title V Permit
32. During times when the in-stack monitoring system is down for maintenance or repairs, the permittee shall use a District approved portable analyzer to record daily NO<sub>x</sub> and O<sub>2</sub> concentrations. The permittee shall maintain records of the portable analyzer readings including the date(s) and reason the in-stack monitoring system was not operating. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
33. The permittee shall maintain daily records of the NO<sub>x</sub> and O<sub>2</sub> concentration from the in-stack monitoring system. These records shall be made available for District inspection upon request. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
34. The permittee shall compare the NO<sub>x</sub> and O<sub>2</sub> concentrations from the in-stack monitoring system with the concentration of NO<sub>x</sub> and O<sub>2</sub> readings from calibration gas cylinders for NO<sub>x</sub> and O<sub>2</sub> at least once during each month that the boiler operates. The permittee shall maintain these comparison readings and these records shall be available for District inspection upon request. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
35. If the NO<sub>x</sub> or O<sub>2</sub> concentrations, as measured by the in-stack monitoring system, exceed the permitted levels the permittee shall return the emissions to compliant levels as soon as possible, but no longer than one hour of operation after detection. If the in-stack monitoring system continues to show emission limit violations after one hour of operation following detection, the permittee shall notify the District within the following one hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation that is subject to enforcement action has occurred. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [40 CFR Part 64] Federally Enforceable Through Title V Permit
36. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR Part 64.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64.8] Federally Enforceable Through Title V Permit
38. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR Part 64.9] Federally Enforceable Through Title V Permit
39. All records shall be maintained and retained on-site for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rule 407 (Merced). [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 1081, 4201, 4202, 4301 and 4305. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. The requirements of 40 CFR 60, subpart Db do not apply to this source. A permit shield is granted for this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-5-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

JACOBSON HAMMER MILL MODEL P-42226, 250 HP

## PERMIT UNIT REQUIREMENTS

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1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Particulate matter emissions shall not exceed the hourly rate calculated in District Rule 4202 using equation  $E=3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E=17.37 \times P^{0.16}$  if P is greater than 30 tons per hour (amended December 17, 1992). [District Rule 4202] Federally Enforceable Through Title V Permit
3. Particulate matter emissions shall not exceed 0.1 gr/dscf. [District Rule 4201] Federally Enforceable Through Title V Permit
4. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
5. Dust collection system shall be completely inspected annually for evidence of particulate matter breakthrough and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
6. Dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter breakthrough and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
7. Records of dust collector maintenance, inspections, and repair shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-6-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

DIATOMACEOUS EARTH (DE) PNEUMATIC RECEIVING OPERATION WITH AN 8,190 CUBIC FOOT SILO SERVED BY A DYNAMIC AIR BAGHOUSE (MODEL #84A-25).

### **PERMIT UNIT REQUIREMENTS**

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1. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
2. Replacement bags numbering at least 10% of the total number of bags in the largest baghouse using each type of bag shall be maintained on the premises. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
4. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
5. Ducting to the baghouse shall be properly maintained to prevent fugitive dust emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
6. The PM10 emission concentration shall not exceed 0.003 lbs per ton of material received. [District NSR Rule] Federally Enforceable Through Title V Permit
7. The amount of material received shall not exceed 75 tons in any one day. [District NSR Rule] Federally Enforceable Through Title V Permit
8. Daily records of the amount of material received shall be maintained, retained on the premises for a minimum of five years, and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
9. Dust collector filters shall be thoroughly inspected annually for any tears, scuffs, abrasions, holes, or any evidence of particulate matter breakthrough and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
10. Records of dust collector maintenance, inspections, and repair shall be maintained. These records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
11. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation  $E=3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E=17.37 \times P^{0.16}$  if P is greater than 30 tons per hour (amended December 17, 1992). [District Rule 4202] Federally Enforceable Through Title V Permit
12. Particulate matter emissions shall not exceed 0.1 gr/dscf. [District Rule 4201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
14. There shall be no visible emissions from the baghouse. [District NSR Rule] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-7-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

ABRASIVE BLASTING OPERATION WITH A 100 LB CLEMCO BLASTING POT

**PERMIT UNIT REQUIREMENTS**

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1. All abrasive blasting shall be conducted within a permanent building unless steel or iron shot/grit is used exclusively, the item to be blasted exceeds 8 feet in any dimension, or the surface being blasted is situated at its permanent location or no further away from its permanent location than is necessary to allow the surface to be blasted. [92500 CCR]
2. Abrasive blasting operations conducted outside a permanent building which do not use steel or iron shot/grit exclusively shall use: wet abrasive blasting, hydroblasting, vacuum blasting, or abrasives certified by CARB for permissible dry outdoor blasting. [92500 CCR]
3. Abrasive blasting operations conducted outside a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 2 or equivalent to 40% opacity. [92200 CCR]
4. Abrasive blasting operations conducted within a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]
5. A used certified abrasive shall not be considered certified for reuse unless the abrasive conforms to its original cut-point fineness. [92530 CCR]
6. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-8-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

ABRASIVE BLASTING OPERATION WITH AN 800 LB SARACCO BLASTING POT

**PERMIT UNIT REQUIREMENTS**

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1. All abrasive blasting shall be conducted within a permanent building unless steel or iron shot/grit is used exclusively, the item to be blasted exceeds 8 feet in any dimension, or the surface being blasted is situated at its permanent location or no further away from its permanent location than is necessary to allow the surface to be blasted. [92500 CCR]
2. Abrasive blasting operations conducted outside a permanent building which do not use steel or iron shot/grit exclusively shall use: wet abrasive blasting, hydroblasting, vacuum blasting, or abrasives certified by CARB for permissible dry outdoor blasting. [92500 CCR]
3. Abrasive blasting operations conducted outside a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 2 or equivalent to 40% opacity. [92200 CCR]
4. Abrasive blasting operations conducted within a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]
5. A used certified abrasive shall not be considered certified for reuse unless the abrasive conforms to its original cut-point fineness. [92530 CCR]
6. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-9-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

ABRASIVE BLASTING OPERATION WITH AN 800 LB CLEMCO (MODEL 2463) BLASTING POT

**PERMIT UNIT REQUIREMENTS**

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1. All abrasive blasting shall be conducted within a permanent building unless steel or iron shot/grit is used exclusively, the item to be blasted exceeds 8 feet in any dimension, or the surface being blasted is situated at its permanent location or no further away from its permanent location than is necessary to allow the surface to be blasted. [92500 CCR]
2. Abrasive blasting operations conducted outside a permanent building which do not use steel or iron shot/grit exclusively shall use: wet abrasive blasting, hydroblasting, vacuum blasting, or abrasives certified by CARB for permissible dry outdoor blasting. [92500 CCR]
3. Abrasive blasting operations conducted outside a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 2 or equivalent to 40% opacity. [92200 CCR]
4. Abrasive blasting operations conducted within a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]
5. A used certified abrasive shall not be considered certified for reuse unless the abrasive conforms to its original cut-point fineness. [92530 CCR]
6. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-10-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

ABRASIVE BLASTING OPERATION WITH AN 800 LB SARACCO BLASTING POT

**PERMIT UNIT REQUIREMENTS**

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1. All abrasive blasting shall be conducted within a permanent building unless steel or iron shot/grit is used exclusively, the item to be blasted exceeds 8 feet in any dimension, or the surface being blasted is situated at its permanent location or no further away from its permanent location than is necessary to allow the surface to be blasted. [92500 CCR]
2. Abrasive blasting operations conducted outside a permanent building which do not use steel or iron shot/grit exclusively shall use: wet abrasive blasting, hydroblasting, vacuum blasting, or abrasives certified by CARB for permissible dry outdoor blasting. [92500 CCR]
3. Abrasive blasting operations conducted outside a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 2 or equivalent to 40% opacity. [92200 CCR]
4. Abrasive blasting operations conducted within a permanent building shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]
5. A used certified abrasive shall not be considered certified for reuse unless the abrasive conforms to its original cut-point fineness. [92530 CCR]
6. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-12-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

OAK CHIP ROASTING OPERATION SERVED BY A WET SCRUBBER, A 3 MMBTU/HR LPG-FIRED INCINERATOR, AND AN INDIRECT FIRED ROASTING OVEN

### **PERMIT UNIT REQUIREMENTS**

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1. The incinerator combustion chamber shall be preheated to and maintained at or above 1400 degrees F throughout the oak chip roasting process. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The incinerator shall be equipped with either: an interlock device which shuts down the oak chip roasting oven if the incinerator combustion chamber temperature drops below 1400 degrees F, or a continuous temperature monitoring and recording system. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The amount of material processed (received, roasted and unloaded) shall not exceed 10.0 tons in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The PM10 emission concentration shall not exceed 0.076 pounds per ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The volatile organic compound (VOC) emission concentration shall not exceed 0.114 pounds per ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Daily records of the amount of material processed shall be maintained, retained on the premises for a minimum of five years, and made available for District inspection upon request. [District Rules 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
7. The water flow rate into the scrubber shall not be less than 100 gallons per minute. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Maximum air flow rate into the scrubber shall not be exceed 9,000 cfm. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Scrubbers shall have operational differential pressure indicators. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Scrubber liquid supply (at inlet to scrubber) shall have an operational pressure indicator. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Scrubber liquid supply (at inlet to scrubber) shall have an operational flow meter. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Scrubber sprays and/or nozzles shall be maintained in optimum working condition. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Sampling facilities for source testing shall be provided in accordance with the provisions of Rule 1081 (amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
14. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

15. Source testing to measure concentrations of volatile organic compounds (as methane) shall be conducted using EPA methods 18 or 25B, or CARB method 100. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
17. Particulate matter emissions shall not exceed the hourly rate calculated in District Rule 4202 using equation  $E=3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E=17.37 \times P^{0.16}$  if P is greater than 30 tons per hour (amended December 17, 1992). [District Rule 4202] Federally Enforceable Through Title V Permit
18. Particulate matter emissions shall not exceed 0.1 gr/dscf. [District Rule 4201] Federally Enforceable Through Title V Permit
19. Visible emissions shall be inspected monthly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
20. Scrubber water flow rate, air flow rate and operational pressure indicator shall be observed and recorded weekly during operation of this unit. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
21. Records of scrubber water flow rate, air flow rate and operational pressure shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-13-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

GASOLINE DISPENSING OPERATION WITH ONE 500 GALLON CONVAULT ABOVEGROUND STORAGE TANK SERVED BY MORRISON BROS EVR PHASE I VAPOR RECOVERY SYSTEM (VR-402-A), STANDING LOSS CONTROL (VR-301-D), AND ONE (1) FUELING POINT WITH ONE (1) PHASE II EXEMPT GASOLINE DISPENSING NOZZLE (LOW THROUGHPUT)

### **PERMIT UNIT REQUIREMENTS**

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1. The Phase I and Standing Loss Control vapor recovery systems shall be maintained in accordance with the manufacturer specifications and the ARB Executive Orders specified in this permit, including applicable rules and regulations of the Division of Measurement Standards of the Department of Food and Agriculture, the Office of the State Fire Marshal of the Department of Forestry and Fire Protection, the Division of Occupational Safety and Health of the Department of Industrial Relations, and the Division of Water Quality of the State Water Resources Control Board that have been made conditions of the certification. [District Rule 4621 and CH&SC 41950] Federally Enforceable Through Title V Permit
2. This gasoline storage and dispensing equipment shall not be used in retail sales, where gasoline dispensed by the unit is subject to payment of California sales tax on gasoline sales. [District Rule 4621] Federally Enforceable Through Title V Permit
3. The storage container(s) shall be maintained and operated such that they are leak-free. [District Rule 4621] Federally Enforceable Through Title V Permit
4. The Phase I vapor recovery system shall be maintained without leaks as determined in accordance with the test method specified in this permit. [District Rule 4621] Federally Enforceable Through Title V Permit
5. A leak is defined as the dripping of VOC-containing liquid at a rate of more than three (3) drops per minute, or the detection of any gaseous or vapor emissions with a concentration of total organic compound greater than 10,000 ppmv, as methane, above background when measured in accordance with EPA Test Method 21. [District Rule 4621] Federally Enforceable Through Title V Permit
6. No gasoline delivery vessel shall be operated or be allowed to operate unless valid State of California decals are displayed on the cargo container, which attest to the vapor integrity of the container. [District Rule 4621] Federally Enforceable Through Title V Permit
7. The permittee shall conduct periodic maintenance inspections based on the greatest monthly throughput of gasoline dispensed by the facility in the previous year as follows: A) less than 2,500 gallons - one day per month; B) 2,500 to less than 25,000 gallons - one day per week; or C) 25,000 gallons or greater - five days per week. All inspections shall be documented within the O & M Manual. [District Rule 4621] Federally Enforceable Through Title V Permit
8. Periodic maintenance inspections of the Phase I vapor recovery system shall include, at a minimum, verification that 1) the fill caps and vapor caps are not missing, damaged, or loose; 2) the fill cap gasket and vapor cap gaskets are not missing or damaged; 3) the fill adapter and vapor adapter are securely attached to the risers; 4) where applicable, the spring-loaded submerged fill tube seals properly against the coaxial tubing; 5) the dry break (poppet-valve) is not missing or damaged; and 6) the submerged fill tube is not missing or damaged. [District Rule 4621] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. The facility gasoline throughput shall not exceed either of the following limits: 107 gallons in any one day or 24,000 gallons per calendar year. [District Rules 2201 and 4622]
10. The permittee shall conduct all periodic vapor recovery system performance tests specified in this permit, no more than 30 days before or after the required compliance testing date, unless otherwise required under the applicable ARB Executive Order. [District Rule 4621] Federally Enforceable Through Title V Permit
11. The permittee shall perform and pass a Static Leak Test "Determination of Static Pressure Performance of Vapor Recovery Systems at Gasoline Dispensing Facilities with Aboveground Tanks" in accordance with the Executive Order specified in this permit for the Phase I Vapor Recovery System at least once every 36 months. [District Rule 4621] Federally Enforceable Through Title V Permit
12. If a rotatable Phase I vapor adaptor is installed, the permittee shall perform and pass a Static Torque of Rotatable Phase I Adaptors test using ARB procedure TP-201.1B at least once every 36 months. [District Rule 4621] Federally Enforceable Through Title V Permit
13. A person conducting testing of, or repairs to, a certified vapor recovery system shall be in compliance with District Rule 1177 (Gasoline Dispensing Facility Tester Certification). [District Rule 4621] Federally Enforceable Through Title V Permit
14. A person performing installation of, or maintenance on, a certified Phase I vapor recovery system shall be certified by the ICC for Vapor Recovery System Installation and Repair, or work under the direct and personal supervision of an individual physically present at the work site who is certified. The ICC certification shall be renewed every 24 months. [District Rule 4621] Federally Enforceable Through Title V Permit
15. Proof of the ICC certification and all other certifications required by the Executive Order and installation and operation manual shall be made available onsite. [District Rule 4621] Federally Enforceable Through Title V Permit
16. The permittee shall notify the District at least 7 days prior to each performance test. The test results shall be submitted to the District no later than 30 days after the completion of each test. [District Rule 4621] Federally Enforceable Through Title V Permit
17. The permittee shall maintain a copy of all test results. The test results shall be dated and shall contain the name, address, and telephone number of the company responsible for system installation and testing. [District Rule 4621] Federally Enforceable Through Title V Permit
18. The permittee shall maintain monthly and annual gasoline throughput records. [District Rules 4621 and 4622] Federally Enforceable Through Title V Permit
19. Total gasoline throughput for the facility shall not exceed either of the following: 10,000 gallons in any consecutive 30-day period or 24,000 gallons per calendar year. If throughput exceeds stated limits, the permittee shall submit a complete application for an Authority to Construct (ATC) to the District within 30 days of the loss of exemption and install and test a certified Phase II vapor recovery system within six (6) months from the date the ATC is issued. [District Rule 4622] Federally Enforceable Through Title V Permit
20. All records required by this permit shall be retained on-site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 4621 and 4622] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-17-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

OAK WOOD CHIP TRANSFER SYSTEM SERVED BY AN ALANCO ENVIRONMENTAL MODEL 16AVS8 BAGHOUSE

## **PERMIT UNIT REQUIREMENTS**

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1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The baghouse shall be equipped with an operational pressure differential gauge to indicate the pressure drop across the bags. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Visible emissions from the baghouse serving the oak wood chip transfer system shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Material removed from baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Replacement bags numbering at least 10% of the total number of bags in the baghouse using each type of bag shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
7. All ducting from the dust collection hood to the baghouse shall be properly maintained to prevent fugitive dust emissions. [District Rule 2201] Federally Enforceable Through Title V Permit
8. PM10 emissions shall not exceed 0.2 pounds per ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The quantity of material processed by the oak wood chip transfer system shall not exceed 9 tons in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. A record of the daily amount of material processed by the system shall be kept on the premises at all times and shall be made available for the District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Visible emissions shall be inspected quarterly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hour, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
12. Dust collection system shall be completely inspected annually while in operation for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
13. Dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
15. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation  $E = 3.59P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
16. All records shall be retained for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rules 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-18-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,556 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 501 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-19-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,591 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 502 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-20-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,562 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 503 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-21-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,535 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 504 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-22-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,518 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 505 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-23-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,588 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 506 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-24-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,625 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 507 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-25-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,523 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 508 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-26-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,611 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 509 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-27-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,514 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 510 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-28-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,521 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 511 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-29-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,557 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 512 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-30-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,497 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 513 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-31-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,539 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 514 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-32-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,557 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 515 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-33-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,580 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 516 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-34-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,552 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 517 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-35-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,519 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 518 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-36-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,529 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 519 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-37-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,579 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 520 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-38-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,552 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 521 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-39-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,538 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 522 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-40-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,537 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 523 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-41-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,560 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 524 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-42-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,189 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 551 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-43-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,098 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 552 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-44-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,035 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 553 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

***San Joaquin Valley  
Air Pollution Control District***

**PERMIT UNIT:** N-1237-45-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,052 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 554 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-46-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,072 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 555 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-47-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,132 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 556 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-48-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,249 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 557 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-49-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,814 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 561 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-50-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,788 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 562 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-51-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,824 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 563 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-52-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,780 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 564 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-53-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,790 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 565 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-54-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,763 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 566 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-55-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,806 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 567 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-56-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,815 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 568 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-57-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,784 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 569 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-58-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,823 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 570 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-59-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,790 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 571 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-60-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,788 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 572 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-61-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,798 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 573 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-62-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,841 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 574 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-63-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,834 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 575 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-64-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,802 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 576 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-65-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,814 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 577 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-66-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,785 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 578 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-67-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,791 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 579 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-68-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,827 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 580 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-69-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,805 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 581 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-70-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,817 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 582 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-71-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,814 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 583 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-72-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,823 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 584 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-73-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,328 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 601 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-74-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,371 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 602 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-75-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,262 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 603 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-76-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,328 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 604 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-77-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,382 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 605 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-78-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,393 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 606 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-79-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,371 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 607 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-80-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,437 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 608 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-81-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,328 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 609 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-82-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,437 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 610 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-83-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,306 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 611 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-84-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,263 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 612 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-85-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,371 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 613 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-86-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,349 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 614 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-87-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,360 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 615 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-88-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,262 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 616 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-89-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,338 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 617 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-90-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,382 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 618 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-91-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,317 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 619 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-92-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

63,349 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 620 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-93-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,139 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1002 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-94-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,095 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1003 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-95-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,048 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1004 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-96-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,917 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1005 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-97-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,042 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1006 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-98-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,008 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1007 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-99-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,932 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1008 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-100-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,969 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1009 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-101-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,901 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1010 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-102-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,992 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1011 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-103-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,034 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1012 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-104-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,041 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1013 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-105-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,768 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1014 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-106-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,890 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1015 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-107-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,910 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1016 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-108-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,108 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1017 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-109-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,259 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1018 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-110-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,378 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1019 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-111-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,603 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1020 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-112-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,052 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1021 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-113-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,930 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1022 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-114-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,261 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1023 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-115-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,099 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1024 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-116-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,239 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1025 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-117-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

107,223 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1026 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-118-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

106,470 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1027 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-119-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

107,067 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1028 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-120-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

107,113 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1029 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-121-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

106,927 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1030 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-122-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,395 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1034 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-123-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,395 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1035 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-124-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,812 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1101 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-125-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,831 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1102 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-126-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,760 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1103 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-127-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,843 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1104 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-128-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,861 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1105 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-129-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

103,002 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1107 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-130-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,631 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1108 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-131-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,698 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1109 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-132-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,798 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1110 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-133-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,623 GALLON STAINLESS STEEL ENCLOSED TOP RED WINE FERMENTATION AND STORAGE TANK 1111 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-134-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,567 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1201 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-135-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,422 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1202 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-136-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,661 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1203 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-137-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,419 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1204 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-138-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,428 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1205 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-139-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,501 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1206 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-140-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,543 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1207 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-141-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,555 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1208 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-142-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,537 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1209 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-143-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,631 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1210 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-144-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,494 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1211 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-145-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,463 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1212 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-146-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,544 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1213 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-147-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,566 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1214 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-148-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,418 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1215 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-149-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

101,426 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1216 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-150-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,611 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1301 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-151-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,601 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1302 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-152-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,585 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1303 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

***San Joaquin Valley***  
***Air Pollution Control District***

**PERMIT UNIT:** N-1237-153-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,548 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1304 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-154-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

102,651 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
1305 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-155-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,754 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2001 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-156-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,797 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2002 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-157-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,796 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2003 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-158-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,888 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2004 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-159-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,571 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2005 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-160-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,861 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2006 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-161-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,710 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2007 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-162-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,948 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2008 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-163-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,707 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2009 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-164-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,960 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2010 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-165-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,928 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2011 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-166-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

212,936 GALLON MILD STEEL ENCLOSED TOP RED WINE FERMENTATION TANK 2012 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
2. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4]

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-167-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,875 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2021 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-168-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,652 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2022 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-169-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,601 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2023 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-170-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,664 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2024 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-171-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,758 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2025 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-172-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,407 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2026 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-173-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,440 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2027 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-174-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,644 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2028 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-175-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,751 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2029 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-176-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,830 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2030 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-177-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,777 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2031 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-178-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,733 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2032 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-179-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,922 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2033 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-180-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,803 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2034 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-181-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,667 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2035 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-182-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,503 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2036 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-183-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,646 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2037 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-184-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,462 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2038 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-185-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,721 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2039 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-186-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,826 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2040 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-187-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,803 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2041 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-188-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,697 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2042 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-189-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,460 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2043 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-190-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,541 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2044 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-191-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,884 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2045 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-192-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,657 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2046 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-193-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,739 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2047 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-194-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,846 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2048 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-195-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,667 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2049 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-196-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,819 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2050 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-197-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,863 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2051 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-198-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,518 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2052 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-199-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,965 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2053 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-200-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,708 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2054 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-201-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,547 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2055 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-202-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,819 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2056 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-203-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,857 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2057 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-204-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,793 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2058 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-205-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,754 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2059 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-206-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,757 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2060 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-207-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,671 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2061 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-208-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,680 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2062 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-209-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,806 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2063 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-210-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,840 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2064 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-211-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,702 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2065 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-212-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,792 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2066 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-213-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,781 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2067 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-214-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

214,834 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 2068 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-215-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,132 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3021 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-216-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,684 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3022 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-217-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,949 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3023 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-218-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,888 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3024 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-219-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,243 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3025 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-220-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,228 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3026 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-221-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,740 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3027 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-222-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,556 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3028 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-223-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,006 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3029 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-224-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,908 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3030 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-225-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,927 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3031 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-226-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,196 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3032 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-227-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,236 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3033 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

***San Joaquin Valley***  
***Air Pollution Control District***

**PERMIT UNIT:** N-1237-228-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,313 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3034 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-229-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,914 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3035 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-230-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,553 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3036 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-231-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,002 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3037 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-232-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,746 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3038 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-233-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,187 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3039 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-234-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,800 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3040 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-235-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,683 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3041 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-236-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,676 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3042 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-237-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,933 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3043 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-238-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,433 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3044 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-239-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,402 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3045 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-240-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,282 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3046 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-241-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,540 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3047 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-242-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,793 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3048 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-243-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,194 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3049 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-244-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,578 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3050 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-245-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,089 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3051 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-246-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,406 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3052 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-247-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,284 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3053 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-248-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,169 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3054 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-249-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,032 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3055 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-250-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,503 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3056 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-251-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,402 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3057 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-252-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,690 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3058 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-253-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,891 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3059 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-254-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,679 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3060 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-255-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,904 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3061 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-256-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,023 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3062 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-257-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,600 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3063 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-258-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

348,873 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3064 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-259-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,850 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3065 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-260-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,901 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3066 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-261-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,430 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3067 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-262-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,317 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3068 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-263-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,618 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3069 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-264-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,287 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3070 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-265-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,859 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3071 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-266-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,078 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3072 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-267-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,303 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3073 WITH PRESSURE/VACUUM VALVE

## **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-268-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,775 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3074 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-269-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,059 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3075 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-270-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,979 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3076 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-271-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,075 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3077 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-272-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,633 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3078 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-273-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,658 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3079 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-274-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,237 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3080 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-275-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,470 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3081 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-276-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,592 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3082 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-277-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,417 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3083 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-278-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,433 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3084 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-279-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,486 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3085 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-280-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,908 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3086 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-281-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,918 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3087 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-282-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,135 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3088 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-283-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,998 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3089 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-284-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,010 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3090 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-285-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,682 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3091 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-286-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,754 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3092 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-287-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,649 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3093 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-288-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,621 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3094 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-289-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,746 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3095 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-290-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,878 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3096 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-291-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,911 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3097 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-292-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,078 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3098 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-293-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,071 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3099 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-294-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,118 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3100 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-295-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,761 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3101 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-296-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,732 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3102 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-297-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,423 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3103 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-298-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,815 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3104 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-299-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,182 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3105 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-300-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,356 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3106 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-301-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,031 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3107 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-302-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,171 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3108 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-303-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,550 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3109 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-304-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,048 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3110 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-305-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,763 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3111 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-306-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,802 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3112 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-307-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,147 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3113 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-308-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,181 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3114 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-309-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,888 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3115 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-310-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,291 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3116 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-311-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,037 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3117 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-312-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,400 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3118 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-313-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,463 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3119 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-314-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,277 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3120 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-315-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,100 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3411 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-316-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,375 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3412 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-317-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,215 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3413 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-318-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,829 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3414 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-319-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,264 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3415 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-320-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,566 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3416 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-321-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

336,243 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3417 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-322-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,821 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3418 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-323-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,906 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3419 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-324-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

336,091 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3420 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-325-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,373 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3421 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-326-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,358 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3422 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-327-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

334,804 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3423 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-328-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,702 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3424 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-329-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,072 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3425 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-330-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,469 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3426 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



***San Joaquin Valley***  
***Air Pollution Control District***

**PERMIT UNIT:** N-1237-331-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

336,123 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3427 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-332-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

335,752 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3428 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-333-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

334,998 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3429 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-334-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,723 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3505 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-335-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,818 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3506 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-336-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,441 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3507 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-337-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,038 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3508 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-338-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,412 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3509 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-339-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,225 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3510 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-340-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

351,189 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3515 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-341-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,592 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3516 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-342-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,320 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3517 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-343-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,696 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3518 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-344-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,725 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3519 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-345-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,764 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3520 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-346-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,088 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3525 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-347-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

348,886 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3526 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-348-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,713 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3527 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-349-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,645 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3528 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-350-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,290 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3529 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-351-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,118 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3530 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-352-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,336 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3535 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-353-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,261 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3536 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-354-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,964 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3537 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-355-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,818 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3538 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-356-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,094 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3539 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-357-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

349,641 GALLON STAINLESS STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK  
3540 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-358-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,250 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6001 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-359-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,838 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6002 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-360-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,296 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6003 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-361-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,937 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6004 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-362-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,044 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6005 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-363-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,439 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6006 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-364-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,188 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6007 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-365-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,868 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6008 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-366-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,863 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6009 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-367-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,323 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6010 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-368-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,503 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6011 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-369-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,277 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6012 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-370-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,806 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6013 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-371-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,898 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6014 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-372-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,089 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6015 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-373-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,193 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6016 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-374-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,934 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6017 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-375-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,661 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6018 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-376-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,690 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6019 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-377-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,431 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6020 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-378-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,754 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6021 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-379-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,679 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6022 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-380-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,237 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6023 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-381-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,069 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6024 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-382-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,899 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6025 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-383-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,105 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6026 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-384-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,186 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6027 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-385-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,921 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6028 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-386-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,950 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6029 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-387-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,984 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6030 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-388-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,088 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6031 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-389-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,136 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6032 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-390-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,548 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6033 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-391-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,052 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6034 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-392-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,055 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6035 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-393-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,346 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6036 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-394-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,365 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6037 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-395-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,462 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6038 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-396-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,336 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6039 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-397-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,814 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6040 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-398-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,848 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6041 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-399-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,160 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6042 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-400-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,653 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6043 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-401-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,898 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6044 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-402-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,323 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6045 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-403-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,912 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6046 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-404-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,063 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6047 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-405-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,000 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6048 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-406-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,860 GALLON GAUGE MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE AND DISTILLED SPIRITS STORAGE TANK 6103 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-407-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,012 GALLON GAUGE MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE AND DISTILLED SPIRITS STORAGE TANK 6104 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-408-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,384 GALLON GAUGE MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE AND DISTILLED SPIRITS STORAGE TANK 6105 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-409-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,058 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6106 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-410-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,237 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6107 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-411-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,003 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6108 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-412-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,817 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6109 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-413-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,322 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6110 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-414-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,578 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6111 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-415-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,967 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6112 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-416-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,394 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6113 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-417-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,046 GALLON GAUGE MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE AND DISTILLED SPIRITS STORAGE TANK 6116 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-418-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,323 GALLON GAUGE MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE AND DISTILLED SPIRITS STORAGE TANK 6117 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-419-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,844 GALLON GAUGE MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE AND DISTILLED SPIRITS STORAGE TANK 6118 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-420-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,426 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6119 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-421-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,072 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6120 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-422-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,741 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6121 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-423-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,170 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6122 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-424-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,009 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6123 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-425-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,063 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6124 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-426-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,411 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6125 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-427-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,419 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6126 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-428-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,518 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6127 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-429-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,162 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6128 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-430-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,144 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6129 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-431-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,300 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6130 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-432-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,250 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6131 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-433-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,145 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6132 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-434-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,807 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6133 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-435-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,910 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6134 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-436-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,855 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6135 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-437-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,437 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6136 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-438-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,803 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6137 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-439-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,434 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6138 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-440-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,463 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6139 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-441-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,005 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6140 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-442-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,875 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6141 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-443-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,471 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6142 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-444-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,070 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6143 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-445-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,837 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6144 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-446-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,007 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6145 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-447-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,498 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6146 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-448-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,432 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6147 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-449-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,504 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6148 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-450-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,970 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6149 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-451-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

639,065 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6150 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-452-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,436 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6151 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-453-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,672 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6152 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-454-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,805 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6154 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-455-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,802 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6155 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-456-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,238 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6156 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-457-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,573 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6157 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-458-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,432 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6158 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-459-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,350 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6159 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-460-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,240 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6160 WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-461-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,051 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6161 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-462-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,463 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6162 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-463-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

635,631 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6163 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-464-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

635,855 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6164 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-465-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

635,348 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6165 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-466-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,893 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6167 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-467-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,355 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6168 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-468-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,691 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6169 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-469-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,710 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6170 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-470-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,714 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6171 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-471-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,385 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6172 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-472-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,178 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6173 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-473-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,320 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6174 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-474-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,902 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6175 WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-475-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

638,410 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6176 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

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*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-476-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,636 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6177 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-477-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

636,882 GALLON MILD STEEL ENCLOSED TOP WHITE WINE FERMENTATION AND WINE STORAGE TANK 6178 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley  
Air Pollution Control District*

**PERMIT UNIT:** N-1237-478-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

635,912 GALLON STEEL WINE STORAGE TANK 6153 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-479-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

637,892 GALLON STEEL WINE STORAGE TANK 6166 WITH PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2] Federally Enforceable Through Title V Permit
4. When this tank is used for wine storage, the operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
5. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 4694, 6.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-480-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

DIATOMACEOUS EARTH RECEIVING AND STORAGE OPERATION WITH A STORAGE SILO (APPROX. 21,147 GALLONS) SERVED BY A BIN VENT FILTER SYSTEM

### **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from the bin vent filter serving the storage silo shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The bin vent filter system shall be equipped with a pressure differential gauge to indicate the pressure drop across the filters. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The bin vent filter shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Replacement bags numbering at least 10% of the total number of bags shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the bin vent filter system shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Bin vent filter shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter breakthrough and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
7. PM10 emissions shall not exceed 0.00085 pounds per ton of diatomaceous earth loaded into the silo. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The amount of diatomaceous earth loaded into the silo shall not exceed 45 tons in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The permittee shall keep records of date and quantity of diatomaceous earth loaded into the silo. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Differential operating pressure shall be monitored and recorded on each day that the bin vent filter system is in operation. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Records of all maintenance of the bin vent filter system, including all change outs of bags or filter media, shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
12. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. All records shall be retained for a minimum of five years and made available for District inspection upon request.  
[District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-481-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

54,000 GALLON RED AND WHITE WINE FERMENTATION TANK (TANK 401)

### **PERMIT UNIT REQUIREMENTS**

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1. The daily VOC emissions rate for red wine fermentation shall not exceed 3.46 lb/1000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions rate for white wine fermentation shall not exceed 1.62 lb/1000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Total annual VOC emissions from wine fermentation for this tank, calculated on a twelve month rolling basis, shall not exceed 4,216 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Total annual VOC emissions from wine fermentation for this tank shall be determined by the following formula: Total annual VOC emissions = (Total Annual Red Wine Production-gal) x (6.2 lb-VOC/1000 gal) + (Total Annual White Wine Production-gal) x (2.5 lb-VOC/1000 gal). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
7. Records of total annual fermentation emissions, including calculation methods and parameters used, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-482-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

55,660 GALLON RED AND WHITE WINE FERMENTATION TANK (TANK 413)

### **PERMIT UNIT REQUIREMENTS**

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1. The daily VOC emissions rate for red wine fermentation shall not exceed 3.46 lb/1000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions rate for white wine fermentation shall not exceed 1.62 lb/1000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Total annual VOC emissions from wine fermentation for this tank, calculated on a twelve month rolling basis, shall not exceed 4,216 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Total annual VOC emissions from wine fermentation for this tank shall be determined by the following formula: Total annual VOC emissions = (Total Annual Red Wine Production-gal) x (6.2 lb-VOC/1000 gal) + (Total Annual White Wine Production-gal) x (2.5 lb-VOC/1000 gal). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
7. Records of total annual fermentation emissions, including calculation methods and parameters used, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-489-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

104,000 GALLON STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 1001)

### **PERMIT UNIT REQUIREMENTS**

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1. The daily VOC emissions rate for wine fermentation shall not exceed 3.46 lb/1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Total annual VOC emissions from wine fermentation for this tank, calculated on a twelve month rolling basis, shall not exceed 2,240 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Total annual VOC emissions from wine fermentation operations shall be determined by the following formula: Total annual VOC emissions = (Total Annual Red Wine Production - gallons) x (4.0 lb-VOC/1,000 gallons) + (Total Annual White Wine Production - gallons) x (1.6 lb-VOC/1,000 gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694, 6.4.1]
6. Records of total annual fermentation emissions, including calculation methods and parameters used, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
7. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
8. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-490-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 311) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-491-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 312) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-492-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 313) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-493-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 314) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-494-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 315) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-495-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 316) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-496-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 317) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-497-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON STEEL WINE STORAGE TANK (TANK 318) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-498-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,621 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 351) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 35,621 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 101 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 121.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 263 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-499-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,537 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 352) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 35,537 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 101 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 121.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 263 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-500-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,560 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 353) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 35,560 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 101 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 121.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 263 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-501-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,494 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 354) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 35,494 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 101 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 121.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 263 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-502-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

69,409 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 701) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 69,409 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-503-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

71,771 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 702) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 71,771 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-504-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,241 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 703) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,241 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-505-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,316 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 704) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,316 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-506-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,151 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 705) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,151 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-507-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,260 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 706) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,260 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-508-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,240 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 707) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,240 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-509-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,322 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 708) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,322 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-510-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,204 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 709) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,204 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-511-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,136 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 710) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,136 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-512-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,097 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 711) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,097 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-513-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,204 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 712) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,204 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-514-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,314 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 713) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,314 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-515-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,173 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 714) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,173 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-516-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,179 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 715) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,179 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-517-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

70,090 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 716) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 70,090 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 202 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 242.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 350 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

***San Joaquin Valley  
Air Pollution Control District***

**PERMIT UNIT:** N-1237-518-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,185 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1401) WITH PRESSURE/VACUUM VALVE AND INSULATION

**PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,185 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-519-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,467 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1402) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,467 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-520-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,400 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1403) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,400 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-521-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,475 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1404) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,475 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-522-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,400 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1405) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,400 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-523-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,337 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1406) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,337 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-524-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,582 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1407) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,582 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-525-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,480 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1408) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,480 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-526-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,444 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1409) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,444 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-527-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,397 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1410) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,397 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

***San Joaquin Valley  
Air Pollution Control District***

**PERMIT UNIT:** N-1237-528-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,473 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1411) WITH PRESSURE/VACUUM VALVE AND INSULATION

**PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,473 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-529-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,529 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1412) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,529 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-530-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,519 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1413) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,519 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-531-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,487 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1414) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,487 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-532-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,617 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1415) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,617 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-533-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,452 GALLON STEEL WINE FERMENTATION AND STORAGE TANK (TANK 1416) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 105,452 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 303 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 363.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,050 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-534-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,381 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2101) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,381 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-535-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,552 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2102) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,552 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-536-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,057 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2103) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,057 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-537-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,060 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2104) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,060 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-538-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,521 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2105) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,521 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-539-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,411 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2106) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,411 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-540-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,998 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2107) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,998 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-541-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,001 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2108) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,001 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-542-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,533 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2109) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,533 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-543-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,475 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2110) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,475 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-544-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,173 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2111) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,173 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-545-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,467 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2112) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,467 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-546-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,969 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2113) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,969 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

***San Joaquin Valley  
Air Pollution Control District***

**PERMIT UNIT:** N-1237-547-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,116 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2114) WITH PRESSURE/VACUUM VALVE AND INSULATION

**PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,116 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-548-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,116 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2115) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,116 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-549-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,056 GALLON STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 2116) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 215,056 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 621 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 743.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 3,225 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-550-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

366,253 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3201) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 366,253 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-551-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

364,297 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3202) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 364,297 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-552-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

361,944 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3203) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 361,944 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-553-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

366,028 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3204) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 366,028 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-554-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

366,239 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3205) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 366,239 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-555-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

363,823 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3206) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 363,823 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-556-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

359,494 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3207) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 359,494 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-557-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

365,883 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3208) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 365,883 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-558-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

363,506 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3209) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 363,506 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-559-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

364,454 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3210) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 364,454 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-560-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

367,931 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3211) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 367,931 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-561-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

366,267 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3212) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 366,267 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-562-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

365,018 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3213) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 365,018 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-563-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

361,289 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3214) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 361,289 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-564-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

364,679 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3215) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 364,679 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-565-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

361,209 GALLON STEEL RED AND WHITE WINE FERMENTATION AND STORAGE TANK (TANK 3216) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 361,209 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage, calculated on a twelve month rolling basis, in this tank shall not exceed 506 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of wine fermented. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions from wine fermentation in this tank shall not exceed 1,211.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation, calculated on a twelve month rolling basis, in this tank shall not exceed 1,750 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall be determined by the following equation:  $E = 6.2 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 2.5 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine ethanol content and throughput rate for storage operations and VOC emission rate for fermentation operations (ethanol percentage by volume, gallons and lb-VOC per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
17. If the emissions, throughput or ethanol content calculated for any rolling 12-month period exceeds the annual emissions, throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emissions, throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions, throughput and ethanol content are below the annual emissions, throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-568-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

640,000 GALLON NOMINAL (647,701 GALLON GAUGE) STEEL WINE STORAGE TANK (TANK 6203) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 640,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,480,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-569-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

640,000 GALLON NOMINAL (647,729 GALLON GAUGE) STEEL WINE STORAGE TANK (TANK 6204) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 640,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,480,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-570-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 402)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-571-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 403)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-572-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 404)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-573-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 405)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-574-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 406)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-575-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 407)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-576-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 408)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-577-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 409)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-578-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 410)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-579-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 411)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-580-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 412)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-581-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 414)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-582-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 415)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-583-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 416)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-584-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 417)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-585-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 418)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-586-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 419)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-587-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 420)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-588-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 421)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-589-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 422)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per 1000 gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per 1000 gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-590-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 423)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-591-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 424)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions from wine fermentation in this tank shall not exceed 193.8 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a twelve month rolling basis, shall not exceed 1,747 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
5. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Annual VOC emissions from wine fermentation in this tank shall be determined by the following equation:  $E = 4.0 \text{ lb per } 1000 \text{ gallons} \times \text{annual red wine production (in gallons)} + 1.6 \text{ lb per } 1000 \text{ gallons} \times \text{annual white wine production (in gallons)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
7. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. Separate annual records of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, and the calculated twelve month rolling VOC emission rate (lb-VOC per twelve month rolling period, calculated monthly) shall be kept. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-593-1

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL (105,491 GALLON GAUGE) STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 1501) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2] Federally Enforceable Through Title V Permit
5. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily maximum ethanol content of wine stored in this tank shall not exceed 14.5 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average ethanol content of wine stored in this tank shall not exceed 12 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum liquid temperature of wine stored in this tank shall not exceed 75 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine fermentation throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 1,050,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Daily VOC emissions from wine stored in this tank shall not exceed 5.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
14. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Annual fermentation emissions from this tank shall be determined by the following equation:  $E = 4.0 \times \text{annual red wine production} + 1.6 \times \text{annual white wine production}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
16. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 1070] Federally Enforceable Through Title V Permit
17. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 1070] Federally Enforceable Through Title V Permit
18. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
19. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
20. Separate annual records each of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, shall be kept. [District Rule 4694]
21. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
22. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-594-1

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL (105,508 GALLON GAUGE) STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 1502) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2] Federally Enforceable Through Title V Permit
5. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily maximum ethanol content of wine stored in this tank shall not exceed 14.5 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average ethanol content of wine stored in this tank shall not exceed 12 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum liquid temperature of wine stored in this tank shall not exceed 75 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine fermentation throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 1,050,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Daily VOC emissions from wine stored in this tank shall not exceed 65.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Annual emissions from wine fermentation in this tank shall not exceed 3,200 lb-VOC per year. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
16. Annual fermentation emissions from this tank shall be determined by the following equation:  $E = 4.0 \times \text{annual red wine production} + 1.6 \times \text{annual white wine production}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
17. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 1070] Federally Enforceable Through Title V Permit
18. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 1070] Federally Enforceable Through Title V Permit
19. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
20. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694]
21. Separate annual records each of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, shall be kept. [District Rule 4694]
22. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
23. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-595-1

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL (105,298 GALLON GAUGE) STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK 1503) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2] Federally Enforceable Through Title V Permit
5. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily maximum ethanol content of wine stored in this tank shall not exceed 14.5 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average ethanol content of wine stored in this tank shall not exceed 12 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum liquid temperature of wine stored in this tank shall not exceed 75 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine fermentation throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 1,050,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb/day per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Daily VOC emissions from wine stored in this tank shall not exceed 65.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Annual emissions from wine fermentation in this tank shall not exceed 3,200 lb-VOC per year. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All wine fermented in this tank shall be subject to the fermentation tank emission reduction measures of District Rule 4694 with actual production in this tank included in the minimum facility-wide fermentation emission reduction of 35% pursuant to District Rule 4694. [District Rule 2201] Federally Enforceable Through Title V Permit
16. Annual fermentation emissions from this tank shall be determined by the following equation:  $E = 4.0 \times \text{annual red wine production} + 1.6 \times \text{annual white wine production}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
17. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 1070] Federally Enforceable Through Title V Permit
18. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 1070] Federally Enforceable Through Title V Permit
19. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2] Federally Enforceable Through Title V Permit
20. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rule 4694]
21. Separate annual records each of total red wine and total white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury, shall be kept. [District Rule 4694]
22. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
23. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-596-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

OAK SAWDUST HANDLING SYSTEM CONSISTING OF DRY OAK HOPPER AND HOOD COLLECTION SYSTEM SERVED BY AN AIRLANCO MODEL 36AVS8 STYLE III 80302072 BAGHOUSE, INCLINED SCREW CONVEYOR, OAK SLURRY PUMP, AND A 283 GALLON OAK SLURRY MIX TANK

### **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from each baghouse shall not exceed 5% opacity for a period of periods aggregating more than three minutes in any one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
2. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The cleaning frequency and duration for the baghouse shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The baghouse shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Controlled PM10 emissions from the baghouse shall not exceed 0.06 lb/ton oak sawdust material throughput. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Maximum daily amount of oak sawdust material throughput shall not exceed either of the following: 75,000 pounds per day or 3,300,000 pounds per rolling twelve month period. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The oak slurry mix tank shall be operated as a constant level tank. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records of daily and annual amount of oak sawdust material throughput shall be maintained. Annual records shall be on a rolling twelve month basis and shall be calculated at least once per month. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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14. Differential operating pressure for the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
16. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
17. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-597-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

6,000 GALLON SPIRITS STORAGE TANK (TANK 65) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The maximum temperature in this tank shall not exceed 80 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual average ethanol content of distilled spirits stored in this tank shall not exceed 50 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC emissions for distilled spirits operations in this tank shall not exceed 6.4 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum distilled spirits storage throughput in this tank shall not exceed 4,580 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum distilled spirits storage throughput in this tank shall not exceed 142,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, the maximum temperature of the stored distilled spirits, the volume percent ethanol in the batch, and the volume of spirits transferred, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain annual records of the calculated twelve month rolling throughput rate (gallons per twelve month rolling period, calculated monthly). [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-598-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

6,000 GALLON SPIRITS STORAGE TANK (TANK 66) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The maximum temperature in this tank shall not exceed 80 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual average ethanol content of distilled spirits stored in this tank shall not exceed 50 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The VOC emissions for distilled spirits operations in this tank shall not exceed 6.4 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum distilled spirits storage throughput in this tank shall not exceed 4,580 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum distilled spirits storage throughput in this tank shall not exceed 142,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, the maximum temperature of the stored distilled spirits, the volume percent ethanol in the batch, and the volume of spirits transferred, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain annual records of the calculated twelve month rolling throughput rate (gallons per twelve month rolling period, calculated monthly). [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-600-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

ETHANOL EVAPORATOR SYSTEM CONSISTING OF QUADRUPLE EFFECT EVAPORATOR, HEAT EXCHANGERS, STEAM HEATED PREHEATERS, CONDENSERS, CONDENSATE COLLECTORS, AND COOLING TOWERS

### **PERMIT UNIT REQUIREMENTS**

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1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
2. VOC emission rate from the ethanol evaporator system atmospheric vent shall be no greater than 3.0 lb-VOC per hour and shall be limited to 7,719 lb-VOC per rolling twelve month period. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Source testing to determine the rate of VOC at the evaporator vent to atmosphere, expressed as lb-VOC/hour, shall be conducted at least once every twelve (12) months, with the unit operating at conditions representative of normal operations. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 1081 and 2201] Federally Enforceable Through Title V Permit
4. Source testing to determine the rate of VOC, measured in lb-VOC per hour, shall be conducted using EPA Method 18 and 25 or 25A. Source testing shall also be conducted in accordance with EPA's Midwest Scaling Protocol for the Measurement of "VOC Mass Emissions" at Ethanol Production Facilities and/or any other testing methodology that has been previously approved by the District, CARB, and EPA. [District Rules 1081 and 2201] Federally Enforceable Through Title V Permit
5. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
6. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
7. The permittee shall maintain records of the rolling twelve month VOC emission rate from the ethanol evaporator system (lb-VOC per twelve month rolling period, calculated monthly). [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
8. All records shall be retained on site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-601-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

DIATOMACEOUS EARTH RECEIVING AND STORAGE OPERATION WITH A 6,000 CUBIC FEET STORAGE SILO SERVED BY A BIN VENT FILTER SYSTEM

### **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from the bin vent filter serving the storage silo shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The bin vent filter system shall be equipped with a pressure differential gauge to indicate the pressure drop across the filters. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The bin vent filter shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Replacement bags numbering at least 10% of the total number of bags shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the bin vent filter system shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Bin vent filter shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter breakthrough and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
7. PM10 emissions shall not exceed 0.00085 pounds per ton of diatomaceous earth loaded into the silo. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The amount of diatomaceous earth loaded into the silo shall not exceed 23 tons in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The permittee shall keep records of date and quantity of diatomaceous earth loaded into the silo. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Differential operating pressure shall be monitored and recorded on each day that the bin vent filter system is in operation. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Records of all maintenance of the bin vent filter system, including all change outs of bags or filter media, shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
12. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. All records shall be retained for a minimum of five years and made available for District inspection upon request.  
[District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-603-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

OAK SAWDUST HANDLING SYSTEM CONSISTING OF OAK BIN INVERTER HYDRAULIC SYSTEM, ONE 206 CUBIC FEET DRY OAK CHIP BATCHING HOPPER EQUIPPED WITH A DUST HOOD COLLECTION SYSTEM SERVED BY AN AMERICAN AIR FILTER MODEL FABRIPULSE DESIGN M, SIZE 6-168-600 DUST COLLECTOR WITH INTEGRAL FAN, ENCLOSED FEEDER SCREW CONVEYOR, ENCLOSED TAKE-AWAY CONVEYOR, ENCLOSED INCLINE CONVEYOR, AND FULLY ENCLOSED GRAPE MUST TUB

### **PERMIT UNIT REQUIREMENTS**

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1. The grape must tub shall not contain any VOC-containing material. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Visible emissions from the baghouse serving the oak chip batching hopper shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Material removed from the dust collector shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
5. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
6. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The cleaning frequency and duration for the baghouse shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The baghouse shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6.0 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Controlled PM10 emissions from the dust collector shall not exceed 0.2 lb/ton oak sawdust material throughput. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Maximum amount of oak sawdust material throughput shall not exceed either of the following: 24,000 pounds per day or 1,152,000 pounds per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Differential operating pressure for the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



14. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Records of daily and annual amount of oak sawdust material throughput shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
16. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-605-6

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,393 BHP CUMMINS MODEL QSK60G LEAN BURN DIGESTER GAS-FIRED IC ENGINE WITH TURBOCHARGER, INTERCOOLER, AIR/FUEL RATIO CONTROLLER, AND SELECTIVE CATALYTIC REDUCTION (SCR) WITH AMMONIA INJECTION COGENERATION SYSTEM SERVED BY A TWO PHASE SULFUR SCRUBBER SYSTEM CONSISTING OF ONE LIQUID BIOLOGICAL OXIDATION WET SCRUBBER AND TWO ACTIVATED CARBON ADSORPTION POLISHING FILTERS SHARED WITH PERMIT N-1237-606

### **PERMIT UNIT REQUIREMENTS**

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1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
6. The unit shall only be fired on digester gas. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Only one activated carbon unit need be operated at any one time. [District Rule 2201] Federally Enforceable Through Title V Permit
8. This engine shall be operated and maintained in proper operating condition per the manufacturer's requirements as specified on the Inspection and Monitoring (I&M) plan submitted to the District. [District Rule 4702] Federally Enforceable Through Title V Permit
9. This engine shall be operated and maintained in proper operating condition according to the manufacturer's specifications. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
10. Air-to-fuel ratio controller(s) shall be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times. [District Rule 2201 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
11. This engine shall be equipped with a nonresettable elapsed operating time meter or other APCO approved alternative. [District Rules 2201 and 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
12. This engine shall be equipped with either a positive crankcase ventilation (PCV) system that recirculates crankcase emissions into the air intake system for combustion, or a crankcase emissions control device of at least 90% control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Operation of the engine shall not exceed 8,400 hours/year. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Emissions from the IC engine when fired on digester gas shall not exceed any of the following limits: 0.15 g-NO<sub>x</sub>/bhp-hr (equivalent to 11 ppmvd NO<sub>x</sub> @ 15% O<sub>2</sub>), 0.025 g-SO<sub>x</sub>/bhp-hr (based on 40 ppmv sulfur content in fuel (as H<sub>2</sub>S)), 0.033 g-PM<sub>10</sub>/bhp-hr, 0.8 g-CO/bhp-hr, or 0.10 g-VOC/bhp-hr. [District Rules 2201 and 4702, and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
15. The ammonia (NH<sub>3</sub>) emission concentration shall not exceed 10 ppmvd @ 15% O<sub>2</sub>. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
16. Source testing to measure digester gas fuel combustion NO<sub>x</sub>, CO, VOC, and ammonia emissions from this unit shall be conducted once every 8,760 hours of operation or 24 months, whichever comes first, thereafter. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
17. The following test methods shall be used: NO<sub>x</sub> (ppmv) - EPA Method 7E or ARB Method 100, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, and VOC (ppmv) - EPA Method 18 or 25A or 25B or ARB Method 100. [District Rules 1081 and 4702] Federally Enforceable Through Title V Permit
18. Source testing for ammonia slip shall be conducted utilizing BAAQMD method ST-1B. [District Rule 1081] Federally Enforceable Through Title V Permit
19. The permittee shall monitor and record the stack concentration of NO<sub>x</sub> and O<sub>2</sub> at least once every day (in which a source test is not performed). NO<sub>x</sub> and O<sub>2</sub> concentrations shall be performed using a portable emission monitor that meets District specifications. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2201 and 4702 and 40 CFR 64] Federally Enforceable Through Title V Permit
20. The permittee shall monitor and record the stack concentration of CO and NH<sub>3</sub> at least once every month (in which a source test is not performed). CO concentrations shall be performed using a portable emission monitor that meets District specifications. NH<sub>3</sub> monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
21. If the NO<sub>x</sub> or CO concentrations corrected to 15% O<sub>2</sub>, as measured by the portable analyzer, or the NH<sub>3</sub> concentrations corrected to 15% O<sub>2</sub>, as measured by District approved gas-detection tubes, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 8 hours of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 8 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings evenly spaced out over the 15 consecutive-minute period. [District Rule 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. The permittee shall maintain records of: (1) the date and time of NO<sub>x</sub>, CO, O<sub>2</sub>, and NH<sub>3</sub> measurements, (2) the O<sub>2</sub> concentration in percent and the measured NO<sub>x</sub>, CO, and NH<sub>3</sub> concentrations corrected to 15% O<sub>2</sub>, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) the method of determining the NH<sub>3</sub> emission concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
24. The sulfur content of the digester gas combusted in this engine shall be monitored and recorded weekly. After eight (8) consecutive weekly tests show compliance, the digester gas sulfur content monitoring frequency may be reduced to once every calendar quarter. If quarterly monitoring shows a violation of the digester gas sulfur content limit of this permit, then weekly monitoring shall resume and continue until eight consecutive weeks of monitoring show compliance with the gas sulfur content limit. Once compliance with the gas sulfur content limit is shown for eight consecutive weeks, then the monitoring frequency may return to quarterly. Monitoring of the sulfur content of the digester gas shall not be required if the engine does not operate during that period. Records of the results of monitoring of the digester gas sulfur content shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
25. Monitoring of the digester gas sulfur content shall be performed using a Testo 350 XL portable emission monitor; District-approved in-line H<sub>2</sub>S monitors; gas detection tubes calibrated for H<sub>2</sub>S; District-approved source test methods, including EPA Method 11 or EPA Method 15, ASTM Method D1072, D4084, and D5504; or an alternative method approved by the District. Prior to utilization of in-line monitors to demonstrate compliance with the digester gas sulfur content limit of this permit, the permittee shall submit details of the proposed monitoring system, including the make, model, and detection limits, to the District and obtain District approval for the proposed monitor(s). [District Rule 2201] Federally Enforceable Through Title V Permit
26. Sampling ports for digester gas testing shall be provided in accordance with District requirements. [District Rule 1081] Federally Enforceable Through Title V Permit
27. For emissions source testing, the arithmetic average of three 60-consecutive-minute test runs shall apply. Each test run shall be conducted within 10 percent of 100 percent peak (or the highest achievable) load. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. NO<sub>x</sub>, CO, and VOC concentrations shall be reported in ppmv, corrected to 15% oxygen. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
28. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
29. Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
30. The results of each source test shall be submitted to the District and EPA within 60 days after completion of the source test. [District Rule 1081 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
31. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702] Federally Enforceable Through Title V Permit
32. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type and quantity of fuel used, maintenance or modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
33. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-606-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,393 BHP CUMMINS MODEL QSK60G LEAN BURN DIGESTER GAS-FIRED IC ENGINE WITH TURBOCHARGER, INTERCOOLER, AIR/FUEL RATIO CONTROLLER, AND SELECTIVE CATALYTIC REDUCTION (SCR) WITH AMMONIA INJECTION COGENERATION SYSTEM SERVED BY A TWO PHASE SULFUR SCRUBBER SYSTEM CONSISTING OF ONE LIQUID BIOLOGICAL OXIDATION WET SCRUBBER AND TWO ACTIVATED CARBON ADSORPTION POLISHING FILTERS SHARED WITH PERMIT N-1237-605

### **PERMIT UNIT REQUIREMENTS**

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1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
6. The unit shall only be fired on digester gas. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Only one activated carbon unit need be operated at any one time. [District Rule 2201] Federally Enforceable Through Title V Permit
8. This engine shall be operated and maintained in proper operating condition per the manufacturer's requirements as specified on the Inspection and Monitoring (I&M) plan submitted to the District. [District Rule 4702] Federally Enforceable Through Title V Permit
9. This engine shall be operated and maintained in proper operating condition according to the manufacturer's specifications. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
10. Air-to-fuel ratio controller(s) shall be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times. [District Rule 2201 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
11. This engine shall be equipped with a nonresettable elapsed operating time meter or other APCO approved alternative. [District Rules 2201 and 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
12. This engine shall be equipped with either a positive crankcase ventilation (PCV) system that recirculates crankcase emissions into the air intake system for combustion, or a crankcase emissions control device of at least 90% control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Operation of the engine shall not exceed 8,400 hours/year. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Emissions from the IC engine when fired on digester gas shall not exceed any of the following limits: 0.15 g-NO<sub>x</sub>/bhp-hr (equivalent to 11 ppmvd NO<sub>x</sub> @ 15% O<sub>2</sub>), 0.025 g-SO<sub>x</sub>/bhp-hr (based on 40 ppmv sulfur content in fuel (as H<sub>2</sub>S)), 0.033 g-PM<sub>10</sub>/bhp-hr, 0.8 g-CO/bhp-hr, or 0.10 g-VOC/bhp-hr. [District Rules 2201 and 4702, and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
15. The ammonia (NH<sub>3</sub>) emission concentration shall not exceed 10 ppmvd @ 15% O<sub>2</sub>. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
16. Source testing to measure digester gas fuel combustion NO<sub>x</sub>, CO, VOC, and ammonia emissions from this unit shall be conducted once every 8,760 hours of operation or 24 months, whichever comes first, thereafter. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
17. The following test methods shall be used: NO<sub>x</sub> (ppmv) - EPA Method 7E or ARB Method 100, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, and VOC (ppmv) - EPA Method 18 or 25A or 25B or ARB Method 100. [District Rules 1081 and 4702] Federally Enforceable Through Title V Permit
18. Source testing for ammonia slip shall be conducted utilizing BAAQMD method ST-1B. [District Rule 1081] Federally Enforceable Through Title V Permit
19. The permittee shall monitor and record the stack concentration of NO<sub>x</sub> and O<sub>2</sub> at least once every day (in which a source test is not performed). NO<sub>x</sub> and O<sub>2</sub> concentrations shall be performed using a portable emission monitor that meets District specifications. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2201 and 4702 and 40 CFR 64] Federally Enforceable Through Title V Permit
20. The permittee shall monitor and record the stack concentration of CO and NH<sub>3</sub> at least once every month (in which a source test is not performed). CO concentrations shall be performed using a portable emission monitor that meets District specifications. NH<sub>3</sub> monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
21. If the NO<sub>x</sub> or CO concentrations corrected to 15% O<sub>2</sub>, as measured by the portable analyzer, or the NH<sub>3</sub> concentrations corrected to 15% O<sub>2</sub>, as measured by District approved gas-detection tubes, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 8 hours of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 8 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings evenly spaced out over the 15 consecutive-minute period. [District Rule 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. The permittee shall maintain records of: (1) the date and time of NO<sub>x</sub>, CO, O<sub>2</sub>, and NH<sub>3</sub> measurements, (2) the O<sub>2</sub> concentration in percent and the measured NO<sub>x</sub>, CO, and NH<sub>3</sub> concentrations corrected to 15% O<sub>2</sub>, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) the method of determining the NH<sub>3</sub> emission concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
24. The sulfur content of the digester gas combusted in this engine shall be monitored and recorded weekly. After eight (8) consecutive weekly tests show compliance, the digester gas sulfur content monitoring frequency may be reduced to once every calendar quarter. If quarterly monitoring shows a violation of the digester gas sulfur content limit of this permit, then weekly monitoring shall resume and continue until eight consecutive weeks of monitoring show compliance with the gas sulfur content limit. Once compliance with the gas sulfur content limit is shown for eight consecutive weeks, then the monitoring frequency may return to quarterly. Monitoring of the sulfur content of the digester gas shall not be required if the engine does not operate during that period. Records of the results of monitoring of the digester gas sulfur content shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
25. Monitoring of the digester gas sulfur content shall be performed using a Testo 350 XL portable emission monitor; District-approved in-line H<sub>2</sub>S monitors; gas detection tubes calibrated for H<sub>2</sub>S; District-approved source test methods, including EPA Method 11 or EPA Method 15, ASTM Method D1072, D4084, and D5504; or an alternative method approved by the District. Prior to utilization of in-line monitors to demonstrate compliance with the digester gas sulfur content limit of this permit, the permittee shall submit details of the proposed monitoring system, including the make, model, and detection limits, to the District and obtain District approval for the proposed monitor(s). [District Rule 2201] Federally Enforceable Through Title V Permit
26. Sampling ports for digester gas testing shall be provided in accordance with District requirements. [District Rule 1081] Federally Enforceable Through Title V Permit
27. For emissions source testing, the arithmetic average of three 60-consecutive-minute test runs shall apply. Each test run shall be conducted within 10 percent of 100 percent peak (or the highest achievable) load. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. NO<sub>x</sub>, CO, and VOC concentrations shall be reported in ppmv, corrected to 15% oxygen. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
28. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
29. Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
30. The results of each source test shall be submitted to the District and EPA within 60 days after completion of the source test. [District Rule 1081 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
31. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702] Federally Enforceable Through Title V Permit
32. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type and quantity of fuel used, maintenance or modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. [District Rule 4702 and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
33. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-607-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

90 MMBTU/HR VICTORY ENERGY OPERATIONS (VEO) MODEL J-VE-540 NATURAL GAS-FIRED BOILER WITH A LOW-NOX BURNER, A FLUE GAS RECIRCULATION (FGR) SYSTEM, A NATIONWIDE SELECTIVE CATALYTIC REDUCTION (SCR) SYSTEM, AND A NOX AND O2 IN-STACK EMISSION MONITORING SYSTEM

## **PERMIT UNIT REQUIREMENTS**

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1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The unit shall only be fired on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
3. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of fuel combusted in the unit shall be installed, utilized and maintained. [District Rules 2201 and 40 CFR 60.48 (c)(g)] Federally Enforceable Through Title V Permit
4. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
5. NOx emissions shall not exceed 5,256 pounds per year, calculated on a rolling 12-month basis. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Except during start-up and shutdown, emissions from this unit shall not exceed any of the following limits: 5 ppmvd NOx @ 3% O2 or 0.006 lb-NOx/MMBtu; 0.00285 lb-SOx/MMBtu; 0.003 lb-PM10/MMBtu; 200 ppmvd CO @ 3% O2 (equivalent to 0.148 lb-CO/MMBtu); or 0.0027 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
7. During start-up and shutdown, emissions from this unit shall not exceed any of the following limits: 0.83 lb-NOx/hr; 0.00285 lb-SOx/MMBtu; 0.003 lb-PM10/MMBtu; 200 ppmvd CO @ 3% O2 (equivalent to 0.148 lb-CO/MMBtu); or 0.0027 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
8. The total duration of start-up time shall not exceed 6.0 hours per day. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. The total duration of shutdown time shall not exceed 4.0 hours per day. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. During start-up or shutdown, the emissions control system shall be in operation, and emissions shall be minimized insofar as technologically possible. The operator shall maintain daily records of the duration of start-up and shutdown periods. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. The ammonia emissions shall not exceed 10 ppmvd @ 3% O2. [District Rule 4102]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



12. Source testing to measure natural gas combustion NO<sub>x</sub>, CO, and NH<sub>3</sub> emissions from this unit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests when unit is fired on natural gas, the unit shall be tested not less than once every 36 months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 2201, 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
14. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
15. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
16. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
17. NO<sub>x</sub> emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Stack gas oxygen (O<sub>2</sub>) shall be determined using EPA Method 3 or 3A or ARB Method 100 [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
20. Source testing for ammonia slip shall be conducted utilizing BAAQMD Method ST-1B. [District Rule 4102]
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
23. Fuel sulfur content shall be determined using EPA Method 11 or Method 15. [District Rule 4320] Federally Enforceable Through Title V Permit
24. The permittee shall monitor and record the stack concentration of NO<sub>x</sub>, CO, NH<sub>3</sub>, and O<sub>2</sub> at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. NH<sub>3</sub> monitoring shall be conducted utilizing Draeger tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within five days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

25. If the NO<sub>x</sub>, CO or NH<sub>3</sub> concentrations, as measured by the portable analyzer or the District approved ammonia monitoring equipment, exceed the permitted levels, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than one hour of operation after detection. If the portable analyzer or the ammonia monitoring equipment continue to show emission limit violations after one hour of operation following detection, the permittee shall notify the District within the following one hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. All NO<sub>x</sub>, CO, NH<sub>3</sub>, and O<sub>2</sub> emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit To Operate. The NO<sub>x</sub>, CO and O<sub>2</sub> analyzer as well as the NH<sub>3</sub> emission monitoring equipment shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
27. The permittee shall maintain records of: (1) the date and time of NO<sub>x</sub>, CO, NH<sub>3</sub> and O<sub>2</sub> measurements, (2) the O<sub>2</sub> concentration in percent by volume and the measured NO<sub>x</sub>, CO and NH<sub>3</sub> concentrations corrected to 3% O<sub>2</sub>, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) the method of determining the NH<sub>3</sub> emission concentration, and (6) a description of any corrective action taken to maintain the emissions at or below the acceptable levels. [District Rules 4102, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. Operator shall maintain copies of fuel invoices and supplier certifications. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
29. The permittee shall take readings of the NO<sub>x</sub> concentration and O<sub>2</sub> percent, by volume, using the in-stack monitoring system at least once per each day that the boiler operates. [District Rule 2201 and 40 CFR 64.9] Federally Enforceable Through Title V Permit
30. During times when the in-stack monitoring system is down for maintenance or repairs, the permittee shall use a District approved portable analyzer to record daily NO<sub>x</sub> and O<sub>2</sub> concentrations. The permittee shall maintain records of the portable analyzer readings including the date(s) and reason the in-stack monitoring system was not operating. [District Rule 2201 and 40 CFR 64] Federally Enforceable Through Title V Permit
31. The permittee shall maintain daily records of the NO<sub>x</sub> and O<sub>2</sub> concentration from the in-stack monitoring system. These records shall be made available for District inspection upon request. [District Rule 2201 and 40 CFR 64] Federally Enforceable Through Title V Permit
32. The permittee shall compare the NO<sub>x</sub> and O<sub>2</sub> concentrations from the in-stack monitoring system with the concentration of NO<sub>x</sub> and O<sub>2</sub> readings from calibration gas cylinders for NO<sub>x</sub> and O<sub>2</sub> at least once during each month that the boiler operates. The permittee shall maintain these comparison readings and these records shall be available for District inspection upon request. [District Rule 2201 and 40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

33. If the NO<sub>x</sub> or O<sub>2</sub> concentrations, as measured by the in-stack monitoring system, exceed the permitted levels the permittee shall return the emissions to compliant levels as soon as possible, but no longer than one hour of operation after detection. If the in-stack monitoring system continues to show emission limit violations after one hour of operation following detection, the permittee shall notify the District within the following one hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation that is subject to enforcement action has occurred. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [40 CFR Part 64] Federally Enforceable Through Title V Permit
34. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR Part 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
35. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR part 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
36. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR Part 64.9. [40 CFR 64.9] Federally Enforceable Through Title V Permit
37. Permittee shall maintain daily records of the type and quantity of fuel combusted by the boiler. [District Rules 2201 and 40 CFR 60.48 (c)(g)] Federally Enforceable Through Title V Permit
38. The operator shall maintain records of the daily and annual NO<sub>x</sub> emissions, calculated on a rolling 12-month basis. Where  $\text{daily NO}_x \text{ emissions} = (0.83 \text{ lb-NO}_x/\text{hr} \times \text{hrs startup/day}) + (0.006 \text{ lb-NO}_x/\text{MMBtu} \times 90 \text{ MMBtu/hr} \times \text{hrs steady state/day}) + (0.83 \text{ lb-NO}_x/\text{hr} \times \text{hrs shutdown/day})$ . [District Rule 2201] Federally Enforceable Through Title V Permit
39. All records shall be maintained and retained on-site for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-609-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-610-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-611-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-612-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-613-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-614-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-615-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-616-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 35,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 350,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-617-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-618-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-619-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-620-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-621-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-622-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-623-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-624-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-625-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-626-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-627-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-628-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-629-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-630-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-631-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-632-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-633-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-634-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-635-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-636-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-637-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-638-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
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4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-639-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-640-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-641-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-642-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-643-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-644-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The daily wine storage throughput of this tank shall not exceed 105,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 2,100,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
8. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
9. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]  
Federally Enforceable Through Title V Permit
12. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-645-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-646-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-647-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-648-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-649-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-650-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
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16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-651-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
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16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-652-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-653-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-654-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-655-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-656-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
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18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-657-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
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6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
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11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-658-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-659-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-660-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON, INSULATED, STEEL ENCLOSED TOP, WHITE WINE FERMENTATION AND WINE STORAGE TANK EQUIPPED WITH PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95oF, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Ethanol content of wine stored in this tank shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The daily wine storage throughput of this tank shall not exceed 215,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual wine storage throughput of this tank, calculated on a 12 month rolling basis, shall not exceed 4,300,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The daily VOC emissions rate for wine fermentation shall not exceed 1.62 pounds per 1,000 gallons. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 1.6 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from both wine fermentation and wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 1,617 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. When this tank is used for wine storage, the permittee shall record, on a weekly basis, the total gallons of wine stored in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
13. The permittee shall maintain records of the calculated 12 month rolling wine storage throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
14. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and any fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
15. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume and ethanol concentration of each wine movement; and the calculated 12 month rolling VOC emission rate (lb-VOC per 12 month rolling period, calculated monthly). [District Rules 1070, 2201, 4694] Federally Enforceable Through Title V Permit
16. If the emissions or throughput calculated for any rolling 12-month period exceeds the annual emissions or throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the annual emission or throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year emissions and throughput are below the annual emissions and throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate that date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-661-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

DIGESTER GAS OPERATION COMPOSED OF A WASTE WATER TREATMENT SYSTEM WITH AN EQUALIZATION TANK, HIGH RATE ANAEROBIC DIGESTER, TWO LOW RATE ANAEROBIC DIGESTERS, AND MEMBRANE BIOLOGICAL REACTOR SYSTEM CONSISTING OF AN ANOXIC TANK, A PRE-AERATION TANK, AND TWO MEMBRANE BIOLOGICAL REACTORS WITH BIOGAS SENT TO ONE BIOLOGICAL SCRUBBER, TWO ACTIVATED CARBON FILTERS, THE DIGESTER GAS WILL BE ROUTED TO TWO IC ENGINES (PERMITS N-1237-605 AND '606), OR TO A 600 CFM (EQUIVALENT TO 32.4 MMBTU/HR) OVIVO GWE ENCLOSED EMERGENCY FLARE

### **PERMIT UNIT REQUIREMENTS**

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1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from the flare serving the anaerobic digesters shall not equal or exceed Ringelmann 1/4 or 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
3. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
4. The anaerobic digester system and its associated piping shall be maintained leak free. [District Rule 2201] Federally Enforceable Through Title V Permit
5. This flare shall only be fired on biogas collected from the anaerobic digester system. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The flare shall be operated only for maintenance, testing, required regulatory purposes, and during periods where both engines, permits N-1237-605 and N-1237-606, cannot be operated due to an emergency, as defined in this permit. Operation of the flare for maintenance, testing, and required regulatory purposes shall not exceed 200 hours per year. [District Rule 2201 and 4311] Federally Enforceable Through Title V Permit
7. An emergency is defined as any situation or a condition arising from a sudden and reasonably unforeseeable and unpreventable event beyond the control of the operator. Examples include, but are not unlimited to, not preventable equipment failure, natural disaster, act of war or terrorism, or external power curtailment, excluding a power curtailment due to an interruptible power service agreement from a utility. A flaring event due to improperly designed equipment, lack of preventative maintenance, careless or improper operation, operator error, or willful misconduct does not qualify as an emergency. An emergency situation requires immediate corrective action to restore safe operation. A planned flaring event shall not be considered as an emergency. [District Rules 2201 and 4311] Federally Enforceable Through Title V Permit
8. Emissions from the flare shall not exceed any of the following limits: 0.06 lb-NO<sub>x</sub>/MMBtu (as NO<sub>2</sub>); 0.008 lb-PM<sub>10</sub>/MMBtu; 0.75 lb-CO/MMBtu; or 0.019 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The sulfur content of the biogas being incinerated by the flare shall not exceed 40 ppmv (as H<sub>2</sub>S). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. The sulfur content of the digester gas combusted in this flare shall be monitored and recorded weekly. After eight (8) consecutive weekly tests show compliance, the digester gas sulfur content monitoring frequency may be reduced to once every calendar quarter. If quarterly monitoring shows a violation of the digester gas sulfur content limit of this permit, then weekly monitoring shall resume and continue until eight consecutive weeks of monitoring show compliance with the gas sulfur content limit. Once compliance with the gas sulfur content limit is shown for eight consecutive weeks, then the monitoring frequency may return to quarterly. Monitoring of the sulfur content of the digester gas shall not be required if the flare does not operate during that period. Records of the results of monitoring of the digester gas sulfur content shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Monitoring of the digester gas sulfur content shall be performed using a Testo 350 XL portable emission monitor; District-approved in-line H<sub>2</sub>S monitors; gas detection tubes calibrated for H<sub>2</sub>S; District-approved source test methods, including EPA Method 11 or EPA Method 15, ASTM Method D1072, D4084, and D5504; or an alternative method approved by the District. Prior to utilization of in-line monitors to demonstrate compliance with the digester gas sulfur content limit of this permit, the permittee shall submit details of the proposed monitoring system, including the make, model, and detection limits, to the District and obtain District approval for the proposed monitor(s). [District Rule 2201] Federally Enforceable Through Title V Permit
12. Biogas sampling shall be conducted using the methods and procedures approved by the District. The District shall be notified each time the biogas sampling frequency changes. [District Rule 1081] Federally Enforceable Through Title V Permit
13. A flame shall be present at all times when combustible gases are vented through the flare. [District Rule 4311] Federally Enforceable Through Title V Permit
14. Flare outlet shall be equipped with an automatic ignition system, or, shall operate with a pilot flame present at all times when combustible gases are vented through the flare, except during purge periods for automatic-ignition equipped flares. [District Rule 4311] Federally Enforceable Through Title V Permit
15. Except for flares equipped with a flow-sensing ignition system, a heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an alternative equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present shall be installed and operated. [District Rule 4311] Federally Enforceable Through Title V Permit
16. If the flare is equipped with a flow-sensing automatic ignition system and does not use a continuous flame pilot, the flare shall use purge gas for purging. [District Rule 4311] Federally Enforceable Through Title V Permit
17. Flaring is prohibited unless it is consistent with an approved flare minimization plan (FMP), pursuant to Section 6.5 of District Rule 4311, and all commitments listed in that plan have been met. This standard does not apply if the APCO determines that the flaring is caused by an emergency as defined by Section 3.7 and is necessary to prevent an accident, hazard or release of vent gas directly to the atmosphere. [District Rule 4311] Federally Enforceable Through Title V Permit
18. The operator shall monitor and record the vent gas flow to the flare with a flow measuring device or other parameters as specified in the Permit to Operate. [District Rule 4311] Federally Enforceable Through Title V Permit
19. The operator of a flare subject to flare minimization plans pursuant to Section 5.8 of Rule 4311 shall notify the APCO of an unplanned flaring event within 24 hours after the start of the next business day or within 24 hours of their discovery, which ever occurs first. The notification shall include the flare source identification, the start date and time, and the end date and time. [District Rule 4311] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

20. The operator of a flare subject to flare minimization plans pursuant to Section 5.8 of Rule 4311 shall submit an annual report to the APCO that summarizes all Reportable Flaring Events as defined in Section 3.0 that occurred during the previous 12 month period. The report shall be submitted within 30 days following the end of the twelve month period of the previous year. The report shall include, but is not limited to all of the following: the results of an investigation to determine the primary cause and contributing factors of the flaring event; any prevention measures considered or implemented to prevent recurrence together with a justification for rejecting any measures that were considered but not implemented; if appropriate, an explanation of why the flaring was an emergency and necessary to prevent accident, hazard or release of vent gas to the atmosphere, or where, due to a regulatory mandate to vent a flare, it cannot be recovered, treated and used as a fuel gas at the facility; and the date, time, and duration of the flaring event. [District Rule 4311] Federally Enforceable Through Title V Permit
21. The operator of a flare subject to flare monitoring requirements pursuant to Section 5.10 of Rule 4311 shall submit an annual report to the APCO within 30 days following the end of each 12 month period. The report shall include the following: the total volumetric flow of vent gas in standard cubic feet for each day; a flow verification report which shall include flow verification testing pursuant to Section 6.3.5 of Rule 4311. [District Rule 4311] Federally Enforceable Through Title V Permit
22. For purposes of the flow verification report required by Section 6.2.3.8 of Rule 4311, vent gas flow shall be determined using one or more of the following methods, or by any alternative method approved by the APCO, ARB, and EPA: EPA Methods 1 and 2; a verification method recommended by the manufacturer of the flow monitoring equipment installed pursuant to Section 5.10 of Rule 4311; tracer gas dilution or velocity; other flow monitors or process monitors that can provide comparison data on a vent stream that is being directed past the ultrasonic flow meter. [District Rule 4311] Federally Enforceable Through Title V Permit
23. The operator shall submit a flare minimization plan to the District for approval that includes all of the data required under Section 6.5 of Rule 4311 prior to installing the equipment authorized by this Authority to Construct. [District Rule 4311] Federally Enforceable Through Title V Permit
24. Every five years after the initial FMP submittal, the operator shall submit an updated FMP for each flare to the APCO for approval. The current FMP shall remain in effect until the updated FMP is approved by the APCO. If the operator fails to submit an updated FMP as required by this section, the existing FMP shall no longer be considered an approved plan. [District Rule 4311] Federally Enforceable Through Title V Permit
25. An updated FMP shall be submitted by the operator pursuant to Section 6.5 of Rule 4311 addressing new or modified equipment, prior to installing the equipment. Updated FMP submittals are only required if: (1) The equipment change would require an authority to construct (ATC) and would impact the emissions from the flare, and (2) The ATC is deemed complete after June 18, 2009, and (3) The modification is not solely the removal or decommissioning of equipment that is listed in the FMP, and has no associated increase in flare emissions. [District Rule 4311] Federally Enforceable Through Title V Permit
26. The anaerobic digester system and its associated piping shall be inspected for leaks at least annually. Any leak detected on the basis of sight, smell, or sound, shall be recorded and a corrective action shall be taken to eliminate the leak. [District Rule 2201] Federally Enforceable Through Title V Permit
27. Records of leak inspections shall contain at least an identification of a person performing an inspection, date and time of the inspection, leak location, and corrective action taken to eliminate leaks. The records shall be maintained, kept, and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the name of the sampler, and the date and time of biogas sampling for H<sub>2</sub>S, (2) the name of the tester, and the date and time of biogas testing for H<sub>2</sub>S, (3) test results showing the biogas concentration (in ppmv) of H<sub>2</sub>S. [District Rule 1081] Federally Enforceable Through Title V Permit
29. Permittee shall maintain the following records: a copy of the approved flare minimization plan pursuant to Section 6.5; a copy of annual reports submitted to the APCO pursuant to Section 6.2 of District Rule 4311. [District Rule 4311] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

30. Permittee shall maintain records of the following when the flare is used during an emergency: duration of flare operation, amount of gas burned, and the nature of the emergency situation. [District Rule 4311] Federally Enforceable Through Title V Permit
31. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation of the flare. [District Rule 2201]
32. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 1070, 2201, and 4311] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-662-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 319) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-663-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 320) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-664-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 321) WITH PRESSURE/VACUUM VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-665-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 322) WITH PRESSURE/VACUUM VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-666-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 323) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-667-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 324) WITH PRESSURE/VACUUM VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-668-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 325) WITH PRESSURE/VACUUM VALVE

## **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-669-4

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

35,000 GALLON NOMINAL (35,184 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 326) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
2. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
4. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The maximum wine storage throughput in this tank shall not exceed 35,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 175,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual VOC emissions from wine storage in this tank, calculated on a twelve month rolling basis, shall not exceed 25 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-670-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 425)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-671-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 426)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-672-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 427)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-673-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 428)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-674-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 429)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-675-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 430)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-676-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 431)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-677-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 432)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-678-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 433)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-679-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 434)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-680-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 435)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-681-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 436)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-682-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 437)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-683-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 438)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-684-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 439)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-685-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 440)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-686-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 441)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

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# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-687-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 442)

### **PERMIT UNIT REQUIREMENTS**

---

1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-688-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 443)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-689-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 444)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-690-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 445)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-691-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 446)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-692-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 447)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-693-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

56,000 GALLON NOMINAL (56,113 GALLON GAUGE) STAINLESS STEEL RED AND WHITE WINE FERMENTATION TANK (TANK 448)

### **PERMIT UNIT REQUIREMENTS**

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1. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 3,536 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit
5. The operator shall maintain records of the calculated 12 month rolling wine fermentation throughput rate (gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
6. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
7. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. If the throughput calculated for any rolling 12-month period exceeds the annual throughput limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput is below the annual throughput limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
10. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-694-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

GREEN WASTE ORGANIC MATERIAL RECEIVING, STORAGE, AND MIXING OPERATION

### **PERMIT UNIT REQUIREMENTS**

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1. All materials for processing shall be maintained adequately moist to prevent visible emissions in excess of 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
2. The permittee is allowed to receive the following wastes for the composting operation: green waste, food waste, and construction wood waste. Green waste is defined as any organic waste material generated from gardening, agriculture, or landscaping activities including, but not limited to grass clippings, leave, tree and shrub trimmings, and plant remains. Food waste is defined as table scraps, vegetable and fruit peelings, meat, bones and fish, egg shells, solid dairy products, coffee grounds, bread and toast, paper waste including, but not limited to, napkins, towels, plates, coffee filters, and tea bags. Construction wood waste is defined as any untreated wood materials, including but not limited to, lumber, paper, and cardboard from construction. [District Rule 2010] Federally Enforceable Through Title V Permit
3. The permittee is prohibited to receive the following wastes for the composting operation: biosolids, animal manure, and poultry litter. Biosolids is defined as organic material resulting from the treatment os sewage sludge or wastewater. Animal manure is defines as non-human animal excretions and waste, including, but not limited to, dried solids and urine from cows, cattle, or swine. Poultry litter is defined as poultry excretions and waste, including, but not limited to, dried solids and urine from chickens, turkeys, geese, or ducks. [District Rule 2010] Federally Enforceable Through Title V Permit
4. The quantity of organic waste materials received at this facility shall be less than 1,320 wet-tons in any single day and less than 100,000 wet tons in any rolling twelve month period. For the purposes of this permit, organic waste material is considered to be green waste, food waste, and construction wood waste. [District Rules 2201 and 4566] Federally Enforceable Through Title V Permit
5. PM10 emissions from the receiving, handling, and mixing of the organic waste materials shall not exceed 0.00033 lb-PM10/wet-ton of material received and processed. [District Rule 2201] Federally Enforceable Through Title V Permit
6. VOC emissions from the storage and processing of the organic waste materials shall not exceed 1.063 lb-VOC/wet-ton of material stored and processed. [District Rule 2201] Federally Enforceable Through Title V Permit
7. NH3 emissions from the storage and processing of the organic waste materials shall not exceed 0.318 lb-NH3/wet-ton of material stored and processed. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall perform one of the following to organic materials within 10 days of receipt at the facility to satisfy the stockpile requirements: (a). Remove the organic material from the facility; (b). Place the organic material in the active-phase composting windrow and start active phase composting; (c). Cover the organic material with a waterproof cover that have at least a six-foot overlap of adjacent sheets and be securely anchored. [District Rules 2201 and 4566] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.



9. A daily operations log shall be maintained and shall include the following: (a) The date, type, and weight (in wet tons) of each organic material received; (b). The date each stockpile was initially formed; (c). The date and action taken on each stockpile to satisfy the stockpile requirements; (d). Total quantity and type of each organic waste material stored for composting (in wet tons); (e). Total quantity and type of each organic waste material mixed for composting (in wet tons); and (f). Any other information necessary to demonstrate compliance with Rule 4566. [District Rules 1070 and 4566] Federally Enforceable Through Title V Permit
10. A cumulative annual log shall be maintained and shall indicate the total quantity and type of each organic waste material received (in wet tons). Annual records shall be on a rolling twelve month basis and shall be updated at least once per month. [District Rules 1070 and 4566] Federally Enforceable Through Title V Permit
11. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070 and 4566] Federally Enforceable Through Title V Permit
12. This permit does not authorize the facility to operate without the required permits from other local, state or federal agency and does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state or federal agency. [District Rules 2070 and 2080, and Public Resources Code 21000-21177: California Environmental Quality Act] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-695-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

OPEN WINDROW ACTIVE AND CURING PHASE GREEN WASTE COMPOSTING OPERATION

### **PERMIT UNIT REQUIREMENTS**

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1. All materials for processing shall be maintained adequately moist to prevent visible emissions in excess of 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
2. PM10 emissions from the organic material composting operation shall not exceed 0.9 pounds in any single day. Compliance with this condition shall be demonstrated using the following equation:  $PM10 \text{ Emissions (lb/day)} = 0.00033 \text{ lb-PM10/wet-ton} \times \text{Total daily quantity of material transferred from the feedstock piles to active-phase composting windrows (in wet-tons/day)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
3. VOC emissions from the organic material composting operation shall not exceed 7916.0 pounds in any single day. Compliance with this condition shall be demonstrated using the following equation:  $VOC \text{ Emissions (lb/day)} = 0.086 \text{ lb-VOC/wet-ton} \times \text{Total daily quantity of active phase composting piles utilized onsite (in wet-tons/day)} + 0.0095 \text{ lb-VOC/wet-ton} \times \text{Total quantity of curing phase composting piles utilized onsite (in wet-tons/day)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
4. NH3 emissions from the organic material composting operation shall not exceed 1890.0 pounds in any single day. Compliance with this condition shall be demonstrated using the following equation:  $NH3 \text{ Emissions (lb/day)} = 0.017 \text{ lb-NH3/wet-ton} \times \text{Total daily quantity of active phase composting piles utilized onsite (in wet-tons/day)} + 0.0019 \text{ lb-NH3/wet-ton} \times \text{Total daily quantity of curing phase composting piles utilized onsite (in wet-tons/day)}$ . [District Rule 2201] Federally Enforceable Through Title V Permit
5. The total quantity of organic materials composted shall be less than 100,000 wet tons in any rolling twelve month period. [District Rules 2201 and 4566] Federally Enforceable Through Title V Permit
6. The operator shall implement at least three turns of each organic material composting windrow during the active-phase of the composting process. [District Rules 2201 and 4566] Federally Enforceable Through Title V Permit
7. The operator shall either install, maintain, and utilize an independent watering system to apply water to the surface of each active-phase composting windrow prior to turning or shall install, maintain, and utilize an integrated watering system to apply water to each active-phase composting windrow. [District Rules 2201 and 4566] Federally Enforceable Through Title V Permit
8. If the operator elects to install, maintain, and utilize an independent watering system to apply water to the surface of each active-phase composting windrow prior to turning, the operator shall test each windrow within three hours before turning for adequate water by taking a sample of the organic material in the windrow and passing a "Ball Test". The "Ball Test" is performed by taking a sample of the compostable material from at least three inches below the surface, between the vertical midpoint and the peak of the windrow and forming the sample into a ball using hand pressure. There should be at least enough water in the material to form a ball when compressed by hand, but the ball may break when tapped. If the material cannot form a ball or crumbles during the ball test, then application of additional water to the windrow prior to turning is required until the material passes the ball test. If a rain event occurs prior to turning the windrow, application of additional water to the surface of the windrow will not be required if the material passes the ball test as previously described. [District Rules 2201 and 4566] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. If the operator elects to install, maintain, and utilize an integrated watering system to apply water to each active-phase composting windrow, for windrows that will be turned on the same day and will require the same water volume, mechanically turn the first windrow while operating the integrated watering system. Within three hours after turning the first windrow, the operator shall test the windrow for adequate water by taking a sample of the organic material in the windrow and passing a "Ball Test". The "Ball Test" is performed by taking a sample of the compostable material between the vertical midpoint and the peak of the windrow, at least three inches below the outer surface. There should be at least enough water to form a ball when compressed by hand, but the ball may break when tapped. If the ball crumbles during the hand pressure test, apply additional water and mechanically turn the same windrow, then retest until the material passes the ball test. Subsequent windrows shall not be turned until the initial windrow passes the ball test. Utilize the established water volume for the remaining windrows to be turned with the same water volume on the same day. Repeat this method for windrows that will be turned with a different water application rate. If a rain event occurs prior to turning the windrow, application of additional water to the surface of the windrow will not be required if the material passes the ball test as previously described. [District Rules 2201 and 4566] Federally Enforceable Through Title V Permit
10. A daily operations log shall be maintained and shall include the following: (a). The date and time the organic material from the windrow was tested for adequate water content using the "Ball Test" and indicate if the material passed the ball test. If the windrow material did not pass the ball test indicate the corrective action taken; (b). The date and time each windrow was turned; (c). Total quantity of organic material transferred from the feedstock piles to the active-phase composting windrows (in wet tons); (d). Total quantity of active phase composting piles utilized onsite (in wet tons); (e). Total quantity of curing phase composting piles utilized onsite (in wet tons); and (f). Any other information necessary to demonstrate compliance with Rule 4566. [District Rules 1070 and 4566] Federally Enforceable Through Title V Permit
11. A cumulative annual log shall be maintained and shall include the following: (a). Total quantity of active-phase composting piles utilized onsite (in wet tons); (b). Total quantity of curing phase composting piles utilized onsite (in wet tons). Annual records shall be on a rolling twelve month basis and shall be updated at least once per month. [District Rules 1070 and 4566] Federally Enforceable Through Title V Permit
12. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070 and 4566] Federally Enforceable Through Title V Permit
13. This permit does not authorize the facility to operate without the required permits from other local, state or federal agency and does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state or federal agency. [District Rules 2070 and 2080, and Public Resources Code 21000-21177: California Environmental Quality Act] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-696-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

FINISHED COMPOST STORAGE AND LOAD OUT OPERATION

## PERMIT UNIT REQUIREMENTS

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1. All materials for processing shall be maintained adequately moist to prevent visible emissions in excess of 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
2. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
3. This permit does not authorize the facility to operate without the required permits from other local, state, or federal agency and does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [District Rules 2070 and 2080] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley*  
*Air Pollution Control District*

**PERMIT UNIT:** N-1237-701-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL (353,996 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3217) WITH PRESSURE/VACUUM VALVE

**PERMIT UNIT REQUIREMENTS**

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1. This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 3,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-702-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL (355,941 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3218) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 3,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-705-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL (356,642 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3221) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 3,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-706-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL (356,435 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3222) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 3,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-709-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

629,000 GALLON NOMINAL (646,626 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 6201) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-710-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

629,000 GALLON NOMINAL (646,295 GALLON GAUGE) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 6202) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-750-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,701 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F701) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-751-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,701 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F702) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-752-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,701 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F703) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-753-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,701 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F704) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-754-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F705) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-755-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F706) WITH PRESSURE/VACUUM

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-756-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F707) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-757-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F708) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-758-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F709) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-759-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F710) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-760-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F711) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-761-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

1,720 GALLON NOMINAL (1,788 GALLON GAUGE) INSULATED STAINLESS STEEL RED AND WHITE WINE FERMENTATION AND WINE STORAGE TANK (TANK F712) WITH PRESSURE/VACUUM VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. When this tank is used for wine storage, this tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rule 2201] Federally Enforceable Through Title V Permit
2. When this tank is used for wine storage, the pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The average fermentation temperature of each batch of must fermented in this tank shall not exceed 95 degrees Fahrenheit, calculated as the average of all temperature measurements for the batch taken at least every 12 hours over the course of the fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 21 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine storage throughput in this tank shall not exceed 1,720 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 19,585 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual VOC emissions from wine storage in this tank, calculated on a 12 month rolling basis, shall not exceed 4 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The daily VOC emissions for fermentation operations in this tank shall not exceed 3.46 lb per 1000 gallons of tank capacity. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall not exceed 93 pounds. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The annual VOC emissions from wine fermentation in this tank, calculated on a 12 month rolling basis, shall be determined by the following formula: Annual Fermentation VOC emissions = 2.5 lb-VOC/1,000 gallons x Annual White Wine Production (in gallons) + 6.2 lb-VOC/1,000 gallons x Annual Red Wine Production (in gallons). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. When this tank is used for wine storage, the operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
13. When this tank is used for wine storage, daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
15. For each batch of must fermented in this tank, the operator shall record the fermentation completion date, the total gallons of must fermented, the average fermentation temperature and the uncontrolled fermentation emissions and fermentation emission reductions (calculated per the emission factors given in District Rule 4694). The information shall be recorded by the tank Permit to Operate number and by wine type, stated as either red wine or white wine. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
16. The permittee shall maintain the following records: red wine and white wine produced by fermentation at this facility, based on values reported to the Alcohol and Tobacco Tax and Trade Bureau (TTB), U.S. Department of the Treasury; the volume of each wine movement; and the calculated 12 month rolling wine throughput rate for fermentation operations (gallons per 12 month rolling period, calculated monthly). [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
17. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
19. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-762-5

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

OAK HANDLING SYSTEM CONSISTING OF ONE OAK BATCHING HOLDING HOPPER EQUIPPED WITH A DUST HOOD COLLECTION SYSTEM SERVED BY AN AIRLANCO 60 SERIES 36AVS8 STYLE III BAGHOUSE, OAK BIN INVERTER HYDRAULIC SYSTEM, ENCLOSED FEEDER SCREW CONVEYOR, AND ONE OAK STORAGE TANK WITH A DUST HOOD COLLECTION SYSTEM SERVED BY AN AIRLANCO 60 SERIES 36AVS8 STYLE III BAGHOUSE

## **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from the baghouses serving the oak batching hopper and oak storage tank shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Material removed from the baghouses shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The baghouses shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The cleaning frequency and duration for the baghouses shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The baghouses shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauges shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The baghouses shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Controlled PM10 emissions from each baghouse shall not exceed 0.2 lb/ton oak material throughput. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Maximum amount of oak material throughput shall not exceed either of the following: 25,000 pounds per day or 600,000 pounds per year. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Differential operating pressure for the baghouses shall be monitored and recorded on each day that the baghouses operate. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Records of daily and annual amount of oak sawdust material throughput shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-763-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

GRAPE POMACE AND WINE SOLIDS DRYING OPERATION CONSISTING OF ENCLOSED RECEIVING AND DISCHARGE SCREW CONVEYORS AND ECO-TEC GERMANY DRYER SERVED BY AN AAF INTERNATIONAL OPTIFLO 4RC32 DUST COLLECTOR

### **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from the dust collector serving the grape pomace and wine solids drying operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
2. Material removed from the dust collector shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The dust collector shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The cleaning frequency and duration for the dust collector shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Replacement cartridges numbering at least 10% of the total number of cartridges in each dust collector shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The dust collector shall be equipped with a pressure differential gauge to indicate the pressure drop across the cartridges. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The baghouse shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. PM10 emissions from the dust collector shall not exceed 0.00052 lb/ton material throughput. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Maximum amount of material throughput shall not exceed 168 tons/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records of daily and annual amount of material throughput shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Differential operating pressure for the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Records of all maintenance of each dust collector, including all change outs of filter media, shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
15. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
16. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-781-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

CARBON DELIVERY SYSTEM "A" CONSISTING OF ONE CARBON BATCHING HOLDING HOPPER SERVED BY A DYNAMIC AIR DUST COLLECTOR, AND ONE PERMIT EXEMPT 220 GALLON CARBON AND WINE MIX TANK (STORAGE OF ORGANIC MATERIAL WITH A CAPACITY OF 250 GALLONS OR LESS WHERE THE ACTUAL STORAGE TEMPERATURE DOES NOT EXCEED 150 F)

## **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from the dust collector serving the carbon batching hopper shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
2. Material removed from the dust collector shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The dust collector shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The cleaning frequency and duration for the dust collector shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Replacement bags numbering at least 10% of the total number of bags in each dust collector shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The dust collector shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Controlled PM10 emissions from the dust collector shall not exceed 0.2 lb/ton carbon material throughput. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Maximum amount of carbon material throughput shall not exceed either of the following: 12,000 pounds per day or 150,000 pounds per rolling twelve month period. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records of daily and annual amount of carbon material throughput shall be maintained. Annual records shall be on a rolling twelve month basis and shall be calculated at least once per month. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Differential operating pressure for the dust collector shall be monitored and recorded on each day that the dust collector operates. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Records of all maintenance of each dust collector, including all change outs of filter media, shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
15. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
16. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-782-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

CARBON DELIVERY SYSTEM "B" CONSISTING OF ONE CARBON BATCHING HOLDING HOPPER SERVED BY A DYNAMIC AIR DUST COLLECTOR, AND ONE PERMIT EXEMPT 220 GALLON CARBON AND WINE MIX TANK (STORAGE OF ORGANIC MATERIAL WITH A CAPACITY OF 250 GALLONS OR LESS WHERE THE ACTUAL STORAGE TEMPERATURE DOES NOT EXCEED 150 F)

### **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from the dust collector serving the carbon batching hopper shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
2. Material removed from the dust collector shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The dust collector shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The cleaning frequency and duration for the dust collector shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Replacement bags numbering at least 10% of the total number of bags in each dust collector shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The dust collector shall operate at all times with a minimum differential pressure of 0 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Controlled PM10 emissions from the dust collector shall not exceed 0.2 lb/ton carbon material throughput. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Maximum amount of carbon material throughput shall not exceed either of the following: 12,000 pounds per day or 150,000 pounds per rolling twelve month period. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records of daily and annual amount of carbon material throughput shall be maintained. Annual records shall be on a rolling twelve month basis and shall be calculated at least once per month. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Differential operating pressure for the dust collector shall be monitored and recorded on each day that the dust collector operates. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Records of all maintenance of each dust collector, including all change outs of filter media, shall be maintained. These records shall include identification of the equipment, date of inspection, any corrective action taken, and identification of the personnel performing the inspection. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
15. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
16. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-783-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

6,000 GALLON NOMINAL (5,691 GALLON GAUGE) INSULATED STAINLESS STEEL WINE AND DISTILLED SPIRITS STORAGE TANK (TANK D603) WITH PRESSURE/VACUUM VALVE AND INSULATION

### **PERMIT UNIT REQUIREMENTS**

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1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The ethanol content of wine/spirits stored in this tank shall not exceed 95.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine/spirits storage throughput in this tank shall not exceed 6,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine/spirits storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 220,000 gallons per year (equivalent to 143 lb-VOC/year). [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine/spirits transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-784-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

6,000 GALLON NOMINAL (5,691 GALLON GAUGE) INSULATED STAINLESS STEEL WINE AND DISTILLED SPIRITS STORAGE TANK (D604) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The ethanol content of wine/spirits stored in this tank shall not exceed 95.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine/spirits storage throughput in this tank shall not exceed 6,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine/spirits storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 220,000 gallons per year (equivalent to 143 lb-VOC/year). [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine/spirits transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley Air Pollution Control District*

**PERMIT UNIT:** N-1237-785-3

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

20,000 GALLON NOMINAL (20,300 GALLON GAUGE) INSULATED STAINLESS STEEL WINE AND DISTILLED SPIRITS STORAGE TANK (D2001) WITH PRESSURE/VACUUM VALVE AND INSULATION

## **PERMIT UNIT REQUIREMENTS**

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1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The ethanol content of wine/spirits stored in this tank shall not exceed 24.0 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum wine/spirits storage throughput in this tank shall not exceed 20,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine/spirits storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 500,000 gallons per year (equivalent to 114 lb-VOC/year). [District Rule 2201] Federally Enforceable Through Title V Permit
8. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
9. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine/spirits transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
10. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage and fermentation throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-786-1

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

MOBILE CARBON DELIVERY SYSTEM "C" CONSISTING OF ONE CARBON BATCHING HOLDING HOPPER SERVED BY A DYNAMIC AIR DUST COLLECTOR, AND ONE PERMIT EXEMPT 220 GALLON CARBON AND WINE MIX TANK (STORAGE OF ORGANIC MATERIAL WITH A CAPACITY OF 250 GALLONS OR LESS WHERE THE ACTUAL STORAGE TEMPERATURE DOES NOT EXCEED 150 F)

### **PERMIT UNIT REQUIREMENTS**

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1. Visible emissions from the dust collector serving the carbon delivery system shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Material removed from the dust collector shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
5. The dust collector shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The cleaning frequency and duration for the dust collector shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Replacement bags numbering at least 10% of the total number of bags in the dust collector shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The dust collector shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
9. When in operation, the differential pressure of the dust collector shall not be less than 0 inches water column nor greater than 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. PM10 emissions from the carbon delivery system shall not exceed 0.2 pounds per ton of carbon material loaded. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The quantity of carbon materials loaded into the carbon delivery system shall not exceed 6 tons in any one day and 75 tons in any one calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Differential operating pressure for the dust collector shall be monitored and recorded on each day that it operates. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records of all maintenance of the dust collector, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. The permittee shall maintain daily and cumulative annual records of the quantity of carbon materials loaded into the mobile carbon delivery system in tons. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All records shall be maintained and retained on-site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-787-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85 BHP (INTERMITTENT) KUKJE MACHINERY/GENERAC INDUSTRIAL POWER MODEL D3400T-GEN1 TIER 3 CERTIFIED DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING AN ELECTRICAL GENERATOR

### **PERMIT UNIT REQUIREMENTS**

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1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
3. This engine shall be equipped with a non-resettable hour meter with a minimum display capability of 9,999 hours, unless the District determines that a non-resettable hour meter with a different minimum display capability is appropriate in consideration of the historical use of the engine and the owner or operator's compliance history. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
4. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, 17 CCR 93115, and 40 CFR Part 60 Subpart III] Federally Enforceable Through Title V Permit
5. Emissions from this IC engine shall not exceed any of the following limits: 3.03 g-NOx/bhp-hr, 2.64 g-CO/bhp-hr, or 0.16 g-VOC/bhp-hr. [District Rule 2201, 17 CCR 93115, and 40 CFR 60 Subpart III] Federally Enforceable Through Title V Permit
6. Emissions from this IC engine shall not exceed 0.11 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102, 17 CCR 93115, and 40 CFR 60 Subpart III] Federally Enforceable Through Title V Permit
7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702 and 40 CFR Part 60 Subpart III] Federally Enforceable Through Title V Permit
8. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
9. An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
10. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
12. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 50 hours per calendar year. [District Rules 2201, 4102, and 4702, 17 CCR 93115, and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
13. The permittee shall maintain monthly records of the type of fuel purchased. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-796-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 817) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-797-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 818) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-798-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 821) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-799-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 822) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-800-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 891) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-801-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK(TANK 892) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-802-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 895) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley* *Air Pollution Control District*

**PERMIT UNIT:** N-1237-803-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

85,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 896) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

## **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 19 feet in diameter and 40 feet in height with a proposed volume of 85,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 85,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 125 lb-VOC/year (equivalent to 850,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-816-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1443) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-817-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1444) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-818-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1447) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-819-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1448) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-820-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1449) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-821-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1450) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-822-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1451) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-823-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1452) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-824-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1453) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-825-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1454) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-826-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1455) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-827-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

105,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 1456) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 21.08 feet in diameter and 40 feet in height with a proposed volume of 105,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 105,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 154 lb-VOC/year (equivalent to 1,050,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-837-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2137) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-838-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2138) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-839-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2139) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-840-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2140) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-841-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2141) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-842-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2142) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-843-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2143) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-844-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2144) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-845-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2145) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-846-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2146) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-847-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2147) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-848-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2148) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-849-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2149) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-850-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2150) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-851-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2151) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-852-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

215,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 2152) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 30.16 feet in diameter and 40 feet in height with a proposed volume of 215,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 215,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 315 lb-VOC/year (equivalent to 2,150,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-861-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 3233) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 39.08 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 514 lb-VOC/year (equivalent to 3,500,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-862-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 3234) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 39.08 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 514 lb-VOC/year (equivalent to 3,500,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-863-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 3235) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 39.08 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 514 lb-VOC/year (equivalent to 3,500,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-864-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

350,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 3236) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

---

1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 39.08 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 514 lb-VOC/year (equivalent to 3,500,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-865-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

430,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 4013) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 42.75 feet in diameter and 40 feet in height with a proposed volume of 430,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 430,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 631 lb-VOC/year (equivalent to 4,300,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-866-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

430,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 4014) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 42.75 feet in diameter and 40 feet in height with a proposed volume of 430,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 430,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 631 lb-VOC/year (equivalent to 4,300,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-867-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

430,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 4019) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 42.75 feet in diameter and 40 feet in height with a proposed volume of 430,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 430,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 631 lb-VOC/year (equivalent to 4,300,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.



# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-868-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

430,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 4020) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 42.75 feet in diameter and 40 feet in height with a proposed volume of 430,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 430,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 631 lb-VOC/year (equivalent to 4,300,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-881-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

640,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 6205) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 50.92 feet in diameter and 42 feet in height with a proposed volume of 640,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 640,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 657 lb-VOC/year (equivalent to 4,480,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-882-0

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

640,000 GALLON NOMINAL STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK (TANK 6206) EQUIPPED WITH INSULATION AND PRESSURE/VACUUM RELIEF VALVE

### **PERMIT UNIT REQUIREMENTS**

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1. This tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The nominal tank dimensions are 50.92 feet in diameter and 42 feet in height with a proposed volume of 640,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
4. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
5. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
6. The weighted annual average ethanol content of wine stored in this tank, calculated on a rolling 12-month basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The maximum wine storage throughput in this tank shall not exceed 640,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The maximum wine storage emissions in this tank, calculated on a rolling 12-month basis, shall not exceed 657 lb-VOC/year (equivalent to 4,480,000 gallons of wine throughput per year). [District Rule 2201] Federally Enforceable Through Title V Permit
9. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
10. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. The operator shall maintain records of the calculated rolling 12-month wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per rolling 12-month period, calculated monthly). [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
14. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# *San Joaquin Valley*

## *Air Pollution Control District*

**PERMIT UNIT:** N-1237-891-2

**EXPIRATION DATE:** 09/30/2026

**EQUIPMENT DESCRIPTION:**

ETHANOL EVAPORATOR SYSTEM MADE UP OF A CALORIS COMPACT FLEXMODE DIRECT STEAM HEATED 4-EFFECT EVAPORATOR CONSISTING OF SHELL AND TUBE PRODUCT HEATERS, FALLING FILM SHELL AND TUBE HEAT EXCHANGER CALANDRIAS WITH VAPOR SEPARATORS, PRODUCT FLASH COOLERS, VAPOR HEAT EXCHANGERS, VAPOR CONDENSER, VAPOR FLASH COOLER, AND COOLING TOWER

### **PERMIT UNIT REQUIREMENTS**

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1. VOC emission rate from the ethanol evaporator system atmospheric vent, while processing ethanol containing materials, shall not exceed either of the following limits: 6.0 lb-VOC per hour or 7,716 lb-VOC per rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The rolling 12-month VOC emissions shall be determined as follows: Rolling 12-Month VOC Emissions = 6.0 (lb-VOC/hour) x Hours of Operation While Processing Ethanol Containing Materials (hours/rolling 12-month period). [District Rule 2201] Federally Enforceable Through Title V Permit
3. Source testing to determine the rate of VOC at the evaporator vent to atmosphere, expressed as lb-VOC/hour, shall be conducted at least once every twelve (12) months, with the unit operating at conditions representative of normal operations. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 1081 and 2201] Federally Enforceable Through Title V Permit
4. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
5. Source testing to determine the rate of VOC, measured in lb-VOC per hour, shall be conducted using EPA Method 18 and 25 or 25A. Source testing shall also be conducted in accordance with EPA's Midwest Scaling Protocol for the Measurement of "VOC Mass Emissions" at Ethanol Production Facilities and/or any other testing methodology that has been previously approved by the District, CARB, and EPA. [District Rules 1081 and 2201] Federally Enforceable Through Title V Permit
6. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
7. The permittee shall maintain records of the rolling 12-month VOC emission rate from the ethanol evaporator system (lb-VOC per rolling 12-month period, calculated and updated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
8. All records shall be retained on site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.