



December 12, 2022

Vincent Sola Sola Consulting Inc PO Box 190 Tipton, CA 93272

Re: Notice of Preliminary Decision - Authority to Construct

Facility Number: C-5356 Project Number: C-1191947

Dear Mr. Sola:

Enclosed for your review and comment is the District's analysis of the Authority to Construct (ATC) application submitted on behalf of Dixie Creek Ranch for an ATC for construction of a freestall barn over existing open corrals and modification of the current herd limits from 5,000 milk cows not to exceed a combined total of 5,890 mature cows (milk and dry combined) and 700 support stock to 6,500 milk cows and no support stock, at 3601 Lacey Blvd, Hanford.

The notice of preliminary decision for this project has been posted on the District's website (www.valleyair.org). After addressing all comments made during the 30-day public notice period, the District intends to issue the Authority to Construct. Please submit your written comments on this project within the 30-day public comment period, as specified in the enclosed public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Tim Bush of Permit Services at (559) 230-5913.

Sincerely,

Brian Clements

Director of Permit Services

BC:tb

Enclosures

cc: Courtney Graham, CARB (w/ enclosure) via email

Samir Sheikh Executive Director/Air Pollution Control Officer

San Joaquin Valley Air Pollution Control District

Authority to Construct Application Review

Dairy Expansion and Herd Increase

Facility Name: Dixie Creek Ranch Date: December 8, 2022

Mailing Address: 2911 Hanford-Armona Rd Engineer: Tim Bush

Hanford, CA 93230 Lead Engineer: Brian Clerico

Contact Person: Vincent Sola

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Application #s: C-5356-1-4, '-2-5, '-3-6, '-4-5, and '-8-4

Project #: C-1191947

Deemed Complete: September 10, 2020

I. Proposal

Dixie Creek Ranch has submitted Authority to Construct (ATC) applications to construct a new freestall barn over existing corrals. The facility also proposes to modify the current herd size consisting of 5,000 milk cows; 890 dry cows; and 700 support to consist exclusively of 6,500 milk cows that will be housed in 6 freestall barns and 1 hospital barn.

The facility has outstanding ATCs from project #C-1172167 which authorized the construction of three freestall barns, three loafing barns, and a 100 stall rotary milking parlor; the conversion of an existing lagoon to an anaerobic treatment lagoon; and an increase in the herd size (milk, dry, and support). Per the applicant, the 100 stall rotary milking parlor and freestall barns are complete; however, there is no intention of building the loafing barns. Therefore, this project will assume the following as the pre-project permits: C-5356-1-3, '-2-4, '-3-5, '-4-4, and '-8-3.

The proposed modifications are summarized as follows:

Milking Parlor (C-5356-1-4)

• Increase the milk cow herd size from 5,000 to 6,500.

Cow Housing (C-5356-2-5)

- Decrease herd size from 5,890 mature cows and 700 total support stock to 6,500 milk cows.
- Construct new freestall barn (#104) over existing open corrals #301 and #302. Open Corrals #202, 203, 305, 312 will no longer be used after the modifications are complete.

Liquid Manure Handling (C-5356-3-6)

Increase in liquid manure as a result of the increase in milk cows.

Solid Manure Handling (C-5356-4-5)

Increase in solid manure as a result of the increase in milk cows.

Feed Storage and Handling (C-5356-8-4)

Inspections (12/17/92)

Increase in feed and total mixed rations as a result of the increase in milk cows.

To ensure the ATCs the outstanding ATCs from project #C-1172167 are implemented prior to or concurrent with these ATCs, the following condition (typical for all ATCs) will be placed on the ATCs:

 Authority to Construct (ATC) C-5356-1-3 shall be implemented concurrently, or prior to the modification and startup of the equipment authorized by this Authority to Construct. [District Rule 2201]

II. Applicable Rules

Rule 1070

Guidelines

ituic 1070	11300010113 (12/11/32)
Rule 2010	Permits Required (12/17/92)
Rule 2201	New and Modified Stationary Source Review Rule (8/15/19)
Rule 2410	Prevention of Significant Deterioration (6/16/11)
Rule 2520	Federally Mandated Operating Permits (8/15/19)
Rule 4101	Visible Emissions (2/17/05)
Rule 4102	Nuisance (12/17/92)
Rule 4550	Conservation Management Practices (CMP) (8/19/04)
Rule 4570	Confined Animal Facilities (CAF) (10/21/10)
CH&SC 417	00 Health Risk Assessment
CH&SC 423	01.6 School Notice
Public Resou	rces Code 21000-21177: California Environmental Quality Act (CEQA)
California Co	ode of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA

III. Project Location

The facility is located at 3601 Lacey Blvd in Hanford, CA. The equipment is not located within 1,000 feet of the outer boundary of a K-12 school. Therefore, the public notification requirement of California Health and Safety Code 42301.6 is not applicable to this project.

IV. Process Description

The primary function of this facility is the production of milk, which is used to make dairy products for human consumption. Production of milk requires a herd of mature dairy cows that are lactating. In order to produce milk, the cows must be bred and give birth. The gestation period for a cow is 9 months, and dairy cows are bred again 4 months after calving. Thus, a mature dairy cow produces a calf every 12 to 14 months. Therefore, a dairy operation may have several types of animal groups present, including calves, heifers, mature cows (lactating and dry cows), and bulls.

The milk cows at a dairy usually generate anywhere from 130 to 150 pounds of manure per day. Manure accumulates in confinement areas such as barns, open corrals, and the milking center. Manure is primarily deposited in areas where the herd is fed and given water. How the manure

is collected, stored, and treated depends directly on the manure management techniques used at a particular dairy.

Dairy manure is collected and managed as a liquid, a semi-solid or slurry, and a solid. Manure with a total solids or dry matter content of 20% or higher usually can be handled as a solid while manure with a total solids content of 10% or less can be handled as a liquid.

Milking Parlor (C-5356-1-4)

The milking parlor is a separate building, apart from the lactating cow confinement. The milking parlor is designed to facilitate changing the groups of cows milked and to allow workers access to the cows during milking. A holding area confines the cows that are ready for milking. The holding area is covered with open sides and is part of the milking parlor, which in turn, is located in the immediate vicinity of the cow housing.

Dixie Creek Ranch is currently permitted for one 100 stall parallel milking parlor and one 100 stall rotary milking parlor. The lactating cows will be milked up to three times per day in the milking parlors. The milking parlors will have concrete floors sloped to a drain. Manure that is deposited in the milking parlors will be sprayed or flushed into the drain using fresh water after each milking. The effluent from the milking parlors will be carried through pipes to the lagoon system.

Cow Housing (C-5356-2-5)

In a freestall barn, cows are grouped in large pens with free access to feed bunks, waterers, and stalls for resting. A standard freestall barn design has a feed alley in the center of the barn separating two feed bunks on each side. A variety of types of bedding materials are used for animal comfort and to prevent animal injury.

An open corral is a large open area where cows are confined, also with unlimited access to feed bunks, water, and possibly an open structure to provide shade.

Detailed post-project housing arrangements are shown in Appendix H.

Liquid Manure Handling (C-5356-3-6)

The liquid manure handling system consists of settling basin(s), mechanical separator(s), and a covered anaerobic digester lagoon.

Settling Basin(s)

The liquid manure from the flushed lanes will flow through settling basin(s) for solids separation prior to entering the lagoon.

Settling basins are structures designed to separate solids from liquid manure by sedimentation. The inflow of manure is restricted to allow some of the solids to settle out. A settling basin may achieve a solids removal rate of 40-70%. The liquids from the settling basins will gradually drain to the treatment lagoons. Solids remaining in settling basins are left to dry and then are removed. The separated solids will either be incorporated into cropland or stored for use as fertilizer.

Mechanical Separator(s)

Flush water from the milk barn and housing areas are pumped over the screens in the mechanical separator(s). The liquid passes through the screens and flows into the liquid manure lagoon. The solids fall off the bottom of the screen onto a stacking pad, from where they are later removed by a front end loader and spread out to dry on the drying pads.

Covered Anaerobic Digester Lagoon System

The proposed herd increase will cause the emissions from the liquid manure handling system to exceed the BACT threshold. To comply with the BACT requirements for the liquid manure handling system, the facility will be required to operate the covered lagoon as a covered anaerobic digester lagoon.

A covered anaerobic digester lagoon is a sealed basin or tank that is designed to accelerate and control the decomposition of organic matter by microorganisms in the absence of oxygen. Anaerobic decomposition results in the conversion of organic compounds in the substrate into methane (CH₄), carbon dioxide (CO₂), and water rather than intermediate Volatile Organic Compounds (VOCs). The gas generated by this process is known as biogas, waste gas, or digester gas. In addition to methane and carbon dioxide, biogas may also contain small amounts of Nitrogen (N₂), Oxygen (O₂), Hydrogen Sulfide (H₂S), and Ammonia (NH₃). Biogas may also include trace amounts of various VOCs that remain from incomplete digestion of the volatile solids in the incoming substrate. Because biogas is mostly composed of methane, the main component of natural gas, the gas produced in the covered anaerobic digester lagoon can be cleaned to remove H₂S and other impurities and used as fuel.

The covered anaerobic digester lagoon system will process the manure slurry (mixed manure solids and liquids) from the reception pits. The manure will be flushed from the milking parlor and the cow housing areas at the dairy and the manure will be routed via the existing underground piping system to reception pits where the waste stream will be adjusted to the proper solids content (9-15% solids) and then pumped into the new digester. The effluent from the digester will be pumped to a solid separation area where the fiber solids will be separated from the liquid digester effluent. After the fiber solids have been separated, the liquid digester effluent will be pumped back to the separated liquids pit to be used in the flush system. Excess liquid will flow to the settling basin(s) and lagoons to be used to fertilize adjacent cropland. No biogas will be emitted or combusted at the dairy because all biogas produced by the digester will be transported offsite through a pipeline to a central processing location.

Land Application

Liquid manure from the lagoon will be applied to cropland as fertilizer/irrigation water. The application is done through flood and furrow irrigation, at agronomic rates in conformance with a nutrient management plan that has been approved by the Regional Water Quality Control Board.

Solid Manure Handling (C-5356-4-5)

Manure Stock Piles (Storage) and Land Application

The solid manure stockpiled at this dairy will include the separated solids from the mechanical separator(s). The separated solids will be immediately incorporated into cropland, be dried and used as fertilizer or as bedding in the freestall barns, or hauled offsite. The applicant proposes to cover the dry separated solids piles and animal waste piles with weatherproof coverings from October through May, so that the solids will remain dry until they are ready to be used.

Feed Storage and Handling (C-5356-8-4)

Silage Piles and Commodity Barns

The feed consists primarily of silage, which is made from corn and wheat, or a variety of other feed crops. The silage is made by placing the harvested crops, chopped to desired pieces if necessary, into piles, which are then compacted with heavy equipment to remove air. The piles are then tightly covered to avoid reintroduction of air. This allows anaerobic microbes present in the crops to multiply, resulting in fermentation of the organic material in the feed. When the silage is ready, one end of the pile can be opened and the required amount of silage can be removed from that end on a daily basis.

In order to provide the right nutritional balance, silage is usually blended with other feed additives, such as oils, whey, seeds and grains, nut hulls, and various salts and minerals before it is fed to the cattle. These additives are usually stored in commodity barns to avoid exposure to weather.

Total Mixed Rations (TMR)

TMR refers to a blended mixture of silage and additives that is ready to be fed to the cattle. Most cattle facilities prepare their TMRs in small batches using a feed wagon equipped with a mixer. The silage and additives are placed in the feed wagon in the proportions prescribed by the dietary requirements of the group of cows to be fed. These ingredients are then thoroughly mixed in the wagon and delivered to the feed bunks.

V. Equipment Listing

Pre-Project Equipment Description

C-5356-1-3: 5,000 COW MILKING OPERATION WITH ONE 100 STALL PARALLEL MILKING PARLOR AND ONE 100 STALL ROTARY MILKING PARLOR

C-5356-2-4: COW HOUSING – 5,000 MILK COWS NOT TO EXCEED A COMBINED TOTAL OF 5,890 MATURE COWS (MILK AND DRY); 700 TOTAL SUPPORT STOCK (HEIFERS AND BULLS); AND 5 FREESTALL BARNS WITH FLUSH/SCRAPE SYSTEM

- C-5356-3-5: LIQUID MANURE HANDLING SYSTEM CONSISTING OF PROCESSING PIT(S); SETTLING BASIN(S); SAND LANE(S); MECHANICAL SEPARATOR(S); DIGESTER SYSTEM CONSISTING OF A COVERED DIGESTER LAGOON WITH AN OXYGEN/AIR INJECTION SYSTEM AND CARBON DRY H2S SCRUBBER FOR CONTROL OF H2S, INCLUDING BLOWERS AND DRYERS; AND ONE STORAGE POND; MANURE IS LAND APPLIED THROUGH FLOOD IRRIGATION
- C-5356-4-4: SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE
- C-5356-8-3: FEED STORAGE AND HANDLING CONSISTING OF COMMODITY BARN(S), SILAGE PILE(S) AND TOTAL MIXED RATION FEEDING

ATC Equipment Description

- C-5356-1-4: MODIFICATION OF 5,000 COW MILKING OPERATION WITH ONE 100 STALL PARALLEL MILKING PARLOR AND ONE 100 STALL ROTARY MILKING PARLOR: INCREASE MILK COW HERD SIZE FROM 5,000 TO 6,500
- C-5356-2-5: MODIFICATION OF COW HOUSING 5,000 MILK COWS NOT TO EXCEED A COMBINED TOTAL OF 5,890 MATURE COWS (MILK AND DRY); 700 TOTAL SUPPORT STOCK (HEIFERS AND BULLS); AND 5 FREESTALL BARNS WITH FLUSH/SCRAPE SYSTEM: INCREASE THE HERD SIZE FROM 5,000 MILK COWS/890 DRY COWS/700 SUPPORT STOCK TO 6,500 MILK COWS. CONSTRUCT A NEW FREESTALL BARN (104) OVER EXISTING OPEN CORRALS #301 AND 302
- C-5356-3-6: MODIFICATION OF LIQUID MANURE HANDLING SYSTEM CONSISTING OF PROCESSING PIT(S); SETTLING BASIN(S); SAND LANE(S); MECHANICAL SEPARATOR(S); DIGESTER SYSTEM CONSISTING OF A COVERED DIGESTER LAGOON WITH AN OXYGEN/AIR INJECTION SYSTEM AND CARBON DRY H2S SCRUBBER FOR CONTROL OF H2S, INCLUDING BLOWERS AND DRYERS; AND ONE STORAGE POND; MANURE IS LAND APPLIED THROUGH FLOOD IRRIGATION: ALLOW FOR INCREASE IN LIQUID MANURE DUE TO HERD INCREASE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-5
- C-5356-4-5: MODIFICATION OF SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE: ALLOW INCREASE IN MANURE DUE TO SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE INCREASE IN HERD SIZE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-5
- C-5356-8-4: MODIFICATION OF FEED STORAGE AND HANDLING CONSISTING OF COMMODITY BARN(S), SILAGE PILE(S), AND TOTAL MIXED RATION FEEDING: INCREASE IN FEED AND TMR DUE TO INCREASE IN HERD SIZE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-5

Post Project Equipment Description

- C-5356-1-4: 6,500 COW MILKING OPERATION WITH ONE 100 STALL PARALLEL MILKING PARLOR AND ONE 100 STALL ROTARY MILKING PARLOR
- C-5356-2-5: COW HOUSING 6,500 MILK COWS; AND 6 FREESTALL BARNS WITH FLUSH/SCRAPE SYSTEM
- C-5356-3-6: LIQUID MANURE HANDLING SYSTEM CONSISTING OF PROCESSING PIT(S); SETTLING BASIN(S); SAND LANE(S); MECHANICAL SEPARATOR(S); DIGESTER SYSTEM CONSISTING OF A COVERED DIGESTER LAGOON WITH AN OXYGEN/AIR INJECTION SYSTEM AND CARBON DRY H2S SCRUBBER FOR CONTROL OF H2S, INCLUDING BLOWERS AND DRYERS; AND ONE STORAGE POND; MANURE IS LAND APPLIED THROUGH FLOOD IRRIGATION
- C-5356-4-5: SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE
- C-5356-8-4: FEED STORAGE AND HANDLING CONSISTING OF COMMODITY BARN(S), SILAGE PILE(S) AND TOTAL MIXED RATION FEEDING

VI. Emission Control Technology Evaluation

Particulate matter (PM₁₀), volatile organic compounds (VOC), ammonia (NH₃), and hydrogen sulfide (H₂S) are the major pollutants of concern from dairy operations. Gaseous pollutant emissions at a dairy result from the ruminant digestive processes (enteric emissions), from the decomposition and fermentation of feed, and also from decomposition of organic material in dairy manure. Volatile Organic Compounds (VOCs) are formed as intermediate metabolites when organic matter in manure degrades. Ammonia volatilization is the result of the microbial decomposition of nitrogenous compounds in manure. The quantity of enteric emissions depends directly on the number and types of cows. The quantity of emissions from manure decomposition depends on the amount of manure generated, which also depends on the number and types of cows. Therefore, the total herd size and composition is the critical factor in quantifying emissions from a dairy. Various management practices are used to control emissions at this dairy. Examples of some of these practices are discussed below:

Milking Parlor (C-5356-1-4)

This dairy uses a flush/spray system to wash out the manure from the milking parlor after each group of cows is milked. Since the milking parlor is constantly flushed, there will be no particulate matter emissions from the milking parlor. Manure, which is a source of VOC emissions, is removed from the milking parlor many times a day by flushing after each milking. Because of ammonia's high affinity for and solubility in water, volatilization of ammonia from the milking parlors will also be reduced by flushing after each milking.

Cow Housing (C-5356-2-5)

The cows at the facility will be housed in freestall barns. Some of the practices that will be utilized to reduce emissions at the dairy are described below:

Freestall

Particulate matter emissions from freestall barns are greatly reduced because the cows will be on a paved surface rather than on dry dirt. Additionally, flushing of the lanes creates a moist environment, which further decreases particulate matter emissions.

Frequent Flushing

Frequent flushing is also used for the removal of manure from the lanes and walkways in the housing barns. Frequent flushing creates a moist environment that greatly reduces or eliminates PM₁₀ emissions. In addition, flush water dissolves NH₃ as well as various water-soluble VOC in the manure, thereby stopping or decelerating the emission of these pollutants directly into the atmosphere. Both manure and dissolved pollutants are subsequently carried by the flush water into the liquid manure handling system for further treatment.

<u>Liquid Manure Handling (C-5356-3-6)</u>

Solids Separation (Mechanical Separator(s) and Settling Basins(s))

The purpose of solids separation is to remove fibrous materials prior to the liquid manure entering the lagoon. By removing the most fibrous material from the liquid stream prior to entering the lagoon, it is anticipated that the amount of intermediate metabolites released during digestion in the lagoon may be reduced. Removal of the fibrous material allows for more complete digestion in the lagoon and lower emissions. Solids remaining are left to dry and then are removed. The separated solids can be immediately incorporated into cropland or spread in thin layers, harrowed, and dried.

Covered Anaerobic Digester Lagoon System

As previously discussed, an anaerobic digester is a sealed basin or tank that is designed to accelerate and control the decomposition of organic matter by microorganisms in the absence of oxygen. Anaerobic digestion results in greater conversion of organic compounds in the substrate into methane (CH₄), carbon dioxide (CO₂), and water rather than intermediate Volatile Organic Compounds (VOCs). VOC emissions from the liquid manure handling system have been reduced even more since the covered anaerobic digester lagoon was constructed over an existing lagoon at the dairy. The digester gas is piped offsite to a biogas upgrading plant.

<u>Liquid Manure Land Application</u>

Liquid manure will be applied to cropland at agronomic rates, in compliance with the dairy's comprehensive nutrient management plan and the requirements of the Regional Water Quality Control Board. These practices are expected to reduce odors and result in faster uptake of nutrients by crops. When applied nutrients are optimally matched with the nutrient needs of developing crops, the excess nutrients that are associated with increased emissions and/or groundwater pollution are minimized.

Solid Manure Handling (C-5356-4-5)

Based on the information currently available, emissions from solid manure applied to cropland are expected to be low. However, to ensure that any possible emissions are minimized, the manure will be promptly incorporated into the soil after application. This will reduce any volatilization of gaseous pollutants, as the soil provides cover from wind and other weather elements that enhance volatilization. In addition, incorporation reduces emissions by biofilter effect, whereby the adsorption of NH₃, VOC, and other compounds onto soil particles provides

an opportunity for oxidation by the action of various microorganisms the soil.¹

Feed Storage and Handling (C-5356-8-4)

All cows will be fed in accordance with National Research Council (NRC) guidelines using routine nutritional analysis for rations. NRC guidelines are intended to optimize nutrient uptake by the cow, which not only increases feed efficiency but also minimizes the excretion of undigested protein and other nutrients in the manure. Since excess manure nutrients are the feedstock for the processes that result in NH₃, H₂S, and VOC emissions as manure decomposes, the reduction of nutrients in the manure is expected to reduce the emission of these pollutants.

In addition, any refused feed will be removed from the feed lanes on a regular basis to minimize gaseous emissions from decomposition. Silage piles will be covered with plastic tarps to minimize volatilization of pollutants from the pile surfaces.

Rule 4570 Mitigation Measures

The facility currently complies with all applicable Phase II mitigation measure requirements of District Rule 4570, as previously processed under project C-1110963. This project does not involve any change to the mitigation measures practiced at the facility.

All mitigation measures are expected to result in VOC emissions reductions for each permit unit at the dairy; reductions in ammonia emissions are also expected. A complete list of the mitigation measures practiced at the facility, and the expected control efficiency for each, is included with the emissions calculations shown in Appendix F.

VII. General Calculations

A. Assumptions

- Potential to Emit for the dairy will be based on the permitted capacity of the number and types of cows at the dairy;
- All PM₁₀ emissions from the dairy will be allocated to the cow housing permit unit (C-5356-2-5) and internal combustion engine (C-5356-11-0);
- For this dairy, only emissions from the lagoons (C-5356-3-6), gas dispensing operation (C-5356-7-0) and internal combustion engine (C-5356-11-0) will be used in determining if this facility will be a major source since the lagoons, gas dispensing operation and internal combustion engine are considered to be the only non-fugitive emissions at this dairy;
- The mitigation measures practiced at Dixie Creek Ranch as well as the number, type, and size of silage piles are taken from the Rule 4570 Phase II application, processed under District project C-1110963;
- The post-project Rule 4570 mitigation measures practiced at the dairy will be the same as the pre-project mitigation measures;

Page 9-38 of U.S. EPA's draft document entitled "Emissions From Animal Feeding Operations" (http://www.epa.gov/ttn/chief/ap42/ch09/draft/draftanimalfeed.pdf)

- There will be no new lagoons or any change to the surface area of the existing lagoons from this project;
- The District assumes 100% of the biogas (emissions) generated by the covered anaerobic digester lagoon is captured and transported offsite. However, for potential to emit purposes, the District will conservatively apply the 40% VOC control efficiency from the anaerobic treatment lagoon mitigation measure.
- All H₂S emissions will be allocated to the liquid manure permit unit (C-5356-3-5).

B. Emission Factors

PM₁₀, VOC, NH₃, and H₂S

The emissions calculations shown in Appendix F list the PM₁₀, VOC, NH₃, and H₂S emission factors from the animals and feed at this dairy. These emission factors will be used to calculate the pre-project and post-project PM₁₀, VOC, NH₃, and H₂S emissions from the entire dairy.

- The PM₁₀ emission factors for the dairy animals are based on a District document entitled "Dairy and Feedlot PM₁₀ Emissions Factors," which compiled data from studies performed by Texas A&M ASAE and a USDA/UC Davis report quantifying dairy and feedlot emissions;
- The NH₃ emission factors for milk cows are based on an internal document entitled "Breakdown of Dairy VOC Emission Factor into Permit Units." The NH₃ emission factors for the other cows were developed by taking the ratio of manure generated by the different types of cows to the milk cow and multiplying it by the milk cow emission factor;
- The VOC emission factors for the dairy animals are based on the District document entitled "Air Pollution Control Officer's Revision of the Dairy VOC Emissions Factor"

C. Calculations

1. Pre-Project Potential to Emit (PE1)

A summary of the pre-project potential to emit from each modified permit unit is shown in the following table and are included in Appendix F:

Daily PE1 (lb/day)										
Permit #	NOx	SOx	PM ₁₀	CO	VOC	NH ₃	H ₂ S			
C-5356-1-3 (milking parlor)	0.0	0.0	0.0	0.0	5.5	1.9	0.0			
C-5356-2-4 (cow housing)	0.0	0.0	41.7	0.0	156.8	326.2	0.0			
C-5356-3-5 (liquid manure handling)	0.0	0.0	0.0	0.0	23.1	75.6	2.1			
C-5356-4-4 (solid manure handling)	0.0	0.0	0.0	0.0	7.4	43.7	0.0			
C-5356-8-3 (feed storage and handling)	0.0	0.0	0.0	0.0	165.8	0.0	0.0			

Annual PE1 (lb/year)									
Permit #	NOx	SOx	PM ₁₀	CO	VOC	NH ₃	H ₂ S		
C-5356-1-3 (milking parlor)	0	0	0	0	2,000	684	0		
C-5356-2-4 (cow housing)	0	0	15,256	0	57,247	119,048	0		
C-5356-3-5 (liquid manure handling)	0	0	0	0	8,430	27,603	768		
C-5356-4-4 (solid manure handling)	0	0	0	0	2,721	15,948	0		
C-5356-8-3 (feed storage and handling)	0	0	0	0	60,503	0	0		

2. Post-Project Potential to Emit (PE2)

A summary of the post-project potential to emit from each modified permit unit is shown in the following table and are included in Appendix F:

Daily PE2 (lb/day)										
Permit #	NOx	SOx	PM ₁₀	CO	VOC	NH ₃	H ₂ S			
C-5356-1-4 (milking parlor)	0.0	0.0	0.0	0.0	7.1	2.4	0.0			
C-5356-2-5 (cow housing)	0.0	0.0	20.8	0.0	175.5	376.5	0.0			
C-5356-3-6 (liquid manure handling)	0.0	0.0	0.0	0.0	26.0	87.3	2.1			
C-5356-4-5 (solid manure handling)	0.0	0.0	0.0	0.0	8.4	50.4	0.0			
C-5356-8-4 (feed storage and handling)	0.0	0.0	0.0	0.0	163.8	0.0	0.0			

Annual PE2 (lb/year)										
Permit #	NOx	SOx	PM ₁₀	CO	VOC	NH ₃	H ₂ S			
C-5356-1-4 (milking parlor)	0	0	0	0	2,600	889	0			
C-5356-2-5 (cow housing)	0	0	7,573	0	64,090	137,334	0			
C-5356-3-6 (liquid manure handling)	0	0	0	0	9,490	31,850	768			
C-5356-4-5 (solid manure handling)	0	0	0	0	3,055	18,395	0			
C-5356-8-4 (feed storage and handling)	0	0	0	0	59,779	0	0			

3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to District Rule 2201, the SSPE1 is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of Emission Reduction Credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions (AER) that have occurred at the source, and which have not been used on-site. The emissions for permit units C-5356-1 through '-6 are calculated in Appendix F.

Pre-F	Project Sta	tionary S	ource Pot	tential to	Emit [SSPE	1] (lb/year)	
	NOx	SOx	PM ₁₀	CO	VOC	NH ₃	H ₂ S
C-5356-1-3	0	0	0	0	2,000	684	0
C-5356-2-4	0	0	15,256	0	57,247	119,048	0
C-5356-3-5	0	0	0	0	8,430	27,603	768
C-5356-4-4	0	0	0	0	2,721	15,948	0
C-5356-8-3	0	0	0	0	60,503	0	0
C-5356-5-0	276	1	13	84	31	0	0
C-5356-7-0	0	0	0	0	3,915	0	0
C-5356-11-0	2,044	37	129	6,815	681	0	0
SSPE1	2,320	38	15,398	6,899	135,528	163,283	768

4. Post-Project Stationary Source Potential to Emit (SSPE2)

Pursuant to District Rule 2201, the SSPE2 is the PE from all units with valid ATCs or PTOs at the Stationary Source and the quantity of ERCs which have been banked since September 19, 1991 for AER that have occurred at the source, and which have not been

used on-site.	The	emissions	for	permit	units	C-5356-1	through	'-6	are	calculated	in
Appendix F.											

Post-	Post-Project Stationary Source Potential to Emit [SSPE2] (lb/year)										
	NOx	SOx	PM ₁₀	CO	VOC	NH ₃	H_2S				
C-5356-1-4	0	0	0	0	2,600	889	0				
C-5356-2-5	0	0	7,573	0	64,090	137,334	0				
C-5356-3-6	0	0	0	0	9,490	31,850	768				
C-5356-4-5	0	0	0	0	3,055	18,395	0				
C-5356-8-4	0	0	0	0	59,779	0	0				
C-5356-5-0	276	1	13	84	31	0	0				
C-5356-7-0	0	0	0	0	3,915	0	0				
C-5356-11-0	2,044	37	129	6,815	681	0	0				
SSPE2	2,320	38	7,715	6,899	143,641	188,468	768				

5. Major Source Determination

Agricultural operations do not belong to any of the source categories specified in 40 CFR 51.165. Since this facility is an agricultural operation, fugitive emissions shall not be included in determining whether it is a major stationary source.

40 CFR 71.2 defines fugitive emissions as "those emissions which could not reasonably pass through a stack, chimney, vent, or other functionally-equivalent opening." In 2005, the California Air Pollution Control Officers Association (CAPCOA) issued guidance for estimating VOC emissions from dairy farms. This guidance determined that VOC emissions from the milking centers, cow housing areas, corrals, common manure storage areas, and land application of manure are considered fugitive since they are not physically contained and could not reasonably pass through a stack, chimney, vent, or other functionally-equivalent opening. The guidance also determined that VOC emissions from liquid manure lagoons and storage ponds are not considered fugitive because emission collection technologies for liquid manure systems exist. The District has researched this issue and concurs with the CAPCOA determinations, as discussed in more detail below:

Milking Parlor

The mechanical ventilation system could arguably be utilized to capture emissions from the milking parlor. In order achieve and maintain the negative pressure required for this purpose, the adjoining holding area would also need to be completely enclosed. However, enclosing the holding area is not practical due to the continuous movement of cows in and out of the barn throughout the day. In addition, the capital outlay required to enclose this large area would be prohibitive. The District therefore determines that emissions from the milking parlor cannot reasonably be captured, and are to be considered fugitive.

Cow Housing

Although there are smaller dairy farms that have enclosed housing barns, such barns are usually not fully enclosed and do not include any systems for the collection of emissions. In addition, the airflow requirements for dairy cows are extremely high, primarily for herd health reasons. Airflow requirements are expected to be even higher

in places such as the San Joaquin Valley, where daytime temperatures can exceed 110 degrees for prolonged periods during the summer months. Given the high air flow rates that will be involved, collection and control of the exhaust from housing barns is not only impractical but also cost prohibitive. The District therefore determines that emissions from housing barns cannot reasonably be captured, and are to be considered fugitive.

Manure Storage Areas

Solid manure is typically stored in the housing areas, as mounds or piles in individual corrals or pens. Some manure may also be stored in piles outside the housing areas while awaiting land application, shipment offsite, or other uses. Thus, manure storage areas are widely distributed over the dairy site, making it impractical to capture emissions from any significant proportion of the solid manure. The District therefore determines that emissions from manure storage areas cannot reasonably be captured, and are to be considered fugitive.

Land Application

Since manure has to be applied over large expanses of cropland (hundreds or even thousands of acres), there is no practical method that can be used to capture the associated emissions. The District therefore determines that emissions from land application of manure cannot reasonably be captured, and are to be considered fugitive.

Feed Handling and Storage

Silage and total mixed rations (TMR) are the primary sources of emissions from feed storage and handling. Silage is stored in several tarped/covered piles and/or plastic bags. One end/face of the pile/bag that is actively being used to prepare feed rations must remain open to allow extraction of the silage. A front-end loader is used to extract silage from the open face of the pile throughout the day as the feed rations for the various groups or categories of cows are prepared. A significant proportion of silage pile emissions are associated with this open face, which is exposed to the atmosphere and frequently disturbed during silage extraction. Due to the need to access the pile's open face throughout the day, it is not practical to enclose it or equip it with any kind of device or system that could be used to capture of emissions.

TMR is prepared by mixing silage with various additives such as seeds, grains, and molasses. Because the quality of silage degrades fairly rapidly upon exposure to air, TMR is prepared only when needed and promptly distributed to the feed lanes for consumption. Most of the TMR emissions are thus emitted from the feed lanes, which are located inside the housing barns, where the TMR will remain exposed to the air for at least several hours as the cows feed. As previously discussed, collection and control of emissions from housing barns is not only impractical but also cost prohibitive.

The District therefore determines that emissions from feed handling and storage cannot reasonably be captured, and are to be considered fugitive.

As previously stated, emissions from liquid manure lagoons and IC engines have already been determined to be non-fugitive. The facility's non-fugitive stationary source potential

		/	۸ i. – د	f '1' (1)
emissions are summ	narized in the follow	wina tahles (see	Annendix E for n	on-filaltive totals).
Cirilosiono di C odifiini		virig tables (see	2 / (ppchaix i loi ii	on ragitive totals).

Non-Fugitive SSPE1 (lb/year)										
Category	NOx	SOx	PM ₁₀	PM _{2.5}	СО	VOC				
C-5356-3-5 - Lagoons	0	0	0	0	0	4,041				
C-5356-5-0 - Engine	276	1	13	13	84	31				
C-5356-7-0 – Gasoline Dispensing Operation	0	0	0	0	0	3,915				
C-5356-11-0 - Engine	2,044	37	129	129	6,815	681				
Non-Fugitive SSPE1	2,320	38	142	142	6,899	8,668				

Non-Fugitive SSPE2 (lb/year)										
Category	NOx	SOx	PM ₁₀	PM _{2.5}	CO	VOC				
C-5356-3-6 - Lagoons	0	0	0	0	0	4,550				
C-5356-5-0 - Engine	276	1	13	13	84	31				
C-5356-7-0 – Gasoline Dispensing Operation	0	0	0	0	0	3,915				
C-5356-11-0 - Engine	2,044	37	129	129	6,815	681				
Non-Fugitive SSPE2	2,320	38	142	142	6,899	9,177				

The Rule 2201 major source determination is summarized in the following table:

Rule 2201 Major Source Determination (lb/year)									
	NOx	SOx	PM ₁₀	PM _{2.5}	CO	VOC			
SSPE1	2,320	38	142	142	6,899	8,668			
SSPE2	2,320	38	142	142	6,899	9,177			
Major Source Threshold	20,000	140,000	140,000	140,000	200,000	20,000			
Major Source?	No	No	No	No	No	No			

Note: PM2.5 assumed to be equal to PM10

As seen in the table above, the facility is not an existing Major Source and is not becoming a Major Source as a result of this project.

Rule 2410 Major Source Determination

The facility or the equipment evaluated under this project is not listed as one of the categories specified in 40 CFR 52.21 (b)(1)(iii). Therefore the PSD Major Source threshold is 250 tpy for any regulated NSR pollutant.

PSD Major Source Determination (tons/year)							
NO ₂ VOC SO ₂ CO PM PM ₁₀							
Estimated Facility PE before Project Increase	1.2	4.3	0.0	3.4	0.1	0.1	
PSD Major Source Thresholds	250	250	250	250	250	250	
PSD Major Source ? (Y/N)	N	N	N	N	N	N	

As shown above, the facility is not an existing PSD major source for any regulated NSR pollutant expected to be emitted at this facility.

6. Baseline Emissions (BE)

The BE calculation (in lb/year) is performed pollutant-by-pollutant for each unit within the project to calculate the QNEC, and if applicable, to determine the amount of offsets required.

Pursuant to District Rule 2201, BE = PE1 for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE), calculated pursuant to District Rule 2201.

As shown in Section VII.C.5 above, the facility is not a Major Source for any pollutant. Therefore BE = PE1.

As calculated in Section VII.C.1 above, PE1 is summarized in the following table:

BE (lb/year)							
	NOx	SOx	PM ₁₀	PM _{2.5}	CO	VOC	
C-5356-1-3	0	0	0	0	0	2,000	
C-5356-2-4	0	0	15,256	15,256	0	57,247	
C-5356-3-5	0	0	0	0	0	8,430	
C-5356-4-4	0	0	0	0	0	2,721	
C-5356-8-3	0	0	0	0	0	60,503	

7. SB 288 Major Modification

SB 288 Major Modification is defined in 40 CFR Part 51.165 as "any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."

Since this facility is not a major source for any of the pollutants addressed in this project, this project does not constitute an SB 288 major modification.

8. Federal Major Modification

District Rule 2201 states that a Federal Major Modification is the same as a "Major Modification" as defined in 40 CFR 51.165 and part D of Title I of the CAA.

Since this facility is not a Major Source for any pollutants, this project does not constitute a Federal Major Modification.

9. Rule 2410 - Prevention of Significant Deterioration (PSD) Applicability Determination

Rule 2410 applies to any pollutant regulated under the Clean Air Act, except those for which the District has been classified nonattainment. The pollutants which must be addressed in the PSD applicability determination for sources located in the SJV and which are emitted in this project are: (See 52.21 (b) (23) definition of significant)

- PM
- PM₁₀
- Hydrogen sulfide (H₂S)
- Total reduced sulfur (inlcuding H₂S)
- VOC

I. Project Emissions Increase - New Major Source Determination

The post-project potentials to emit from all new and modified units are compared to the PSD major source thresholds to determine if the project constitutes a new major source subject to PSD requirements.

The facility or the equipment evaluated under this project is not listed as one of the categories specified in 40 CFR 52.21 (b)(1)(i). The PSD Major Source threshold is 250 tpy for any regulated NSR pollutant.

PSD Major Source Determination: Potential to Emit (tons/year)							
NO ₂ VOC SO ₂ CO PM PM							
Total PE from New and Modified Units	0.0	2.3	0.0	0.0	0.0	0.0	
PSD Major Source threshold	250	250	250	250	250	250	
New PSD Major Source?	Ν	N	N	Ν	N	N	

As shown in the table above, the potential to emit for the project, by itself, does not exceed any PSD major source threshold. Therefore Rule 2410 is not applicable and no further analysis is required.

10. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's PAS emissions profile screen. Detailed QNEC calculations are included in Appendix G.

VIII. Compliance Determination

Rule 1070 Inspections

This rule allows the District to perform inspections for the purpose of obtaining information necessary to determine whether air pollution sources are in compliance with applicable rules and regulations. The rule also allows the District to require record keeping, to make inspections and to conduct tests of air pollution sources. The following conditions will be listed on the ATC as a mechanism to ensure compliance:

- {3215} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- {3216} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 1070]

Rule 2010 Permits Required

The provisions of this rule apply to any person who plans to or does operate, construct, alter, or replace any source operation, which may emit air contaminants or may reduce the emission of air contaminants.

Pursuant to Section 4.0, a written permit shall be obtained from the APCO. No Permit to Operate shall be granted either by the APCO or the Hearing Board for any source operation described in Section 3.0 constructed or installed without authorization as required by Section 3.0 until the information required is presented to the APCO and such source operation is altered, if necessary, and made to conform to the standards set forth in Rule 2070 (Standards for Granting Applications) and elsewhere in these rules and regulations.

The facility has obtained all required Air District permits and complies with the requirements of this rule.

Rule 2201 New and Modified Stationary Source Review Rule

A. Best Available Control Technology (BACT)

1. BACT Applicability

Pursuant to District Rule 2201, Section 4.1, BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis. Unless specifically exempted by Rule 2201, BACT shall be required for the following actions*:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an Adjusted Increase in Permitted Emissions (AIPE) exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in an SB 288 Major Modification or a Federal Major Modification, as defined by the rule.

 *Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

a. New emissions units - PE > 2 lb/day

This project does not include any new emission units. Therefore, BACT is not triggered for installation of new units with PE > 2 lb/day.

b. Relocation of emissions units - PE > 2 lb/day

As discussed in Section I above, there are no emissions units being relocated from one stationary source to another; therefore BACT is not triggered.

c. Modification of emissions units - AIPE > 2 lb/day

AIPE = PE2 - HAPE

Where,

AIPE = Adjusted Increase in Permitted Emissions, (lb/day)

PE2 = Post-Project Potential to Emit, (lb/day)

HAPE = Historically Adjusted Potential to Emit, (lb/day)

 $HAPE = PE1 \times (EF2/EF1)$

Where,

PE1 = The emissions unit's PE prior to modification or relocation, (lb/day)

EF2 = The emissions unit's permitted emission factor for the pollutant after modification or relocation. If EF2 is greater than EF1 then EF2/EF1 shall be set to 1

EF1 = The emissions unit's permitted emission factor for the pollutant before the modification or relocation

AIPE = PE2 - (PE1 * (EF2 / EF1))

The milk parlor permit (C-5356-1), cow housing permit (C-5356-2), liquid manure handling permit (C-5356-3), solid manure handling permit (C-5356-4), and feed storage and handling permit (C-5356-8) are being modified. Therefore, the Adjusted Increase in Permitted Emissions (AIPE) must be calculated.

Based on the AIPE values in Appendix F, BACT is triggered for the following emissions units and pollutants, as shown in the table below.

Permit Unit	Emissions Unit Requiring BACT	BACT Pollutants
Liquid Manure Handling (C-5356-3)	Lagoons	NH ₃
Liquid Manure Handling (C-5356-3)	Land Application	NH ₃
Solid Manure Handling (C-5356-4)	Solid Manure Storage/Separated Solids Piles	NH ₃
Solid Manure Handling (C-5356-4)	Land Application	NH ₃

d. SB 288/Federal Major Modification

As discussed in Sections VII.C.7 and VII.C.8 above, this project does not constitute an SB 288 and/or Federal Major Modification for any pollutant. Therefore BACT is not triggered for any pollutant.

2. BACT Guideline

BACT Guideline 5.8.6, applies to the lagoons in the liquid manure handling system. [Liquid Manure Handling – Lagoon/Storage Pond] (See Appendix C)

BACT Guideline 5.8.7, applies to the liquid/slurry land application in the liquid manure handling system. [Liquid Manure Handling – Liquid/Slurry Land Application] (See Appendix C)

BACT Guideline 5.8.8, applies to storage/separated solids piles in the solid manure handling system. [Solid Manure Handling – Storage/Separated Solids Piles] (See Appendix C)

BACT Guideline 5.8.9, applies to the land application in the solid manure handling system. [Solid Manure Handling – Land Application] (See Appendix C)

3. Top-Down BACT Analysis

Per Top-Down BACT Analysis (see Appendix D), BACT is satisfied with the following requirements:

Liquid Manure Handling System (C-5356-3-6)

Lagoon (NH₃)

BACT requirement for NH₃: 1) All animals fed in accordance with National Research Council (NRC) or other District-approved guidelines.

The following conditions will be included on the proposed liquid manure handling ATC to assure compliance with the BACT requirements of this rule:

- 1) Cows Fed in Accordance with NRC Guidelines (NH₃)
- Permittee shall feed all animals according to National Research Council (NRC) quidelines. [District Rules 2201 and 4570]
- Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]

Land Application (NH₃)

BACT requirement for NH₃: 1) All animals fed in accordance with National Research Council (NRC) or other District-approved guidelines.

The following conditions will be included on the proposed liquid manure handling ATC to assure compliance with the BACT requirements of this rule:

1) Cows Fed in Accordance with NRC Guidelines (NH₃)

- Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]

Solid Manure Handling System (C-5356-4-5)

Solid Manure – Solid Manure Storage/Separated Solids Piles (NH₃)

BACT requirement for NH₃: 1) All animals fed in accordance with National Research Council (NRC) or other District-approved guidelines.

The following conditions will be included on the proposed solid manure handling ATC to assure compliance with the BACT requirements of this rule:

- 1) Cows Fed in Accordance with NRC Guidelines (NH₃)
- Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]

Land Application (NH₃)

BACT requirement for NH₃: 1) Rapid incorporation of solid manure into the soil after land application, and all animals fed in accordance with NRCS or other District-approved guidelines.

The following conditions will be included on the proposed solid manure handling ATC to assure compliance with the BACT requirements of this rule:

- 1) Rapid incorporation of solid manure into the soil after land application, and all animals feed in accordance with NRCS or other District approved guidelines (NH₃)
- Solid manure applied to fields shall be incorporated into the soil within two hours after application. [District Rules 2201 and 4570]
- Permittee shall maintain records to demonstrate that all solid manure has been incorporated within two hours of land application. [District Rules 2201 and 4570]
- Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]

B. Offsets

Offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the SSPE2 equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201. As shown in the table below, the SSPE2 is compared to the offset thresholds. VOC and PM₁₀ emissions exceed the offset threshold; however, per Section 4.6.9, offsets are not required for agricultural sources unless they are a major source. As determined in Section VII.C.5 above, this facility is not a major source for any pollutant. Therefore, offsets are not required.

Offset Determination (lb/year)					
	NOx	SOx	PM ₁₀	СО	VOC
SSPE2	2,320	38	7,715	6,899	143,641
Offset Thresholds	20,000	54,750	29,200	200,000	20,000
Above Offset Threshold	No	No	No	No	Yes
Offsets Triggered	No	No	No	No	No

C. Public Notification

1. Applicability

Pursuant to District Rule 2201, Section 5.4, public noticing is required for:

- a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications,
- Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant,
- c. Any project which results in the offset thresholds being surpassed,
- d. Any project with an SSIPE of greater than 20,000 lb/year for any pollutant, and/or
- e. Any project which results in a Title V significant permit modification

a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications

New Major Sources are new facilities, which are also Major Sources. As shown in Section VII.C.5 above, the SSPE2 is not greater than the Major Source threshold for any pollutant. Therefore, public noticing is not required for this project for new Major Source purposes.

As demonstrated in Sections VII.C.7 and VII.C.8, this project does not constitute an SB 288 or Federal Major Modification; therefore, public noticing for SB 288 or Federal Major Modification purposes is not required.

b. PE > 100 lb/day

Applications which include a new emissions unit with a PE greater than 100 pounds during any one day for any pollutant will trigger public noticing requirements. As shown in Appendix F, this project does not include a new emissions unit which has daily emissions greater than 100 lb/day for any pollutant, therefore public noticing for PE > 100 lb/day purposes is not required.

c. Offset Threshold

Public notification is required if the pre-project Stationary Source Potential to Emit (SSPE1) is increased to a level exceeding the offset threshold levels. The following table compares the SSPE1 with the SSPE2 in order to determine if any offset thresholds have been surpassed with this project.

	Offset Thresholds						
Pollutant	SSPE1 (lb/year)	SSPE2 (lb/year)	Offset Threshold	Public Notice Required?			
NOx	2,320	2,320	20,000 lb/year	No			
SOx	38	38	54,750 lb/year	No			
PM ₁₀	15,398	7,715	29,200 lb/year	No			
CO	6,899	6,899	200,000 lb/year	No			
VOC	135,528	143,641	20,000 lb/year	No			

As detailed above, there were no thresholds surpassed with this project; therefore public noticing is not required for offset purposes.

d. SSIPE > 20,000 lb/year

Public notification is required for any permitting action that results in a SSIPE of more than 20,000 lb/year of any affected pollutant. According to District policy, the SSIPE = SSPE2 – SSPE1. The SSIPE is compared to the SSIPE Public Notice thresholds in the following table.

	SSIPE Public Notice Thresholds						
Pollutant	SSPE2 (lb/year)	SSPE1 (lb/year)	SSIPE (lb/year)	SSIPE Public Notice Threshold	Public Notice Required?		
NO _x	2,320	2,320	0	20,000 lb/year	No		
SO _x	38	38	0	20,000 lb/year	No		
PM ₁₀	7,715	15,398	-7,683	20,000 lb/year	No		
CO	6,899	6,899	0	20,000 lb/year	No		
VOC	143,641	135,528	8,113	20,000 lb/year	No		
NH ₃	188,468	163,283	25,185	20,000 lb/year	Yes		
H ₂ S	768	768	0	20,000 lb/year	No		

As demonstrated above, the SSIPEs for NH₃ is greater than 20,000 lb/year; therefore public noticing for SSIPE purposes is required.

e. Title V Significant Permit Modification

Since this facility does not have a Title V operating permit, this change is not a Title V significant Modification, and therefore public noticing is not required.

2. Public Notice Action

As discussed above, public noticing is required for this project for NH₃ emissions increasing in excess of 20,000 lb/year. Therefore, public notice documents will be

submitted to the California Air Resources Board (CARB) and a public notice will be electronically published on the District's website prior to the issuance of the ATCs for this project.

D. Daily Emission Limits (DELs)

DELs and other enforceable conditions are required by Rule 2201 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. The DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

For dairies, the DEL is satisfied based on the number and types of cows at the dairy. The number and types of cows are listed in the permit equipment description for the milking parlor and cow housing permits.

C-5356-1-4 (Milking Parlor)

 Permittee shall flush or hose milk parlor immediately prior to, immediately after, or during each milking. [District Rules 2201 and 4570]

C-5356-2-5 (Cow Housing)

- {modified 4454} Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- {modified 4486} Permittee shall pave feedlanes, where present, for a width of at least 8 feet along the corral side of the feedlane fence for milk and dry cows and at least 6 feet along the corral side of the feedlane for heifers. [District Rules 2201 and 4570]
- {modified 4487} Permittee shall flush, scrape or vacuum freestall lanes immediately prior to, immediately after or during each milking. [District Rules 2201 and 4570]
- {modified 4491} Permittee shall use non-manure-based bedding and non-separated solids based bedding for at least 90% of the bedding material, by weight, for freestalls (e.g. rubber mats, almond shells, sand, or waterbeds). [District Rules 2201 and 4570]
- Permittee shall inspect water pipes and troughs and repair leaks at least once every seven (7) days. [District Rules 2201 and 4570]
- Permittee shall clean manure from the barns at least four (4) times per year with at least sixty (60) days between each cleaning, or permittee shall clean the barns at least once between April and July and at least once between September and December. [District Rules 2201 and 4570]
- {modified 4554} For Freestall Barns 103, 104, and 105, permittee shall implement at least one of the following mitigation measures: 1) slope the surface of the loafing barns/exercise pens at least 3% where the available space for each animal is 400 square feet or less and shall slope the surface of the loafing barns/exercise pens at least 1.5% where the available space for each animal is more than 400 square feet per animal; 2) maintain loafing barns/exercise pens to ensure proper drainage preventing water from standing more than forty-eight hours; or 3) harrow, rake, or scrape loafing barns/exercise pens sufficiently to maintain a dry surface except during periods of rainy weather. [District Rules 2201 and 4570]
- For Freestall Barns 103, 104, and 105, permittee shall scrape exercise pens surfaces every two weeks using a pull-type scraper during morning hours, except when prevented by wet conditions. [District Rule 2201]

 For Freestall Barns 103, 104, and 105, permittee shall flush the feed lanes and walkways at least four times per day for mature cows and at least once per day for support stock. [District Rule 2201]

C-5356-3-6 (Liquid Manure Handling)

The following conditions are being carried over from PTO '-3-5:

- Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]
- The VOC content of the digester gas produced by the digester system shall not exceed 10% by weight. [District Rule 2201]
- The oxygen/air injection system shall be maintained and operated in accordance with the supplier's recommendations to minimize the concentration of hydrogen sulfide (H2S) in the digester gas. [District Rule 2201]
- Permittee shall not allow liquid manure to stand in the fields for more than twenty-four (24) hours after irrigation. [District Rules 2201 and 4570]
- Permittee shall remove solids with a solid separator system, prior to the manure entering the lagoon. [District Rules 2201 and 4570]
- Permittee shall treat all liquid manure in the lagoon with the exception of periods of maintenance, repair, or cleaning. [District Rule 2201]
- Permittee shall only apply liquid manure that has been treated in the covered anaerobic digester lagoon. [District Rule 2201]

C-5356-4-5 (Solid Manure Handling)

- Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- Within seventy two (72) hours of removal of solid manure from housing, permittee shall either 1) remove dry manure from the facility, or 2) cover dry manure outside the housing with a weatherproof covering from October through May, except for times when wind events remove the covering, not to exceed twenty-four (24) hours per event. [District Rules 2201 and 4570]
- Solid manure applied to fields shall be incorporated into the soil within two hours after application. [District Rules 2201 and 4570]

C-5356-8-4 (Feed Storage and Handling)

- Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- Permittee shall push feed so that it is within three feet of feedlane fence within two hours of putting out the feed or use a feed trough or other feeding structure designed to maintain feed within reach of the animals. [District Rules 2201 and 4570]
- Permittee shall begin feeding total mixed rations within two hours of grinding and mixing rations. [District Rules 2201 and 4570]
- Permittee shall store grain in a weatherproof storage structure or under a weatherproof covering from October through May. [District Rules 2201 and 4570]

- Permittee shall feed steam-flaked, dry rolled, cracked or ground corn or other steam-flaked, dry rolled, cracked or ground cereal grains. For bagged silage/feedstuff, permittee shall utilize a sealed feed storage system (e.g., ag bag). [District Rules 2201 and 4570]
- Permittee shall cover all silage piles, except for the area where feed is being removed from the pile, with a plastic tarp that is at least five (5) mils (0.005 inches) thick, multiple plastic tarps with a cumulative thickness of at least 5 mils (0.005 inches), or an oxygen barrier film covered with a UV resistant material. Silage piles shall be covered within seventy-two (72) hours of last delivery of material to the pile. Sheets of material used to cover silage shall overlap so that silage is not exposed where the sheets meet. [District Rules 2201 and 4570]
- Permittee shall select and implement one of the following mitigation measures for building each silage pile at the facility: Option 1) build the silage pile such that the average bulk density is at least 44 lb/cu ft for corn silage and 40 lb/cu ft for other silage types, as measured in accordance with Section 7.11 of District Rule 4570; Option 2) Adjust filling parameters when creating the silage pile to achieve an average bulk density of at least 44 lb/cu ft for corn silage and at least 40 lb/cu ft for other silage types as determined using a District-approved spreadsheet; or Option 3) build silage piles using crops harvested with the applicable minimum moisture content, maximum Theoretical Length of Chop (TLC), and roller opening identified in District Rule 4570, Table 4.1, 1.d and manage silage material delivery such that the thickness of the layer of un-compacted material delivered on top of the pile is no more than six (6) inches. Records of the option chosen as a mitigation measure for building each silage pile shall be maintained. [District Rules 2201 and 4570]
- For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall harvest corn used for the pile at an average moisture content of at least 65% and harvest other silage crops for the pile at an average moisture content of at least 60%. [District Rules 2201 and 4570]
- For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall adjust setting of equipment used to harvest crops for the pile to incorporate the following parameters for Theoretical Length of Chop (TLC) and roller opening, as applicable: 1) Corn with no processing: TLC not exceeding 1/2 inch, 2) Processed Corn: TLC not exceeding 3/4 inch and roller opening of 1-4 mm, 3) Alfalfa/Grass: TLC not exceeding 1.0 inch, 4) Other silage crops: TLC not exceeding 1/2 inch. [District Rules 2201 and 4570]
- For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall manage silage material delivery such that the thickness of the layer of un-compacted material delivered on top of the pile is no more than six (6) inches. [District Rules 2201 and 4570]

• Permittee shall select and implement at least two of the following mitigation measures for management of silage piles at the facility: Option 1) manage silage piles such that only one silage pile has an uncovered face and the total exposed surface area is less than 2,150 square feet, or manage multiple uncovered silage piles such that the total exposed surface area of all uncovered silage piles is less than 4,300 square feet; Option 2) use a shaver/facer to remove silage from the silage pile, or shall use another method to maintain a smooth vertical surface on the working face of the silage pile; or Option 3) inoculate silage with homolactic lactic acid bacteria in accordance with manufacturer recommendations to achieve a concentration of at least 100,000 colony forming units per gram of wet forage, apply propionic acid, benzoic acid, sorbic acid, sodium benzoate, or potassium sorbate at the rate specified by the manufacturer to reduce yeast counts when forming silage piles, or apply other additives at rates that have been demonstrated to reduce alcohol concentrations in silage and/or VOC emissions from silage and have been approved by the District and EPA. Records of the options chosen for managing each silage pile shall be maintained. [District Rules 2201 and 4570]

E. Compliance Assurance

1. Source Testing

Pursuant to District Policy APR 1705, source testing is not required to demonstrate compliance with Rule 2201.

2. Monitoring

No monitoring is required to demonstrate compliance with Rule 2201.

3. Recordkeeping

C-5356-1-4 (Cow Milking)

- Permittee shall provide verification that milk parlors are flushed or hosed prior to, immediately after, or during each milking. [District Rules 2201 and 4570]
- Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201 and 4570]

C-5356-2-5 (Cow Housing)

- {modified 4455} Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201]
- {modified 4488} Permittee shall maintain records sufficient to demonstrate that freestall lanes are flushed, scraped or vacuumed immediately prior to, immediately after or during each milking. [District Rules 2201 and 4570]
- For Freestall Barns 103, 104, and 105, permittee shall maintain sufficient records to demonstrate that exercise pens and the loafing barns are scraped every two weeks using a pull-type scraper during morning hours, except when prevented by wet conditions. [District Rules 2201 and 4570]

- For Freestall Barns 103, 104, and 105, permittee shall keep records or maintain an operating plan that requires the feed lanes and walkways for mature cows to be flushed at least four times per day and the feed lanes and walkways for support stock to be flushed at least once per day. [District Rules 2201 and 4570]
- {modified 4449} Permittee shall maintain a record of the number of animals of each species and production group at the facility and shall maintain quarterly records of any changes to this information. [District Rules 2201 and 4570]
- Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rule 2201]

C-5356-3-6 (Liquid Manure Handling)

- {modified 4455} Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- {modified 4551} Permittee shall maintain records to demonstrate liquid manure did not stand in the fields for more than twenty-four (24) hours after irrigation. [District Rules 2201 and 4570]
- {modified 4453} Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rule 2201 and 4570]

C-5356-4-5 (Solid Manure Handling)

- {modified 4455} Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- {modified 4527} Permittee shall keep records of dates when manure is removed from the facility or permittee shall maintain records to demonstrate that dry manure piles outside the pens are covered with a weatherproof covering from October through May. [District Rules 2201 and 4570]
- {modified 4528} If weatherproof coverings are used, permittee shall maintain records, such as manufacturer warranties or other documentation, demonstrating that the weatherproof covering over dry manure are installed, used, and maintained in accordance with manufacturer recommendations and applicable standards listed in NRCS Field Office Technical Guide Code 313 or 367, or any other applicable standard approved by the APCO, ARB, and EPA. [District Rules 2201 and 4570]
- {modified 4542} Permittee shall maintain records to demonstrate that solid manure has been incorporated into the soil within two hours of land application. [District Rules 2201 and 4570]
- {modified 4453} Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201 and 4570]

C-5356-8-4 (Feed Storage and Handling)

- {modified 4455} Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- {modified 4457} Permittee shall maintain an operating plan or record that requires feed to be pushed within three feet of feedlane fence within two hours of putting out the feed, or use of a feed trough or other structure designed to maintain feed within reach of the animals. [District Rules 2201 and 4570]
- {modified 4459} Permittee shall maintain an operating plan or record of when feeding of total mixed rations began within two hours of grinding and mixing rations. [District Rules 2201 and 4570]
- {modified 4461} Permittee shall maintain records demonstrating grain is/was stored in a weatherproof storage structure or under a weatherproof covering from October through May. [District Rules 2201 and 4570]
- {modified 4463} Permittee shall maintain records to demonstrate animals are fed steam-flaked, dry rolled, cracked or ground corn or other steam-flaked, dry rolled, cracked or ground cereal grains. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- {modified 4470} Permittee shall maintain records of the thickness and type of cover used to cover each silage pile. Permittee shall also maintain records of the date of the last delivery of material to each silage pile and the date each pile is covered. [District Rules 2201 and 4570]
- {modified 4472} For each silage pile that Option 1 (Measured Bulk Density) is chosen as a mitigation measure for building the pile, records of the measured bulk density shall be maintained. [District Rules 2201 and 4570]
- {modified 4473} For each silage pile that Option 2 (Bulk Density Determined by Spreadsheet) is chosen as a mitigation measure for building the pile, records of the filling parameters entered into the District-approved spreadsheet to determine the bulk density shall be maintained. [District Rules 2201 and 4570]
- {modified 4475} For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, records of the average percent moisture of crops harvested for silage shall be maintained. [District Rules 2201 and 4570]
- {modified 4477} For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, records that equipment used to harvest crops for the pile was set to the required TLC and roller opening for the type of crop harvested shall be maintained. [District Rules 2201 and 4570]
- {modified 4479} For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall maintain a plan that requires that the thickness of the layer of un-compacted material delivered on top of the pile is no more than six (6) inches. [District Rules 2201 and 4570]

- {modified 4481} If Option 1 (Limiting Exposed Area of Silage) is chosen as a mitigation measure for managing silage piles, the permittee shall calculate and record the maximum (largest part of pile) total exposed area of each silage pile. Records of the maximum calculated area shall be maintained. [District Rules 2201 and 4570]
- {modified 4482} For each silage pile that Option 2 (Shaver/Facer or Smooth Face) is chosen as a mitigation measure for managing the pile, the permittee shall maintain records that a shaver/facer was used to remove silage from the pile or shall visually inspect the pile at least daily to verify that the working face was smooth and maintain records of the visual inspections. [District Rules 2201 and 4570]
- {modified 4483} For each silage pile that Option 3 (Silage Additives) is chosen as a mitigation measure for managing the pile, records shall be maintained of the type additive (e.g. inoculants, preservative, other District & EPA-approved additive), the quantity of the additive applied to the pile, and a copy of the manufacturer's instructions for application of the additive. [District Rules 2201 and 4570]
- {modified 4453} Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201 and 4570]

4. Reporting

No reporting is required to demonstrate compliance with Rule 2201.

F. Ambient Air Quality Analysis (AAQA)

Section 4.14 of District Rule 2201 requires that an AAQA be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. The District's Technical Services Division conducted the required analysis. Refer to Appendix E of this document for the AAQA summary sheet.

The proposed location is in an attainment area for NO_X , CO, and SO_X . As shown by the AAQA summary sheet the proposed equipment will not cause a violation of an air quality standard for NO_X , CO, or SO_X .

The proposed location is in a non-attainment area for the state's PM₁₀ as well as federal and state PM_{2.5} thresholds. As shown by the AAQA summary sheet the proposed equipment will not cause a violation of an air quality standard for PM₁₀ and PM_{2.5}.

Rule 2410 Prevention of Significant Deterioration

As shown in Section VII.C.9 above, this project does not result in a new PSD major source or PSD major modification. No further discussion is required.

Rule 2520 Federally Mandated Operating Permits

Since this facility's potential emissions do not exceed any major source thresholds of Rule 2201, this facility is not a major source, and Rule 2520 does not apply.

Rule 4001 New Source Performance Standards (NSPS)

This rule incorporates NSPS from Part 60, Chapter 1, Title 40, Code of Federal Regulations (CFR); and applies to all new sources of air pollution and modifications of existing sources of air pollution listed in 40 CFR Part 60. However, no subparts of 40 CFR Part 60 apply to confined animal facilities.

Rule 4002 National Emission Standards for Hazardous Air Pollutants (NESHAPs)

This rule incorporates NESHAPs from Part 61, Chapter I, Subchapter C, Title 40, CFR and the NESHAPs from Part 63, Chapter I, Subchapter C, Title 40, CFR; and applies to all sources of hazardous air pollution listed in 40 CFR Part 61 or 40 CFR Part 63. However, no subparts of 40 CFR Part 61 or 40 CFR Part 63 apply to confined animal facilities.

Rule 4101 Visible Emissions

Rule 4101 states that no air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity.

Pursuant to section 4.12, emissions subject to or specifically exempt from Regulation VIII (Fugitive PM₁₀ Prohibitions) are exempt from Rule 4101.

Pursuant to District Rule 8011, section 4.12, on-field agricultural sources are exempt from the requirements of Regulation VIII.

On-field agricultural sources are defined in Rule 8011, section 3.35 as the following:

 Activities conducted solely for the purpose of preparing land for the growing of crops or the raising of fowl or animals, such as brush or timber clearing, grubbing, scraping, ground excavation, land leveling, grading, turning under stalks, disking, or tilling;

Therefore, activities conducted solely for the purpose of raising fowl or animals are exempt from the requirements of Regulation VIII and Rule 4101.

Rule 4102 Nuisance

Rule 4102 prohibits discharge of air contaminants which could cause injury, detriment, nuisance or annoyance to the public. Public nuisance conditions are not expected as a result of these operations, provided the equipment is well maintained. Therefore, compliance with this rule is expected.

California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – *Risk Management Policy for Permitting New and Modified Sources* specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

An HRA is not required for a project with a total facility prioritization score of less than one. According to the Technical Services Memo for this project (Appendix E), the total facility prioritization score including this project was greater than one. Therefore, an HRA was required to determine the short-term acute and long-term chronic exposure from this project. The cancer risk for this project is shown below:

HRA Summary					
Unit	Cancer Risk	T-BACT Required			
C-5356-1-4	0.0982 per million	No			
C-5356-2-5	1.91 per million	Yes			
C-5356-3-6	1.63 per million	Yes			
C-5356-4-5	0.0 per million	No			
C-5356-8-4	0.0 per million	No			

^{*}There is no risk associated with this unit as the District does not have an approved toxic speciation profile for dairy feed and storage handling operations.

Discussion of T-BACT

BACT for toxic emission control (T-BACT) is required if the cancer risk exceeds one in one million. As demonstrated above, T-BACT is required for this project because the HRA indicates that the risk is above the District's thresholds for triggering T-BACT requirements.

For this project T-BACT is triggered for VOC for Freestall #104 under ATC C-5356-2-5 and VOC for the lagoons under ATC C-5356-3-6. T-BACT is satisfied with BACT for VOC (see Appendix D), which is as follows:

C-5356-2-5: 1) Concrete feed lanes and walkways; 2) Flushing the lanes and walkways for the mature cows (milk and dry cows) four times per day and flushing lanes and walkways for the remaining animals once per day (or for dairies that cannot use a flush system, Scraping lanes and walkways for mature cows with an automatic scraper (or equivalent) four times per day and cleaning lanes and walkways for support stock (heifers) at least once per day); 3) Feeding all animals in accordance with National Research Council (NRC) or other District-approved guidelines; 4) Properly sloping exercise pens (minimum of 3% slope where the available space for each animal is 400 square feet or less and minimum of 1.5% where the available space for each animal is more than 400 square feet per animal) or managing corrals to maintain a dry surface; 5) Scraping exercise pens every two weeks using pull-type scraper in the morning hours except when prevented by wet conditions; and 6) Rule 4570 Measures.

C-5356-3-6: 1) Irrigation of crops using liquid manure from an aerobic treatment lagoon or mechanically aerated lagoon (95% VOC control efficiency) 2) Irrigation of crops using liquid manure from a holding/storage pond after being treated in a covered lagoon/digester (80% VOC control efficiency).

Therefore, compliance with the District's Risk Management Policy is expected.

District policy APR 1905 also specifies that the increase in emissions associated with a proposed new source or modification not have acute or chronic indices, or a cancer risk

greater than the District's significance levels (i.e. acute and/or chronic indices greater than 1 and a cancer risk greater than 20 in a million). As outlined by the HRA Summary in Appendix E of this report, the emissions increases for this project was determined to be less than significant.

Rule 4570 Confined Animal Facilities (CAF)

This rule applies to Confined Animal Facilities (CAF) located within the San Joaquin Valley Air Basin. The purpose of this rule is to limit emissions of Volatile Organic Compounds (VOC) from Confined Animal Facilities (CAF).

PTOs incorporating Phase II mitigation measures of District Rule 4570, as evaluated under District project S-1111407, have already been issued to this facility. Under this project, the applicant has not proposed any changes to the mitigation measures currently practiced at both dairies; no further discussion is required.

California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

California Environmental Quality Act (CEQA)

CEQA requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The District adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities;
- Identify the ways that environmental damage can be avoided or significantly reduced;
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible; and
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

Greenhouse Gas (GHG) Significance Determination

District is a Responsible Agency

It is determined that another agency has prepared an environmental review document for the project. The District is a Responsible Agency for the project because of its discretionary approval power over the project via its Permits Rule (Rule 2010) and New Source Review Rule (Rule 2201), (CEQA Guidelines §15381). As a Responsible Agency, the District is limited to mitigating or avoiding impacts for which it has statutory authority. The District does not have statutory authority for regulating greenhouse gas emissions. The District has determined that the applicant is responsible for implementing greenhouse gas mitigation measures, if any, imposed by the Lead Agency.

District CEQA Findings

The proposed project is located in Kings County and is thus, subject to the Kings County Planning Agency Site Plan Review Process. In 2002, Kings County amended their General Plan to include a Dairy Element. The Dairy Element was developed by the Kings County Planning Agency as a comprehensive set of goals, objectives, policies, and standards to guide development, expansion, and operation of milk cow (bovine) dairies and dairy replacement stock facilities within Kings County. The Dairy Element establishes a written process (Site Plan Review) by which subsequent dairy projects involving site-specific operations can be evaluated to determine whether the environmental effects of the operation were covered in the Program Environmental Impact Report (EIR). The Program EIR for the Dairy Element (State Clearinghouse Number 2000111133) was certified by the Kings County Board of Supervisors on July 20, 2002.

Kings County is the Agency which has the principal responsibility for approving this project. Consistent with procedures established within the Program EIR, the Kings County Planning Agency has approved the project through its Site Plan Review process. The District is a Responsible Agency for the project because of its discretionary approval power over the project via its Permits Rule (Rule 2010) and New Source Review Rule (Rule 2201), (CCR §15381). Rule 2010 requires operators of emission sources to obtain an Authority to Construct (ATC) and Permit to Operate (PTO) from the District. Rule 2201 requires that new and modified stationary sources reduce their emissions using Best Available Control Technology (BACT) and offsetting emissions when above certain thresholds.

As a responsible agency the District complies with CEQA by considering the EIR prepared by the Lead Agency, and by reaching its own conclusion on whether and how to approve the project involved (CCR §15096). The District has reviewed the environmental review document prepared by the Lead Agency for the project and finds it to be adequate. To reduce project related impacts on air quality, the District has imposed air pollutant emission controls on the project as required by BACT and District Rule 2201. Offsets were considered, but determined not to be a feasible mitigation measure due to legal constraints (Health and Safety Code §42301.18(c)). Thus, the District has adopted all feasible mitigation measures to reduce air impacts associated with the project.

Pursuant to CCR §15096, prior to project approval and issuance of ATCs the District will prepare findings. Upon project approval the District will file a Notice of Determination with Kings County.

Indemnification Agreement/Letter of Credit Determination

According to District Policy APR 2010 (CEQA Implementation Policy), when the District is the Lead or Responsible Agency for CEQA purposes, an indemnification agreement and/or a letter of credit may be required. The decision to require an indemnity agreement and/or a letter of credit is based on a case-by-case analysis of a particular project's potential for litigation risk, which in turn may be based on a project's potential to generate

public concern, its potential for significant impacts, and the project proponent's ability to pay for the costs of litigation without a letter of credit, among other factors.

The criteria pollutant emissions and toxic air contaminant emissions associated with the proposed project are not significant, and there is minimal potential for public concern for this particular type of facility/operation. Therefore, an Indemnification Agreement and/or a Letter of Credit will not be required for this project in the absence of expressed public concern.

IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful NSR Public Noticing period, issue ATCs C-5356-1-4, '-2-3, '-3-5, '-4-3, and '-5-2 subject to the permit conditions on the attached draft ATCs in Appendix A.

X. Billing Information

Annual Permit Fees						
Permit Number	Fee Schedule	Fee Description	Annual Fee			
C-5356-1-4	3020-06	Cow Milking Operation	\$128			
C-5356-2-3	3020-06	Cow Housing	\$128			
C-5356-3-5	3020-06	Liquid Manure Handling	\$128			
C-5356-4-3	3020-06	Solid Manure Handling	\$128			
C-5356-5-2	3020-06	Feed Storage and Handling	\$128			

Appendixes

- A: Draft ATCs
- B: Current PTOs
- C: BACT Guideline
- D: BACT and T-BACT Analysis
- E: RMR/AAQA Summary
- F: Dairy Calculator, C-5356-5-0, -7-0 and -11-0 PE Calculations
- G: Quarterly Net Emissions Change (QNEC)
- H: Post-Project Site Map

APPENDIX A Draft ATCs

AUTHORITY TO CONSTRUCT

ISSUANC

LEGAL OWNER OR OPERATOR: DIXIE CREEK RANCH

MAILING ADDRESS: 2911 HANFORD ARMONA RD

HANFORD, CA 93230

LOCATION: 3601 LACEY BLVD

HANFORD, CA 93230

EQUIPMENT DESCRIPTION:

PERMIT NO: C-5356-1-4

MODIFICATION OF 5,000 COW MILKING OPERATION WITH ONE 100 STALL PARALLEL MILKING PARLOR AND ONE 100 STALL ROTARY MILKING PARLOR: INCREASE MILK COW HERD SIZE FROM 5,000 TO 6,500

CONDITIONS

- 1. {3215} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- 2. {3216} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 1070]
- 3. {3658} This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- 4. If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rules 2201 and 4570]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APCO

Brian Clements, Director of Permit Services

- 5. Permittee shall flush or hose milk parlor immediately prior to, immediately after, or during each milking. [District Rules 2201 and 4570]
- 6. Permittee shall provide verification that milk parlors are flushed or hosed prior to, immediately after, or during each milking. [District Rules 2201 and 4570]
- 7. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201 and 4570]



AUTHORITY TO CONSTRUCT

ISSUANCE

LEGAL OWNER OR OPERATOR: DIXIE CREEK RANCH

MAILING ADDRESS: 2911 HANFORD ARMONA RD

HANFORD, CA 93230

LOCATION: 3601 LACEY BLVD

HANFORD, CA 93230

EQUIPMENT DESCRIPTION:

PERMIT NO: C-5356-2-5

MODIFICATION OF COW HOUSING - - 5,000 MILK COWS NOT TO EXCEED A COMBINED TOTAL OF 5,890 MATURE COWS (MILK AND DRY); 700 TOTAL SUPPORT STOCK (HEIFERS AND BULLS); AND 5 FREESTALL BARNS WITH FLUSH/SCRAPE SYSTEM: INCREASE THE HERD SIZE FROM 5,000 MILK COWS/890 DRY COWS/700 SUPPORT STOCK TO 6,500 MILK COWS. CONSTRUCT A NEW FREESTALL BARN (#6) OVER EXISTING OPEN CORRALS #301 AND 302

CONDITIONS

- 1. {3215} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- 2. {3216} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 1070]
- 3. {3658} This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APCO

Brian Clements, Director of Permit Services

- 4. If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rules 2201 and 4570]
- 5. Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- 6. Permittee shall pave feedlanes, where present, for a width of at least 8 feet along the corral side of the feedlane fence for milk and dry cows and at least 6 feet along the corral side of the feedlane for heifers. [District Rules 2201 and 4570]
- 7. Permittee shall flush, scrape or vacuum freestall lanes immediately prior to, immediately after or during each milking. [District Rules 2201 and 4570]
- 8. Permittee shall maintain records sufficient to demonstrate that freestall lanes are flushed, scraped or vacuumed immediately prior to, immediately after or during each milking. [District Rules 2201 and 4570]
- 9. Permittee shall use non-manure-based bedding and non-separated solids based bedding for at least 90% of the bedding material, by weight, for freestalls (e.g. rubber mats, almond shells, sand, or waterbeds). [District Rules 2201 and 4570]
- 10. Permittee shall inspect water pipes and troughs and repair leaks at least once every seven (7) days. [District Rules 2201 and 4570]
- 11. Permittee shall maintain records demonstrating that water pipes and troughs are inspected and leaks are repaired at least once every seven (7) days. [District Rules 2201 and 4570]
- 12. Permittee shall clean manure from corrals at least four (4) times per year with at least sixty (60) days between each cleaning, or permittee shall clean corrals at least once between April and July and at least once between September and December. [District Rules 2201 and 4570]
- 13. Permittee shall demonstrate that manure from corrals are cleaned at least four (4) times per year with at least sixty (60) days between each cleaning or demonstrate that corrals are cleaned at least once between April and July and at least once between September and December. [District Rules 2201 and 4570]
- 14. For Freestall Barns 103, 104, and 105, permittee shall implement at least one of the following mitigation measures: 1) slope the surface of the loafing barns/exercise pens at least 3% where the available space for each animal is 400 square feet or less and shall slope the surface of the loafing barns/exercise pens at least 1.5% where the available space for each animal is more than 400 square feet per animal; 2) maintain loafing barns/exercise pens to ensure proper drainage preventing water from standing more than forty-eight hours; or 3) harrow, rake, or scrape loafing barns/exercise pens sufficiently to maintain a dry surface except during periods of rainy weather. [District Rules 2201 and 4570]
- 15. Permittee shall implement at least one of the following corral mitigation measures: 1) slope the surface of the corrals at least 3% where the available space for each animal is 400 square feet or less and shall slope the surface of the corrals at least 1.5% where the available space for each animal is more than 400 square feet per animal; 2) maintain corrals to ensure proper drainage preventing water from standing more than forty-eight hours; or 3) harrow, rake, or scrape pens sufficiently to maintain a dry surface except during periods of rainy weather. [District Rules 2201 and 4570]
- 16. Permittee shall either 1) maintain sufficient records to demonstrate that corrals are maintained to ensure proper drainage preventing water from standing for more than forty-eight hours or 2) maintain records of dates pens are groomed (i.e., harrowed, raked, or scraped, etc.). [District Rules 2201 and 4570]
- 17. Permittee shall clean concreted lanes such that the depth of manure does not exceed twelve (12) inches at any point or time. [District Rules 2201 and 4570]
- 18. Permittee shall measure and document the depth of manure on the concrete lanes at least once every ninety (90) days. [District Rules 2201 and 4570]
- 19. For Freestall Barns 103, 104, and 105, permittee shall flush the feed lanes and walkways at least four times per day for mature cows and at least once per day for support stock. [District Rules 2201 and 4570]

- 20. Shade structures shall be installed in any of the following ways: 1) constructed with a light permeable roofing material; 2) uphill of any slope in the corral; 3) installed so that the structure has a North/South orientation. OR Permittee shall clean manure from under corral shades at least once every fourteen (14) days, when weather permits access into the corral. [District Rules 2201 and 4570]
- 21. If permittee has selected to comply using shades constructed with a light permeable roofing material, then permittee shall maintain records, such as design specifications, demonstrating that the shade structures are equipped with such roofing material or if permittee has selected to comply by cleaning the manure from under the corral shades, then permittee shall maintain records demonstrating that manure is cleaned from under the shades at least once every fourteen (14) days, as long as weather permits access to corrals. [District Rules 2201 and 4570]
- 22. For Freestall Barns 103, 104, and 105, permittee shall scrape exercise pens surfaces every two weeks using a pull-type scraper during morning hours, except when prevented by wet conditions. [District Rules 2201 and 4570]
- 23. Permittee shall manage corrals such that the manure depth in the corral does not exceed twelve (12) inches at any time or point, except for in-corral mounding. Manure depth may exceed 12 inches when corrals become inaccessible due to rain events. However, permittee must resume management of the manure depth of 12 inches or lower immediately upon the corral becoming accessible. [District Rules 2201 and 4570]
- 24. Permittee shall measure and document the depth of manure in the corrals at least once every ninety (90) days. [District Rules 2201 and 4570]
- 25. Permittee shall maintain a record of the number of animals of each species and production group at the facility and shall maintain quarterly records of any changes to this information. [District Rules 2201 and 4570]
- 26. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201 and 4570]



AUTHORITY TO CONSTRUCT

PERMIT NO: C-5356-3-6 ISSUANCE DATE:\DE

LEGAL OWNER OR OPERATOR: DIXIE CREEK RANCH

MAILING ADDRESS: 2911 HANFORD ARMONA RD

HANFORD, CA 93230

LOCATION: 3601 LACEY BLVD

HANFORD, CA 93230

EQUIPMENT DESCRIPTION:

MODIFICATION OF LIQUID MANURE HANDLING SYSTEM CONSISTING OF PROCESSING PIT(S); SETTLING BASIN(S); SAND LANE(S); MECHANICAL SEPARATOR(S); DIGESTER SYSTEM CONSISTING OF A COVERED DIGESTER LAGOON WITH AN OXYGEN/AIR INJECTION SYSTEM AND CARBON DRY H2S SCRUBBER FOR CONTROL OF H2S, INCLUDING BLOWERS AND DRYERS; AND ONE STORAGE POND; MANURE IS LAND APPLIED THROUGH FLOOD IRRIGATION: ALLOW FOR INCREASE IN LIQUID MANURE DUE TO HERD INCREASE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-3

CONDITIONS

- 1. {3215} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- {3216} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the
 District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the
 permit. [District Rule 1070]
- 3. {3658} This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]

CONDITIONS CONTINUE ON NEXT PAGE

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Samir Sheikh, Executive Director APCO

Brian Clements, Director of Permit Services

Central Regional Office • 1990 E. Gettysburg Ave. • Fresno, CA 93726 • (559) 230-5900 • Fax (559) 230-6061

- 4. If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rules 2201 and 4570]
- 5. {271} All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]
- 6. The VOC content of the digester gas produced by the digester system shall not exceed 10% by weight. [District Rule 2201]
- 7. The oxygen/air injection system shall be maintained and operated in accordance with the supplier's recommendations to minimize the concentration of hydrogen sulfide (H2S) in the digester gas. [District Rule 2201]
- 8. Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- 9. Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- 10. Permittee shall remove solids with a solid separator system, prior to the manure entering the lagoon. [District Rules 2201 and 4570]
- 11. Permittee shall not allow liquid manure to stand in the fields for more than twenty-four (24) hours after irrigation. [District Rules 2201 and 4570]
- 12. Permittee shall maintain records to demonstrate liquid manure did not stand in the fields for more than twenty-four (24) hours after irrigation. [District Rules 2201 and 4570]
- 13. Permittee shall treat all liquid manure in the lagoon with the exception of periods of maintenance, repair, or cleaning. [District Rule 2201]
- 14. Permittee shall only apply liquid manure that has been treated in the covered anaerobic digester lagoon. [District Rule 2201]
- 15. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201 and 4570]



AUTHORITY TO CONSTRUCT

ISSUANC

LEGAL OWNER OR OPERATOR: DIXIE CREEK RANCH

MAILING ADDRESS: 2911 HANFORD ARMONA RD

HANFORD, CA 93230

LOCATION: 3601 LACEY BLVD

HANFORD, CA 93230

EQUIPMENT DESCRIPTION:

PERMIT NO: C-5356-4-5

MODIFICATION OF SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE: ALLOW INCREASE IN MANURE DUE TO SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE INCREASE IN HERD SIZE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-5

CONDITIONS

- 1. {3215} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- 2. {3216} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 1070]
- 3. {3658} This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- 4. If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rules 2201 and 4570]

CONDITIONS CONTINUE ON NEXT PAGE

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Samir Sheikh, Executive Director APCO

Brian Clements, Director of Permit Services

- 5. Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- 6. Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- 7. Within seventy two (72) hours of removal of solid manure from housing, permittee shall either 1) remove dry manure from the facility, or 2) cover dry manure outside the housing with a weatherproof covering from October through May, except for times when wind events remove the covering, not to exceed twenty-four (24) hours per event. [District Rules 2201 and 4570]
- 8. Permittee shall keep records of dates when manure is removed from the facility or permittee shall maintain records to demonstrate that dry manure piles outside the pens are covered with a weatherproof covering from October through May. [District Rules 2201 and 4570]
- 9. If weatherproof coverings are used, permittee shall maintain records, such as manufacturer warranties or other documentation, demonstrating that the weatherproof covering over dry manure are installed, used, and maintained in accordance with manufacturer recommendations and applicable standards listed in NRCS Field Office Technical Guide Code 313 or 367, or any other applicable standard approved by the APCO, ARB, and EPA. [District Rules 2201 and 4570]
- 10. Solid manure applied to fields shall be incorporated into the soil within two hours after application. [District Rules 2201 and 4570]
- 11. Permittee shall maintain records to demonstrate that solid manure has been incorporated into the soil within two hours of land application. [District Rules 2201 and 4570]
- 12. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201 and 4570]



AUTHORITY TO CONSTRUCT

ISSUANC

LEGAL OWNER OR OPERATOR: DIXIE CREEK RANCH

MAILING ADDRESS: 2911 HANFORD ARMONA RD

HANFORD, CA 93230

LOCATION: 3601 LACEY BLVD

HANFORD, CA 93230

EQUIPMENT DESCRIPTION:

PERMIT NO: C-5356-8-4

MODIFICATION OF FEED STORAGE AND HANDLING CONSISTING OF COMMODITY BARN(S) AND SILAGE PILE(S): ALLOW INCREASE IN TOTAL MIXED RATION FEEDING DUE TO HERD EXPANSION

CONDITIONS

- 1. {3215} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- 2. {3216} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 1070]
- 3. {3658} This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- 4. If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rules 2201 and 4570]

CONDITIONS CONTINUE ON NEXT PAGE

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Samir Sheikh, Executive Director APCO

Brian Clements, Director of Permit Services

- 5. Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rules 2201 and 4570]
- 6. Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- 7. Permittee shall push feed so that it is within three feet of feedlane fence within two hours of putting out the feed or use a feed trough or other feeding structure designed to maintain feed within reach of the animals. [District Rules 2201 and 4570]
- 8. Permittee shall maintain an operating plan or record that requires feed to be pushed within three feet of feedlane fence within two hours of putting out the feed, or use of a feed trough or other structure designed to maintain feed within reach of the animals. [District Rules 2201 and 4570]
- 9. Permittee shall begin feeding total mixed rations within two hours of grinding and mixing rations. [District Rules 2201 and 4570]
- 10. Permittee shall maintain an operating plan or record of when feeding of total mixed rations began within two hours of grinding and mixing rations. [District Rules 2201 and 4570]
- 11. Permittee shall store grain in a weatherproof storage structure or under a weatherproof covering from October through May. [District Rules 2201 and 4570]
- 12. Permittee shall maintain records demonstrating grain is/was stored in a weatherproof storage structure or under a weatherproof covering from October through May. [District Rules 2201 and 4570]
- 13. Permittee shall feed steam-flaked, dry rolled, cracked or ground corn or other steam-flaked, dry rolled, cracked or ground cereal grains. [District Rules 2201 and 4570]
- 14. Permittee shall maintain records to demonstrate animals are fed steam-flaked, dry rolled, cracked or ground corn or other steam-flaked, dry rolled, cracked or ground cereal grains. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rules 2201 and 4570]
- 15. For bagged silage/feedstuff, permittee shall utilize a sealed feed storage system (e.g., ag bag). [District Rules 2201 and 4570]
- 16. Permittee shall cover all silage piles, except for the area where feed is being removed from the pile, with a plastic tarp that is at least five (5) mils (0.005 inches) thick, multiple plastic tarps with a cumulative thickness of at least 5 mils (0.005 inches), or an oxygen barrier film covered with a UV resistant material. Silage piles shall be covered within seventy-two (72) hours of last delivery of material to the pile. Sheets of material used to cover silage shall overlap so that silage is not exposed where the sheets meet. [District Rules 2201 and 4570]
- 17. Permittee shall maintain records of the thickness and type of cover used to cover each silage pile. Permittee shall also maintain records of the date of the last delivery of material to each silage pile and the date each pile is covered. [District Rules 2201 and 4570]
- 18. Permittee shall select and implement one of the following mitigation measures for building each silage pile at the facility: Option 1) build the silage pile such that the average bulk density is at least 44 lb/cu ft for corn silage and 40 lb/cu ft for other silage types, as measured in accordance with Section 7.11 of District Rule 4570; Option 2) Adjust filling parameters when creating the silage pile to achieve an average bulk density of at least 44 lb/cu ft for corn silage and at least 40 lb/cu ft for other silage types as determined using a District-approved spreadsheet; or Option 3) build silage piles using crops harvested with the applicable minimum moisture content, maximum Theoretical Length of Chop (TLC), and roller opening identified in District Rule 4570, Table 4.1, 1.d and manage silage material delivery such that the thickness of the layer of un-compacted material delivered on top of the pile is no more than six (6) inches. Records of the option chosen as a mitigation measure for building each silage pile shall be maintained. [District Rules 2201 and 4570]
- 19. For each silage pile that Option 1 (Measured Bulk Density) is chosen as a mitigation measure for building the pile, records of the measured bulk density shall be maintained. [District Rules 2201 and 4570]

- 20. For each silage pile that Option 2 (Bulk Density Determined by Spreadsheet) is chosen as a mitigation measure for building the pile, records of the filling parameters entered into the District-approved spreadsheet to determine the bulk density shall be maintained. [District Rules 2201 and 4570]
- 21. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall harvest corn used for the pile at an average moisture content of at least 65% and harvest other silage crops for the pile at an average moisture content of at least 60%. [District Rules 2201 and 4570]
- 22. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, records of the average percent moisture of crops harvested for silage shall be maintained. [District Rules 2201 and 4570]
- 23. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall adjust setting of equipment used to harvest crops for the pile to incorporate the following parameters for Theoretical Length of Chop (TLC) and roller opening, as applicable: 1) Corn with no processing: TLC not exceeding 1/2 inch, 2) Processed Corn: TLC not exceeding 3/4 inch and roller opening of 1-4 mm, 3) Alfalfa/Grass: TLC not exceeding 1.0 inch, 4) Other silage crops: TLC not exceeding 1/2 inch. [District Rules 2201 and 4570]
- 24. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, records that equipment used to harvest crops for the pile was set to the required TLC and roller opening for the type of crop harvested shall be maintained. [District Rules 2201 and 4570]
- 25. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall manage silage material delivery such that the thickness of the layer of un-compacted material delivered on top of the pile is no more than six (6) inches. [District Rules 2201 and 4570]
- 26. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall maintain a plan that requires that the thickness of the layer of uncompacted material delivered on top of the pile is no more than six (6) inches. [District Rules 2201 and 4570]
- 27. Permittee shall select and implement at least two of the following mitigation measures for management of silage piles at the facility: Option 1) manage silage piles such that only one silage pile has an uncovered face and the total exposed surface area is less than 2,150 square feet, or manage multiple uncovered silage piles such that the total exposed surface area of all uncovered silage piles is less than 4,300 square feet; Option 2) use a shaver/facer to remove silage from the silage pile, or shall use another method to maintain a smooth vertical surface on the working face of the silage pile; or Option 3) inoculate silage with homolactic lactic acid bacteria in accordance with manufacturer recommendations to achieve a concentration of at least 100,000 colony forming units per gram of wet forage, apply propionic acid, benzoic acid, sorbic acid, sodium benzoate, or potassium sorbate at the rate specified by the manufacturer to reduce yeast counts when forming silage piles, or apply other additives at rates that have been demonstrated to reduce alcohol concentrations in silage and/or VOC emissions from silage and have been approved by the District and EPA. Records of the options chosen for managing each silage pile shall be maintained. [District Rules 2201 and 4570]
- 28. If Option 1 (Limiting Exposed Area of Silage) is chosen as a mitigation measure for managing silage piles, the permittee shall calculate and record the maximum (largest part of pile) total exposed area of each silage pile. Records of the maximum calculated area shall be maintained. [District Rules 2201 and 4570]
- 29. For each silage pile that Option 2 (Shaver/Facer or Smooth Face) is chosen as a mitigation measure for managing the pile, the permittee shall maintain records that a shaver/facer was used to remove silage from the pile or shall visually inspect the pile at least daily to verify that the working face was smooth and maintain records of the visual inspections. [District Rules 2201 and 4570]
- 30. For each silage pile that Option 3 (Silage Additives) is chosen as a mitigation measure for managing the pile, records shall be maintained of the type additive (e.g. inoculants, preservative, other District & EPA-approved additive), the quantity of the additive applied to the pile, and a copy of the manufacturers instructions for application of the additive. [District Rules 2201 and 4570]
- 31. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rules 2201] and 4570]

APPENDIX B Current PTOs

PERMIT UNIT: C-5356-1-2 **EXPIRATION DATE: 12/31/2023**

EQUIPMENT DESCRIPTION:

4.100 COW MILKING OPERATION WITH ONE PARALLEL MILKING PARLOR

PERMIT UNIT REQUIREMENTS

- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 10701
- This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rule 4570]
- Permittee shall flush or hose milk parlor immediately prior to, immediately after, or during each milking. [District Rule
- Permittee shall provide verification that milk parlors are flushed or hosed prior to, immediately after, or during each milking. [District Rule 4570]
- Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rule 4570]

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: DIXIE CREEK RANCH

Location: 3601 LACEY BLVD, HANFORD, CA 93230 C-53561-2: Nov 9 2022 11:39AM -- BUSHT

PERMIT UNIT: C-5356-2-3 **EXPIRATION DATE: 12/31/2023**

EQUIPMENT DESCRIPTION:

COW HOUSING - 4,100 MILK COWS NOT TO EXCEED A COMBINED TOTAL OF 4,600 MATURE COWS (MILK AND DRY); 800 SUPPORT STOCK (HEIFERS AND BULLS); AND FREESTALL(S) WITH FLUSH/SCRAPE SYSTEM

PERMIT UNIT REQUIREMENTS

- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 10701
- This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rule 4570]
- Permittee shall pave feedlanes, where present, for a width of at least 8 feet along the corral side of the feedlane fence for milk and dry cows and at least 6 feet along the corral side of the feedlane for heifers. [District Rule 4570]
- Permittee shall flush, scrape or vacuum freestall lanes immediately prior to, immediately after or during each milking. 6. [District Rule 4570]
- 7. Permittee shall maintain records sufficient to demonstrate that freestall lanes are flushed, scraped or vacuumed immediately prior to, immediately after or during each milking. [District Rule 4570]
- 8. Permittee shall use non-manure-based bedding and non-separated solids based bedding for at least 90% of the bedding material, by weight, for freestalls (e.g. rubber mats, almond shells, sand, or waterbeds). [District Rule 4570]
- Permittee shall inspect water pipes and troughs and repair leaks at least once every seven (7) days. [District Rule 4570]
- 10. Permittee shall maintain records demonstrating that water pipes and troughs are inspected and leaks are repaired at least once every seven (7) days. [District Rule 4570]
- 11. Permittee shall clean manure from corrals at least four (4) times per year with at least sixty (60) days between each cleaning, or permittee shall clean corrals at least once between April and July and at least once between September and December. [District Rule 4570]
- 12. Permittee shall demonstrate that manure from corrals are cleaned at least four (4) times per year with at least sixty (60) days between each cleaning or demonstrate that corrals are cleaned at least once between April and July and at least once between September and December. [District Rule 4570]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: DIXIE CREEK RANCH

Location: 3601 LACEY BLVD, HANFORD, CA 93230 C-5356-2-3 : Nov 9 2022 11:40AM -- BUSHT

- 13. Permittee shall implement at least one of the following corral mitigation measures: 1) slope the surface of the corrals at least 3% where the available space for each animal is 400 square feet or less and shall slope the surface of the corrals at least 1.5% where the available space for each animal is more than 400 square feet per animal; 2) maintain corrals to ensure proper drainage preventing water from standing more than forty-eight hours; or 3) harrow, rake, or scrape pens sufficiently to maintain a dry surface except during periods of rainy weather. [District Rule 4570]
- 14. Permittee shall either 1) maintain sufficient records to demonstrate that corrals are maintained to ensure proper drainage preventing water from standing for more than forty-eight hours or 2) maintain records of dates pens are groomed (i.e., harrowed, raked, or scraped, etc.). [District Rule 4570]
- 15. Permittee shall clean concreted lanes such that the depth of manure does not exceed twelve (12) inches at any point or time. [District Rule 4570]
- 16. Permittee shall measure and document the depth of manure on the concrete lanes at least once every ninety (90) days. [District Rule 4570]
- 17. Shade structures shall be installed in any of the following ways: 1) constructed with a light permeable roofing material; 2) uphill of any slope in the corral; 3) installed so that the structure has a North/South orientation. OR Permittee shall clean manure from under corral shades at least once every fourteen (14) days, when weather permits access into the corral. [District Rule 4570]
- 18. If permittee has selected to comply using shades constructed with a light permeable roofing material, then permittee shall maintain records, such as design specifications, demonstrating that the shade structures are equipped with such roofing material or if permittee has selected to comply by cleaning the manure from under the corral shades, then permittee shall maintain records demonstrating that manure is cleaned from under the shades at least once every fourteen (14) days, as long as weather permits access to corrals. [District Rule 4570]
- 19. Permittee shall manage corrals such that the manure depth in the corral does not exceed twelve (12) inches at any time or point, except for in-corral mounding. Manure depth may exceed 12 inches when corrals become inaccessible due to rain events. However, permittee must resume management of the manure depth of 12 inches or lower immediately upon the corral becoming accessible. [District Rule 4570]
- 20. Permittee shall measure and document the depth of manure in the corrals at least once every ninety (90) days. [District Rule 45701
- 21. Permittee shall maintain a record of the number of animals of each species and production group at the facility and shall maintain quarterly records of any changes to this information. [District Rule 4570]
- 22. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rule 4570]

PERMIT UNIT: C-5356-3-5 **EXPIRATION DATE: 12/31/2023**

EQUIPMENT DESCRIPTION:

LIQUID MANURE HANDLING SYSTEM CONSISTING OF PROCESSING PIT(S); SETTLING BASIN(S); SAND LANE(S); MECHANICAL SEPARATOR(S); DIGESTER SYSTEM CONSISTING OF A COVERED DIGESTER LAGOON WITH AN OXYGEN/AIR INJECTION SYSTEM AND CARBON DRY H2S SCRUBBER FOR CONTROL OF H2S. INCLUDING BLOWERS AND DRYERS: AND ONE STORAGE POND: MANURE IS LAND APPLIED THROUGH FLOOD/FURROW **IRRIGATION**

PERMIT UNIT REQUIREMENTS

- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 10701
- This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rule 4570]
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]
- The VOC content of the digester gas produced by the digester system shall not exceed 10% by weight. [District Rule 2201]
- 7. The oxygen/air injection system shall be maintained and operated in accordance with the supplier's recommendations to minimize the concentration of hydrogen sulfide (H2S) in the digester gas. [District Rule 2201]
- Permittee shall not allow liquid manure to stand in the fields for more than twenty-four (24) hours after irrigation. [District Rules 2201 and 4570]
- Permittee shall maintain records to demonstrate liquid manure did not stand in the fields for more than twenty-four (24) hours after irrigation. [District Rules 2201 and 4570]
- 10. Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rule 2201]
- 11. Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rule 2201]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: DIXIE CREEK RANCH

Location: 3601 LACEY BLVD, HANFORD, CA 93230 C-5356-3-5: Nov 9 2022 11:40AM -- BUSHT

- 12. Permittee shall remove solids with a solid separator system, prior to the manure entering the lagoon. [District Rules 2201 and 4570]
- 13. Permittee shall treat all liquid manure in the lagoon with the exception of periods of maintenance, repair, or cleaning. [District Rule 2201]
- 14. Permittee shall only apply liquid manure that has been treated in the lagoon with the exception of periods of maintenance, repair, or cleaning. [District Rule 2201]
- 15. Permittee shall maintain records to demonstrate that only liquid manure treated in the lagoon with the exception of periods of maintenance, repair, or cleaning is applied to fields. [District Rule 2201]
- 16. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rule 4570]

PERMIT UNIT: C-5356-4-3 **EXPIRATION DATE: 12/31/2023**

EQUIPMENT DESCRIPTION:

SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE

PERMIT UNIT REQUIREMENTS

- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 10701
- This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rule 4570]
- Within seventy two (72) hours of removal of solid manure from housing, permittee shall either 1) remove dry manure from the facility, or 2) cover dry manure outside the housing with a weatherproof covering from October through May, except for times when wind events remove the covering, not to exceed twenty-four (24) hours per event. [District Rule 4570]
- Permittee shall keep records of dates when manure is removed from the facility or permittee shall maintain records to demonstrate that dry manure piles outside the pens are covered with a weatherproof covering from October through May. [District Rule 4570]
- If weatherproof coverings are used, permittee shall maintain records, such as manufacturer warranties or other documentation, demonstrating that the weatherproof covering over dry manure are installed, used, and maintained in accordance with manufacturer recommendations and applicable standards listed in NRCS Field Office Technical Guide Code 313 or 367, or any other applicable standard approved by the APCO, ARB, and EPA. [District Rule 4570]
- 8. Permittee shall incorporate all solid manure within seventy-two (72) hours of land application. [District Rule 4570]
- Permittee shall maintain records to demonstrate that all solid manure has been incorporated within seventy-two (72) hours of land application. [District Rule 4570]
- 10. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rule 4570]

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: DIXIE CREEK RANCH

Location: 3601 LACEY BLVD, HANFORD, CA 93230 C-53564-3: Nov 9 2022 11:41AM -- BUSHT

PERMIT UNIT: C-5356-8-2 **EXPIRATION DATE: 12/31/2023**

EQUIPMENT DESCRIPTION:

FEED STORAGE AND HANDLING CONSISTING OF COMMODITY BARN(S) AND SILAGE PILE(S)

PERMIT UNIT REQUIREMENTS

- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 1070]
- Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 10701
- 3. This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]
- If a licensed veterinarian or a certified nutritionist determines that any VOC mitigation measure will be required to be suspended as a detriment to animal health or necessary for the animal to molt, the owners/operators must notify the District in writing within forty-eight (48) hours of the determination including the duration and the specific health condition requiring the mitigation measure to be suspended. If the situation is expected to exist longer than a thirty-day (30) period, the owner/operator shall submit a new emission mitigation plan designating a mitigation measure to be implemented in lieu of the suspended mitigation measure. [District Rule 4570]
- 5. Permittee shall feed all animals according to National Research Council (NRC) guidelines. [District Rule 4570]
- 6. Permittee shall maintain records of feed content, formulation, and quantity of feed additive utilized, to demonstrate compliance with National Research Council (NRC) guidelines. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rule 4570]
- Permittee shall push feed so that it is within three feet of feedlane fence within two hours of putting out the feed or use a feed trough or other feeding structure designed to maintain feed within reach of the animals. [District Rule 4570]
- Permittee shall maintain an operating plan or record that requires feed to be pushed within three feet of feedlane fence within two hours of putting out the feed, or use of a feed trough or other structure designed to maintain feed within reach of the animals. [District Rule 4570]
- Permittee shall begin feeding total mixed rations within two hours of grinding and mixing rations. [District Rule 4570]
- 10. Permittee shall maintain an operating plan or record of when feeding of total mixed rations began within two hours of grinding and mixing rations. [District Rule 4570]
- 11. Permittee shall store grain in a weatherproof storage structure or under a weatherproof covering from October through May. [District Rule 4570]
- 12. Permittee shall maintain records demonstrating grain is/was stored in a weatherproof storage structure or under a weatherproof covering from October through May. [District Rule 4570]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: DIXIE CREEK RANCH

Location: 3601 LACEY BLVD, HANFORD, CA 93230 C-5356-8-2: Nov 9 2022 11:41AM -- BUSHT

- 13. Permittee shall feed steam-flaked, dry rolled, cracked or ground corn or other steam-flaked, dry rolled, cracked or ground cereal grains. [District Rule 4570]
- 14. Permittee shall maintain records to demonstrate animals are fed steam-flaked, dry rolled, cracked or ground corn or other steam-flaked, dry rolled, cracked or ground cereal grains. Records such as feed company guaranteed analyses (feed tags), ration sheets, or feed purchase records may be used to meet this requirement. [District Rule 4570]
- 15. For bagged silage/feedstuff, permittee shall utilize a sealed feed storage system (e.g., ag bag). [District Rule 4570]
- 16. Permittee shall cover all silage piles, except for the area where feed is being removed from the pile, with a plastic tarp that is at least five (5) mils (0.005 inches) thick, multiple plastic tarps with a cumulative thickness of at least 5 mils (0.005 inches), or an oxygen barrier film covered with a UV resistant material. Silage piles shall be covered within seventy-two (72) hours of last delivery of material to the pile. Sheets of material used to cover silage shall overlap so that silage is not exposed where the sheets meet. [District Rule 4570]
- 17. Permittee shall maintain records of the thickness and type of cover used to cover each silage pile. Permittee shall also maintain records of the date of the last delivery of material to each silage pile and the date each pile is covered. [District Rule 4570]
- 18. Permittee shall select and implement one of the following mitigation measures for building each silage pile at the facility: Option 1) build the silage pile such that the average bulk density is at least 44 lb/cu ft for corn silage and 40 lb/cu ft for other silage types, as measured in accordance with Section 7.11 of District Rule 4570; Option 2) Adjust filling parameters when creating the silage pile to achieve an average bulk density of at least 44 lb/cu ft for corn silage and at least 40 lb/cu ft for other silage types as determined using a District-approved spreadsheet; or Option 3) build silage piles using crops harvested with the applicable minimum moisture content, maximum Theoretical Length of Chop (TLC), and roller opening identified in District Rule 4570, Table 4.1, 1.d and manage silage material delivery such that the thickness of the layer of un-compacted material delivered on top of the pile is no more than six (6) inches. Records of the option chosen as a mitigation measure for building each silage pile shall be maintained. [District Rule 45701
- 19. For each silage pile that Option 1 (Measured Bulk Density) is chosen as a mitigation measure for building the pile, records of the measured bulk density shall be maintained. [District Rule 4570]
- 20. For each silage pile that Option 2 (Bulk Density Determined by Spreadsheet) is chosen as a mitigation measure for building the pile, records of the filling parameters entered into the District-approved spreadsheet to determine the bulk density shall be maintained. [District Rule 4570]
- 21. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall harvest corn used for the pile at an average moisture content of at least 65% and harvest other silage crops for the pile at an average moisture content of at least 60%. [District Rule 4570]
- 22. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, records of the average percent moisture of crops harvested for silage shall be maintained. [District Rule 4570]
- 23. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall adjust setting of equipment used to harvest crops for the pile to incorporate the following parameters for Theoretical Length of Chop (TLC) and roller opening, as applicable: 1) Corn with no processing: TLC not exceeding 1/2 inch, 2) Processed Corn: TLC not exceeding 3/4 inch and roller opening of 1-4 mm, 3) Alfalfa/Grass: TLC not exceeding 1.0 inch, 4) Other silage crops: TLC not exceeding 1/2 inch. [District Rule 4570]
- 24. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, records that equipment used to harvest crops for the pile was set to the required TLC and roller opening for the type of crop harvested shall be maintained. [District Rule 4570]
- 25. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall manage silage material delivery such that the thickness of the layer of un-compacted material delivered on top of the pile is no more than six (6) inches. [District Rule 4570] PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: DIXIE CREEK RANCH

Location: 3601 LACEY BLVD, HANFORD, CA 93230 C-5356-8-2: Nov 9 2022 11:41AM -- BUSHT

- 26. For each silage pile that Option 3 (Moisture, TLC, Roller Opening, & Material Delivery) is chosen as a mitigation measure for building the pile, the permittee shall maintain a plan that requires that the thickness of the layer of uncompacted material delivered on top of the pile is no more than six (6) inches. [District Rule 4570]
- 27. Permittee shall select and implement at least two of the following mitigation measures for management of silage piles at the facility: Option 1) manage silage piles such that only one silage pile has an uncovered face and the total exposed surface area is less than 2,150 square feet, or manage multiple uncovered silage piles such that the total exposed surface area of all uncovered silage piles is less than 4,300 square feet; Option 2) use a shaver/facer to remove silage from the silage pile, or shall use another method to maintain a smooth vertical surface on the working face of the silage pile; or Option 3) inoculate silage with homolactic lactic acid bacteria in accordance with manufacturer recommendations to achieve a concentration of at least 100,000 colony forming units per gram of wet forage, apply propionic acid, benzoic acid, sorbic acid, sodium benzoate, or potassium sorbate at the rate specified by the manufacturer to reduce yeast counts when forming silage piles, or apply other additives at rates that have been demonstrated to reduce alcohol concentrations in silage and/or VOC emissions from silage and have been approved by the District and EPA. Records of the options chosen for managing each silage pile shall be maintained. [District Rule 45701
- 28. If Option 1 (Limiting Exposed Area of Silage) is chosen as a mitigation measure for managing silage piles, the permittee shall calculate and record the maximum (largest part of pile) total exposed area of each silage pile. Records of the maximum calculated area shall be maintained. [District Rule 4570]
- 29. For each silage pile that Option 2 (Shaver/Facer or Smooth Face) is chosen as a mitigation measure for managing the pile, the permittee shall maintain records that a shaver/facer was used to remove silage from the pile or shall visually inspect the pile at least daily to verify that the working face was smooth and maintain records of the visual inspections. [District Rule 4570]
- 30. For each silage pile that Option 3 (Silage Additives) is chosen as a mitigation measure for managing the pile, records shall be maintained of the type additive (e.g. inoculants, preservative, other District & EPA-approved additive), the quantity of the additive applied to the pile, and a copy of the manufacturers instructions for application of the additive. [District Rule 4570]
- 31. Permittee shall keep and maintain all records for a minimum of five (5) years and shall make records available to the APCO and EPA upon request. [District Rule 4570]

APPENDIX C BACT Guidelines

Best Available Control Technology (BACT) Guideline 5.8.2 Last Update: 12/18/2013

Cow Housing - Freestall and Saudi-Style Barns

Pollutant	Achieved in Practice or in the SIP	Technologically Feasible	Alternate Basic Equipment
PM10	1) Concrete feed lanes and walkways; 2) Scraping exercise pens every two weeks using pull-type scraper in the morning hours except when prevented by wet conditions		
VOC	1) Concrete feed lanes and walkways; 2) Flushing the lanes and walkways for the mature cows (milk and dry cows) four times per day and flushing lanes and walkways for the remaining animals once per day (or for dairies that cannot use a flush system, Scraping lanes and walkways for mature cows with an automatic scraper (or equivalent) four times per day and cleaning lanes and walkways for support stock (heifers) at least once per day); 3) Feeding all animals in accordance with National Research Council (NRC) or other District-approved guidelines; 4) Properly sloping exercise pens (minimum of 3% slope where the available space for each animal is 400 square feet or less and minimum of 1.5% where the available space for each animal is more than 400 square feet per animal) or managing corrals to maintain a dry surface; 5) Scraping exercise pens every two weeks using pull-type scraper in the morning hours except when prevented by wet conditions; and 6) Rule 4570 Measures		

Pollutant Achieved in Practice or in the SIP 1) Concrete feed lanes and walkways; 2) Flushing the lanes and walkways for the mature cows (milk and dry cows) four times per day and flushing lanes and walkways for the remaining animals once per day (or for dairies that cannot use a flush system, Scraping lanes and walkways for mature cows with an automatic scraper (or equivalent) four times per day and cleaning lanes and walkways for support stock (heifers) at least once per day); 3) Feeding all animals in

Technologically Feasible Alternate Basic Equipment

NH3

cows (milk and dry cows) four times per day and flushing lanes and walkways for the remaining animals once per day (or for dairies that cannot use a flush system, Scraping lanes and walkways for mature cows with automatic scraper equivalent) four times per day cleaning lanes and walkways for support stock (heifers) at least once per day); all animals in accordance with National Research Council (NRC) or District-approved other guidelines; 4) Properly sloping exercise pens (minimum of 3% slope where the available space for each animal is 400 square feet or less and minimum of 1.5% where the available space for each animal is more than 400 square feet per animal) or managing corrals to maintain a dry surface; and 5) Scraping exercise pens every two weeks using pull-type scraper in the morning hours except when prevented by wet conditions;

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

This is a Summary Page for this Class of Source. For background information, see Permit Specific BACT Determinations on <u>Details Page</u>.

Best Available Control Technology (BACT) Guideline 5.8.6 Last Update: 12/18/2013

Liquid Manure Handling - Lagoon/Storage Pond

Pollutant	Achieved in Practice or in the SIP	Technologically Feasible	Alternate Basic Equipment
VOC	according to NRCS Guideline, and solids removal/separation system (mechanical	digester vented to a control device with	
NH3	All animals fed in accordance with NRCS or other District-approved guidelines		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

This is a Summary Page for this Class of Source. For background information, see Permit Specific BACT Determinations on Details Page.

Best Available Control Technology (BACT) Guideline 5.8.7 Last Update: 12/18/2013

Liquid Manure Handling - Liquid/Slurry Land Application

Pollutant	Achieved in Practice or in the SIP	Technologically Feasible	Alternate Basic Equipment
VOC	using liquid/slurry manure from the secondary lagoon/holding/storage pond preceded by an uncovered anaerobic treatment lagoon designed to meet Natural Resources Conservation Service	treatment lagoon or mechanically aerated lagoon (95% VOC control efficiency) 2)	
NH3	All animals fed in accordance with NRCS or other District-approved guidelines		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

This is a Summary Page for this Class of Source. For background information, see Permit Specific BACT Determinations on <u>Details Page</u>.

Best Available Control Technology (BACT) Guideline 5.8.8 Last Update: 12/18/2013

Solid Manure Handling - Storage/Separated Solids Piles

Pollutant	Achieved in Practice or in the SIP	Technologically Feasible	Alternate Basic Equipment
NH3	All animals fed in accordance with NRCS or other Districtapproved guidelines		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

This is a Summary Page for this Class of Source. For background information, see Permit Specific BACT Determinations on Details Page.

Best Available Control Technology (BACT) Guideline 5.8.9 Last Update: 12/18/2013

Solid Manure Handling - Land Application

Pollutant	Achieved in Practice or in the SIP	Technologically Feasible	Alternate Basic Equipment
NH3	Rapid incorporation of solid manure into the soil after land application, and all animals fed in accordance with NRCS or other District-approved guidelines		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

This is a Summary Page for this Class of Source. For background information, see Permit Specific BACT Determinations on Details Page.

APPENDIX D BACT and T-BACT Analysis

Top-Down T-BACT Analysis for Confined Animal Facility – Cow Housing – Freestall Barn

1. Top-Down BACT Analysis for VOC Emissions:

This BACT discussion applies to Freestall Barn 104.

a. Step 1 - Identify all control technologies

The following options were identified as possible controls for VOC emissions from the cow housing (freestall barn):

Feed and Manure Management Practices

- 1) Concrete feed lanes and walkways;
- 2) Flushing the lanes and walkways for the mature cows (milk and dry cows) four times per day and flushing lanes and walkways for the remaining animals once per day (or for dairies that cannot use a flush system, scraping lanes and walkways for mature cows with an automatic scraper (or equivalent) four times per day and cleaning lanes and walkways for support stock (heifers) at least once per day.
- 3) Feeding all animals in accordance with National Research Council (NRC) or other District-approved guidelines;
- 4) Properly sloping exercise pens (minimum of 3% slope where the available space for each animal is 400 square feet or less and minimum of 1.5% where the available space for each animal is more than 400 square feet per animal) or managing exercise pens to maintain a dry surface;
- 5) Scraping exercise pens every two weeks using a pull-type scraper in the morning hours except when prevented by wet conditions; and
- 6) Rule 4570 Measures.

Description of Control Technologies

1) Concrete Feed Lanes and Walkways

Dairy animals spend a large amount of time on the feed lanes and walkways. Constructing these areas of concrete will reduce particulate matter emissions by having the animals spend more time on a paved surface rather than dry dirt. The concrete lanes and walkways create an avenue for the flush or scrape manure removal systems. The flush system will further reduce particulate matter emissions and will also reduce VOC and ammonia emissions (see below).

2) Frequent Cleaning of Lanes and Walkways

Many dairy operations use flush or scrape systems to remove manure from the freestall or Saudi-style barn lanes and walkways. When dairies use a flush system, a large volume of water is introduced at the head of the paved area of the freestall or Saudi-style barn, and the cascading water removes the manure. The required volume of flush water varies with the size and slope of the area to be flushed. When dairies use a scrape system for manure management, manure is typically scraped from the cow housing lanes using a tractor or skid steer with a scraping attachment, or using an automatic mechanical scraper. The automatic scraper usually consists of a hinged v-shaped scraper driven by

a cable or chain. The mechanical scraper is periodically dragged forward to draw manure to the end of a lane. After completing a pass, the chain or cable reverses direction and pulls the scraper back in the opposite direction. The scraped manure is either temporarily stored in a pile where liquids are allowed to drain off, or loaded onto a truck or tractor for transport or land application. The freestall or Saudi style barn lanes for milk and dry cows are typically flushed or scraped twice per day, but the cleaning frequency can vary between one to four times per day. The lanes for support stock are usually flushed or scraped once per day or less frequently.

In addition to cleaning the lanes and walkways, the flush and scrape systems also serve as an emission control for reducing VOC emissions. The manure deposited in the lanes, which is a source of VOC emissions, is removed from the cow housing area by the flush or scrape system. Flush systems also reduce PM₁₀ and ammonia emissions. Additionally, many of the VOCs emitted from fresh cow manure, such as alcohols (ethanol and methanol) and many Volatile Fatty Acids (VFAs), are highly soluble in water. Therefore, when a flush system is used, a large percentage of these compounds will dissolve in the flush water and will not be emitted from the cow housing permit unit. The flush water can then carry the manure and the dissolved volatile compounds to an anaerobic treatment lagoon or other manure stabilization process for treatment.

It must be noted that the system for cleaning the lanes and walkways will only control the VOCs emitted from the manure it will have little or no effect on enteric emissions produced from the cows' digestive processes. As stated above, the lanes and walkways in the cow housing areas are typically cleaned twice per day. Cleaning the lanes four times per day will increase the frequency that manure is removed from the cow housing permit unit. Although the control efficiency for VOCs may actually be much higher, increasing the cleaning frequency of the lanes will be conservatively assumed to have a control efficiency of 10% for VOCs emitted from manure until better data becomes available.

3) Animals Fed in Accordance with (NRC) or other District-Approved Guidelines

Nutritional management of dairy feed is routinely practiced to improve milk production and herd health. The potential for VOC emissions can be reduced by reducing the quantity of undigested nutrients in the manure. Many of the VOCs emitted from Confined Animal Facilities, including dairies, originate from the decomposition of undigested protein in animal waste.² This undigested protein also produces ammonia and hydrogen sulfide emissions. The level of microbial action in the manure corresponds to the level of organic nitrogen content in the manure; the lower the level of nitrogen the lower the level of microbial action and the lower the production of VOCs, ammonia, and hydrogen sulfide.

A diet that is formulated to feed proper amounts of ruminantly degradable protein will result in improved nitrogen utilization by the animal and corresponding reduction in urea and organic nitrogen content of the manure, which will reduce the production of VOCs and ammonia. The latest National Research Council (NRC) guidelines for the selection of an optimal bovine diet should be followed to the maximum extent possible. The diet recommendations made in this publication seek to achieve the maximum uptake of protein by the animal and the minimum carryover of nitrogen into the manure.

² "Emissions of Volatile Organic Compounds Originating from UK Livestock Agriculture", Hobbs, P.J. 2004 – Journal of the Science of Food and Agriculture

Based on very limited data (Klaunser, 1998, *J Prod Agric*), diet manipulation decreased nitrogen excretion by 34% while improving milk production. Up to 70% of excess nitrogen is lost off of the farm through volatilization, denitrification and leaching. Because of limited research, feeding dairy animals in accordance with National Research Council (NRC) or other District-approved guidelines will be assumed to have a conservative control efficiency of only 5-10% for both enteric VOC emissions from dairy animals and VOC emissions from manure.

4) Properly sloping exercise pens

Accumulation of water on exercise pen surfaces, due to rain or on-farm activities, could result in anaerobic conditions and thereby increase emissions. Keeping exercise pen surfaces dry and properly aerated, on the other hand, promotes the aerobic conditions that reduce emissions. Proper slope design is therefore required to ensure that drainage of any water deposited on the exercise pen surfaces will be as rapid as possible.

5) Scraping of Exercise Pens with a Pull-Type Scraper

Frequent scraping the freestall or Saudi style barn exercise pens will reduce the amount of manure on the surfaces, which will reduce VOC and ammonia emissions resulting from decomposition of this manure. This practice will also provide a uniform surface, reducing anaerobic conditions on the surface, which will reduce gaseous pollutants from this area. The frequency that exercise pens are scraped at dairies can vary from as little as once a year to every week.

Increasing the frequency that exercise pens are scraped is expected to reduce emissions of gaseous pollutants from the surface and PM that results from the cattle hooves acting on the surface of the exercise pens; however, requiring an excessively high frequency may negate these emission reductions because of the NO_X and PM emitted from combustion of fuel for the tractor and PM emissions resulting from use of the tractor on the exercise pen surface.

b. Step 2 - Eliminate Technologically Infeasible Options

There are no technologically infeasible options.

c. Step 3 - Rank remaining options by control effectiveness

All the options identified in step 1 are assumed to each have the same control effectiveness:

Feed and Manure Management Practices

- 1) Concrete feed lanes and walkways;
- 2) Flushing the lanes and walkways for the mature cows (milk and dry cows) four times per day and flushing lanes and walkways for the remaining animals once per day (or for dairies that cannot use a flush system, scraping lanes and walkways for mature cows with an automatic scraper (or equivalent) four times per day and cleaning lanes and walkways for support stock (heifers) at least once per day.

- 3) Feeding all animals in accordance with National Research Council (NRC) or other District-approved guidelines;
- 4) Properly sloping exercise pens (minimum of 3% slope where the available space for each animal is 400 square feet or less and minimum of 1.5% where the available space for each animal is more than 400 square feet per animal) or managing exercise pens to maintain a dry surface;
- 5) Scraping exercise pens every two weeks using a pull-type scraper in the morning hours except when prevented by wet conditions; and
- 6) Rule 4570 Measures.

d. Step 4 - Cost Effectiveness Analysis

The options above are all achieved in practice; therefore a cost analysis is not required.

e. Step 5 - Select BACT

The applicant has proposed to implement the following options:

- 1) Concrete feed lanes and walkways;
- 2) Flushing the lanes and walkways for the mature cows (milk and dry cows) four times per day and flushing lanes and walkways for the remaining animals once per day (or for dairies that cannot use a flush system, scraping lanes and walkways for mature cows with an automatic scraper (or equivalent) four times per day and cleaning lanes and walkways for support stock (heifers) at least once per day.
- 3) Feeding all animals in accordance with NRC or other District-approved guidelines;
- 4) Properly sloping exercise pens (minimum of 3% slope where the available space for each animal is 400 square feet or less and minimum of 1.5% where the available space for each animal is more than 400 square feet per animal) or managing exercise pens to maintain a dry surface;
- 5) Scraping exercise pens every two weeks using a pull-type scraper in the morning hours except when prevented by wet conditions; and
- 6) Rule 4570 Measures.

The proposal satisfies T-BACT for freestall barn 104.

Top Down T-BACT Analysis for Confined Animal Facility – Liquid Manure Handling – Lagoon/Storage Ponds

1. Top-Down BACT Analysis for VOC Emissions:

This BACT discussion applies to the liquid manure handling system consisting of one lagoon and one covered anaerobic digester lagoon.

a. Step 1 - Identify all control technologies

The following options were identified as possible controls for VOC emissions from the lagoons in the liquid manure handling system:

- 1) Aerobic treatment lagoon or mechanically aerated lagoon;
- 2) Covered lagoon digester vented to a control device with minimum 95% control
- 3) Anaerobic treatment lagoon designed according to NRCS Guideline, and solids removal/separation system (mechanical separator(s) or settling basin(s)/weeping wall(s))

Description of Control Technologies

1) Aerobic Treatment Lagoon or Mechanically Aerated Lagoon

An aerobic lagoon is a waste treatment lagoon that is designed to facilitate the decomposition of wastewater by microbes in the presence of oxygen (O₂). The process of aerobic decomposition results in the conversion of organic compounds in the wastewater into carbon dioxide (CO₂), and (H₂O), nitrates, sulfates, and inert biomass (sludge). The process of aerobic digestion is sometimes referred to as nitrification (especially when discussing NH₃ transformation). Complete aerobic digestion (100% aeration) removes nearly all malodors and also virtually eliminates VOCs, H₂S, and NH₃ emissions from liquid waste.

In completely aerated lagoons sufficient oxygen must be provided to sustain the aerobic microorganisms. NRCS Practice Standard Code 359 specifies that naturally aerobic lagoons have a minimum surface area determined by regional climate and daily Biological Oxygen Demand (BOD5) and requires the depth of naturally aerobic lagoons have a maximum depth no greater than five feet. For mechanically aerated lagoons NRCS Practice Standard Code 359 specifies that the aeration equipment shall provide a minimum of 1 pound of oxygen for each pound of daily BOD5 loading. The mechanical aerators that provide the required oxygen may float on the lagoon surface or be submerged in the lagoon. Aeration can also be performed by injection of tiny air bubbles into the lagoon water, mixing of the lagoon water, or spraying of the water into the air. According to Dr. Ruihong Zhang, a researcher at the University of California, Davis, at least 95% VOC control can be achieved if the dissolved oxygen (DO) concentration of the liquid manure is 2.0 mg/L or more. However, the DO concentrations achieved in mechanically aerated lagoons treating manure are typically much less than this and will therefore have lower control efficiencies.

2) Covered Lagoon Digester Vented to a Control Device

Covered treatment lagoons are one type of anaerobic digester. An anaerobic digester is an enclosed basin or tank that is designed to facilitate the decomposition of wastewater by microbes in the absence of oxygen. The process of anaerobic decomposition results in the preferential conversion of organic compounds in the wastewater into methane (CH₄), carbon dioxide (CO₂), and water rather than intermediate metabolites (VOCs). The gas generated by this process is known as biogas, waste gas or digester gas. In addition to methane and carbon dioxide, biogas also contains small amounts of Nitrogen (N₂), Oxygen (O₂), Hydrogen Sulfide (H₂S), and Ammonia (NH₃). Biogas will also include trace amounts of various Volatile Organic Compounds (VOCs) that remain from incomplete digestion of the volatile solids in the incoming wastewater. The small amounts of undigested solids that remain after digestion are removed from the digester as sludge. Because biogas is mostly composed of methane, the main component of natural gas, the gas produced in the digester can be cleaned to remove H₂S and other impurities and used as fuel. The captured biogas can be combusted in a flare or may be sent to a boiler or internal combustion engine, where the gas can be used to generate useful heat or electrical energy.

As stated above, the gas generated in the covered lagoon anaerobic digester can be captured and then sent to a suitable combustion device. During combustion, gaseous hydrocarbons are oxidized to form CO₂ and water. The VOCs emitted from the liquid manure in the covered lagoon can be reduced by 95% with the use of an appropriate combustion device. Therefore, installation of the digester will lower the total VOCs emitted from the liquid manure from the liquid manure handling system. Although the control efficiency of the gas captured from the primary lagoon is expected to be 95% or more, the overall control efficiency is expected to be less since VOCs will also be emitted from the storage pond and as fugitive emissions. For this analysis, the overall control efficiency is assumed to be 80% of the emissions that would have been emitted from the lagoon system.

3) <u>Anaerobic Treatment Lagoon Designed to Meet Natural Resources Conservation</u> <u>Service (NRCS) Standards and solids removal/separation system</u>

Anaerobic Treatment Lagoon

An anaerobic treatment lagoon is a waste treatment lagoon that is designed to facilitate the decomposition of manure by microbes in the absence of oxygen. The process of anaerobic decomposition results in the preferential conversion of organic compounds in the wastewater into methane (CH₄), carbon dioxide (CO₂), and water rather than intermediate metabolites (VOCs). The National Resource Conservation Service (NRCS) California Field Office Technical Guide Code 359 - Waste Treatment Lagoon specifies the following criteria for the design of anaerobic treatment lagoons:

- Required volume: The minimum design volume should account for all potential sludge, treatment, precipitation, and runoff volumes.
- Treatment period: retention time of the material in the lagoon shall be the time required to provide environmentally safe utilization of waste. The minimum hydraulic retention time for a covered lagoon in the San Joaquin Valley is about 38 days.

- Waste loading: shall be based on the maximum daily loading considering all waste sources that will be treated by the lagoon. The loading rate is typically based on volatile solids (VS) loading per unit of volume. The suggested loading rate for the San Joaquin Valley is 6.5-11 lb-VS/1000 ft³/day depending on separation and type of system.
- The operating depth of the lagoon shall be 12 feet or greater. Maximizing the depth
 of the lagoon minimizes the surface area, which in turn minimizes the cover size and
 cost. Increasing the lagoon depth has the following advantages:
 - Minimizes surface area in contact with the atmosphere, thus reducing surface available to convection, evaporation
 - Smaller surface areas provide a more favorable and stable environment for methane bacteria
 - o Better mixing of lagoon due to rising gas bubbles
 - Requires less land
 - More efficient for mechanical mixing

The lagoon design shall also consider location, soils and foundation, erosion, and depth to groundwater as required by the regional water control board.

The NRCS guideline suggests that this system consist of two cells, a treatment lagoon (primary lagoon) and a storage pond (secondary lagoon). The first stage of the lagoon system is the biological treatment stage and is designed with a constant liquid level to stabilize the anaerobic digestion. The effluent from the first stage overflows into a second lagoon designed for liquid storage capacity. Effluent from the second lagoon is used in the flush lanes and for the irrigation of cropland. The secondary (overflow) lagoon acts as the storage pond, which can be emptied when necessary. However, a single lagoon can also be considered an anaerobic lagoon as long as all the criteria are met and that the liquid manure is not drawn less than 6 feet at any time.

A properly designed anaerobic treatment lagoon will reduce the Volatile Solids (VS) by at least 50% and will reduce the biological oxygen demand (BOD), which will result in greater efficiency in degrading compounds that contain carbon into methane and carbon dioxide rather than VOCs. Although, the VS reduction is expected to be at least 50%, a conservative control efficiency of 40% will be assumed for anaerobic treatment lagoons, until better data becomes available.

Solids Removal/Separation

Mechanical Separation

Mechanical separators separate solids out from the liquid/slurry stream. There are many different versions of separators on the market. The percentage of separation varies depending on screen size and type of separation system. However, a 50% solid removal efficiency is used as a general rule of thumb. Although the separation efficiency can be improved by better separation or addition of separators or screens, it does not necessarily result in an increase in VOC emission reduction. The type of solids removed are generally non-digestible (lignins, cellulose, etc.) materials that do not easily digest in the lagoons; the amount of volatiles solids that end up in the lagoon will most likely not change even though there is an increase in solid removal efficiency. In addition, there is no data that links higher removal efficiency with an increase in VOC emission reduction.

Settling Basin Separation

The purpose of settling basin separation is to remove the fibrous materials prior to the liquid manure entering the lagoon. By removing the most fibrous material from the liquid stream prior to entering the pond, it is anticipated that the amount of intermediate metabolites released during digestion in the pond may be reduced. Removal of the fibrous material allows for more complete digestion in the pond and lower emissions.

Solids remaining in the settling basin are left to dry and then are removed. The separated solids can be immediately incorporated into cropland or spread in thin layers, harrowed, and dried.

The control efficiency of settling basins is not known at this time. Separation systems in general have the potential of reducing emissions from the lagoon system by allowing for more complete digestion to take place in the lagoon through the prior removal of indigestible solids. Settling basins dewater predominantly through draining. Some evaporation can occur (depending on weather), but the settling basin is drained, thereby creating a biofilter (crust) over the top of the basin.

Weeping Wall Separation

The purpose of weeping wall separation is to remove the fibrous materials prior to the liquid manure entering the lagoon and enhance the dewatering surface when compared to any other separation pit, basin, or pond. By removing the most fibrous material from the liquid stream prior to entering the pond, it is anticipated that the amount of intermediate metabolites released during digestion in the pond will be reduced. Removal of the fibrous material allows for more complete digestion in the pond and lower emissions. With weeping walls the effluent is allowed to weep through the slots between boards or screens while the solids are retained. Liquid manure enters the structure and slowly drains through the solids in the structure to dewater at a face. Solids from the structure can be hauled directly out of the structure if farming practices permit or they can be further dried for future use. Weeping wall systems can remove 60% of the solids in manure.

The emissions control efficiency of weeping walls is not known at this time. Separation systems in general have the potential of reducing emissions from the lagoon system by allowing for more complete digestion to take place through the removal of indigestible solids.

b. Step 2 - Eliminate technologically infeasible options

No technologically feasible options were removed.

c. Step 3 - Rank remaining options by control effectiveness

- 1) Aerobic Treatment Lagoon or Mechanically Aerated Lagoon (95% VOC control efficiency)
- 2) Covered Lagoon Digester Vented to a Control Device (80% VOC control efficiency)
- 3) Anaerobic Treatment Lagoon Designed to Meet Natural Resources Conservation Service (NRCS) Standards (40% VOC control efficiency) and solids removal/separation

d. Step 4 - Cost Effectiveness Analysis

1) Aerobic Treatment Lagoon or Mechanically Aerated Lagoon

The following analysis is based on the treatment of manure from 6,500 milk cows in naturally aerobic lagoons and mechanically aerated lagoons.

Space Requirement for a Naturally Aerobic Lagoon Treating Manure from 6,500 Dairy Cows

NRCS Practice Standard Code 359 requires that naturally aerobic lagoons be designed to have a minimum treatment surface area as determined on the basis of daily BOD₅ loading per unit of lagoon surface. The standard specifies that the maximum loading rate of naturally aerobic lagoons shall not exceed the loading rate indicated by the NRCS Agricultural Waste Management Field Handbook (AWMFH) or the maximum loading rate according to state regulatory requirements, whichever is more stringent. According to Figure 10-30 (August 2009) of the latest version of the AWMFH, the maximum aerobic lagoon loading rate for the San Joaquin Valley is 45 - 55 lb-BOD₅/acre-day. According to Table 4-5 (March 2008) of the NRCS AWMFH, the total daily manure produced by a milk cow will have 2.9 lb-BOD₅/day. Assuming that 80% of the manure will be flushed to the lagoon system, the minimum lagoon surface area required for a naturally aerobic lagoon treating manure from 6,500 milk cows in the San Joaquin Valley can be calculated as follows:

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BOD<sub>5</sub> loading (lb/day) = 6,500 milk cows x 2.9 lb-BOD<sub>5</sub>/cow-day x 0.80 = 15,080 lb-BOD/day
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Minimum Surface Area (acres) in areas of the San Joaquin Valley with a maximum loading rate of 55 lb-BOD₅/acre-day = 15,080 lb-BOD₅/day ÷ 55 lb-BOD₅/acre-day = 274 acres

Minimum Surface Area (acres) in areas of the San Joaquin Valley with a maximum loading rate of 45 lb-BOD $_5$ /acre-day = 15,080 lb-BOD $_5$ /day \div 45 lb-BOD $_5$ /acre-day = 335 acres

As shown above the minimum surface area required for a naturally aerobic lagoon treating manure from 6,500 milk cows in the San Joaquin Valley would range from approximately 274 to 335 acres. This does not include the additional surface area that would be required to treat manure from support stock onsite. Based on the space requirements alone it is clear that this option cannot reasonably be required and no further analysis is needed.

Analysis for a Mechanically Aerated Lagoon Treating Manure from 6,500 Dairy Cows

As discussed above, the very large space requirements for naturally aerobic lagoons cause this option to be infeasible for most confined animal facilities. Mechanically aerating a lagoon can achieve some of the benefits of a naturally aerobic lagoon without the large space requirements. However, the costs of energy for complete aeration have also caused this option to be infeasible. The amount of energy required for aeration is based on the amount of volatile solids excreted by animals that must be treated; thus, this cost will be directly proportional to the number of animals at a site. The following analysis will determine the cost

of emission reductions that can be achieved from a mechanically aerated lagoon treating manure from 6,500 milk cows.

Biological Oxygen Demand (BOD₅)

In order to effectively calculate the costs of this control option, the energy requirement for complete aeration must be determined. It should be noted that approximately 1.5 to 2.5 pounds of oxygen is required to digest 1 pound of Biological Oxygen Demand (BOD₅) with additional oxygen required for conversion of ammonia to nitrate (nitrification). It is generally accepted that at least twice the BOD should be provided for complete aeration. According to Dr. Ruihong Zhang of the University of California, Davis, 2.4 lbs (1.1 kg) of oxygen (O2) per cow must be provided each day for removal of BOD and an additional 3 lbs (1.4 kg) per cow for oxidation of 70% of the nitrogen. 22

The proposed rule specifies that an aerobic lagoon be designed and operated in accordance with NRCS Practice Standard Code 359. NRCS Practice Standard Code 359 requires that mechanically aerated lagoons use aeration equipment that provides a minimum of one pound of oxygen for each pound of daily BOD loading. As discussed above, the total daily manure produced by a milk cow will have a BOD₅ of 2.9 lb/day and a lagoon handling flushed manure from 6,500 milk cows will have a loading rate of approximately 15,080 lb-BOD₅/day (6,840 kg-BOD₅/day).

Energy Requirement a Mechanically Aerated Lagoon Treating Manure from 6,500 Milk Cows:

Based on the data gathered in a UC Davis study on aerator performance for wastewater lagoons, aeration efficiencies for mechanical aerators ranged from 0.10 to 0.68 kg of oxygen provided per kW-hr of energy utilized. The most efficient aerator tested that had been installed in dairy lagoons had an aeration efficiency of 0.49 kg-O2/kW-hr. These efficiency tests were performed in clean water and lower aeration efficiencies are expected in liquid manure because of the significant amount of solids that it contains. The yearly energy requirement mechanically aerated lagoon treating flushed manure from 6,500 milk cows is calculated as follows:

High Efficiency Aerator

 $\overline{6,840 \text{ kg-BOD}_5/\text{day} \div (0.68 \text{ kg-O2/kW-hr}) \times (365 \text{ day/year})} = 3,671,471 \text{ kW-hr/year}$

Low Efficiency Aerator

 $6,840 \text{ kg-BOD}_5/\text{day} \div (0.10 \text{ kg-O2/kW-hr}) \times (365 \text{ day/year}) = 24,966,000 \text{ kW-hr/year}$

Cost of Electricity for a Mechanically Aerated Lagoon Treating Manure from 6,500 Milk Cows:

The cost for electricity will be based upon the average price for industrial electricity in California as of September 2021 as taken from the Energy Information Administration (EIA) Website:

http://www.eia.gov/electricity/monthly/epm table grapher.cfm?t=epmt 5 06 b

Average Cost for electricity = \$0.1390/kW-hr

The electricity costs for complete aeration are calculated as follows:

Low Cost Estimate (High Efficiency Aerator)

3,671,471 kW-hr/year x \$0.1390/kW-hr = \$510,334/year

High Cost Estimate (Low Efficiency Aerator)

24,966,000 kW-hr/year x 0.1390/kW-hr = \$3,470,274/year

<u>VOC Emission Reductions from a Mechanically Aerated Lagoon Treating Manure from 6,500 Milk Cows:</u>

It will be conservatively assumed that a mechanically aerated lagoon providing 1 lb of oxygen for every 1 lb of BOD_5 loading will control 90% of the VOC emissions from the lagoon/storage pond. However, as noted above, it is generally accepted that the oxygen provided should be twice the BOD_5 loading rate for complete aeration; therefore, the actual control from providing 1 lb of oxygen for every 1 lb of BOD_5 loading is probably closer to 50%.

The annual VOC Emission Reductions for mechanically aerated lagoon(s) treating the manure from 6,500 milk cows are calculated as follows and shown in the table below:

[Number of cows] x [Lagoon/Storage Pond VOC EF (lb/cow-year)] x [Complete Aeration Control Efficiency for Lagoon/Storage Pond]

VOC Reductions for a Mechanically Aerated Lagoon							
Type of Animal # of cows x Lagoon EF (lb/cow-yr) x Control (%) = lb-VOC/yr							
							7,605

Cost of VOC Emission Reductions

 $\overline{\text{Low Estimate}} = (\$510,334/\text{year})/[(7,605 \text{ lb-VOC/year})(1 \text{ ton/2000 lb})]$

= \$134,210/ton of VOC reduced

High Estimate = (\$3,470,274/year)/[(7,605 lb-VOC/year)(1 ton/2000 lb)]

= \$912,630/ton of VOC reduced

As shown above, the electricity cost alone for a mechanically aerated lagoon would cause the cost of the VOC reductions (\$134,210/ton) to be greater than the \$17,500/ton cost effectiveness threshold of the District BACT policy. This cost does not include the additional electricity cost for nitrification that would naturally occur as the lagoons were aerated or equipment costs. Even without these costs, this control technology would not be cost effective.

2) Covered Anaerobic Digester Lagoon

The facility has proposed to construct a covered anaerobic digester lagoon that will be used to treat all the liquid manure at the dairy. However, instead of venting the biogas (emissions) to a control device with minimum 95% VOC control efficiency, the facility will transport the biogas offsite through a pipeline system. The District assumes 100% of the biogas is collected and transported offsite and as a result, there are no additional combustion emissions from a control device. The District considers the proposed covered anaerobic digester lagoon to be equivalent to the Technologically Feasible option. Since the facility has proposed to implement this option, a cost effectiveness analysis is not required.

e. Select BACT

The facility has proposed to implement a covered anaerobic digester lagoon. As previously discussed above, the proposed option is equivalent to the current Technologically Feasible option. Therefore, T-BACT is satisfied.

2. Top-Down BACT Analysis for NH₃ Emissions:

This BACT discussion applies to the liquid manure handling system consisting of one lagoon and one covered anaerobic digester lagoon.

a. Step 1 - Identify all control technologies

The following options were identified as possible controls for NH₃ emissions from the lagoons in the liquid manure handling system:

1) All animal fed in accordance with NRCS or other District-approved guidelines

Description of Control Technologies

1) Animals fed in accordance with NRCS or other District-approved Guidelines

Nutritional management of dairy feed is routinely practiced to improve milk production and herd health. The potential for ammonia emissions can be reduced by reducing the amount of undigested nitrogen compounds in the manure. The level of microbial action in the manure corresponds to the level of organic nitrogen content in the manure; the lower the level of nitrogen the lower the level of microbial action and the lower the production of ammonia and VOCs.

A diet that is formulated to feed proper amounts of ruminantly degradable protein will result in improved nitrogen utilization by the animal and corresponding reduction in urea and organic nitrogen content of the manure, which will reduce the production of VOCs and ammonia. The latest National Research Council (NRC) guidelines for the selection of an optimal bovine diet should be followed to the maximum extent possible. The diet recommendations made in this publication seek to achieve the maximum uptake of protein by the animal and the minimum carryover of nitrogen into the manure, which will reduce ammonia emissions from liquid manure applied to cropland.

b. Step 2 - Eliminate technologically infeasible options

There are no technologically infeasible options.

c. Step 3 - Rank remaining options by control effectiveness

There is only one BACT option, therefore, ranking is unnecessary.

d. Step 4 - Cost Effectiveness Analysis

The only option listed above is achieved in practice; therefore a cost analysis is not required.

e. Step 5 - Select BACT

The facility has proposed to implement this option to satisfy BACT.

Top Down BACT Analysis for Confined Animal Facility – Liquid Manure Handling – Liquid/Slurry Manure Land Application

1. Top-Down T-BACT Analysis for VOC Emissions:

This BACT discussion applies to the liquid/slurry manure taken from the liquid manure handling system and applied to land.

a. Step 1 - Identify all control technologies

The following options were identified as possible controls for VOC emissions from the liquid/slurry land application:

- 1) Irrigation of crops using liquid/slurry manure from an aerobic treatment lagoon or mechanically aerated lagoon
- 2) Irrigation of crops using liquid/slurry manure from a holding/storage pond after being treated in a covered lagoon/digester
- 3) Irrigation of crops using liquid/slurry manure from the secondary lagoon/holding/storage pond where preceded by an uncovered anaerobic treatment lagoon designed to meet Natural Resources Conservation Service (NRCS) standards

Description of Control Technologies

1) Irrigation of crops using liquid/slurry manure from an aerobic treatment lagoon or mechanically aerated lagoon

An aerobic lagoon is a waste treatment lagoon that is designed to facilitate the decomposition of wastewater by microbes in the presence of oxygen (O_2) . The process of aerobic decomposition results in the conversion of organic compounds in the wastewater into carbon dioxide (CO_2) , and (H_2O) , nitrates, sulfates, and inert biomass (sludge). The process of aerobic digestion is sometimes referred to as nitrification (especially when discussing NH₃ transformation). Complete aerobic digestion (100% aeration) removes nearly all malodors and also virtually eliminates VOCs, H_2S , and NH_3 emissions from liquid waste.

In completely aerated lagoons, sufficient oxygen must be provided to sustain the aerobic microorganisms. NRCS Practice Standard Code 359 specifies that naturally aerobic lagoons have a minimum surface area determined by regional climate and daily Biological Oxygen Demand (BOD₅) and requires the depth of naturally aerobic lagoons have a maximum depth no greater than five feet. For mechanically aerated lagoons NRCS Practice Standard Code 359 specifies that the aeration equipment shall provide a minimum of 1 pound of oxygen for each pound of daily BOD₅ loading. The mechanical aerators that provide the required oxygen may float on the lagoon surface or be submerged in the lagoon. Aeration can also be performed by injection of tiny air bubbles into the lagoon water, mixing of the lagoon water, or spraying of the water into the air. According to Dr. Ruihong Zhang, a researcher at the University of California, Davis, at

least 95% VOC control can be achieved if the dissolved oxygen (DO) concentration of the liquid manure is 2.0 mg/L or more. However, the DO concentrations achieved in mechanically aerated lagoons treating manure are typically much less than this and will therefore have lower control efficiencies.

2) <u>Irrigation of crops using liquid/slurry manure from a holding/storage pond after being treated in a covered lagoon/digester</u>

This practice would only allow the irrigation of liquid manure to cropland from the secondary lagoon after proper treatment has taken place in a covered lagoon/anaerobic digester. Covered treatment lagoons are one type of anaerobic digester. An anaerobic digester is an enclosed basin or tank that is designed to facilitate the decomposition of wastewater by microbes in the absence of oxygen. The process of anaerobic decomposition results in the preferential conversion of organic compounds in the wastewater into methane (CH4), carbon dioxide (CO2), and water rather than intermediate metabolites (VOCs). The gas generated by this process is known as biogas, waste gas or digester gas. In addition to methane and carbon dioxide, biogas also contains small amounts of Nitrogen (N2), Oxygen (O2), Hydrogen Sulfide (H2S), and Ammonia (NH3). Biogas will also include trace amounts of various Volatile Organic Compounds (VOCs) that remain from incomplete digestion of the volatile solids in the incoming wastewater. The small amounts of undigested solids that remain after digestion are removed from the digester as sludge.

Assumptions:

- 80% of the Volatile Solids (VS) can be removed from the covered anaerobic digestion process.
- 20% of the remaining VS will be assumed to be in the manure during land application. This will be considered worst-case because further digestion of the VS is likely to occur from the secondary lagoon.
- As a worst-case scenario, it will be assumed that all remaining VS will be emitted as VOCs during land application.

Since 80% of the VS is removed or digested in the covered lagoon and the remaining VS have been assumed to be emitted as VOCs, a control efficiency of 80% can be applied when applying liquid manure to land from a holding/storage pond after a covered lagoon.

3) <u>Irrigation of crops using liquid/slurry manure from the secondary lagoon/holding/storage pond where preceded by an uncovered anaerobic treatment lagoon designed to meet Natural Resources Conservation Service (NRCS) standards</u>

This practice would only allow the irrigation of liquid manure to cropland from the secondary lagoon after going through a treatment phase in an anaerobic treatment lagoon, or the primary lagoon.

An anaerobic treatment lagoon is a waste treatment lagoon that is designed to facilitate the decomposition of manure by microbes in the absence of oxygen. The process of anaerobic decomposition results in the preferential conversion of organic compounds in the wastewater into methane (CH₄), carbon dioxide (CO₂), and water rather than intermediate metabolites (VOCs).

The National Resource Conservation Service (NRCS) California Field Office Technical Guide Code 359 - Waste Treatment Lagoon specifies the following criteria for the design of anaerobic treatment lagoons:

- Required volume: The minimum design volume should account for all potential sludge, treatment, precipitation, and runoff volumes.
- Treatment period: retention time of the material in the lagoon shall be the time required to provide environmentally safe utilization of waste. The minimum hydraulic retention time for a covered lagoon in the San Joaquin Valley is about 38 days.
- Waste loading: shall be based on the maximum daily loading considering all waste sources that will be treated by the lagoon. The loading rate is typically based on volatile solids (VS) loading per unit of volume. The suggested loading rate for the San Joaquin Valley is 6.5-11 lb-VS/1000 ft³/day depending on separation and type of system.
- The operating depth of the lagoon shall be 12 feet or greater. Maximizing the depth of the lagoon minimizes the surface area, which in turn minimizes the cover size and cost. Increasing the lagoon depth has the following advantages:
 - Minimizes surface area in contact with the atmosphere, thus reducing surface available to convection, evaporation
 - Smaller surface areas provide a more favorable and stable environment for methane bacteria
 - o Better mixing of lagoon due to rising gas bubbles
 - Requires less land
 - More efficient for mechanical mixing

The lagoon design shall also consider location, soils and foundation, erosion, and depth to groundwater as required by the regional water control board.

The NRCS guideline suggests that this system consist of two cells, a treatment lagoon (primary lagoon) and a storage pond (secondary lagoon). The first stage of the lagoon system is the biological treatment stage and is designed with a constant liquid level to stabilize the anaerobic digestion. The effluent from the first stage overflows into a second lagoon designed for liquid storage capacity. Effluent from the second lagoon is used in the flush lanes and for the irrigation of cropland. The secondary (overflow) lagoon acts as the storage pond, which can be emptied when necessary.

A properly designed anaerobic treatment lagoon will reduce the Volatile Solids (VS) by at least 50% and will reduce the biological oxygen demand (BOD), which will result in greater efficiency in degrading compounds that contain carbon into methane and carbon

dioxide rather than VOCs. Since 50% of the Volatile Solids in the liquid manure will have been removed or digested in the lagoon, there will be less Volatile Solids remaining in the effluent to decompose into VOCs. Although, the Volatile Solids reduction will be at least 50%, to be conservative a 40% control will be applied to irrigation from a storage pond after an anaerobic treatment lagoon.

b. Step 2 - Eliminate technologically infeasible options

No technologically feasible options were removed.

c. Step 3 - Rank remaining options by control effectiveness

- 1) Irrigation of crops using liquid/slurry manure from an aerobic treatment lagoon or mechanically aerated lagoon (95% VOC control efficiency)
- 2) Irrigation of crops using liquid/slurry manure from a holding/storage pond after being treated in a covered lagoon/digester (80% VOC control efficiency)
- 3) Irrigation of crops using liquid/slurry manure from the secondary lagoon/holding/storage pond where preceded by an uncovered anaerobic treatment lagoon designed to meet Natural Resources Conservation Service (NRCS) standards (40% VOC control efficiency)

d. Step 4 - Cost Effectiveness Analysis

1) <u>Irrigation of crops using liquid/slurry manure from an aerobic treatment lagoon or</u> mechanically aerated lagoon

The following analysis is based on the treatment of manure from 6,500 milk cows in naturally aerobic lagoons and mechanically aerated lagoons. Because the liquid/slurry manure applied to land will come from an aerobic treatment lagoon or mechanically aerated lagoon, it will be assumed the reduction in VOC emissions from the lagoon will result in similar VOC reductions to land application.

<u>Space Requirement for a Naturally Aerobic Lagoon Treating Manure from 6,500 Dairy Cows</u>

NRCS Practice Standard Code 359 requires that naturally aerobic lagoons be designed to have a minimum treatment surface area as determined on the basis of daily BOD5 loading per unit of lagoon surface. The standard specifies that the maximum loading rate of naturally aerobic lagoons shall not exceed the loading rate indicated by the NRCS Agricultural Waste Management Field Handbook (AWMFH) or the maximum loading rate according to state regulatory requirements, whichever is more stringent. According to Figure 10-30 (August 2009) of the latest version of the AWMFH, the maximum aerobic lagoon loading rate for the San Joaquin Valley is 45 - 55 lb-BOD5/acre-day. According to Table 4-5 (March 2008) of the NRCS AWMFH, the total daily manure produced by a milk cow will have 2.9 lb-BOD5/day. Assuming that 80% of the manure will be flushed to the lagoon system, the minimum lagoon surface area required for a naturally aerobic lagoon treating manure from 6,500 milk cows in the San Joaquin Valley can be calculated as follows:

BOD₅ loading (lb/day) = 6,500 milk cows x 2.9 lb-BOD₅/cow-day x 0.80 = 15,080 lb-BOD/day

Minimum Surface Area (acres) in areas of the San Joaquin Valley with a maximum loading rate of 55 lb-BOD₅/acre-day = 15,080 lb-BOD₅/day ÷ 55 lb-BOD₅/acre-day = 274 acres

Minimum Surface Area (acres) in areas of the San Joaquin Valley with a maximum loading rate of 45 lb-BOD $_5$ /acre-day = 15,080 lb-BOD $_5$ /day ÷ 45 lb-BOD $_5$ /acre-day = 335 acres

As shown above the minimum surface area required for a naturally aerobic lagoon treating manure from 6,500 milk cows in the San Joaquin Valley would range from approximately 274 to 335 acres. This does not include the additional surface area that would be required to treat manure from support stock onsite. Based on the space requirements alone it is clear that this option cannot reasonably be required and no further analysis is needed.

Analysis for a Mechanically Aerated Lagoon Treating Manure from 6,500 Dairy Cows

As discussed above, the very large space requirements for naturally aerobic lagoons cause this option to be infeasible for most confined animal facilities. Mechanically aerating a lagoon can achieve some of the benefits of a naturally aerobic lagoon without the large space requirements. However, the costs of energy for complete aeration have also caused this option to be infeasible. The amount of energy required for aeration is based on the amount of volatile solids excreted by animals that must be treated; thus, this cost will be directly proportional to the number of animals at a site. The following analysis will determine the cost of emission reductions that can be achieved from a mechanically aerated lagoon treating manure from 6,500 milk cows.

Biological Oxygen Demand (BOD₅)

In order to effectively calculate the costs of this control option, the energy requirement for complete aeration must be determined. It should be noted that approximately 1.5 to 2.5 pounds of oxygen is required to digest 1 pound of Biological Oxygen Demand (BOD₅) with additional oxygen required for conversion of ammonia to nitrate (nitrification). It is generally accepted that at least twice the BOD should be provided for complete aeration. According to Dr. Ruihong Zhang of the University of California, Davis, 2.4 lbs (1.1 kg) of oxygen (O2) per cow must be provided each day for removal of BOD and an additional 3 lbs (1.4 kg) per cow for oxidation of 70% of the nitrogen. 22

The proposed rule specifies that an aerobic lagoon be designed and operated in accordance with NRCS Practice Standard Code 359. NRCS Practice Standard Code 359 requires that mechanically aerated lagoons use aeration equipment that provides a minimum of one pound of oxygen for each pound of daily BOD loading. As discussed above, the total daily manure produced by a milk cow will have a BOD₅ of 2.9 lb/day and a lagoon handling flushed manure from 6,500 milk cows will have a loading rate of approximately 15,080 lb-BOD₅/day (6,840 kg-BOD₅/day).

Energy Requirement a Mechanically Aerated Lagoon Treating Manure from 6,500 Milk cows:

Based on the data gathered in a UC Davis study on aerator performance for wastewater lagoons, aeration efficiencies for mechanical aerators ranged from 0.10 to 0.68 kg of oxygen provided per kW-hr of energy utilized. The most efficient aerator tested that had been installed in dairy lagoons had an aeration efficiency of 0.49 kg-O2/kW-hr. These efficiency tests were performed in clean water and lower aeration efficiencies are expected in liquid manure because of the significant amount of solids that it contains. The yearly energy requirement mechanically aerated lagoon treating flushed manure from 6,500 milk cows is calculated as follows:

High Efficiency Aerator

6,840 kg-BOD₅/day ÷ (0.68 kg-O2/kW-hr) x (365 day/year) = 3,671,471 kW-hr/year

Low Efficiency Aerator

 $6,840 \text{ kg-BOD}_5/\text{day} \div (0.10 \text{ kg-O2/kW-hr}) \times (365 \text{ day/year}) = 24,966,000 \text{ kW-hr/year}$

Cost of Electricity for a Mechanically Aerated Lagoon Treating Manure from 6,500 Milk cows:

The cost for electricity will be based upon the average price for industrial electricity in California as of September 2019, as taken from the Energy Information Administration (EIA) Website:

http://www.eia.gov/electricity/monthly/epm table grapher.cfm?t=epmt 5 06 b

Average Cost for electricity = \$0.1225/kW-hr

The electricity costs for complete aeration are calculated as follows:

Low Cost Estimate (High Efficiency Aerator)

3,671,471 kW-hr/year x \$0.1225/kW-hr = \$449,755/year

High Cost Estimate (Low Efficiency Aerator)

24,966,000 kW-hr/year x \$0.1225/kW-hr = \$3,058,335/year

<u>VOC Emission Reductions from a Mechanically Aerated Lagoon Treating Manure from 6,500 Milk Cows that will be applied to land:</u>

It will be conservatively assumed that a mechanically aerated lagoon providing 1 lb of oxygen for every 1 lb of BOD₅ loading will control 90% of the VOC emissions from the lagoon/storage pond. However, as noted above, it is generally accepted that the oxygen provided should be twice the BOD₅ loading rate for complete aeration; therefore, the actual control from providing 1 lb of oxygen for every 1 lb of BOD₅ loading is probably closer to 50%.

The annual VOC Emission Reductions for a mechanically aerated lagoon treating land applied manure from 6,500 milk cows are calculated as follows and shown in the table below:

[Number of cows] x [Liquid Manure Land Application VOC EF (lb/cow-year)] x [Complete Aeration Control Efficiency for Lagoon/Storage Pond]

VOC Reductions for a Mechanically Aerated Lagoon								
Type of Animal # of cows x Liquid Manure Land Application EF (lb/cow-yr) x Control (%) = lb-VOC/						lb-VOC/yr		
Milk Cow (freestall)	stall) 6,500 x 1.4		Х	90%	=	8,190		

Cost of VOC Emission Reductions

Low Estimate = (\$449,755/year)/[(8,190 lb-VOC/year)(1 ton/2000 lb)] = \$109,830/ton of VOC reduced

High Estimate = (\$3,058,335/year)/[(8,190 lb-VOC/year)(1 ton/2000 lb)] = \$746,846/ton of VOC reduced

As shown above, the electricity cost alone for a mechanically aerated lagoon would cause the cost of the VOC reductions (\$109,830/ton) to be greater than the \$17,500/ton cost effectiveness threshold of the District BACT policy. This cost does not include the additional electricity cost for nitrification that would naturally occur as the lagoons were aerated or equipment costs. Even without these costs, this control technology would not be cost effective.

2) <u>Irrigation of crops using liquid/slurry manure from a holding/storage pond after being</u> treated in a covered lagoon/digester

The facility has proposed to irrigate their crops using liquid/slurry manure from a lagoon after being treated in a covered lagoon/digester. Since the facility has proposed to implement this option, a cost effectiveness analysis is not required.

e. Step 5 - Select BACT

The facility has proposed to irrigate their crops using liquid/slurry manure from a lagoon after being treated in a covered lagoon/digester, which is a Technologically Feasible option. Therefore, BACT is satisfied.

2. Top-Down BACT Analysis for NH₃ Emissions:

This BACT discussion applies to the liquid/slurry manure taken from the liquid manure handling system and applied to land.

a. Step 1 - Identify all control technologies

The following options were identified as possible controls for NH₃ emissions from the liquid/slurry land application:

1) All animal fed in accordance with NRCS or other District-approved guidelines

Description of Control Technologies

1) Animals fed in accordance with NRCS or other District-approved Guidelines

Nutritional management of dairy feed is routinely practiced to improve milk production and herd health. The potential for ammonia emissions can be reduced by reducing the amount of undigested nitrogen compounds in the manure. The level of microbial action in the manure corresponds to the level of organic nitrogen content in the manure; the lower the level of nitrogen the lower the level of microbial action and the lower the production of ammonia and VOCs.

A diet that is formulated to feed proper amounts of ruminantly degradable protein will result in improved nitrogen utilization by the animal and corresponding reduction in urea and organic nitrogen content of the manure, which will reduce the production of VOCs and ammonia. The latest National Research Council (NRC) guidelines for the selection of an optimal bovine diet should be followed to the maximum extent possible. The diet recommendations made in this publication seek to achieve the maximum uptake of protein by the animal and the minimum carryover of nitrogen into the manure, which will reduce ammonia emissions from liquid manure applied to cropland.

b. Step 2 - Eliminate technologically infeasible options

There are no technologically infeasible options to eliminate from step 1.

c. Step 3 - Rank remaining options by control effectiveness

There is only one BACT option, therefore, ranking is unnecessary.

d. Step 4 - Cost Effectiveness Analysis

The only option listed above is achieved in practice; therefore a cost analysis is not required.

e. Step 5 - Select BACT

Achieved in Practice option is determined to be BACT. Therefore, BACT for this operation is feeding all animals in accordance with NRCS or other District-approved guidelines. The facility has proposed to implement this option to satisfy BACT.

Top Down BACT Analysis for Confined Animal Facility – Solid Manure Handling – Land Application

1. Top-Down BACT Analysis for NH₃ Emissions:

This BACT discussion applies to the solid manure that applied to land.

a. Step 1 - Identify all control technologies

The following options were identified as possible controls for NH₃ emissions from the solid manure handling – land application:

1) Rapid incorporation of solid manure into the soil after land application, and all animals fed in accordance with NRCS or other District-approved guidelines.

Description of Control Technologies

1) Rapid incorporation of solid manure into the soil after land application, and all animals fed in accordance with NRCS or other District-approved guidelines.

Rapid incorporation of solid manure into the soil after land application

Various types of spreading techniques, such as box spreaders, flail type spreaders, side discharge spreaders, and spinner spreaders, are used to apply solid manure to cropland. Regardless of which technique is used, this practice requires the immediate incorporation of the manure into the soil, reducing emissions and surface run-off while minimizing the loss of nitrogen into the atmosphere. Based on a study by a local Valley dairy, there is a great potential of reducing emissions by incorporating slurry manure rapidly into the soil. A similar reduction may be obtained by the rapid incorporation of solid manure. This technology is expected to yield a NH3 control efficiency ranging from 49% to upwards of 98%.³

All animals fed in accordance with NRCS or other District-approved guidelines

Nutritional management of dairy feed is routinely practiced to improve milk production and herd health. The potential for ammonia emissions can be reduced by reducing the amount of undigested nitrogen compounds in the manure. The level of microbial action in the manure corresponds to the level of organic nitrogen content in the manure; the lower the level of nitrogen the lower the level of microbial action and the lower the production of ammonia and VOCs.

A diet that is formulated to feed proper amounts of ruminantly degradable protein will result in improved nitrogen utilization by the animal and corresponding reduction in urea and organic nitrogen content of the manure, which will reduce the production of VOCs and ammonia. The latest NRCS guidelines for the selection of an optimal bovine diet should be

³ Page 81 of "Recommendations to the San Joaquin Valley Air Pollution Control Officer Regarding Best Available Control Technology for Dairies in the San Joaquin Valley" January 31, 2006 (http://www.valleyair.org/busind/pto/dpag/dpag_idx.htm).

followed to the maximum extent possible. The diet recommendations made in this publication seek to achieve the maximum uptake of protein by the animal and the minimum carryover of nitrogen into the manure, which will reduce ammonia emissions from solid manure.

b. Step 2 - Eliminate technologically infeasible options

There are no technologically infeasible options to eliminate from step 1.

c. Step 3 - Rank remaining options by control effectiveness

- 1) Rapid incorporation of solid manure into the soil after land application
- 2) All animals fed in accordance with NRCS or other District-approved guidelines

d. Step 4 - Cost Effectiveness Analysis

1) Rapid incorporation of solid manure into the soil after land application

This option is achieved in practice; therefore a cost analysis is not required.

2) All animals fed in accordance with NRCS or other District-approved guidelines

This option is achieved in practice; therefore a cost analysis is not required.

e. Step 5 - Select BACT

Achieved in Practice option is determined to be BACT. Therefore, BACT for this operation is rapid incorporation of solid manure into the soil after land application, and to feed all animals at the dairy in accordance with NRCS or other District-approved guidelines. The facility has proposed to implement these options to satisfy BACT.

Top Down BACT Analysis for Confined Animal Facility – Solid Manure Handling – Solid Manure Storage/Separated Solids Piles

1. Top-Down BACT Analysis for NH₃ Emissions:

This BACT discussion applies to the solid manure stored in piles or separated solids stored in piles.

Step 1 - Identify all control technologies

The following options were identified as possible controls for NH₃ emissions from the solid manure handling – solid manure storage/separated solids piles:

1) All animals fed in accordance with NRCS or other District-approved guidelines.

Description of Control Technologies

1) All animals fed in accordance with NRCS or other District-approved guidelines

Nutritional management of dairy feed is routinely practiced to improve milk production and herd health. The potential for ammonia emissions can be reduced by reducing the amount of undigested nitrogen compounds in the manure. The level of microbial action in the manure corresponds to the level of organic nitrogen content in the manure; the lower the level of nitrogen the lower the level of microbial action and the lower the production of ammonia and VOCs.

A diet that is formulated to feed proper amounts of ruminantly degradable protein will result in improved nitrogen utilization by the animal and corresponding reduction in urea and organic nitrogen content of the manure, which will reduce the production of VOCs and ammonia. The latest National Research Council (NRC) guidelines for the selection of an optimal bovine diet should be followed to the maximum extent possible. The diet recommendations made in this publication seek to achieve the maximum uptake of protein by the animal and the minimum carryover of nitrogen into the manure, which will reduce ammonia emissions from solid manure.

b. Step 2 - Eliminate technologically infeasible options

There are no technologically infeasible options to eliminate from step 1.

c. Step 3 - Rank remaining options by control effectiveness

There is only one option listed, therefore, ranking is unnecessary.

d. Step 4 - Cost Effectiveness Analysis

This option is achieved in practice; therefore a cost analysis is not required.

e. Step 5 - Select BACT

Achieved in Practice option is determined to be BACT. Therefore, BACT for this operation is to feed all animals at the dairy in accordance with NRCS or other District-approved guidelines. The facility has proposed to implement this option to satisfy BACT.

APPENDIX E RMR/AAQA Summary

San Joaquin Valley Air Pollution Control District

Risk Management Review and Ambient Air Quality Analysis

To: John Yoshimura – Permit Services

From: Will Worthley – Technical Services

Date: August 7, 2020

Facility Name: DIXIE CREEK RANCH

Location: 3601 LACEY BLVD, HANFORD

Application #(s): C-5356-1-4, -2-5, -3-6, -4-5, -8-4

Project #: C-1191947

1. Summary

1.1 RMR

Units	Prioritization Score	Acute Hazard Index	Chronic Hazard Index	Maximum Individual Cancer Risk	T-BACT Required	Special Permit Requirements
1-4	1.35	0.00	0.00	9.82E-08	No	No
2-5	28.69	0.09	0.03	1.91E-06	Yes ¹	No
3-6	60.22	0.00	0.00	1.63E-06	Yes	No
4-5	0.00	0.00	0.00	0.00E+00	No	No
8-4	0.00	0.00	0.00	0.00E+00	No	No
Project Totals	>1	0.10	0.03	3.64E-06		
Facility Totals	>1	0.30	0.07	6.81E-06		

Notes

1.2 AAQA

Pollutant	Air Quality Standard (State/Federal)							
	1 Hour	3 Hours	8 Hours	24 Hours	Annual			
PM10				Pass ³	Pass ³			
PM2.5				Pass⁴	Pass⁴			

Notes

- 1. Results were taken from the attached AAQA Report.
- The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2) unless otherwise noted below.
- Modeled PM10 concentrations were below the District SIL for non-fugitive sources of 5 μg/m³ for the 24-hour average concentration and 1 μg/m³ for the annual concentration.
- Modeled PM2.5 concentrations were below the District SIL for non-fugitive sources of 1.2 μg/m³ for the 24-hour average concentration and 0.2 μg/m³ for the annual concentration.

To ensure that human health risks will not exceed District allowable levels; the following shall be included as requirements for:

Unit # 1-4, 2-5, 3-6, 4-5, & 8-4

1. No special requirements.

^{1.} T-BACT is triggered on a corral by corral basis. Only Freestall 104 had a cancer risk over 1 in a million.

DIXIE CREEK RANCH, C-1191947 Page 2 of 6

T-BACT is required for Freestall 104 and Lagoons because of emissions of Naphthalene which is a VOC.

2. Project Description

Technical Services received a request on July 27, 2020 to perform a Risk Management Review (RMR) and Ambient Air Quality Analysis (AAQA) for the following:

- Unit -1-4: MODIFICATION OF 5,000 COW MILKING OPERATION WITH ONE 100 STALL PARALLEL MILKING PARLOR AND ONE 100 STALL ROTARY MILKING PARLOR: HERD EXPANSION
- Unit -2-5: MODIFICATION OF COW HOUSING 5,000 MILK COWS NOT TO EXCEED A COMBINED TOTAL OF 5,890 MATURE COWS (MILK AND DRY); 700 TOTAL SUPPORT STOCK (HEIFERS AND BULLS); AND 5 FREESTALL BARNS WITH FLUSH/SCRAPE SYSTEM: INCREASE THE HERD SIZE FROM 5,000 MILK COWS/890 DRY COWS/700 SUPPORT STOCK TO 6,500 MILK COWS. CONSTRUCT A NEW FREESTALL BARN (104) OVER EXISTING OPEN CORRALS #301 AND 302
- Unit -3-6: MODIFICATION OF LIQUID MANURE HANDLING SYSTEM CONSISTING OF PROCESSING PIT(S); SETTLING BASIN(S); SAND LANE(S); MECHANICAL SEPARATOR(S); DIGESTER SYSTEM CONSISTING OF A COVERED DIGESTER LAGOON WITH AN OXYGEN/AIR INJECTION SYSTEM AND CARBON DRY H2S SCRUBBER FOR CONTROL OF H2S, INCLUDING BLOWERS AND DRYERS; AND ONE STORAGE POND; MANURE IS LAND APPLIED THROUGH FLOOD IRRIGATION: ALLOW FOR INCREASE IN LIQUID MANURE DUE TO HERD INCREASE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-5
- Unit -4-5: MODIFICATION OF SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE: ALLOW INCREASE IN MANURE DUE TO SOLID MANURE HANDLING CONSISTING OF MANURE STOCK PILES; SOLID MANURE APPLICATION TO LAND AND/OR HAULED OFFSITE INCREASE IN HERD SIZE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-5
- Unit -8-4: MODIFICATION OF FEED STORAGE AND HANDLING CONSISTING OF COMMODITY BARN(S), SILAGE PILE(S), AND TOTAL MIXED RATION FEEDING: INCREASE IN FEED AND TMR DUE TO INCREASE IN HERD SIZE AUTHORIZED BY AUTHORITY TO CONSTRUCT C-5356-2-5

3. RMR Report

3.1 Analysis

The District performed an analysis pursuant to the District's Risk Management Policy for Permitting New and Modified Sources (APR 1905, May 28, 2015) to determine the possible cancer and non-cancer health impact to the nearest resident or worksite. This policy requires that an assessment be performed on a unit by unit basis, project basis, and on a facility-wide basis. If a preliminary prioritization analysis demonstrates that:

- A unit's prioritization score is less than the District's significance threshold and;
- The project's prioritization score is less than the District's significance threshold and;
- The facility's total prioritization score is less than the District's significance threshold

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Then, generally no further analysis is required.

The District's significant prioritization score threshold is defined as being equal to or greater than 1.0. If a preliminary analysis demonstrates that either the unit(s) or the project's or the facility's total prioritization score is greater than the District threshold, a screening or a refined assessment is required

If a refined assessment is greater than one in a million but less than 20 in one million for carcinogenic impacts (Cancer Risk) and less than 1.0 for the Acute and Chronic hazard indices(Non-Carcinogenic) on a unit by unit basis, project basis and on a facility-wide basis the proposed application is considered less than significant. For unit's that exceed a cancer risk of 1 in one million, Toxic Best Available Control Technology (TBACT) must be implemented.

Toxic emissions for this project were calculated using the following methods:

- Toxic emissions from this proposed unit were calculated using District approved emission factors derived from a 2007 VOC profile "Dairies-Flushing Lanes" in EPA's speciation program.
- Toxic emissions for the Cow Housing, Lagoon(s), and Milk Parlor(s) were calculated using emission factors derived from the District's evaluation of dairy research studies conducted by California colleges and universities. PM based toxic emissions for the Cow Housing were calculated using emission factors generated from using the worst case composite of the 1997 EPA speciation of Kern County feedlot soil.

These emissions were input into the San Joaquin Valley APCD's Hazard Assessment and Reporting Program (SHARP). In accordance with the District's Risk Management Policy, risks from the proposed unit's toxic emissions were prioritized using the procedure in the 2016 CAPCOA Facility Prioritization Guidelines. The prioritization score for this proposed facility was greater than 1.0 (see RMR Summary Table). Therefore, a refined health risk assessment was required.

The AERMOD model was used, with the parameters outlined below and meteorological data for 2013-2017 from Hanford (rural dispersion coefficient selected) to determine the dispersion factors (i.e., the predicted concentration or X divided by the normalized source strength or Q) for a receptor grid. These dispersion factors were input into the SHARP Program, which then used the Air Dispersion Modeling and Risk Tool (ADMRT) of the Hot Spots Analysis and Reporting Program Version 2 (HARP 2) to calculate the chronic and acute hazard indices and the carcinogenic risk for the project.

The following parameters were used for the review:

		Source Process	s Rates		
Unit ID	Process ID	Process Material	Process Units	Hourly Process Rate	Annual Process Rate
1	1	Milking Parlor (VOC)	LB	0.07	600
1	2	Milking Parlor (NH3)	LB	0.02	205
2	1	FS 102 (VOC)	LB	0.11	986
2	2	FS 102 (NH3)	LB	0.24	2113
2	3	FS 103 (VOC)	LB	0.11	986
2	4	FS 103 (NH3)	LB	0.24	2113
2	5	FS 104 (VOC)	LB	0.56	4930
2	6	FS 104 (NH3)	LB	1.21	10,564
2	7	FS 104 (PM10)	LB	0.05	419
2	8	FS 105 (VOC)	LB	0.45	3944
2	9	FS 105 (NH3)	LB	0.97	8451
2	10	FS 105 (PM10)	LB	0.03	302
2	11	FS 106B (VOC)	LB	0.17	1493
2	12	FS 106B (NH3)	LB	0.43	3739
3	1	Lagoon (VOC)	LB	0.06	511
3	2	Lagoon (NH3)	LB	0.113	986
3	3	Liquid Manure (NH3))	LB	0.371	3249
4	1	Solid Manure (NH3)	LB	0.146	1168

	Polygon Area Source Parameters								
Unit ID	Unit Description	Release Height (m)	No. Vertices	Area (m²)					
1	Milk Parlor 1	1.00	4	2139					
2	FS 106b	1.00	4	11898					
2	FS 105	1.00	4	53154					
2	FS 104	1.00	4	54016					
2	FS 103	1.00	4	29591					
2	FS 102	1.00	4	42283					
3	Lagoon 1	0.00	17	46153					
4	Soild Pile Storage	0.00	4	6225					
5	Land Application	0	20	4176313					

4. AAQA Report

The District modeled the impact of the proposed project on the National Ambient Air Quality Standard (NAAQS) and/or California Ambient Air Quality Standard (CAAQS) in accordance with District Policy APR-1925 (Policy for District Rule 2201 AAQA Modeling) and EPA's Guideline for Air Quality Modeling (Appendix W of 40 CFR Part 51). The District uses a progressive three level approach to perform AAQAs. The first level (Level 1) uses a very conservative approach. If this analysis indicates a likely exceedance of an AAQS or Significant Impact Level (SIL), the analysis proceeds to the second level (Level 2) which implements a more refined approach. For the 1-hour NO₂ standard, there is also a third level that can be implemented if the Level 2 analysis indicates a likely exceedance of an AAQS or SIL.

The modeling analyses predicts the maximum air quality impacts using the appropriate emissions for each standard's averaging period. Required model inputs for a refined AAQA include

background ambient air quality data, land characteristics, meteorological inputs, a receptor grid, and source parameters including emissions. These inputs are described in the sections that follow.

Technical Services performed modeling for directly emitted criteria pollutants with the emission rates below:

	Emission Rates (lbs/hour)								
Unit ID Process Housing NOx SOx CO PM10 PM2.5									
2	1	FS104	0	0	0	0.05	0.05		
2	2	FS105	0	0	0	0.03	0.03		

	Emission Rates (lbs/year)									
Unit ID Process Housing NOx SOx CO PM10 PM2.5										
2	1	FS104	0	0	0	419	419			
2	2 2 FS105 0 0 0 302 302									

The AERMOD model was used to determine if emissions from the project would cause or contribute to an exceedance of any state of federal air quality standard. The parameters outlined below and meteorological data for 2013-2017 from Hanford (rural dispersion coefficient selected) were used for the analysis

5. Conclusion

5.1 RMR

Freestall 104 and Lagoons

The cumulative acute and chronic indices for this facility, including this unit, are below 1.0; and the cumulative cancer risk for this unit, including this project, is less than 20 in a million. However, the cancer risk for this unit is greater than 1.0 in a million. In accordance with the District's Risk Management Policy, the unit is approved with Toxic Best Available Control Technology (T-BACT).

All other units

The cumulative acute and chronic indices for this facility, including this project, are below 1.0; and the cumulative cancer risk for this facility, including this project, is less than 20 in a million. In addition, the cancer risk for each unit in this project is less than 1.0 in a million. In accordance with the District's Risk Management Policy, these units are approved without Toxic Best Available Control Technology (T-BACT).

To ensure that human health risks will not exceed District allowable levels; the permit requirements listed on page 1 of this report must be included for this proposed unit.

These conclusions are based on the data provided by the applicant and the project engineer. Therefore, this analysis is valid only as long as the proposed data and parameters do not change.

5.2 AAQA

The ambient air quality impacts from PM₁₀ emissions at the proposed dairy (modification) (does not) exceed the District's 24-hour or Annual interim threshold for fugitive dust sources.

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6. Attachments

- A. Modeling request from the project engineer
- B. Additional information from the applicant/project engineer
- C. Prioritization score w/ toxic emissions summary
- D. Facility Summary
- E. AAQA results

APPENDIX F

Dairy and C-5356-5-0, -7-0, and -11-0 PE Calculations

Pre-Project Facility Information

Does this facility house Holstein or Jersey cows?

Most facilities house Holstein cows unless explicitly stated on the PTO or application. 1. Does this facility house Holstein or Jersey cows?

2. Does the facility have an <u>anaerobic</u> treatment lagoon?

3. Does the facility land apply liquid manure? Answering "yes" assumes worst case.

4. Does the facility land apply solid manure?

5. Is <u>any</u> scraped manure sent to a lagoon/storage pond? yes

Answering "yes" assumes worst case.

	Pre-Project Herd Size						
Herd	Flushed Freestalls	Scraped Freestalls	Flushed Corrals	Scraped Corrals	Total # of Animals		
Milk Cows	5,000				5,000		
Dry Cows			890		890		
Support Stock (Heifers, Calves, and Bulls)			700		700		
Large Heifers					0		
Medium Heifers					0		
Small Heifers					0		
Bulls					0		
		Calf Huto	thes		Calf C	orrals	
	Aboveground Flushed	Aboveground Scraped	On-Ground Flushed	On-Ground Scraped	Flushed	Scraped	Total # of Calves
Calves							0

Total Herd S	ummary
Total Milk Cows	5,000
Total Mature Cows	5,890
Support Stock (Heifers, Calves, and Bulls)	700
Total Calves	0
Total Dairy Head	6,590

7							
Pre-Project Silage Information							
Feed Type	Max # Open Piles	Max Height (ft)	Max Width (ft)				
Corn	1	30	80				
Alfalfa							
Wheat	1	20	65				

Post-Project Facility Information

Holstein 1. Does this facility house Holstein or Jersey cows? Most facilities house Holstein cows unless explicitly stated on the PTO or application

2. Does the facility have an <u>anaerobic</u> treatment lagoon?

3. Does the facility land apply liquid manure? Answering "yes" assumes worst case.

4. Does the facility land apply solid manure?

Answering "yes" assumes worst case.

5. Is any scraped manure sent to a lagoon/storage pond?

Answering "yes" assumes worst case.

6. Does this project result in an increase or relocation of uncovered surface area for any lagoon/storage pond?

	Post-Project Herd Size						
Herd	Flushed Freestalls	Scraped Freestalls	Flushed Corrals	Scraped Corrals	Total # of Animals		
Milk Cows	6,500				6,500		
Dry Cows					0		
Support Stock (Heifers, Calves, and Bulls)					0		
Large Heifers					0		
Medium Heifers					0		
Small Heifers					0		
Bulls					0		-
		Calf Huto	hes		Calf C	orrals	
	Aboveground Flushed	Aboveground Scraped	On-Ground Flushed	On-Ground Scraped	Flushed	Scraped	Total # of Calves
Calves							0

Total Herd Summary				
Total Milk Cows	6,500			
Total Mature Cows	6,500			
Support Stock (Heifers, Calves, and Bulls)	0			
Total Calves	0			
Total Dairy Head	6,500			

Post-Project Silage Information							
Feed Type	Feed Type Max # Open Piles Max Height (ft) Max Width (ft)						
Corn	1	30	80				
Alfalfa							
Wheat	1	20	65				

VOC Mitigation Measures and Control Efficiencies

	Milking Parlor				
Measure F	Measure Proposed?		VOC Control Efficiency (%)		
Pre-Project	Post-Project	Mitigation Measure(s) per Emissions Point	Pre-Project	Post-Project	
		Enteric Emissions Mitigations			
✓	✓	(D) Feed according to NRC guidelines	10%	10%	
	Total Control Efficiency		10%	10%	
		Milking Parlor Floor Mitigations			
☑	V	(D) Feed according to NRC guidelines	10%	10%	
☑		(D) Flush or hose milk parlor immediately prior to, immediately after, or during each milking. Note: If selected for dairies > 999 milk cows, control efficiency is already included in EF.	0%	0%	
		Total Control Efficiency	10%	10%	

		Cow Housing		
	Proposed?	Mitigation Measure(s) per Emissions Point		Efficiency (%)
Pre-Project	Post-Project	<u> </u>	Pre-Project	Post-Project
	_	Enteric Emissions Mitigations		
▽	☑	Feed according to NRC guidelines	10%	10%
		Total Control Efficiency	10%	10%
		Corrals/Pens Mitigations		
☑	☑	Feed according to NRC guidelines	10%	10%
V	V	Inspect water pipes and troughs and repair leaks at least once every seven days. Note: If selected for dairies > 999 milk cows, CE is already included in EF.	0%	0%
Ø	☑	Dairies: Clean manure from corrals at least four times per year with at least 60 days between cleaning, or clean corrals at least once between April and July and at least once between September and December. Note: If selected for dairies > 999 milk cows, CE is already included in EF. Note: No additional control given for increased cleaning frequency (e.g. BACT requirement). Helfer/Calf Ranches: Scrape corrals twice a year with at least 90 days between cleanings, excluding in-corral mounds. Note: No additional control given for increased cleaning frequency (e.g. BACT requirement).	0%	0%
V	Ø	Scrape, vacuum, or flush concrete lanes in corrals at least once every day for mature cows and every seven days for support stock, or clean concrete lanes such that the depth of manure does not exceed 12 inches at any point or time. Note: No additional control given for increased cleaning frequency (e.g. BACT requirement).	10%	10%
V	Ø	Implement one of the following: 1) slope the surface of the corrals at least 3% where the available space for each animal is 400 sq ft or less and slope the surface of the corrals at least 1.5% where the available space for each animal is more than 400 sq ft; 2) maintain corrals to ensure proper drainage preventing water from standing more than 48 hrs; 3) harrow, rake, or scrape pens sufficiently to maintain a dry surface. Note: If selected for dairies > 999 milk cows, CE already included in EF.	0%	0%
V	Ø	Install shade structures such that they are constructed with a light permeable roofing material. Note: If selected for dairies > 999 milk cows, the control efficiency will be 5% since the EF used includes a partial control for this measure.		5%
		Install all shade structures uphill of any slope in the corral. Note: If selected for dairies > 999 milk cows, the control efficiency will be 5% since the EF used includes a partial control for this measure.		
	_	Clean manure from under corral shades at least once every 14 days, when weather permits access into corral. Note: If selected for dairies > 999 milk cows, the control efficiency will be 5% since the EF used includes a partial control for this measure.	5%	
		Install shade structure so that the structure has a North/South orientation. Note: If selected for dairies > 999 milk cows, the control efficiency will be 5% since the EF used includes a partial control for this measure.		
V		Manage corrals such that the manure depth in the corral does not exceed 12 inches at any time or point, except for in-corral mounding. Manure depth may exceed 12 inches when corrals become inaccessible due to rain events. The manure facility must resume management of the manure depth of 12 inches or lower immediately upon the corral becoming accessible. Note: If selected for dairies > 999 milk cows, control efficiency is already included in EF.	0%	0%
0	-	Knockdown fence line manure build-up prior to it exceeding a height of 12 inches at any time or point. Manure depth may exceed 12 inches when corrals become inaccessible due to rain events. The facility must resume management of the manure depth of 12 inches or lower immediately upon the corral becoming accessible.	0%	0%
		Use lime or a similar absorbent material in the corral according to the manufacturer's recommendation to minimize moisture in the corrals.	0%	0%
		Apply thymol to the corral soil in accordance with the manufacturer's recommendation.	0%	0%
		Total Control Efficiency	23.05%	23.05%

✓	V	Feed according to NRC guidelines	10%	10%
Ø	✓	Use non-manure-based bedding and non-separated solids based bedding for at least 90% of the bedding material, by weight, for freestalls (e.g. rubber mats, almond shells, sand, or waterbeds).	10%	10%
		For a large dairy (1,000 milk cows or larger) or a heifer/calf ranch - Remove manure that is not dry from individual cow freestall beds or rake, harrow, scrape, or grade freestall bedding at least once every 7 days.	0%	0%
		(D) For a medium dairy only (500 to 999 milk cows) - Remove manure that is not dry from individual cow freestall beds or rake, harrow, scrape, or grade freestall bedding at least once every 14 days.	0%	0%
Total Control Efficiency		19.00%	19.00%	
		Lanes Mitigations		
☑	✓	Feed according to NRC guidelines	10%	10%
V	V	Pave feedlanes, where present, for a width of at least 8 feet along the corral side of the feedlane fence for milk and dry cows and at least 6 feet along the corral side of the feedlane for heifers. Note: No control efficiency at this time.	0%	0%
Ø	Ø	Dairies: Flush, scrape, or vacuum freestall flush lanes immediately prior to or after, or during each milking; or flush or scrape freestall flush lanes at least 3 times per day. Heifer/Calf Ranches: Vacuum, scrape, or flush freestalls at least once every seven days.	10%	10%
		(D) Have no animals in exercise pens or corrals at any time.	0%	0%
		Total Control Efficiency	19.00%	19.00%

		Liquid Manure Handling		
Measure Proposed?		Mitigation Massura(s) ner Emissions Doint	VOC Control	Efficiency (%)
Pre-Project	Post-Project	Mitigation Measure(s) per Emissions Point	Pre-Project	Post-Project
		Lagoons/Storage Ponds Mitigations		
✓	V	Feed according to NRC guidelines	10%	10%
		Use phototropic lagoon	0%	0%
Ø	Ø	Use an anaerobic treatment lagoon designed according to NRCS Guideline No. 359, or aerobic treatment lagoon, or mechanically aerated lagoon, or covered lagoon digester vented to a control device with minimum 95% control	40%	40%
Ø	V	Remove solids from the waste system with a solid separator system, prior to the waste entering the lagoon. Note: If selected for dairies > 999 milk cows, control efficiency is already included in EF.	0%	0%
		Maintain lagoon pH between 6.5 and 7.5	0%	0%
		Total Control Efficiency	46.00%	46.00%
		Liquid Manure Land Application Mitigations		
✓	V	Feed according to NRC guidelines	10%	10%
Ø	Ø	Only apply liquid manure that has been treated with an anaerobic or aerobic treatment lagoon, aerobic lagoon, or digester system	40%	40%
V	V	Allow liquid manure to stand in the fields for no more than 24 hours after irrigation. Note: If selected for dairies > 999 milk cows, control efficiency is already included in EF.	0%	0%
		Apply liquid/slurry manure via injection with drag hose or similar apparatus	0%	0%
		Total Control Efficiency	46.00%	46.00%

		Solid Manure Handling		
Measure F	Proposed?	Mitigation Massura(s) per Emissions Doint	VOC Control	Efficiency (%)
Pre-Project	Post-Project	Mitigation Measure(s) per Emissions Point		Post-Project
		Solid Manure Storage Mitigations		
✓	V	Feed according to NRC guidelines	10%	10%
☑	V	LARGE CAFO ONLY: Within 72 hours of removal from housing, either a) remove dry manure from the facility, or b) cover dry manure outside the housing with a weatherproof covering from October through May, except for times when wind events remove the covering, not to exceed 24 hours per event.	10%	10%
Total Control Efficiency			19.00%	19.00%
		Separated Solids Piles Mitigations		
☑	☑	Feed according to NRC guidelines	10%	10%
		LARGE CAFO ONLY: Within 72 hours of removal from the drying process, either a) remove separated solids from the facility, or b) cover separated solids outside the housing with a weatherproof covering from October through May, except for times when wind events remove the covering, not to exceed 24 hours per event.	0%	0%
		Total Control Efficiency	10.00%	10.00%
		Solid Manure Land Application Mitigations		
✓	✓	Feed according to NRC guidelines	10%	10%
V	Ø	Incorporate all solid manure within 72 hours of land application. Note: If selected for dairies > 999 milk cows, control efficiency is already included in EF. Note: No additional control given for rapid manure incorporation (e.g. BACT requirement).	0%	0%
		Only apply solid manure that has been treated with an anaerobic treatment lagoon, aerobic lagoon or digester system.	0%	0%
		Apply no solid manure with a moisture content of more than 50%	0%	0%
		Total Control Efficiency	10.00%	10.00%

	Silage and TMR				
Measure Proposed? Mitigation Measure(s) per Emissions Point VOC Control		VOC Control Efficiency (%)			
Pre-Project Post-Project	wiltigation weasure(s) per Emissions Fount	Pre-Project Post-Project			

		Corn/Alfalfa/Wheat Silage Mitigations		
		Utilize a sealed feed storage system (e.g. Ag-Bag) for bagged silage, or		
		2. Cover the surface of silage piles, except for the area where feed is being removed from the pile, with a plastic tarp that is at least 5 mils thick (0.005 inches), multiple plastic tarps with a cumulative thickness of at least 5 mils (0.005 inches), or an oxygen barrier film covered with a UV resistant material within 72 hours of last delivery of material to the pile, and implement one of the following:		
		a) build silage piles such that the average bulk density is at least 44 lb/cu-ft for corn silage and 40 lb/cu-ft for other silage types, as measured in accordance with Section 7.10 of Rule 4570,		
		b) when creating a silage pile, adjust filling parameters to assure a calculated average bulk density of at least 44 lb/cu-ft for corn silage and at least 40 lb/cu-ft for other silage types, using a spreadsheet approved by the District,		
V	☑	c) harvest silage crop at > or = 65% moisture for corn; and >= 60% moisture for alfalfa/grass and other silage crops; manage silage material delivery such that no more than 6 inches of materials are uncompacted on top of the pile; and incorporate the applicable Theoretical Length of Chop (TLC) and roller opening for the crop being harvested.	39.0%	39.0%
		For dairies - implement two of the following:		
		For heifer/calf ranches - implement one of the following:		
		Manage Exposed Silage. a) manage silage piles such that only one silage pile has an uncovered face and the uncovered face has a total exposed surface area of less than 2,150 sq. ft., or b) manage multiple uncovered silage piles such that the total exposed surface area of all silage piles is less than 4,300 sq ft.		
		Maintain Silage Working Face. a) use a shaver/facer to remove silage from the silage pile, or b) maintain a smooth vertical surface on the working face of the silage pile		
		Silage Additive: a) inoculate silage with homolactic acid bacteria in accordance with manufacturer recommendations to achieve a concentration of at least 100,000 colony forming units per gram of wet forage or apply proprionic acid, benzoic acid, sorbic acid, sodium benzoate, or potassium sorbate at a rate specified by the manufacturer to reduce yeast counts when forming silage pile; or b) apply other additives at specified rates that have been demonstrated to reduce alcohol concentrations in silage and/or VOC emissions from silage and have been approved by the District and EPA.		
		Total Control Efficiency*	39.00%	39.00%

*Assumes 25% control for density mitigation measures and 10% each for the two optional measures, resulting in an overall control of 39%. The same conservative control efficiency will be applied to the sealed feed storage system (Ag-Bag).

		TMR Mitigations		
☑		(D) Push feed so that it is within 3 feet of feedlane fence within 2 hrs of putting out the feed or use a feed trough or other feeding structure designed to maintain feed within reach of the cows.	10%	10%
Ø		(D) Begin feeding total mixed rations within 2 hrs of grinding and mixing rations. Note: If selected for dairies > 999 milk cows, control efficiency already included in EF.	0%	0%
Ø	V	Feed steam-flaked, dry rolled, cracked or ground corn or other ground cereal grains.	10%	10%
		Remove uneaten wet feed from feed bunks within 24 hrs after then end of a rain event.	0%	0%
		(D) For total mixed rations that contain at least 30% by weight of silage, feed animals total mixed rations that contain at least 45% moisture.	0%	0%
		Feed according to NRC guidelines. Note: If selected for dairies, control efficiency already included in EF.	0%	0%
		Total Control Efficiency	19.00%	19.00%

Ammonia Mitigation Measures and Control Efficiencies

Milking Parlor						
Measure F	Measure Proposed? NH3 Mitigation Measure(s) per Emissions Point		NH3 Control Efficiency (%)			
Pre-Project	Post-Project	Mitigation Measure(s) per Emissions Fornt	Pre-Project	Post-Project		
		Milking Parlor Floor Mitigations				
✓	V	Feed according to NRC guidelines	28%	28%		
		Total Control Efficiency	28%	28%		

		Cow Housing		
Measure F	Proposed?	Midiration Massure/s) new Emissions Doint	NH3 Control	Efficiency (%)
Pre-Project	Post-Project	Mitigation Measure(s) per Emissions Point		Post-Project
		Corrals/Pens Mitigations		
✓	✓	Feed according to NRC guidelines	28%	28%
V	V	Clean manure from corrals at least four times per year with at least 60 days between cleaning, or clean corrals at least once between April and July and at least once between September and December. OR Use lime or a similar absorbent material in the corral according to the manufacturer's recommendation to minimize moisture in the corrals. OR Apply thymol to the corral soil in accordance with the manufacturer's recommendation.	50%	50%
		Total Control Efficiency	64%	64%
		Bedding Mitigations		
V	✓	Feed according to NRC guidelines	28%	28%
V	V	Use non-manure-based bedding and non-separated solids based bedding for at least 90% of the bedding material, by weight, for freestalls (e.g. rubber mats, almond shells, sand, or waterbeds). OR For a large dairy only (1,000 milk cows or larger) - Remove manure that is not dry from individual cow freestall beds or rake, harrow, scrape, or grade freestall bedding at least once every 7 days. OR For a medium dairy only (500 to 999 milk cows) - Remove manure that is not dry from individual cow freestall beds or rake, harrow, scrape, or grade freestall bedding at least once every 14 days.	47.7%	47.7%
		Total Control Efficiency	62.34%	62.34%
		Lanes Mitigations		
V	✓	Feed according to NRC guidelines	28%	28%
	•	Total Control Efficiency	28%	28%

		Liquid Manure Handling		
Measure F	Proposed?	Mitigation Measure(s) per Emissions Point	NH3 Control	Efficiency (%)
Pre-Project	Post-Project	Mitigation Measure(s) per Emissions Form	Pre-Project	Post-Project
		Lagoons/Storage Ponds Mitigations		
V	V	Feed according to NRC guidelines	28%	28%
V		Use phototropic lagoon OR Remove solids from the waste system with a solid separator system, prior to the waste entering the lagoon.	80%	80%
		Total Control Efficiency	85.6%	85.6%
		Liquid Manure Land Application Mitigations		
V	V	Feed according to NRC guidelines	28%	28%
V	V	42%	42%	
		Total Control Efficiency	58.24%	58.24%

	Solid Manure Handling														
Measure F	Proposed?	Mitigation Measure(s) per Emissions Point	NH3 Control	Efficiency (%)											
Pre-Project	Post-Project	mitigation measure(s) per Limissions Form	Pre-Project	Post-Project											
		Solid Manure Land Application Mitigations													
V	✓	Feed according to NRC guidelines	28%	28%											
		Incorporate all solid manure within 72 hours of land application. AND Only apply solid manure that has been treated with an anaerobic treatment lagoon, aerobic lagoon or digester system. AND Apply no solid manure with a moisture content of more than 50%	0%	0%											
		Total Control Efficiency	28.00%	28.00%											

PM10 Mitigation Measures and Control Efficiencies

Control Measure	PM10 Control Efficiency
Shaded corrals (milk and dry cows)	16.7%
Shaded corrals (heifers and bulls)	8.3%
Downwind shelterbelts	12.5%
Upwind shelterbelts	10%
Freestall with no exercise pens and non-manure based bedding	90%
Freestall with no exercise pens and manure based bedding	80%
Fibrous layer in dusty areas (i.e. hay, etc.)	10%
Bi-weekly corral/exercise pen scraping and/or manure removal using a pull type manure harvesting equipment in morning hours when moisture in air except during	15%
periods of rainy weather	1370
Sprinkling of open corrals/exercise pens	15%
Feeding young stock (heifers and calves) near dusk	10%

Pre-Project PM10 Mitigation Measures

[Pre-Project PM10 Mitigation Measures													
	Housing Name(s) or #(s)	Type of Housing	Type of cow	Total # of cows in Each Housing Structure(s)	Maximum Design Capacity of <u>Each</u> Structure	# of Combined Housing Structures in row	Shaded Corrals	Downwind Shelterbelts	Upwind Shelterbelts	No exercise pens, non manure bedding	No exercise pens, manure bedding	Fibrous layer	Bi-weekly scraping Corrals/Pens	Sprinkling Corrals/Pens	Feed Young Stock Near Dusk
1	FS 101	freestall	milk cows	800	900										
2	FS 102	freestall	milk cows	1,100	1,300										
3	FS 103	freestall	milk cows	1,100	1,300										
4	FS 104 (prev 308 + 309)	freestall	milk cows	800	1,300										
5	FS 105 (prev 311 + 312)	freestall	milk cows	800	1,200										
6	OC 301+302 (FS 106a)	open corral	milk cows	400	400										
7	OC 301+302 (FS 106b)	open corral	dry cows	440	440										
8	Open Corrals 202, 305	open corral	dry cows	450	450						-				
9	Open Corrals 203, 312	open corral	support stock	700	700										
10	Hospital Barn	loafing barn	milk cows		50										
		Pre-Pro	ject Total # of Cows	6,590											

ı							Pre-Project	PM10 Control	Efficiencies an	d Emission Factors						
	Housing Name(s) or #(s)	Type of Housing	Type of cow	Total # of cows in Each Housing Structure(s)	Maximum Design Capacity of <u>Each</u> Structure	Uncontrolled EF (lb/hd-yr)	Shaded Corrals	Downwind Shelterbelts	Upwind Shelterbelts	No exercise pens, non manure bedding	No exercise pens, manure bedding	Fibrous layer	Bi-weekly scraping Corrals/Pens	Sprinkling Corrals/Pens	Feed Young Stock Near Dusk	Controlled EF (lb/hd-yr)
1	FS 101	freestall	milk cows	800	900	1.370										1.37
2	FS 102	freestall	milk cows	1,100	1,300	1.370										1.37
3	FS 103	freestall	milk cows	1,100	1,300	1.370										1.37
4	FS 104 (prev 308 + 309)	freestall	milk cows	800	1,300	1.370										1.37
5	FS 105 (prev 311 + 312)	freestall	milk cows	800	1,200	1.370										1.37
6	OC 301+302 (FS 106a)	open corral	milk cows	400	400	5.460										5.46
	OC 301+302 (FS 106b)	open corral	dry cows	440	440	5.460										5.46
8	Open Corrals 202, 305	open corral	dry cows	450	450	5.460										5.46
9	Open Corrals 203, 312	open corral	support stock	700	700	10.550										2.73
10	Hospital Barn	loafing barn	milk cows		50	5.280										5.28
П		Pre-Pro	ject Total # of Cows	6,590												

Post-Project PM10 Mitigation Measures

ĺ						Pos	t-Project PN	110 Mitigation	Measures				Post-Project PM10 Mitigation Measures													
	Housing Name(s) or #(s)	Type of Housing	Type of cow	Total # of cows in Each Housing Structure(s)	Maximum Design Capacity of <u>Each</u> Structure	# of Combined Housing Structures in row	Shaded Corrals	Downwind Shelterbelts	Upwind Shelterbelts	No exercise pens, non manure bedding	No exercise pens, manure bedding	Fibrous layer	Bi-weekly scraping Corrals/Pens	Sprinkling Corrals/Pens	Feed Young Stock Near Dusk											
1	FS 101	freestall	milk cows	800	800								2													
2	FS 102	freestall	milk cows	1,200	1,300								2													
3	FS 103	freestall	milk cows	1,200	1,300								Ø													
4	FS 104	freestall	milk cows	1,300	1,300								2													
5	FS 105	freestall	milk cows	1,200	1,200								2													
6	FS 106a	freestall	milk cows	400	400								2													
7	FS 106b	freestall	milk cows	400	440								2													
8	Not in operation																									
9	Not in operation																									
10	Hospital Barn	loafing barn	milk cows		50																					
		Post-Pro	ject Total # of Cows	6,500																						

	Post-Project PM10 Control Efficiencies and Emission Factors															
Ноц	ousing Name(s) or #(s)	Type of Housing	Type of cow	Total # of cows in Each Housing Structure(s)	Maximum Design Capacity of <u>Each</u> Structure	Uncontrolled EF (lb/hd-yr)	Shaded Corrals	Downwind Shelterbelts	Upwind Shelterbelts	No exercise pens, non- manure bedding	No exercise pens, manure bedding	Fibrous layer	Bi-weekly scraping Corrals/Pens	Sprinkling Corrals/Pens	Feed Young Stock Near Dusk	Controlled EF (lb/hd-yr)
	FS 101	freestall	milk cows	800	800	1.370							15%			1.17
2	FS 102	freestall	milk cows	1,200	1,300	1.370							15%			1.17
3	FS 103	freestall	milk cows	1,200	1,300	1.370							15%			1.17
1	FS 104	freestall	milk cows	1,300	1,300	1.370							15%			1.17
	FS 105	freestall	milk cows	1,200	1,200	1.370							15%			1.17
5	FS 106a	freestall	milk cows	400	400	1.370							15%			1.17
	FS 106b	freestall	milk cows	400	440	1.370							15%			1.17
3	Not in operation															
	Not in operation															
0	Hospital Barn	loafing barn	milk cows		50	2.730										2.73

											lb/hd-	yr Dairy E	mission	ns Facto	rs for Ho	Istein Co	ws													\neg
				Milk	Cows		Ĭ	Dry C	ows		Large	Heifers (1	to 24 mo	nths)	Medi	um Heifers	(7 to 14 mc	onths)	Sma	ıll Heifers (3	to 6 mont	ths)		Calves (0 -	3 months)		Bul	is	
			Uncor	ntrolled	Cont	rolled	Uncor	ntrolled	Contro	olled	Uncor	ntrolled	Cont	rolled	Uncor	ntrolled	Cont	rolled	Uncon	trolled	Cont	rolled	Uncor	ntrolled	Cont	rolled	Uncon	trolled	Cont	trolled
			<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2
	voc	Enteric Emissions in Milking Parlors	0.43	0.41	0.37	0.37	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-		-	-	-		-	-	-
Milking Parlor	100	Milking Parlor Floor	0.04	0.03	0.03	0.03	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-		-	-	-		-	-	-
		Total	0.47	0.44	0.40	0.40		-	-	-	-	-	-	-	-	-	-	-		-	-	-			-	-		-		-
	NH3	Total	0.19	0.19	0.14	0.14	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-		-	-	-		-	-	-
		Enteric Emissions in Cow Housing	3.89	3.69	3.32	3.32	2.33	2.23	2.01	2.01	1.81	1.71	1.54	1.54	1.23	1.17	1.05	1.05	0.69	0.65	0.58	0.58	0.32	0.31	0.28	0.28	1.10	1.04	0.94	0.94
	voc	Corrals/Pens	10.00	6.60	5.08	5.08	5.40	3.59	2.76	2.76	4.20	2.76	2.12	2.12	2.85	1.88	1.45	1.45	1.60	1.04	0.80	0.80	0.75	0.50	0.39	0.39	2.55	1.67	1.29	1.29
	100	Bedding	1.05	1.00	0.81	0.81	0.57	0.54	0.44	0.44	0.44	0.42	0.34	0.34	0.30	0.28	0.23	0.23	0.17	0.16	0.13	0.13	0.08	0.08	0.06	0.06	0.27	0.25	0.20	0.20
		Lanes	0.84	0.80	0.65	0.65	0.45	0.44	0.35	0.35	0.35	0.33	0.27	0.27	0.24	0.23	0.18	0.18	0.13	0.13	0.10	0.10	0.06	0.06	0.05	0.05	0.21	0.20	0.16	0.16
Cow Housing		Total	15.78	12.09	9.86	9.86	8.75	6.80	5.57	5.57	6.81	5.22	4.27	4.27	4.62	3.56	2.91	2.91	2.59	1.98	1.62	1.62	1.22	0.95	0.78	0.78	4.13	3.16	2.59	2.59
		Enteric Emissions in Cow Housing	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	NH3	Corrals/Pens	41.90	41.90	15.08	15.08	21.20	21.20	7.63	7.63	11.00	11.00	3.96	3.96	7.90	7.90	2.84	2.84	6.00	6.00	2.16	2.16	1.80	1.80	0.65	0.65	15.30	15.30	5.51	5.51
		Bedding	6.30	6.30	2.37	2.37	3.20	3.20	1.20	1.20	1.70	1.70	0.64	0.64	1.20	1.20	0.45	0.45	0.90	0.90	0.34	0.34	0.30	0.30	0.11	0.11	2.30	2.30	0.87	0.87
		Lanes	5.10	5.10	3.67	3.67	2.60	2.60	1.87	1.87	1.30	1.30	0.94	0.94	1.00	1.00	0.72	0.72	0.70	0.70	0.50	0.50	0.20	0.20	0.14	0.14	1.90	1.90	1.37	1.37
		Total	53.30	53.30	21.13	21.13	27.00	27.00	10.71	10.71	14.00	14.00	5.54	5.54	10.10	10.10	4.02	4.02	7.60	7.60	3.00	3.00	2.30	2.30	0.90	0.90	19.50	19.50	7.74	7.74
		Lagoons/Storage Ponds	1.52	1.30	0.70	0.70	0.82	0.71	0.38	0.38	0.64	0.54	0.29	0.29	0.43	0.37	0.20	0.20	0.24	0.21	0.11	0.11	0.11	0.10	0.05	0.05	0.40	0.33	0.18	0.18
l l	voc	Liquid Manure Land Application	1.64	1.40	0.76	0.76	0.89	0.76	0.41	0.41	0.69	0.58	0.32	0.32	0.47	0.40	0.22	0.22	0.26	0.22	0.12	0.12	0.12	0.11	0.06	0.06	0.42	0.35	0.19	0.19
Liquid Manure		Total	3.16	2.70	1.46	1.46	1.71	1.47	0.79	0.79	1.33	1.13	0.61	0.61	0.90	0.77	0.42	0.42	0.51	0.43	0.23	0.23	0.24	0.21	0.11	0.11	0.82	0.68	0.37	0.37
Handling		Lagoons/Storage Ponds	8.20	8.20	1.18	1.18	4.20	4.20	0.60	0.60	2.20	2.20	0.32	0.32	1.50	1.50	0.22	0.22	1.20	1.20	0.17	0.17	0.35	0.35	0.05	0.05	3.00	3.00	0.43	0.43
	NH3	Liquid Manure Land Application	8.90	8.90	3.72	3.72	4.50	4.50	1.88	1.88	2.30	2.30	0.96	0.96	1.70	1.70	0.71	0.71	1.30	1.30	0.54	0.54	0.37	0.37	0.15	0.15	3.23	3.23	1.35	1.35
		Total	17.10	17.10	4.90	4.90	8.70	8.70	2.48	2.48	4.50	4.50	1.28	1.28	3.20	3.20	0.93	0.93	2.50	2.50	0.72	0.72	0.72	0.72	0.20	0.20	6.23	6.23	1.78	1.78
		Solid Manure Storage	0.16	0.15	0.12	0.12	0.09	0.08	0.07	0.07	0.07	0.06	0.05	0.05	0.05	0.04	0.03	0.03	0.03	0.02	0.02	0.02	0.01	0.01	0.01	0.01	0.04	0.04	0.03	0.03
	voc	Separated Solids Piles	0.06	0.06	0.05	0.05	0.03	0.03	0.03	0.03	0.03	0.03	0.02	0.02	0.02	0.02	0.02	0.02	0.01	0.01	0.01	0.01	0.00	0.00	0.00	0.00	0.02	0.02	0.02	0.02
	VOC	Solid Manure Land Application	0.39	0.33	0.30	0.30	0.21	0.18	0.16	0.16	0.16	0.14	0.12	0.12	0.11	0.09	0.08	0.08	0.06	0.05	0.05	0.05	0.03	0.03	0.02	0.02	0.10	0.08	0.07	0.07
Solid Manure		Total	0.61	0.54	0.47	0.47	0.33	0.29	0.26	0.26	0.26	0.23	0.20	0.20	0.17	0.15	0.13	0.13	0.10	0.09	0.07	0.07	0.05	0.04	0.04	0.04	0.16	0.14	0.12	0.12
Handling		Solid Manure Storage	0.95	0.95	0.95	0.95	0.48	0.48	0.48	0.48	0.25	0.25	0.25	0.25	0.18	0.18	0.18	0.18	0.13	0.13	0.13	0.13	0.04	0.04	0.04	0.04	0.35	0.35	0.35	0.35
		Separated Solids Piles	0.38	0.38	0.38	0.38	0.19	0.19	0.19	0.19	0.10	0.10	0.10	0.10	0.07	0.07	0.07	0.07	0.05	0.05	0.05	0.05	0.02	0.02	0.02	0.02	0.14	0.14	0.14	0.14
	NH3	Solid Manure Land Application	2.09	2.09	1.50	1.50	1.06	1.06	0.76	0.76	0.55	0.55	0.40	0.40	0.39	0.39	0.28	0.28	0.30	0.30	0.22	0.22	0.09	0.09	0.06	0.06	0.76	0.76	0.55	0.55
		Total	3.42	3.42	2.83	2.83	1.73	1.73	1.43	1.43	0.90	0.90	0.75	0.75	0.64	0.64	0.53	0.53	0.48	0.48	0.40	0.40	0.15	0.15	0.12	0.12	1.25	1.25	1.04	1.04

	Silage and	TMR (Total Mixed Ra	ation) Emissions (µ	g/m^2-min)	
		Silage Type	Uncontrolled	EF1	EF2
		Corn Silage	34,681	21,155	21,155
Feed Storage and	voc	Alfalfa Silage	17,458	10,649	10,649
Handling	VOC	Wheat Silage	43,844	26,745	26,745
		TMR	13,056	10,575	10,575

Assumptions: 1) Each silage pile is completely covered except for the front face and 2) Rations are fed within 48 hours.

		PM ₁₀ Emission Factors (lb/hd-yr)
Type of Cow	Dairy EF	Source
Cows in Freestalls	1.37	Based on a Summer 2003 study by Texas A&M ASAE at a West Texas Dairy
Milk/Dry in Loafing Barns	2.73	SJVAPCD
Heifers/Bulls in Loafing Barns	5.28	SJVAPCD
Calves in Loafing Barns	0.69	SJVAPCD
Milk/Dry in Corrals	5.46	Based on a Summer 2003 study by Texas A&M ASAE at a West Texas Dairy
Support Stock (Heifers/Bulls) in Open Corrals	10.55	Based on a USDA/UC Davis report quantifying dairy and feedlot emissions in Tulare & Kern Counties (April '01)
Large Heifers in Open Corrals	8.01	SJVAPCD
Calf (under 3 mo.) open corrals	1.37	SJVAPCD
Calf on-ground hutches	0.343	SJVAPCD
Calf above-ground flushed	0.069	SJVAPCD
Calf above-ground scraped	0.206	SJVAPCD

The controlled PM10 EF will be calculated based on the specific PM10 mitigation measures, if any, for each freestall, corral, or calf hutch area. See the PM Mitigation Measures for calculations.

											lb/hd	yr Dairy	Emissio	ns Facto	ors for Je	rsey Cov	vs													$\overline{}$
				Milk	Cows			Dry C	ows		Large	Heifers (1	5 to 24 mo	nths)	Medi	um Heifers	(7 to 14 mo	onths)	Sma	all Heifers (3	to 6 mon	ths)		Calves (0 -	3 months)		Bul	ls	
	be assumed to ger NH3 emissions as	nerate 71% of the amount of	Uncor	ntrolled	Cont	rolled	Uncor	trolled	Contro	olled	Uncor	ntrolled	Cont	rolled	Uncor	ntrolled	Cont	rolled	Uncor	ntrolled	Cont	rolled	Uncor	ntrolled	Cont	trolled	Uncon	trolled	Cont	trolled
Vocana	THIS GIIIDGIGID GD	a riolatair oon.	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2	<1000 milk cows	≥1000 milk cows	EF1	EF2
	voc	Enteric Emissions in Milking Parlors	0.31	0.29	0.26	0.26	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-		-	-	-		-	-	-
Milking Parlor	****	Milking Parlor Floor	0.03	0.02	0.02	0.02	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-		-	-	-		-	-	-
		Total	0.34	0.31	0.28	0.28		-	-	-	-	-	-	-	-	-	-	-		-	-	-		<u> </u>	-	<u> </u>		-	-	
	NH3	Total	0.13	0.13	0.10	0.10	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-		-	-	<u> </u>		-	-	-
		Enteric Emissions in Cow Housing	2.76	2.62	2.36	2.36	1.66	1.58	1.43	1.43	1.29	1.22	1.09	1.09	0.87	0.83	0.75	0.75	0.49	0.46	0.41	0.41	0.23	0.22	0.20	0.20	0.78	0.74	0.66	0.66
	voc	Corrals/Pens	7.10	4.69	3.61	3.61	3.83	2.55	1.96	1.96	2.98	1.96	1.51	1.51	2.02	1.33	1.03	1.03	1.14	0.74	0.57	0.57	0.53	0.36	0.27	0.27	1.81	1.19	0.91	0.91
		Bedding	0.75	0.71	0.58	0.58	0.40	0.39	0.31	0.31	0.31	0.30	0.24	0.24	0.21	0.20	0.16	0.16	0.12	0.11	0.09	0.09	0.06	0.05	0.04	0.04	0.19	0.18	0.14	0.14
		Lanes	0.60	0.57	0.46	0.46	0.32	0.31	0.25	0.25	0.25	0.24	0.19	0.19	0.17	0.16	0.13	0.13	0.10	0.09	0.07	0.07	0.04	0.04	0.03	0.03	0.15	0.14	0.12	0.12
Cow Housing		Total	11.20	8.58	7.00	7.00	6.21	4.83	3.95	3.95	4.83	3.71	3.03	3.03	3.28	2.53	2.07	2.07	1.84	1.40	1.15	1.15	0.86	0.67	0.55	0.55	2.93	2.24	1.84	1.84
		Enteric Emissions in Cow Housing	-	-	-	-		-	-	-	-	-	-	-	-	-	-	-		-	-	-	-	-	-	-	-	-	-	-
	NH3	Corrals/Pens	29.75	29.75	10.71	10.71	15.05	15.05	5.42	5.42	7.81	7.81	2.81	2.81	5.61	5.61	2.02	2.02	4.26	4.26	1.53	1.53	1.28	1.28	0.46	0.46	10.86	10.86	3.91	3.91
		Bedding	4.47	4.47	1.68	1.68	2.27	2.27	0.86	0.86	1.21	1.21	0.45	0.45	0.85	0.85	0.32	0.32	0.64	0.64	0.24	0.24	0.21	0.21	0.08	0.08	1.63	1.63	0.61	0.61
		Lanes	3.62	3.62	2.61	2.61	1.85	1.85	1.33	1.33	0.92	0.92	0.66	0.66	0.71	0.71	0.51	0.51	0.50	0.50	0.36	0.36	0.14	0.14	0.10	0.10	1.35	1.35	0.97	0.97
		Total	37.84	37.84	15.00	15.00	19.17	19.17	7.60	7.60	9.94	9.94	3.93	3.93	7.17	7.17	2.85	2.85	5.40	5.40	2.13	2.13	1.63	1.63	0.64	0.64	13.85	13.85	5.50	5.50
		Lagoons/Storage Ponds	1.08	0.92	0.50	0.50	0.58	0.50	0.27	0.27	0.45	0.39	0.21	0.21	0.31	0.26	0.14	0.14	0.17	0.15	0.08	0.08	0.08	0.07	0.04	0.04	0.28	0.23	0.13	0.13
	voc	Liquid Manure Land Application	1.16	0.99	0.54	0.54	0.63	0.54	0.29	0.29	0.49	0.42	0.22	0.22	0.33	0.28	0.15	0.15	0.19	0.16	0.08	0.08	0.09	0.08	0.04	0.04	0.30	0.25	0.13	0.13
Liquid Manure		Total	2.24	1.92	1.04	1.04	1.21	1.04	0.56	0.56	0.94	0.80	0.43	0.43	0.64	0.55	0.29	0.29	0.36	0.30	0.16	0.16	0.17	0.15	0.08	0.08	0.58	0.48	0.26	0.26
Handling		Lagoons/Storage Ponds	5.82	5.82	0.84	0.84	2.98	2.98	0.43	0.43	1.56	1.56	0.22	0.22	1.07	1.07	0.15	0.15	0.85	0.85	0.12	0.12	0.25	0.25	0.04	0.04	2.13	2.13	0.31	0.31
	NH3	Liquid Manure Land Application	6.32	6.32	2.64	2.64	3.20	3.20	1.33	1.33	1.63	1.63	0.68	0.68	1.21	1.21	0.50	0.50	0.92	0.92	0.39	0.39	0.26	0.26	0.11	0.11	2.29	2.29	0.96	0.96
		Total	12.14	12.14	3.48	3.48	6.18	6.18	1.76	1.76	3.20	3.20	0.91	0.91	2.27	2.27	0.66	0.66	1.78	1.78	0.51	0.51	0.51	0.51	0.15	0.15	4.42	4.42	1.26	1.26
		Solid Manure Storage	0.11	0.11	0.09	0.09	0.06	0.06	0.05	0.05	0.05	0.04	0.04	0.04	0.03	0.03	0.02	0.02	0.02	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.03	0.03	0.02	0.02
	voc	Separated Solids Piles	0.04	0.04	0.04	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.00	0.00	0.00	0.00	0.01	0.01	0.01	0.01
Solid Manure	VOC	Solid Manure Land Application	0.28	0.23	0.21	0.21	0.15	0.13	0.11	0.11	0.12	0.10	0.09	0.09	0.08	0.07	0.06	0.06	0.04	0.04	0.03	0.03	0.02	0.02	0.02	0.02	0.07	0.06	0.05	0.05
		Total	0.43	0.38	0.34	0.34	0.23	0.21	0.18	0.18	0.18	0.16	0.14	0.14	0.12	0.11	0.10	0.10	0.07	0.06	0.05	0.05	0.03	0.03	0.03	0.03	0.11	0.10	0.09	0.09
Handling		Solid Manure Storage	0.67	0.67	0.67	0.67	0.34	0.34	0.34	0.34	0.18	0.18	0.18	0.18	0.13	0.13	0.13	0.13	0.09	0.09	0.09	0.09	0.03	0.03	0.03	0.03	0.25	0.25	0.25	0.25
		Separated Solids Piles	0.27	0.27	0.27	0.27	0.13	0.13	0.13	0.13	0.07	0.07	0.07	0.07	0.05	0.05	0.05	0.05	0.04	0.04	0.04	0.04	0.01	0.01	0.01	0.01	0.10	0.10	0.10	0.10
	NH3	Solid Manure Land Application	1.48	1.48	1.07	1.07	0.75	0.75	0.54	0.54	0.39	0.39	0.28	0.28	0.28	0.28	0.20	0.20	0.21	0.21	0.15	0.15	0.06	0.06	0.05	0.05	0.54	0.54	0.39	0.39
		Total	2.43	2.43	2.01	2.01	1.23	1.23	1.02	1.02	0.64	0.64	0.53	0.53	0.45	0.45	0.38	0.38	0.34	0.34	0.28	0.28	0.11	0.11	0.09	0.09	0.89	0.89	0.74	0.74

	Silage and	TMR (Total Mixed Ra	ation) Emissions (µ	g/m^2-min)	
		Silage Type	Uncontrolled	EF1	EF2
		Corn Silage	34,681	21,155	21,155
Feed Storage and	voc	Alfalfa Silage	17,458	10,649	10,649
Handling	VOC	Wheat Silage	43,844	26,745	26,745
		TMR	13,056	10,575	10,575

Assumptions: 1) Each silage pile is completely covered except for the front face and 2) Rations are fed within 48 hours.

PM ₁₀ Emission Factors (lb/hd-yr)					
Type of Cow	Type of Cow Dairy EF Source				
Cows in Freestalls	1.37	Based on a Summer 2003 study by Texas A&M ASAE at a West Texas Dairy			
Milk/Dry in Loafing Barns	2.73	SJVAPCD			
Heifers/Bulls in Loafing Barns	5.28	SJVAPCD			
Calves in Loafing Barns	0.69	SJVAPCD			
Milk/Dry in Corrals	5.46	Based on a Summer 2003 study by Texas A&M ASAE at a West Texas Dairy			
Support Stock (Heifers/Bulls) in Open Corrals	10.55	Based on a USDA/UC Davis report quantifying dairy and feedlot emissions in Tulare & Kern Counties (April '01)			
Large Heifers in Open Corrals	8.01	SJVAPCD			
Calf (under 3 mo.) open corrals	1.37	SJVAPCD			
Calf on-ground hutches	0.343	SJVAPCD			
Calf above-ground flushed	0.069	SJVAPCD			
Calf above-ground scraped	0.206	SJVAPCD			

The controlled PM10 EF will be calculated based on the specific PM10 mitigation measures, if any, for each freestall, corrai, or calf hutch area. See the PM Mitigation Measures for calculations.

Pre-Project Potential to Emit - Cow Housing

	Pre-Project Potential to Emit - Cow Housing											
	Housing Name(s) or #(s)	Type of Cow	# of Cows	Controlled VOC EF (lb/hd-yr)	Controlled NH3 EF (lb/hd-yr)	Controlled PM10 EF (lb/hd-yr)	VOC (lb/day)	VOC (lb/yr)	NH3 (lb/day)	NH3 (lb/yr)	PM10 (lb/day)	PM10 (lb/yr)
1	FS 101	milk cows	800	9.86	21.13	1.37	21.6	7,888	46.3	16,903	3.0	1,096
2	FS 102	milk cows	1,100	9.86	21.13	1.37	29.7	10,846	63.7	23,241	4.1	1,507
3	FS 103	milk cows	1,100	9.86	21.13	1.37	29.7	10,846	63.7	23,241	4.1	1,507
4	FS 104 (prev 308 + 309)	milk cows	800	9.86	21.13	1.37	21.6	7,888	46.3	16,903	3.0	1,096
5	FS 105 (prev 311 + 312)	milk cows	800	9.86	21.13	1.37	21.6	7,888	46.3	16,903	3.0	1,096
6	OC 301+302 (FS 106a)	milk cows	400	9.86	21.13	5.46	10.8	3,944	23.2	8,451	6.0	2,184
7	OC 301+302 (FS 106b)	dry cows	440	5.57	10.71	5.46	6.7	2,451	12.9	4,712	6.6	2,402
8	Open Corrals 202, 305	dry cows	450	5.57	10.71	5.46	6.9	2,507	13.2	4,819	6.7	2,457
9	Open Corrals 203, 312	support stock	700	4.27	5.54	2.73	8.2	2,989	10.6	3,875	5.2	1,911
10	Hospital Barn	milk cows	0	9.86	21.13	5.28	0.0	0	0.0	0	0.0	0
	Pre-Project Total # of Cows 6,590						156.8	57,247	326.2	119,048	41.7	15,256

^{*}Multiple emissions units (freestalls, corrals, calf hutch areas, etc.) are combined in these rows.

Pre-Project Totals									
Total # of Cows	VOC (lb/day)	VOC (lb/yr)	NH3 (lb/day)	NH3 (lb/yr)	PM10 (lb/day)	PM10 (lb/yr)			
6,590	156.8	57,247	326.2	119,048	41.7	15,256			

Calculations:

 $\label{eq:local_policy} Annual PE 1 for each pollutant (|b/yr) = Controlled EF (|b/hd-yr) x \# of cows (hd) \\ Daily PE1 for each pollutant (|b/day) = [Controlled EF (|b/hd-yr) x \# of cows (hd)] <math>\div$ 365 (day/yr) \times 4 of cows (hd)] \div 365 (day/yr)

Post-Project Potential to Emit - Cow Housing

ĺ	Post-Project Potential to Emit - Cow Housing											
	Housing Name(s) or #(s)	Type of Cow	# of Cows	Controlled VOC EF (lb/hd-yr)	Controlled NH3 EF (lb/hd-yr)	Controlled PM10 EF (lb/hd-yr)	VOC (lb/day)	VOC (lb/yr)	NH3 (lb/day)	NH3 (lb/yr)	PM10 (lb/day)	PM10 (lb/yr)
1	FS 101	milk cows	800	9.86	21.13	1.17	21.6	7,888	46.3	16,903	2.6	932
2	FS 102	milk cows	1,200	9.86	21.13	1.17	32.4	11,832	69.5	25,354	3.8	1,398
3	FS 103	milk cows	1,200	9.86	21.13	1.17	32.4	11,832	69.5	25,354	3.8	1,398
4	FS 104	milk cows	1,300	9.86	21.13	1.17	35.1	12,818	75.3	27,467	4.2	1,515
5	FS 105	milk cows	1,200	9.86	21.13	1.17	32.4	11,832	69.5	25,354	3.8	1,398
6	FS 106a	milk cows	400	9.86	21.13	1.17	10.8	3,944	23.2	8,451	1.3	466
7	FS 106b	milk cows	400	9.86	21.13	1.17	10.8	3,944	23.2	8,451	1.3	466
8	Not in operation											
9	Not in operation	·				·	·			· ·		
10	Hospital Barn	milk cows	0	9.86	21.13	2.73	0.0	0	0.0	0	0.0	0
	Post-Project # of Cows	(non-expansion)	6,500				175.5	64,090	376.5	137,334	20.8	7,573

^{*}Multiple emissions units (freestalls, corrals, calf hutch areas, etc.) are combined in these rows.

Post-Project Totals									
Total # of Cows	VOC (lb/day)	VOC (lb/yr)	NH3 (lb/day)	NH3 (lb/yr)	PM10 (lb/day)	PM10 (lb/yr)			
6,500	175.5	64,090	376.5	137,334	20.8	7,573			

Calculations:

 $\label{eq:controlled} Annual PE 2 for each pollutant (lb/yr) = Controlled EF (lb/hd-yr) x \# of cows (hd) \\ Daily PE2 for each pollutant (lb/day) = [Controlled EF (lb/hd-yr) x \# of cows (hd)] <math>\div$ 365 (day/yr) + 365 (day/yr) + 367 (day/yr) + 367 (day/yr) + 368 (day/yr) + 369 (day/yr) + 370 (day/yr)

Pre-Project Potential to Emit (PE1)

	Pre-Project Herd Size										
Herd	Flushed Freestalls	Scraped Freestalls	Flushed Corrals	Scraped Corrals	Total # of Animals						
Milk Cows	5,000	0	0	0	5,000						
Dry Cows	0	0	890	0	890						
Support Stock (Heifers, Calves and Bulls)	0	0	700	0	700						
Large Heifers	0	0	0	0	0						
Medium Heifers	0	0	0	0	0						
Small Heifers	0	0	0	0	0						
Bulls	0	0	0	0	0						
Colf History											

_	Dalis							_
			Calf Hu	tches		Calf C	Corrals	
		Aboveground Flushed	Aboveground Scraped	On-Ground Flushed	On-Ground Scraped	Flushed	Scraped	Total # of Calves
	Calves	0	0	0	0	0	0	0

	Silage Information										
Feed Type	Maximum # Open Piles	Maximum Height (ft)	Maximum Width (ft)	Open Face Area (ft^2)							
Corn	1	30	80	1,971							
Alfalfa	0	0	0								
Wheat	1	20	65	1,043							

Milking Parlor								
Cow	V	OC	NH3					
Milk Cows	lb/day	lb/yr	lb/day	lb/yr				
Will Cows	5.5	2,000	1.9	684				

	Cow Housing									
Cow	V	OC	N	13	PM10					
Cow	lb/day	lb/yr	lb/day	lb/yr	lb/day	lb/yr				
Total	156.8	57,247	326.2	119,048	41.7	15,256				

	Liquid Manure Handling										
Cow	VOC		NH	13	H2S*						
Cow	lb/day	lb/yr	lb/day	lb/yr	lb/day	lb/yr					
Milk Cows	20.0	7,300	67.1	24,500	2.1	768					
Dry Cows	1.9	703	6.0	2,207	0	0					
Support Stock (Heifers, Calves and Bulls)	1.2	427	2.5	896	0	0					
Large Heifers	0.0	0	0.0	0	0	0					
Medium Heifers	0.0	0	0.0	0	0	0					
Small Heifers	0.0	0	0.0	0	0	0					
Calves	0.0	0	0.0	0	0	0					
Bulls	0.0	0	0.0	0	0	0					
Total	23.1	8,430	75.6	27,603	2.1	768					

Solid Manure Handling								
Cow	VOC		NH	13				
COW	lb/day	lb/yr	lb/day	lb/yr				
Milk Cows	6.4	2,350	38.8	14,150				
Dry Cows	0.6	231	3.5	1,273				
Support Stock (Heifers, Calves and Bulls)	0.4	140	1.4	525				
Large Heifers	0.0	0	0.0	0				
Medium Heifers	0.0	0	0.0	0				
Small Heifers	0.0	0	0.0	0				
Calves	0.0	0	0.0	0				
Bulls	0.0 0		0.0	0				
Total	7.4	2,721	43.7	15,948				

Fee	ed Handling and Storage			
	Daily PE (lb-VOC/day)	Annual PE (lb-VOC/yr)		
Corn Emissions	12.3	4,480		
Alfalfa Emissions	0.0	0		
Wheat Emissions	8.2	2,997		
TMR	145.3	53,025		
Total	165.8	60,503		

	Total Daily Pre-Project Potential to Emit (lb/day)										
Permit	NOx	SOx	PM10	co	VOC	NH3	H2S				
Milking Parlor	0.0	0.0	0.0	0.0	5.5	1.9	0.0				
Cow Housing	0.0	0.0	41.7	0.0	156.8	326.2	0.0				
Liquid Manure	0.0	0.0	0.0	0.0	23.1	75.6	2.1				
Solid Manure	0.0	0.0	0.0	0.0	7.4	43.7	0.0				
Feed Handling	0.0	0.0	0.0	0.0	165.8	0.0	0.0				
Total	0.0	0.0	41.7	0.0	358.6	447.4	2.1				

	Total Annual Pre-Project Potential to Emit (lb/yr)										
Permit NOx SOx PM10 CO VOC NH3 H2											
Milking Parlor	0	0	0	0	2,000	684	0				
Cow Housing	0	0	15,256	0	57,247	119,048	0				
Liquid Manure	0	0	0	0	8,430	27,603	768				
Solid Manure	0	0	0	0	2,721	15,948	0				
Feed Handling	0	0	0	0	60,503	0	0				
Total	0	0	15 256	0	130 902	163 283	768				

Calculations for milking parlor:

Annual PE = (# milk cows) x (EF1 lb-pollutant/hd-yr)

Daily PE = (Annual PE lb/yr) ÷ (365 day/yr)

Calculations for cow housing:

See detailed calculations under Cow Housing Calculations worksheet.

Calculations for liquid manure and solid manure handling:

 $\begin{aligned} & \text{Annual PE} = \left[(\# \text{ milk cows}) \times (\text{EF1 lb-pollutant/hd-yr}) \right] + \left[(\# \text{ dry cows}) \times (\text{EF1 lb-pollutant/hd-yr}) \right] + \left[(\# \text{ large heifers}) \times (\text{EF1 lb-pollutant/hd-yr}) \right] + \left[(\# \text{ medium heifers}) \times (\text{EF1 lb-pollutant/hd-yr}) \right] + \left[(\# \text{ small heifers}) \times (\text{EF1 lb-pollutant/hd-yr}) \right] + \left[(\# \text{ small heifers}) \times (\text{EF1 lb-pollutant/hd-yr}) \right] + \left[(\# \text{ bulls}) \times (\text{EF1 lb-pollutant/hd-yr}) \right] \end{aligned}$

Daily PE = (Annual PE lb/yr) ÷ (365 day/yr)

The H2S emission factor is assumed to be 10% of the NH3 lagoon/storage pond(s) emission factor, for each respective herd size.

Calculations for silage emissions:

Annual PE = (EF1) x (area ft²) x (0.0929 m²/ft²) x (8,760 hr/yr) x (60 min/hr) x 2.20E-9 lb/ μ g

Daily PE = (Annual PE lb/yr) ÷ (365 day/yr)

Calculation for TMR emissions:

Annual PE = (# cows) x (EF1) x (0.658 m²) x (525,600 min/yr) x (2.20E-9 lb/ μ g)

Daily PE = (Annual PE lb/yr) ÷ (365 day/yr)

Qalbress are not included in TMR calculation.

*Since there will be no change to the lagoons/storage ponds surface area, no change in H2S emissions is expected. Therefore, it will be assumed that PE1 for H2S emissions is equal to PE2 for H2S emissions.

Major Source Emissions (lb/yr)											
Permit	Permit NOx SOx PM10 CO VOC										
Milk Parlor	0	0	0	0	0						
Cow Housing	0	0	0	0	0						
Liquid Manure	0	0	0	0	4,041						
Solid Manure	0	0	0	0	0						
Feed Handling 0 0 0 0 0											
Total	0	0	0	0	4,041						

Post-Project Potential to Emit (PE2)

Post-Project Herd Size										
Herd Flushed Freestalls Scraped Freestalls Flushed Corrals Scraped Corrals										
Milk Cows	6,500	0	0	0	6,500					
Dry Cows	0	0	0	0	0					
Support Stock (Heifers, Calves, and Bulls)	0	0	0	0	0					
Large Heifers	0	0	0	0	0					
Medium Heifers	0	0	0	0	0					
Small Heifers	0	0	0	0	0					
Bulls	0	0	0	0	0					
Calf Hutches										

	Aboveground Flushed	Aboveground Scraped	On-Ground Flushed	On-Ground Scraped	Flushed	Scraped	Total # of Calves
Calves	0	0	0	0	0	0	0
	,	Silage Information]		-

Silage Information											
Feed Type Maximum # Open Piles Maximum Height (ft) Maximum Width (ft) Open Face Area (ft^											
Corn	1	30	80	1,971							
Alfalfa	Alfalfa 0 0 0										
Wheat	1	20	65	1,043							

Milking Parlor										
Cow	VOC NH3									
Milk Cows	lb/day	lb/yr	lb/day	lb/yr						
Total										

Cow Housing										
	VOC		VOC NH3				NH3		PN	И10
	lb/day	lb/yr	lb/day	lb/yr	lb/day	lb/yr				
Total	175.5	64,090	21	7,573						

Liquid Manure Handling										
Cow	VOC		NI	13	H2S					
Cow	lb/day	lb/yr	lb/day	lb/yr	lb/day	lb/yr				
Milk Cows	26.0	9,490	87.3	31,850	2.1	768				
Dry Cows	0.0	0	0.0	0	0	0				
Support Stock (Heifers, Calves, and Bulls)	0.0	0	0.0	0	0	0				
Large Heifers	0.0	0	0.0	0	0	0				
Medium Heifers	0.0	0	0.0	0	0	0				
Small Heifers	0.0	0	0.0	0	0	0				
Calves	0.0	0	0.0	0	0	0				
Bulls	0.0	0	0.0	0	0	0				
Total	26.0	9,490	87.3	31,850	2.1	768				

Solid Manure Handling										
Cow	V	OC	N	13						
Cow	lb/day	lb/yr	lb/day	lb/yr						
Milk Cows	8.4	3,055	50.4	18,395						
Dry Cows	0.0	0	0.0	0						
Support Stock (Heifers, Calves, and Bulls)	0.0	0	0.0	0						
Large Heifers	0.0	0	0.0	0						
Medium Heifers	0.0	0	0.0	0						
Small Heifers	0.0	0	0.0	0						
Calves	0.0	0	0.0	0						
Bulls	0.0	0	0.0	0						
Total	8.4	3,055	50.4	18,395						

Feed Handling and Storage									
Daily PE (lb-VOC/day) Annual PE (lb-VOC/yr)									
Corn Emissions	12.3	4,480							
Alfalfa Emissions	0.0	0							
Wheat Emissions	8.2	2,997							
TMR	143.3	52,301							
Total	163.8	59,779							

	Total Daily Post-Project Potential to Emit (lb/day)										
Permit	NOx	NOx SOx PM10 CO VOC NH3 H2S									
Milking Parlor	0.0	0.0	0.0	0.0	7.1	2.4	0.0				
Cow Housing	0.0	0.0	20.8	0.0	175.5	376.5	0.0				
Liquid Manure	0.0	0.0	0.0	0.0	26.0	87.3	2.1				
Solid Manure	0.0	0.0	0.0	0.0	8.4	50.4	0.0				
Feed Handling	0.0	0.0	0.0	0.0	163.8	0.0	0.0				
Total	0.0	0.0	20.8	0.0	380.8	516.6	2.1				

	Total Annual Post-Project Potential to Emit (lb/yr)									
Permit	t NOx SOx PM10 CO VOC NH3 H2S									
Milking Parlor	0	0	0	0	2,600	889	0			
Cow Housing	0	0	7,573	0	64,090	137,334	0			
Liquid Manure	0	0	0	0	9,490	31,850	768			
Solid Manure	0	0	0	0	3,055	18,395	0			
Feed Handling	0	0	0	0	59,779	0	0			
Total	0	0	7.573	0	139.014	188,468	768			

Calculations for milking parlor:

Annual PE = (# milk cows) x (EF2 lb-pollutant/hd-yr)

Daily PE = (Annual PE lb/yr) \div (365 day/yr)

Calculations for cow housing:

See detailed calculations under Cow Housing Calculations worksheet.

Calculations for liquid manure and solid manure handling:

 $\begin{aligned} & \text{Annual PE} = [\# \text{ milk cows}) \times (\text{EF1 lb-pollutant/hd-yr})] + [\# \text{ dry cows}) \times (\text{EF2 lb-pollutant/hd-yr})] + [\# \text{ large heifers}) \times (\text{EF2 lb-pollutant/hd-yr})] + [\# \text{ medium heifers}) \times (\text{EF2 lb-pollutant/hd-yr})] + [\# \text{ small heifers}) \times (\text{EF2 lb-pollutant/hd-yr})] + [\# \text{ small heifers}) \times (\text{EF2 lb-pollutant/hd-yr})] + [\# \text{ subset}) \times (\text{EF2 lb-pollutant/hd-yr})] + [\# \text{ bulls}) \times (\text{EF2 lb-pollutant/hd-yr})] \end{aligned}$

Daily PE = (Annual PE lb/yr) ÷ (365 day/yr)

The H2S emission factor is assumed to be 10% of the NH3 lagoon/storage pond(s) emission factor, for each respective herd size.

Calculations for silage emissions:

Annual PE = (EF2) x (area ft^2) x (0.0929 m^2/ft^2) x (8,760 hr/yr) x (60 min/hr) x 2.20E-9 lb/ μ g

Daily PE = (Annual PE lb/yr) ÷ (365 day/yr)

Calculation for TMR emissions:

Annual PE = (# cows) x (EF2) x (0.658 m^2) x (525,600 min/yr) x (2.20E-9 $lb/\mu g$)

Daily PE = (Annual PE lb/yr) ÷ (365 day/yr)

Calves are not included in TMR calculation.

Major Source Emissions (lb/yr)											
Permit NOx SOx PM10 CO VOC											
Milk Parlor	0	0	0	0	0						
Cow Housing	0	0	0	0	0						
Liquid Manure	0	0	0	0	4,550						
Solid Manure	0	0	0	0	0						
Feed Handling	0	0	0	0	0						
Total	0	0	0	0	4.550						

Pre-Project Worst Case BACT Calculations - Cow Housing

This table uses the worst case emission factor for each cow type and the maximum design capacity of the housing unit. This should only be used for BACT calculation numbers.

- 1		Worst-Case Pre-Project Potential to Emit - Cow Housing											
		worst-case rie-rioject roteitial to Linit - tow nousing											
	Housing Name(s) or #(s)	Type of Cow	Capacity per housing unit	Controlled VOC EF (lb/hd-yr)	Controlled NH3 EF (lb/hd-yr)	Controlled PM10 EF (lb/hd-yr)	VOC (lb/day)	VOC (lb/yr)	NH3 (lb/day)	NH3 (lb/yr)	PM10 (lb/day)	PM10 (lb/yr)	
1	FS 101	milk cows	900	9.86	21.13	10.55	24.3	8,874	52.1	19,015	26.0	9,495	
2	FS 102	milk cows	1,300	9.86	21.13	10.55	35.1	12,818	75.3	27,467	37.6	13,715	
3	FS 103	milk cows	1,300	9.86	21.13	10.55	35.1	12,818	75.3	27,467	37.6	13,715	
4	FS 104 (prev 308 + 309)	milk cows	1,300	9.86	21.13	10.55	35.1	12,818	75.3	27,467	37.6	13,715	
5	FS 105 (prev 311 + 312)	milk cows	1,200	9.86	21.13	10.55	32.4	11,832	69.5	25,354	34.7	12,660	
6	OC 301+302 (FS 106a)	milk cows	400	9.86	21.13	10.55	10.8	3,944	23.2	8,451	11.6	4,220	
7	OC 301+302 (FS 106b)	dry cows	440	9.86	21.13	10.55	11.9	4,338	25.5	9,296	12.7	4,642	
8	Open Corrals 202, 305	dry cows	450	9.86	21.13	10.55	12.2	4,437	26.0	9,508	13.0	4,748	
9	Open Corrals 203, 312	support stock	700	9.86	21.13	10.55	18.9	6,902	40.5	14,790	20.2	7,385	
10	Hospital Barn	milk cows	50	9.86	21.13	10.55	1.4	493	2.9	1,056	1.4	528	
						_	217.2	79,274	465.6	169,871	232.4	84,823	

^{*}Multiple emissions units (freestalls, corrals, calf hutch areas, etc.) are combined in these rows. BACT applicability has been calculated for EACH emissions unit in this row.

Pre-Project Totals								
VOC (lb/day)	VOC (lb/yr)	NH3 (lb/day)	NH3 (lb/yr)	PM10 (lb/day)	PM10 (lb/yr)			
217.2 79,274 465.6 169,871 232.4 84,8								

Calculations:

Annual PE 1 for each pollutant (lb/yr) = Controlled EF (lb/hd-yr) x # of cows (hd)
Daily PE1 for each pollutant (lb/day) = [Controlled EF (lb/hd-yr) x # of cows (hd)] ÷ 365 (day/yr)

Post-Project Worst Case BACT Calculations - Existing Cow Housing

This table uses the worst case emission factor for each cow type and the maximum design capacity of the housing unit. This should only be used for BACT calculation purposes.

		Post-Project Worst Case BACT Calculations - Existing Cow Housing																
Но	ousing Name(s) or #(s)	Type of Cow	Capacity per housing unit	Controlled VOC EF (lb/hd-yr)	Controlled NH3 EF (lb/hd-yr)	Controlled PM10 EF (lb/hd-yr)	VOC (lb/day)	VOC (lb/yr)	NH3 (lb/day)	NH3 (lb/yr)	PM10 (lb/day)	PM10 (lb/yr)	VOC AIPE	NH3 AIPE	PM10 AIPE	BACT Triggered for VOC?	BACT Triggered for NH3?	BACT Triggered fo PM10?
	FS 101	milk cows	800	9.86	21.13	8.97	21.6	7,888	46.3	16,903	19.7	7,174	-2.7	-5.8	-2.4	No	No	No
	FS 102	milk cows	1,300	9.86	21.13	8.97	35.1	12,818	75.3	27,467	31.9	11,658	0.0	0.0	-0.1	No	No	No
	FS 103	milk cows	1,300	9.86	21.13	8.97	35.1	12,818	75.3	27,467	31.9	11,658	0.0	0.0	-0.1	No	No	No
	FS 104	milk cows	1,300	9.86	21.13	8.97	35.1	12,818	75.3	27,467	31.9	11,658	0.0	0.0	-0.1	No	No	No
	FS 105	milk cows	1,200	9.86	21.13	8.97	32.4	11,832	69.5	25,354	29.5	10,762	0.0	0.0	0.0	No	No	No
	FS 106a	milk cows	400	9.86	21.13	8.97	10.8	3,944	23.2	8,451	9.8	3,587	0.0	0.0	-0.1	No	No	No
	FS 106b	milk cows	440	9.86	21.13	8.97	11.9	4,338	25.5	9,296	10.8	3,946	0.0	0.0	0.0	No	No	No
1	Not in operation																	
1	Not in operation																	
)	Hospital Barn	milk cows	50	9.86	21.13	10.55	1.4	493	2.9	1,056	1.4	528	0.0	0.0	0.0	No	No	No
							183.4	66,949	393.3	143,461	166.9	60,971						

^{*}Multiple emissions units (freestalls, corrals, calf hutch areas, etc.) are combined in these rows. BACT applicability has been calculated for EACH emissions unit in this row.

Calculations:

Annual PE 2 for each pollutant (lb/yr) = Controlled EF (lb/hd-yr) x # of cows (hd)

Daily PE2 for each pollutant (lb/day) = [Controlled EF (lb/hd-yr) x # of cows (hd)] ÷ 365 (day/yr)

Post-Project Totals								
VOC (lb/day) VOC (lb/yr) NH3 (lb/day) NH3 (lb/yr) PM10 (lb/day) Pi								
183.4 66,949 393.3 143,461 166.9 60,971								

$\underline{Calculations}:$

Annual PE 2 for each pollutant (lb/yr) = Controlled EF (lb/hd-yr) \times # of cows (hd) Daily PE2 for each pollutant (lb/day) = [Controlled EF (lb/hd-yr) \times # of cows (hd)] \div 365 (day/yr)

BACT Applicability

	Milking Parlor									
VOC Emissions										
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)					
Milk Cows	7.1	5.5	0.40	0.40	1.6					
				Total	1.6					
	Ni	H3 Emissions								
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)					
Milk Cows	2.4	1.9	0.14	0.14	0.5					
_				Total	0.5					

Cow Housing See detailed cow housing AIPE calculations on the BACT Calcs page.

	Liquid I	Manure Hand	llina						
V	OC Emissions	- Lagoon/Stora	age Pond(s)						
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)				
Milk Cows	12.5	9.6	0.70	0.70	2.9				
Dry Cows	0.0	0.9	0.38	0.38	-0.9				
Support Stock (Heifers, Calves, and Bulls)	0.0	0.6	0.29	0.29	-0.6				
Large Heifers	0.0	0.0	0.29	0.29	0.0				
Medium Hefiers	0.0	0.0	0.20	0.20	0.0				
Small Heifers	0.0	0.0	0.11	0.11	0.0				
Calves	0.0	0.0	0.05	0.05	0.0				
Bulls	0.0	0.0	0.18	0.18	0.0				
	0.0	0.0	0.10	Total	1.4				
	VOC Emissions - Land Application								
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)				
Milk Cows	13.5	10.4	0.76	0.76	3.1				
Dry Cows	0.0	1.0	0.41	0.41	-1.0				
Support Stock (Heifers, Calves, and Bulls)	0.0	0.6	0.32	0.32	-0.6				
Large Heifers	0.0	0.0	0.32	0.32	0.0				
Medium Hefiers	0.0	0.0	0.22	0.22	0.0				
Small Heifers	0.0	0.0	0.12	0.12	0.0				
Calves	0.0	0.0	0.06	0.06	0.0				
Bulls	0.0	0.0	0.00	0.00	0.0				
Bulls	0.0	0.0	0.19	Total	1.5				
	IH3 Emissions	- Lagoon/Stora	age Pond(s)	TOTAL	1.5				
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)				
Milk Cows	21.0	16.2	1.18	1.18	4.8				
Dry Cows	0.0	1.5	0.60	0.60	-1.5				
Support Stock (Heifers, Calves, and Bulls)	0.0	0.6	0.32	0.32	-0.6				
Large Heifers	0.0	0.0	0.32	0.32	0.0				
Medium Hefiers	0.0	0.0	0.32	0.32	0.0				
Small Heifers									
	0.0	0.0	0.17	0.17	0.0				
Calves	0.0	0.0	0.05	0.05	0.0				
Bulls	0.0	0.0	0.43	0.43	0.0				
BACT triggered for N				Total	2.7				
		ons - Land App	lication						
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)				
Milk Cows	66.2	50.9	3.72	3.72	15.3				
Dry Cows	0.0	4.6	1.88	1.88	-4.6				
Support Stock (Heifers, Calves, and Bulls)	0.0	1.8	0.96	0.96	-1.8				
Large Heifers	0.0	0.0	0.96	0.96	0.0				
Medium Hefiers	0.0	0.0	0.71	0.71	0.0				
Small Heifers	0.0	0.0	0.54	0.54	0.0				
Calves	0.0	0.0	0.15	0.15	0.0				
Bulls	0.0	0.0	1.35	1.35	0.0				
BACT triggered for NH3 f	or Liquid Man	ire Land Applic	ation	Total	8.9				
ŀ	12S Emissions	- Lagoon/Stora	ige Pond(s)						
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)				
Milk Cows	2.1	2.1	0.12	0.12	0.0				
Dry Cows	0.0	0.0	0.06	0.06	0.0				
Support Stock (Heifers, Calves, and Bulls)	0.0	0.0	0.03	0.03	0.0				
Large Heifers	0.0	0.0	0.03	0.03	0.0				
Medium Hefiers	0.0	0.0	0.02	0.02	0.0				
Small Heifers	0.0	0.0	0.02	0.02	0.0				
Calves	0.0	0.0	0.01	0.01	0.0				
Bulls	0.0	0.0	0.04	0.04	0.0				
				Total	0.0				

Cability					
	Solid M	anure Handli	ng		
VOC Emiss	ons - Solid Mai	nure Storage/Se	parated Solid	s Piles	
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)
Milk Cows	3.1	2.4	0.18	0.18	0.7
Dry Cows	0.0	0.2	0.10	0.10	-0.2
Support Stock (Heifers, Calves, and Bulls)	0.0	0.1	0.10	0.07	-0.1
Large Heifers	0.0	0.0	0.07	0.07	0.0
Medium Hefiers	0.0	0.0	0.05	0.05	0.0
Small Heifers	0.0	0.0	0.03	0.03	0.0
Calves	0.0	0.0	0.01	0.01	0.0
Bulls	0.0	0.0	0.05	0.05	0.0
				Total	0.4
	VOC Emission	ns - Land Appli	ication		
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)
Milk Cows	5.3	4.1	0.30	0.30	1.2
Dry Cows	0.0	0.4	0.16	0.16	-0.4
Support Stock (Heifers, Calves, and Bulls)	0.0	0.2	0.12	0.12	-0.2
Large Heifers	0.0	0.0	0.12	0.12	0.0
Medium Hefiers	0.0	0.0	0.08	0.08	0.0
Small Heifers	0.0	0.0	0.05	0.05	0.0
Calves	0.0	0.0	0.02	0.02	0.0
Bulls	0.0	0.0	0.07	0.07	0.0
				Total	0.6
NH3 Emissi	ons - Solid Mar	nure Storage/Se	parated Solid	s Piles	
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)
Milk Cows	23.7	18.2	1.33	1.33	5.5
Dry Cows	0.0	1.6	0.67	0.67	-1.6
Support Stock (Heifers, Calves, and Bulls)	0.0	0.7	0.35	0.35	-0.7
Large Heifers	0.0	0.0	0.35	0.35	0.0
Medium Hefiers	0.0	0.0	0.25	0.25	0.0
Small Heifers	0.0	0.0	0.18	0.18	0.0
Calves	0.0	0.0	0.06	0.06	0.0
Bulls	0.0	0.0	0.49	0.49	0.0
BACT		H3 for Solid Ma		Total	3.2
		ns - Land Appli			
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)
Milk Cows	26.8	20.6	1.50	1.50	6.2
Dry Cows	0.0	1.9	0.76	0.76	-1.9
Support Stock (Heifers, Calves, and Bulls)	0.0	0.8	0.40	0.40	-0.8
Large Heifers	0.0	0.0	0.40	0.40	0.0
Medium Hefiers	0.0	0.0	0.28	0.28	0.0
Small Heifers	0.0	0.0	0.22	0.22	0.0
Calves	0.0	0.0	0.06	0.06	0.0
Bulls	0.0	0.0	0.55	0.55	0.0
BACT triggered	for NH3 for So	lid Manure Land	d Application	Total	3.5

	Feed Storage and Handling									
VOC Emissions - Silage										
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)					
Corn Silage	12.3	12.3	21,155	21,155	0.0					
Alfalfa Silage	0.0	0.0	10,649	10,649	0.0					
Wheat Silage	8.2	8.2	26,745	26,745	0.0					
				Total	0.0					
	VOC E	missions - TMR								
	PE2 (lb/day)	PE1 (lb/day)	EF2	EF1	AIPE (lb/day)					
TMR	143.3	145.3	10,575	10,575	-2.0					
				Total	-2.0					

C-5356-5-0: 125 BHP CUMMINS DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING AN ELECTRICAL GENERATOR

A. Assumptions

Non-emergency operating schedule: 100 hours/year

Density of diesel fuel: 7.1 lb/gal

EPA F-factor (adjusted to 60° F): 9,051 dscf/MMBtu Fuel heating value: 137,000 Btu/gal BHP to Btu/hr conversion: 2,542.5 Btu/hp·hr Thermal efficiency of engine: commonly $\approx 35\%$ PM₁₀ fraction of diesel exhaust: 0.96 (CARB, 1988)

B. Emission Factors

	Diesel-fired IC Engine Emission Factors									
	g/hp·hr*	Source								
NOx	NO _x 10.00 Carl Moyer Program									
SO _x	O _x 0.051 Mass Balance Equation Below									
PM ₁₀	0.475	Carl Moyer Program								
CO	3.04	AP-42 (10/96) Table 3.3-1								
VOC	AP-42 (10/96) Table 3.3-1									

$$0.0015\%S \times \frac{7.1 lb \cdot fuel}{gallon} \times \frac{2 \, lb \cdot SO_2}{1 \, lb \cdot S} \times \frac{1 \, gal}{137,000 \, Btu} \times \frac{1 \, hp \, input}{0.35 \, hp \, out} \times \frac{2,542.5 \, Btu}{hp \cdot hr} \times \frac{453.6 \, g}{lb} = 0.051 \quad \frac{g - SO_x}{bhp - hr}$$

C. Annual Potential to Emit

Annual PE = Emission Factor x Engine Rating x 100 hr/yr ÷ 453.6 g/lb

	Annual PE Summary										
Pollutant	Emission Factor (g/bhp-hr)	Rating (bhp)	Annual Hours of Operation (hrs/yr)	Conversion (g/lb)	PE2 (lb/yr)						
NOx	10.00	125	100	453.6	276						
SO _X	0.051	125	100	453.6	1						
PM ₁₀	0.475	125	100	453.6	13						
CO	3.04	125	100	453.6	84						
VOC	1.14	125	100	453.6	31						

C-5356-7-0: AGRICULTURAL GASOLINE DISPENSING OPERATION WITH ONE 550 GALLON PHASE I EXEMPT ABOVEGROUND STORAGE TANK AND 1 FUELING POINT WITH 1 PHASE II EXEMPT GASOLINE DISPENSING NOZZLE (IMPLEMENTS OF HUSBANDRY)

A. Assumptions

- VOC is the only pollutant emitted from this permit unit.
- The gasoline throughput is limited to 200,750 gallons in any one calendar year, based on one turnover of 550 gallons per day and operated for 365 days per year.

B. Emission Factors (EF)

These emission factors were obtained from Appendix A - Emission Factors For Gasoline Stations published by CAPCOA Air Toxic "Hot Spots" Program in the Gasoline Service Station Industrywide Risk Assessment Guidelines dated December 1997.

VOC Emission Factors							
Emission Factor (lb-VOC/1,000 gal)	Emission Source						
8.4	Tank filling loss (no control)						
2.1	Breathing Loss						
8.4	Vehicle fueling loss (no control)						
0.61	Spillage						
19.5	Total VOC Losses						

C. Potential to Emit (PE)

Annual PE is calculated as follows:

PE = Annual throughput (gal/year) x EF (lb-VOC/1,000 gal)

 $= 200,750 \text{ (gal/year)} \times 19.5 \text{ (lb-VOC/1,000 gal)}$

= 3,915 lb-VOC/year

C-5356-11-0:322 BHP DEUTZ MODEL TCG2015V08 (S/N 9191045) CERTIFIED NATURAL GAS-FIRED LEAN-BURN IC ENGINE POWERING AN AGRICULTURAL IRRIGATION PUMP

B. Assumptions

Annual operating schedule: 6,000 hours/year (Current PTO)

EPA F-factor (adjusted to 60°F):

8,578 dscf/MMBtu (40 CFR 60 Appendix B)
1,000 Btu/scf (District Policy APR 1720)
Sulfur concentration:

2.85 lb/MMscf (District Policy APR 1720)

BHP to Btu/hr conversion: 2,542.5 Btu/hp·hr Thermal efficiency of engine: commonly $\approx 30\%$

Per District practice, the load for the engine will be assumed at 80% for the purposes of calculating annual potential to emit (PE).

B. Emission Factors

Diesel-fired IC Engine Emission Factors								
	Source							
NOx	0.6	Current PTO						
SO _x	0.011	Mass Balance Equation Below						
PM ₁₀	0.038	Current PTO						
CO	2.0	Current PTO						
VOC	0.2	Current PTO						

$$0.00285 \quad \frac{lb - SO_x}{MMBtu} \times \frac{1 MMBtu}{1,000,000 Btu} \times \frac{2,542.5 Btu}{bhp - hr} \times \frac{1 bhp input}{0.30 bhp out} \times \frac{453.6 g}{lb} = 0.011 \quad \frac{g - SO_x}{bhp - hr}$$

C. Annual Potential to Emit

Annual PE = Emission Factor x Engine Rating x 6,000 hr/yr x Load Factor ÷ 453.6 g/lb

Annual PE Summary										
Pollutant	Emission Factor (g/bhp-hr)	Rating (bhp)	Annual Hours of Operation (hrs/yr)	Load Factor	Conversion (g/lb)	PE2 (lb/yr)				
NOx	0.6	322	6,000	0.80	453.6	2,044				
SO _X	0.011	322	6,000	0.80	453.6	37				
PM ₁₀	0.038	322	6,000	0.80	453.6	129				
CO	2.0	322	6,000	0.80	453.6	6,815				
VOC	0.2	322	6,000	0.80	453.6	681				

APPENDIX G Quarterly Net Emissions Change (QNEC)

Quarterly Net Emissions Change (QNEC)

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC shall be calculated as follows:

QNEC = PE2 - PE1, where:

QNEC = Quarterly Net Emissions Change for each emissions unit, lb/qtr
PE2 = Post-Project Potential to Emit for each emissions unit, lb/qtr
PE1 = Pre-Project Potential to Emit for each emissions unit, lb/qtr

The quaterly PE values are calculated as follows: PE (lb/yr) \div 4 (qtr/yr)

Using the annual PE2 and PE1 values previously calculated, the QNEC (lb/qtr) for each permit unit is shown below:

		Milking Parlor							
		NOx	SOx	PM10	CO	VOC	NH3		
Annual PE2 (lb/yr)		0	0	0	0	2,600	889		
Daily PE2 (lb/day)		0.0	0.0	0.0	0.0	7.1	2.4		
	1:	0.0	0.0	0.0	0.0	150.00	51.30		
Quarterly Net Emissions Change (lb/qtr)	2:	0.0	0.0	0.0	0.0	150.00	51.30		
	3:	0.0	0.0	0.0	0.0	150.00	51.30		
	4:	0.0	0.0	0.0	0.0	150.00	51.30		

	Ī	Cow Housing							
		NOx	SOx	PM10	CO	VOC	NH3		
Annual PE2 (lb/yr)		0	0	7,573	0	64,090	137,334		
Daily PE2 (lb/day)		0.0	0.0	20.8	0.0	175.5	376.5		
	1:	0.0	0.0	-1,920.75	0.0	1,710.75	4,571.50		
Quarterly Net Emissions Change	2:	0.0	0.0	-1,920.75	0.0	1,710.75	4,571.50		
(lb/qtr)	3:	0.0	0.0	-1,920.75	0.0	1,710.75	4,571.50		
	4:	0.0	0.0	-1,920.75	0.0	1,710.75	4,571.50		

	Liquid Manure Handling									
	NOX SOX PM10 CO VOC NH3									
Annual PE2 (lb/yr)	0	0	0	0	9,490	31,850	768			
Daily PE2 (lb/day)	0.0	0.0	0.0	0.0	26.0	87.3	2.1			
Quarterly Net Emissions Change 2: (lb/qtr) 3:	0.0	0.0	0.0	0.0	264.98	1,061.70	0.0			
	0.0	0.0	0.0	0.0	264.98	1,061.70	0.0			
	0.0	0.0	0.0	0.0	264.98	1,061.70	0.0			
4:	0.0	0.0	0.0	0.0	264.98	1,061.70	0.0			

		Solid Manure Handling						
		NOx SOx PM10 CO VOC N						
Annual PE2 (lb/yr)		0	0	0	0	3,055	18,395	
Daily PE2 (lb/day)		0.0	0.0	0.0	0.0	8.4	50.4	
	1:	0.0	0.0	0.0	0.0	83.40	611.83	
Quarterly Net Emissions Change	2:	0.0	0.0	0.0	0.0	83.40	611.83	
(lb/qtr)	3:	0.0	0.0	0.0	0.0	83.40	611.83	
	4:	0.0	0.0	0.0	0.0	83.40	611.83	

		Feed Storage and Handling							
	NOx	SOx	PM10	СО	VOC	NH3			
Annual PE2 (lb/yr)	0	0	0	0	59,779	0			
Daily PE2 (lb/day)	0.0	0.0	0.0	0.0	163.8	0.0			
1:	0.0	0.0	0.0	0.0	-181.04	0.0			
Quarterly Net Emissions Change 2:	0.0	0.0	0.0	0.0	-181.04	0.0			
(lb/qtr) 3:	0.0	0.0	0.0	0.0	-181.04	0.0			
4:	0.0	0.0	0.0	0.0	-181.04	0.0			

APPENDIX HPost-Project Site Map

SHORTE DENIES SALMENTAN H DENIES MIDER MALENCO MARGAS CHESSA CH ENCINEE BING Н IMPROVEMENT PLAN DIXIE CREEK RANCH PROPOSED-SITE PLAN Freestall Barns - All Milk Cows Milk Cow Total = 7,000 animals 650 650 650 650 650 Freestall Barn 102 -Įz. ... 650 650 450 450 450 450 Freestall Barn 106 Freestall Barn 101