

April 12, 2023

Mr. Jeff Beecher
San Joaquin Refining Co
P O Box 5576
Bakersfield, CA 93388

Re: Notice of Final Action - Title V Permit Renewal
Facility Number: S-36
Project Number: S-1204243

Dear Mr. Beecher:

The District has issued the Final Renewed Title V Permit for San Joaquin Refining Co (see enclosure). The preliminary decision for this project was made on February 13, 2023.

The public notice for issuance of the Final Title V Permit will be posted on the District's website (www.valleyair.org).

Thank you for your cooperation in this matter. If you have any questions, please contact Ms. Erin Scott, Permit Services Manager, at (661) 392-5500.

Sincerely,



Brian Clements
Director of Permit Services

Enclosures

cc: Courtney Graham, CARB (w/enclosure) via email
cc: Laura Yannayon, EPA (w/enclosure) via EPS

Samir Sheikh
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: (661) 392-5500 FAX: (661) 392-5585

Permit to Operate

FACILITY: S-36

EXPIRATION DATE: 08/31/2027

LEGAL OWNER OR OPERATOR:

SAN JOAQUIN REFINING CO

MAILING ADDRESS:

PO BOX 5576
BAKERSFIELD, CA 93388

FACILITY LOCATION:

STANDARD ST AND SHELL ST
BAKERSFIELD, CA 93308

FACILITY DESCRIPTION:

PETROLEUM REFINING

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Samir Sheikh
Executive Director / APCO

Brian Clements
Director of Permit Services

San Joaquin Valley

Air Pollution Control District

FACILITY: S-36-0-4

EXPIRATION DATE: 08/31/2027

FACILITY-WIDE REQUIREMENTS

1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (San Joaquin); 109 (Merced)] Federally Enforceable Through Title V Permit
2. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (San Joaquin); 109 (Merced)] Federally Enforceable Through Title V Permit
3. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
4. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
5. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
6. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
7. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
8. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
9. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: SAN JOAQUIN REFINING CO
Location: STANDARD ST AND SHELL ST, BAKERSFIELD, CA 93308
S-36-0-4 : Apr 4 2023 1:52PM -- RAMIREZH

10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table 1 or Table 2 of District Rule 4601 (4/16/20) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
24. All VOC-containing materials subject to Rule 4601 (4/16/20) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (4/16/20). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
34. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
39. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
40. A component shall be considered leaking if one or more of the conditions specified in Sections 5.1.4.1 through 5.1.4.4 of District Rule 4455 (adopted 4/20/05) exist at the facility. A leak is the dripping of VOC-containing liquid or the detection of a concentration of total organic compound, above background, determined according to the test method specified in Section 6.4.1 that exceeds the limits in Table 1, Sections 3.22.1 and Section 3.22.2 of District Rule 4455. Any liquid or gas coming from a component undergoing repair or replacement, or during sampling of process fluid from a component into a container is not considered a leak provided such activities are done as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4455, 3.22] Federally Enforceable Through Title V Permit
41. The operator shall not use any component that leaks in excess of the allowable leak standards of District Rule 4455 (adopted 4/20/05), or is found to be in violation of the provisions specified in Section 5.1.3. A component identified as leaking in excess of an allowable leak standard may be used provided it has been identified with a tag for repair, has been repaired, or is awaiting re-inspection after repair, within the applicable time period specified within the rule. [District Rule 4455, 5.1.1] Federally Enforceable Through Title V Permit
42. Each hatch shall be closed at all times except during sampling or adding of process material through the hatch, or during attended repair, replacement, or maintenance operations, provided such activities are done as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4455, 5.1.2] Federally Enforceable Through Title V Permit
43. The operator shall be in violation of Rule 4455 (adopted 4/20/05) if any District inspection demonstrates that one or more of the conditions in Sections 5.1.4 exist at the facility. [District Rule 4455, 5.1.3.1] Federally Enforceable Through Title V Permit
44. Except for annual operator inspection described in Section 5.1.3.2.3, District Rule 4455 (adopted 4/20/05), any operator inspection that demonstrates that one or more of the conditions in Section 5.1.4, District Rule 4455, exist at the facility shall not constitute a violation of District Rule 4455 if the leaking components are repaired as soon as practicable but not later than the time frame specified in District Rule 4455. Such components shall not be counted towards determination of compliance with the provisions of Section 5.1.4. [District Rule 4455, 5.1.3.2.1] Federally Enforceable Through Title V Permit
45. Leaking components detected during operator inspection pursuant Section 5.1.3.2.1, District Rule 4455 (adopted 4/20/05) that are not repaired, replaced, or removed from operation as soon as practicable but not later than the time frame specified in District Rule 4455 shall be counted toward determination of compliance with the provisions of Section 5.1.4. [District Rule 4455, 5.1.3.2.2] Federally Enforceable Through Title V Permit
46. Any operator inspection conducted annually for a component type (including operator annual inspections pursuant to Section 5.2.5, 5.2.6, 5.2.7, or 5.2.8) that demonstrates one or more of the conditions in Section 5.1.4 exist at the facility shall constitute a violation of District Rule 4455 (adopted 4/20/05) regardless of whether or not the leaking components are repaired, replaced, or removed from operation within the allowable repair time frame specified in District Rule 4455. [District Rule 4455, 5.1.3.2.3] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

47. The operator shall audio-visually inspect for leaks all accessible operating pumps, compressors, and Pressure Relief Devices (PRDs) in service at least once every 24 hours, except when operators do not report to the facility for that given 24 hours. Any identified leak that cannot be immediately repaired shall be reinspected within 24 hours using a portable analyzer. If a leak is found, it shall be repaired as soon as practical but not later than the time frame specified in Table 3 of District Rule 4455 (adopted 4/20/05). [District Rule 4455, 5.2.1 & 5.2.2] Federally Enforceable Through Title V Permit
48. The operator shall inspect all components at least once every calendar quarter, except for inaccessible components, unsafe-to-monitor components and pipes. Inaccessible components, unsafe-to-monitor components and pipes shall be inspected in accordance with the requirements set forth in Sections 5.2.5, 5.2.6, and 5.2.7, District Rule 4455 (adopted 4/20/05). New, replaced, or repaired fittings, flanges and threaded connections shall be inspected immediately after being placed into service. Components shall be inspected using EPA Method 21. [District Rule 4455, 5.2.3, 5.2.4, 5.2.5, 5.2.6 & 5.2.7] Federally Enforceable Through Title V Permit
49. The operator may apply for a written approval from the APCO to change the inspection frequency from quarterly to annually for a component type, provided the operator meets all the criteria specified in Sections 5.2.8.1 through 5.2.8.3, District Rule 4455 (adopted 4/20/05). This approval shall apply to accessible component types, specifically designated by the APCO, except pumps, compressors, and PRDs which shall continue to be inspected on a quarterly basis. [District Rule 4455, 5.2.8] Federally Enforceable Through Title V Permit
50. An annual inspection frequency approved by the APCO shall revert to quarterly inspection frequency for a component type if either the operator inspection or District inspection demonstrates that a violation of the provisions of Sections 5.1, 5.2 and 5.3 of District Rule 4455 (adopted 4/20/05) exists for that component type, or the APCO issued a Notice of Violation for violating any of the provisions of District Rule 4455 during the annual inspection period for that component type. When the inspection frequency changes from annual to quarterly inspections, the operator shall notify the APCO in writing within five (5) calendar days after changing the inspection frequency, giving the reason(s) and date of change to quarterly inspection frequency. [District Rule 4455, 5.2.9 & 5.2.10] Federally Enforceable Through Title V Permit
51. The operator shall initially inspect a process PRD that releases to the atmosphere as soon as practicable but not later than 24 hours after the time of the release. To insure that the process PRD is operating properly, and is leak-free, the operator shall re-inspect the process PRD not earlier than 24 hours after the initial inspection but not later than 15 calendar days after the date of the release using EPA Method 21. If the process PRD is found to be leaking at either inspection, the PRD leak shall be treated as if the leak was found during quarterly operator inspections. [District Rule 4455, 5.2.11] Federally Enforceable Through Title V Permit
52. Except for process PRD, a component shall be inspected within 15 calendar days after repairing the leak or replacing the component using EPA Method 21. [District Rule 4455, 5.2.12] Federally Enforceable Through Title V Permit
53. Upon detection of a leaking component, the operator shall affix to that component a weatherproof readily visible tag that contains the information specified in Section 5.3.3 of District Rule 4455 (adopted 4/20/05). The tag shall remain affixed to the component until the leaking component has been repaired or replaced; has been re-inspected using EPA Method 21; and is found to be in compliance with the requirements of District Rule 4455. [District Rule 4455, 5.3.1 5.3.2 and 5.3.3] Federally Enforceable Through Title V Permit
54. An operator shall minimize all component leaks immediately to the extent possible, but not later than one (1) hour after detection of leaks in order to stop or reduce leakage to the atmosphere. [District Rule 4455, 5.3.4] Federally Enforceable Through Title V Permit
55. If the leak has been minimized but the leak still exceeds the applicable leak standards of District Rule 4455 (adopted 4/20/05), an operator shall repair or replace the leaking component, vent the leaking component to a closed vent system, or remove the leaking component from operation as soon as practicable but not later than the time period specified in Table 3. For each calendar quarter, the operator may be allowed to extend the repair period as specified in Table 3, for a total number of leaking components, not to exceed 0.05 percent of the number of components inspected, by type, rounded upward to the nearest integer where required. [District Rule 4455, 5.3.5] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

56. If the leaking component is an essential component or a critical component and which cannot be immediately shut down for repairs, the operator shall minimize the leak within one hour after detection of the leak. If the leak has been minimized, but the leak still exceeds any of the applicable leak standards of District Rule 4455 (adopted 4/20/05), the essential component or critical component shall be repaired or replaced to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection, whichever comes earlier. [District Rule 4455 5.3.6] Federally Enforceable Through Title V Permit
57. For any component that has incurred five repair actions for major gas leaks or major liquid leaks, or any combination of major gas leaks and major liquid leaks within a continuous 12-month period, the operator shall comply with at least one of the requirements specified in Sections 5.3.7.1, 5.3.7.2, 5.3.7.3, or 5.3.7.4 of District Rule 4455 (adopted 4/20/05) by the applicable deadlines specified in Sections 5.3.7.5 and 5.3.7.6. If the original leaking component is replaced with a new like-in-kind component before incurring five repair actions for major leaks within 12-consecutive months, the repair count shall start over for the new component. An entire compressor or pump need not be replaced provided the compressor part(s) or pump part(s) that have incurred five repair actions as described in Section 5.3.7 are brought into compliance with at least one of the requirements of Sections 5.3.7.1 through 5.3.7.6. [District Rule 4455, 5.3.7] Federally Enforceable Through Title V Permit
58. All major components and critical components shall be physically identified clearly and visibly for inspection, repair, and recordkeeping purposes. The physical identification shall consist of labels, tags, manufacturer's nameplate identifier, serial number, or model number, or other system approved by the APCO that enables an operator or District personnel to locate each individual component. The operator shall replace tags or labels that become missing or unreadable as soon as practicable but not later than 24 hours after discovery. The operator shall comply with the requirements of Sections 6.1.4 of District Rule 4455 (adopted 4/20/05) if there is any change in the description of major components or critical components. [District Rule 4455, 5.5.1 & 5.5.2] Federally Enforceable Through Title V Permit
59. The operator shall keep a copy of the operator management plan at the facility and make it available to the APCO, ARB and US EPA upon request. By January 30 of each year, the operator shall submit to the APCO for approval, in writing, an annual report indicating any changes to the existing, approved operator management plan. [District Rule 4455, 6.1.2 & 6.1.4] Federally Enforceable Through Title V Permit
60. The operator shall maintain an inspection log containing, at a minimum, 1) total number of components inspected, and total number and percentage of leaking components found by component types, 2) location, type, name or description of each leaking component, and description of any unit where the leaking component is found, 3) date of leak detection and method of leak detection, 4) for gaseous leaks, record the leak concentration in ppmv, and for liquid leaks record whether the leak is a major liquid leak or a minor liquid leak, 5) date of repair, replacement, or removal from operation of leaking components, 6) identification and location of essential component and critical components found leaking that cannot be repaired until the next process unit turnaround or not later one year after leak detection, whichever comes earlier, 7) methods used to minimize the leak from essential components and critical components that cannot be repaired until the next process unit turnaround or not later one year after leak detection, whichever comes earlier, 8) after the component is repaired or is replaced, the date of reinspection and the leak concentration in ppmv, 9) inspector's name, business mailing address, and business telephone number, and 10) the facility operator responsible for the inspection and repair program shall sign and date the inspection log certifying the accuracy of the information recorded in the log. [District Rule 4455, 6.2.1] Federally Enforceable Through Title V Permit
61. Records of each calibration of the portable hydrocarbon detection instrument utilized for inspecting components, including a copy of current calibration gas certification from the vendor of said calibration gas cylinder, the date of calibration, concentration of calibration gas, analyzer reading of calibration gas before adjustment, instrument reading of calibration gas after adjustment, calibration gas expiration date, and calibration gas cylinder pressure at the time of calibration. [District Rule 4455, 6.2.3] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

62. The operator shall notify the APCO, by telephone or other methods approved by the APCO, of any process PRD release described in Sections 5.4.4 and 5.4.5 of District Rule 4455 (adopted 4/20/05) and any release in excess of the reportable quantity limits as stipulated in 40 CFR, Part 117, Part 302 and Part 355, including any release in excess of 100 pounds of VOC, within one hour of such occurrence or within one hour of the time said person knew or reasonably should have known of its occurrence. [District Rule 4455, 6.3.1] Federally Enforceable Through Title V Permit
63. Copies of all records shall be retained for a minimum of five (5) years after the date of an entry. Such records shall be made available to the APCO, ARB, or US EPA upon request. [District Rule 4455, 6.2.2, 6.2.3 & 6.2.4] Federally Enforceable Through Title V Permit
64. Measurements of gaseous leak concentrations shall be conducted according to US EPA Method 21 using an appropriate portable hydrocarbon detection instrument calibrated with methane. The instrument shall be calibrated in accordance with the procedures specified in US EPA Method 21 or the manufacturer's instruction, as appropriate, not more than 30 days prior to its use. The operator shall record the calibration date of the instrument. [District Rule 4455, 6.4.1] Federally Enforceable Through Title V Permit
65. The VOC content shall be determined using American Society of Testing and Materials (ASTM) D 1945 for gases and South Coast Air Quality Management District (SCAQMD) Method 304-91 for liquids. [District Rule 4455, 6.4.2] Federally Enforceable Through Title V Permit
66. The percent by volume liquid evaporated at 150 C shall be determined using ASTM D 86. [District Rule 4455, 6.4.3] Federally Enforceable Through Title V Permit
67. For a given process unit, an owner or operator may elect to comply with the requirements of 40 CFR 60.592 (b)(1), (2), or (3) as an alternative to the requirements in 40 CFR 60.482-7. [40 CFR 60.592(b)] Federally Enforceable Through Title V Permit
68. Compressors in hydrogen service are exempt from the requirements of 40 CFR 60.592 if an owner or operator demonstrates that a compressor is in hydrogen service. [40 CFR 60.593(b)(1)] Federally Enforceable Through Title V Permit
69. Each compressor is presumed not to be in hydrogen service unless an owner or operator demonstrates that the piece of equipment is in hydrogen service. For a piece of equipment to be considered in hydrogen service, it must be determined that the percent hydrogen content can be reasonably expected always to exceed 50 percent by volume. For purposes of determining the percent hydrogen content in the process fluid that is contained in or contacts a compressor, procedures that conform to the general method described in ASTM E260-73, 91, or 96, E168-67, 77, or 92, or E169-63, 77, or 93 (incorporated by reference as specified in 40 CFR 60.17) shall be used. [40 CFR 60.593(b)(2)] Federally Enforceable Through Title V Permit
70. An owner or operator may use engineering judgment rather than procedures in 40 CFR 60.593(b)(2) to demonstrate that the percent content exceeds 50 percent by volume, provided the engineering judgment demonstrates that the content clearly exceeds 50 percent by volume. When an owner or operator and the Administrator do not agree on whether a piece of equipment is in hydrogen service, however, the procedures in 40 CFR 60.593(b)(2) shall be used to resolve the disagreement. If an owner or operator determines that a piece of equipment is in hydrogen service, the determination can be revised only after following the procedures in 40 CFR 60.593(b)(2). [40 CFR 60.593(b)(3)] Federally Enforceable Through Title V Permit
71. Any existing reciprocating compressor that becomes an affected facility under provisions of 40 CFR 60.14 or 40 CFR 60.15 is exempt from 40 CFR 60.482-3(a), (b), (c), (d), (e), and (h) provided the owner or operator demonstrates that recasting the distance piece or replacing the compressor are the only options available to bring the compressor into compliance with the provisions of 40 CFR 60.482-3(a), (b), (c), (d), (e), and (h). [40 CFR 60.593(c)] Federally Enforceable Through Title V Permit
72. An owner or operator may use the following provision in addition to 40 CFR 60.485(e): Equipment is in light liquid service if the percent evaporated is greater than 10 percent at 150 °C as determined by ASTM Method D86-78, 82, 90, 95, or 96 (incorporated by reference as specified in 40 CFR 60.17). [40 CFR 60.593(d)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

73. Open-ended valves or lines containing asphalt as defined in 40 CFR 60.591 are exempt from the requirements of 40 CFR 60.482-6(a) through (c). [40 CFR 60.593(f)] Federally Enforceable Through Title V Permit
74. Light liquid service shall mean the equipment contains a liquid that meets all of the following conditions: (a) the vapor pressure of one or more of the components is greater than 0.3 kPa at 20 degrees centigrade as determined by ASTM D 2879, (b) the total concentration of the pure components having a vapor pressure greater than 0.3 kPa at 20 degrees centigrade is equal to or greater than 20 percent by weight, and (c) the fluid is a liquid at operating conditions. In addition, an owner or operator may use the following provision: an equipment is in light liquid service if the percent evaporated is greater than 10 percent at 150 degrees centigrade as determined by ASTM D 86. [40 CFR 60.485(e) and 60.593(d)] Federally Enforceable Through Title V Permit
75. Gas/vapor service shall mean the equipment contains process fluids that is in the gaseous state at operating conditions. [40 CFR 60.481] Federally Enforceable Through Title V Permit
76. Heavy liquid service shall mean the equipment is not in gas/vapor service or in light liquid service. [40 CFR 60.481] Federally Enforceable Through Title V Permit
77. Each pump in light liquid service shall be monitored monthly to detect leaks by the methods specified in 40 CFR 60.485(b), except as provided in 40 CFR 60.482-1(c) and (f) and 40 CFR 60.482-2(d), (e), and (f). A pump that begins operation in light liquid service after the initial startup date for the process unit must be monitored for the first time within 30 days after the end of its startup period, except for a pump that replaces a leaking pump and except as provided in 40 CFR 60.482-1(c) and (f) and 40 CFR 60.482-2(d), (e), and (f). If an instrument reading of 10,000 ppm or greater is measured, a leak is detected. [40 CFR 60.482-2(a)(1) and (b)(1)] Federally Enforceable Through Title V Permit
78. Each pump in light liquid service shall be checked by visual inspection each calendar week for indications of liquids dripping from the pump seal, except as provided in 40 CFR 60.482-1(f). If there are indications of liquids dripping from the pump seal, the owner or operator shall follow the procedure specified in either paragraph 40 CFR 60.482-2(b)(2)(i) or (ii). This requirement does not apply to a pump that was monitored after a previous weekly inspection if the instrument reading for that monitoring event was less than 10,000 ppm and the pump was not repaired since that monitoring event. [CFR 60.482-2(a)(2) and (b)(2)] Federally Enforceable Through Title V Permit
79. When a leak is detected, it shall be repaired as soon as practicable, but not later than 15 calendar days after it is detected, except as provided in 40 CFR 60.482-9. A first attempt at repair shall be made no later than 5 calendar days after each leak is detected. First attempts at repair include, but are not limited to, the practices described in paragraphs 40 CFR 60.482-2(c)(2)(i) and (ii) of this section, where practicable. [40 CFR 60.482-2(c)] Federally Enforceable Through Title V Permit
80. Each pump equipped with a dual mechanical seal system that includes a barrier fluid system is exempt from the requirements of paragraph (a) of this section, provided the requirements specified in paragraphs 40 CFR 60.482-2(d)(1) through (6). [40 CFR 60.482-2(d)] Federally Enforceable Through Title V Permit
81. Any pump that is designated, as described in 40 CFR 60.486(e)(1) and (2), for no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, is exempt from the requirements of paragraphs 40 CFR 60.482-2(a), (c), and (d) of this section if the pump has no externally actuated shaft penetrating the pump housing, is demonstrated to be operating with no detectable emissions as indicated by an instrument reading of less than 500 ppm above background as measured by the methods specified in 40 CFR 60.485(c), and is tested for compliance with paragraph (e)(2) of this section initially upon designation, annually, and at other times requested by the District. [40 CFR 60.482-2(e)] Federally Enforceable Through Title V Permit
82. If any pump is equipped with a closed vent system capable of capturing and transporting any leakage from the seal or seals to a process or to a fuel gas system or to a control device that complies with the requirements of 40 CFR 60.482-10, it is exempt from paragraphs 40 CFR 60.482-2(a) through (e). [40 CFR 60.482-2(f)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

83. Any pump that is designated, as described in 40 CFR 60.486(f)(1), as an unsafe-to-monitor pump is exempt from the monitoring and inspection requirements of paragraphs 40 CFR 60.482-2(a) and (d)(4) through (6) if the owner or operator of the pump demonstrates that the pump is unsafe-to-monitor because monitoring personnel would be exposed to an immediate danger as a consequence of complying with paragraph 40 CFR 60.482-2(a); and the owner or operator of the pump has a written plan that requires monitoring of the pump as frequently as practicable during safe-to-monitor times but not more frequently than the periodic monitoring schedule otherwise applicable, and repair of the equipment according to the procedures in paragraph 40 CFR 60.482-2(c) if a leak is detected. [40 CFR 60.482-2(g)] Federally Enforceable Through Title V Permit
84. Any pump that is located within the boundary of an unmanned plant site is exempt from the weekly visual inspection requirement of paragraphs 40 CFR 60.482-2(a)(2) and (d)(4), and the daily requirements of paragraph 40 CFR 60.482-2(d)(5), provided that each pump is visually inspected as often as practicable and at least monthly. [CFR 60.482-2(h)] Federally Enforceable Through Title V Permit
85. Each compressor shall be equipped with a seal system that includes a barrier fluid system and that prevents leakage of VOC to the atmosphere, except as provided in 40 CFR 60.482-1(c) and paragraphs 40 CFR 60.482-3(h), (i), and (j). [40 CFR 60.482-3(a)] Federally Enforceable Through Title V Permit
86. Each compressor seal system as required in paragraph 40 CFR 60.482-3(a) shall be operated with the barrier fluid at a pressure that is greater than the compressor stuffing box pressure; or equipped with a barrier fluid system degassing reservoir that is routed to a process or fuel gas system or connected by a closed vent system to a control device that complies with the requirements of 40 CFR 60.482-10; or equipped with a system that purges the barrier fluid into a process stream with zero VOC emissions to the atmosphere. [40 CFR 60.482-3(b)] Federally Enforceable Through Title V Permit
87. The barrier fluid system shall be in heavy liquid service or shall not be in VOC service. [40 CFR 60.482-3(c)] Federally Enforceable Through Title V Permit
88. Each barrier fluid system as described in paragraph 40 CFR 60.482-3(a) shall be equipped with a sensor that will detect failure of the seal system, barrier fluid system, or both. Each sensor shall be checked daily or shall be equipped with an audible alarm. The owner or operator shall determine, based on design considerations and operating experience, a criterion that indicates failure of the seal system, the barrier fluid system, or both. If the sensor indicates failure of the seal system, the barrier system, or both based on the criterion determined, a leak is detected. When a leak is detected, it shall be repaired as soon as practicable, but not later than 15 calendar days after it is detected, except as provided in 40 CFR 60.482-9. A first attempt at repair shall be made no later than 5 calendar days after each leak is detected. [40 CFR 60.482-3(d), (e), (f), and (g)] Federally Enforceable Through Title V Permit
89. A compressor is exempt from the requirements of paragraphs 40 CFR 60.482-3(a) and (b), if it is equipped with a closed vent system to capture and transport leakage from the compressor drive shaft back to a process or fuel gas system or to a control device that complies with the requirements of 40 CFR 60.482-10, except as provided in paragraph 40 CFR 60.482-3(i). [40 CFR 60.482-3(h)] Federally Enforceable Through Title V Permit
90. Any compressor that is designated, as described in 40 CFR 60.486(e) (1) and (2), for no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, is exempt from the requirements of paragraphs 40 CFR 60.482-3(a)-(h) if the compressor is demonstrated to be operating with no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as measured by the methods specified in 40 CFR 60.485(c); and is tested for compliance initially upon designation, annually, and at other times requested by the District. [40 CFR 60.482-3(i)] Federally Enforceable Through Title V Permit
91. Any existing reciprocating compressor in a process unit which becomes an affected facility under provisions of 40 CFR 60.14 or 40 CFR 60.15 is exempt from paragraphs 40 CFR 60.482-3(a) through (e) and (h), provided the owner or operator demonstrates that recasting the distance piece or replacing the compressor are the only options available to bring the compressor into compliance with the provisions of paragraphs 40 CFR 60.482-3 (a) through (e) and (h). [40 CFR 60.482-3(j)] Federally Enforceable Through Title V Permit
92. Except during pressure releases, each pressure relief device in gas/vapor service shall be operated with no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as determined by the methods specified in 40 CFR 60.485(c). [40 CFR 60.482-4(a)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

93. After each pressure release, the pressure relief device shall be returned to a condition of no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as soon as practicable, but no later than 5 calendar days after the pressure release, except as provided in 40 CFR 60.482-9. No later than 5 calendar days after the pressure release, the pressure relief device shall be monitored to confirm the conditions of no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, by the methods specified in 40 CFR 60.485(c). [40 CFR 60.482-4(b)] Federally Enforceable Through Title V Permit
94. Any pressure relief device that is routed to a process or fuel gas system or equipped with a closed vent system capable of capturing and transporting leakage through the pressure relief device to a control device as described in 40 CFR 60.482-10 is exempted from the requirements of paragraphs 40 CFR 60.482-4(a) and (b). [40 CFR 60.482-4(c)] Federally Enforceable Through Title V Permit
95. Any pressure relief device that is equipped with a rupture disk upstream of the pressure relief device is exempt from the requirements of paragraphs 40 CFR 60.482-4(a) and (b), provided the owner or operator, after each pressure release, installs a new rupture disk upstream of the pressure relief device as soon as practicable, but no later than 5 calendar days after each pressure release, except as provided in 40 CFR 60.482-9. [40 CFR 60.482-4(d)] Federally Enforceable Through Title V Permit
96. Each sampling connection system shall be equipped with a closed-purge, closed-loop, or closed-vent system, except as provided in 40 CFR 60.482-1(c) and 40 CFR 60.482-5(c). [40 CFR 60.482-5(a)] Federally Enforceable Through Title V Permit
97. Each closed-purge, closed-loop, or closed-vent system as required in 40 CFR 60.482-5(a) shall comply with the requirements specified in 40 CFR 60.482-5(b)(1) through (4). [40 CFR 60.482-5(b)] Federally Enforceable Through Title V Permit
98. In situ sampling systems and sampling systems without purges are exempt from the requirements of paragraphs 40 CFR 60.482-5(a) and (b). [40 CFR 60.482-5(c)] Federally Enforceable Through Title V Permit
99. Each open-ended valve or line shall be equipped with a cap, blind flange, plug, or a second valve, except as provided in 40 CFR 60.482-1(c) and 40 CFR 60.482-6(d) and (e). The cap, blind flange, plug, or second valve shall seal the open end at all times except during operations requiring process fluid flow through the open-ended valve or line. [40 CFR 60.482-6(a)] Federally Enforceable Through Title V Permit
100. Each open-ended valve or line equipped with a second valve shall be operated in a manner such that the valve on the process fluid end is closed before the second valve is closed. [40 CFR 60.482-6(b)] Federally Enforceable Through Title V Permit
101. When a double block-and-bleed system is being used, the bleed valve or line may remain open during operations that require venting the line between the block valves but shall comply with 40 CFR 60.482-6(a) at all other times. [40 CFR 60.482-6(c)] Federally Enforceable Through Title V Permit
102. Open-ended valves or lines in an emergency shutdown system which are designed to open automatically in the event of a process upset are exempt from the requirements of 40 CFR 60.482-6(a), (b) and (c). [40 CFR 60.482-6(d)] Federally Enforceable Through Title V Permit
103. Open-ended valves or lines containing materials which would autocatalytically polymerize or would present an explosion, serious overpressure, or other safety hazard if capped or equipped with a double block and bleed system as specified in 40 CFR 60.482-6(a) through (c) are exempt from the requirements of 40 CFR 60.482-6(a) through (c) of this section. [40 CFR 60.482-6(e)] Federally Enforceable Through Title V Permit
104. Each valve in gas/vapor service and in light liquid service shall be monitored monthly to detect leaks by the methods specified in 40 CFR 60.485(b) and shall comply with 40 CFR 60.482-7(b) through (e), except as provided in 40 CFR 60.482-7(f), (g), and (h), 40 CFR 60.482-1(c) and (f), and 40 CFR 60.483-1 and 60.483-2. A valve that begins operation in gas/vapor service or light liquid service after the initial startup date for the process unit must be monitored according to 40 CFR 60.482-7(a)(2)(i) or (ii), except for a valve that replaces a leaking valve and except as provided in 40 CFR 60.482-7(f), (g), and (h), 40 CFR 60.482-1(c), and 40 CFR 60.483-1 and 60.483-2. [40 CFR 60.482-7(a)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

105. If evidence of a potential leak is found by visual, audible, olfactory, or any other detection method at pumps and valves in heavy liquid service, pressure relief devices in light liquid or heavy liquid service, and connectors, the owner or operator shall follow either one of the following procedures: (1) The owner or operator shall monitor the equipment within 5 days by the method specified in 40 CFR 60.485(b) and shall comply with the requirements of 40 CFR 60.482-8(b) through (d). (2) The owner or operator shall eliminate the visual, audible, olfactory, or other indication of a potential leak within 5 calendar days of detection. [40 CFR 60.482-8(a)] Federally Enforceable Through Title V Permit
106. Delay of repair of equipment for which leaks have been detected will be allowed if repair within 15 days is technically infeasible without a process unit shutdown. Repair of this equipment shall occur before the end of the next process unit shutdown. Monitoring to verify repair must occur within 15 days after startup of the process unit. [40 CFR 60.482-9(a)] Federally Enforceable Through Title V Permit
107. Delay of repair of equipment will be allowed for equipment which is isolated from the process and which does not remain in VOC service. [40 CFR 60.482-9(b)] Federally Enforceable Through Title V Permit
108. Delay of repair for valves will be allowed if the owner or operator demonstrates that emissions of purged material resulting from immediate repair are greater than the fugitive emissions likely to result from delay of repair, and when repair procedures are effected, the purged material is collected and destroyed or recovered in a control device complying with 40 CFR 60.482-10. [40 CFR 60.482-9(c)] Federally Enforceable Through Title V Permit
109. Delay of repair for pumps will be allowed if repair requires the use of a dual mechanical seal system that includes a barrier fluid system, and repair is completed as soon as practicable, but not later than 6 months after the leak was detected. [40 CFR 60.482-9(d)] Federally Enforceable Through Title V Permit
110. Delay of repair beyond a process unit shutdown will be allowed for a valve, if valve assembly replacement is necessary during the process unit shutdown, valve assembly supplies have been depleted, and valve assembly supplies had been sufficiently stocked before the supplies were depleted. Delay of repair beyond the next process unit shutdown will not be allowed unless the next process unit shutdown occurs sooner than 6 months after the first process unit shutdown. [40 CFR 60.482-9(e)] Federally Enforceable Through Title V Permit
111. When delay of repair is allowed for a leaking pump or valve that remains in service, the pump or valve may be considered to be repaired and no longer subject to delay of repair requirements if two consecutive monthly monitoring instrument readings are below the leak definition. [40 CFR 60.482-9(f)] Federally Enforceable Through Title V Permit
112. Vapor recovery systems (for example, condensers and absorbers) shall be designed and operated to recover the VOC emissions vented to them with an efficiency of 95 percent or greater, or to an exit concentration of 20 parts per million by volume, whichever is less stringent. [40 CFR 60.482-10(b)] Federally Enforceable Through Title V Permit
113. Enclosed combustion devices shall be designed and operated to reduce the VOC emissions vented to them with an efficiency of 95 percent or greater, or to an exit concentration of 20 parts per million by volume, on a dry basis, corrected to 3 percent oxygen, whichever is less stringent or to provide a minimum residence time of 0.75 seconds at a minimum temperature of 816 °C. [40 CFR 60.482-10(c)] Federally Enforceable Through Title V Permit
114. Flares used to comply with this subpart shall comply with the requirements of 40 CFR 60.18. [40 CFR 60.482-10(d)] Federally Enforceable Through Title V Permit
115. Owners or operators of control devices shall monitor these control devices to ensure that they are operated and maintained in conformance with their designs. [40 CFR 60.482-10(e)] Federally Enforceable Through Title V Permit
116. Except as provided in 40 CFR 60.482-10(i) through (k), each closed vent system shall be inspected according to the procedures and schedule specified in 40 CFR 60.482-10(f)(1) and (f)(2). [40 CFR 60.482-10(f)] Federally Enforceable Through Title V Permit
117. Leaks in closed vent systems and control devices, as indicated by an instrument reading greater than 500 parts per million by volume above background or by visual inspections, shall be repaired as soon as practicable except as provided in 40 CFR 60.482-10(h). A first attempt at repair shall be made no later than 5 calendar days after the leak is detected. Repair shall be completed no later than 15 calendar days after the leak is detected. [40 CFR 60.482-10(g)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

118. Delay of repair of a closed vent system for which leaks have been detected is allowed if the repair is technically infeasible without a process unit shutdown or if the owner or operator determines that emissions resulting from immediate repair would be greater than the fugitive emissions likely to result from delay of repair. Repair of such equipment shall be complete by the end of the next process unit shutdown. [40 CFR 60.482-10(h)] Federally Enforceable Through Title V Permit
119. If a vapor collection system or closed vent system is operated under a vacuum, it is exempt from the inspection requirements of 40 CFR 60.482-10(f)(1)(i) and (f)(2). [40 CFR 60.482-10(i)] Federally Enforceable Through Title V Permit
120. Any parts of the closed vent system that are designated, as described in 40 CFR 60.482-10(l)(1) of this section, as unsafe to inspect are exempt from the inspection requirements of 40 CFR 60.482-10(f)(1)(i) and (f)(2) if they comply with the following requirements: (1) The owner or operator determines that the equipment is unsafe to inspect because inspecting personnel would be exposed to an imminent or potential danger as a consequence of complying with 40 CFR 60.482-10(f)(1)(i) or (f)(2); and (2) The owner or operator has a written plan that requires inspection of the equipment as frequently as practicable during safe-to-inspect times. [40 CFR 60.482-10(j)] Federally Enforceable Through Title V Permit
121. Any parts of the closed vent system that are designated, as described in 40 CFR 60.482-10(l)(2), as difficult to inspect are exempt from the inspection requirements of 40 CFR 60.482-10(f)(1)(i) and (f)(2) if they comply with the following requirements: (1) The owner or operator determines that the equipment cannot be inspected without elevating the inspecting personnel more than 2 meters above a support surface; and (2) The process unit within which the closed vent system is located becomes an affected facility through 40 CFR 60.14 or 60.15, or the owner or operator designates less than 3.0 percent of the total number of closed vent system equipment as difficult to inspect; and (3) The owner or operator has a written plan that requires inspection of the equipment at least once every 5 years. A closed vent system is exempt from inspection if it is operated under a vacuum. [40 CFR 60.482-10(k)] Federally Enforceable Through Title V Permit
122. The owner or operator shall record the following information: (1) Identification of all parts of the closed vent system that are designated as unsafe to inspect, an explanation of why the equipment is unsafe to inspect, and the plan for inspecting the equipment. (2) Identification of all parts of the closed vent system that are designated as difficult to inspect, an explanation of why the equipment is difficult to inspect, and the plan for inspecting the equipment. (3) For each inspection during which a leak is detected, a record of the information specified in 40 CFR 60.486(c). (4) For each inspection conducted in accordance with 40 CFR 60.485(b) during which no leaks are detected, a record that the inspection was performed, the date of the inspection, and a statement that no leaks were detected. (5) For each visual inspection conducted in accordance with 40 CFR 60.482-10(f)(1)(ii) of this section during which no leaks are detected, a record that the inspection was performed, the date of the inspection, and a statement that no leaks were detected. [40 CFR 60.482-10(l)]
123. Closed vent systems and control devices used to comply with provisions of this subpart shall be operated at all times when emissions may be vented to them. [40 CFR 60.482-10(m)] Federally Enforceable Through Title V Permit
124. The owner or operator shall determine compliance with the standards in 40 CFR 60.482-1 through 60.482-10, 60.483, and 60.484 as follows: EPA Method 21 shall be used to determine the presence of leaking sources. The instrument shall be calibrated before use each day of its use by the procedures specified in EPA Method 21. The following calibration gases shall be used: zero air (less than 10 ppm of hydrocarbon in air); and a mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [40 CFR 60.485(b)] Federally Enforceable Through Title V Permit
125. The owner or operator shall determine compliance with the no detectable emission standards in 40 CFR 60.482-2(e), 60.482-3(i), 60.482-4, 60.482-7(f), and 60.482-10(e) as follows: (1) The requirements of 40 CFR 60.485(b) shall apply and (2) EPA Method 21 shall be used to determine the background level. All potential leak interfaces shall be traversed as close to the interface as possible. The arithmetic difference between the maximum concentration indicated by the instrument and the background level is compared with 500 ppm for determining compliance. [40 CFR 60.485(c)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

126. The owner or operator shall test each piece of equipment unless he demonstrates that a process unit is not in VOC service, i.e., that the VOC content would never be reasonably expected to exceed 10 percent by weight. For purposes of this demonstration, the following methods and procedures shall be used: (1) Procedures that conform to the general methods in ASTM E260-73, 91, or 96, E168-67, 77, or 92, E169-63, 77, or 93 (incorporated by reference-see 40 CFR 60.17) shall be used to determine the percent VOC content in the process fluid that is contained in or contacts a piece of equipment, (2) Organic compounds that are considered by the District to have negligible photochemical reactivity may be excluded from the total quantity of organic compounds in determining the VOC content of the process fluid, (3) Engineering judgment may be used to estimate the VOC content, if a piece of equipment had not been shown previously to be in service. If the District disagrees with the judgment, 40 CFR 60.485(d) (1) and (2) shall be used to resolve the disagreement. [40 CFR 60.485(d)] Federally Enforceable Through Title V Permit
127. The owner or operator shall demonstrate that a piece of equipment is in light liquid service by showing that all the following conditions apply: (1) The vapor pressure of one or more of the organic components is greater than 0.3 kPa at 20 °C (1.2 in. H₂O at 68 °F). Standard reference texts or ASTM D2879-83, 96, or 97 (incorporated by reference-see 40 CFR 60.17) shall be used to determine the vapor pressures, (2) The total concentration of the pure organic components having a vapor pressure greater than 0.3 kPa at 20 °C (1.2 in. H₂O at 68 °F) is equal to or greater than 20 percent by weight, (3) The fluid is a liquid at operating conditions. [40 CFR 60.485(e)] Federally Enforceable Through Title V Permit
128. Samples used in conjunction with 40 CFR 60.485(d), (e), and (g) shall be representative of the process fluid that is contained in or contacts the equipment or the gas being combusted in the flare. [40 CFR 60.485(f)] Federally Enforceable Through Title V Permit
129. The owner or operator shall determine compliance with the standards of flares as stated in 40 CFR 60.485(g). [40 CFR 60.485(g)] Federally Enforceable Through Title V Permit
130. The owner or operator shall determine compliance with 40 CFR 60.483-1 or 40 CFR 60.483-2 as follows: (1) The percent of valves leaking shall be determined using the following equation: $\%VL = (VL/VT) * 100$, Where: %VL= Percent leaking valves, VL= Number of valves found leaking, VT= The sum of the total number of valves monitored, (2) The total number of valves monitored shall include difficult-to-monitor and unsafe-to-monitor valves only during the monitoring period in which those valves are monitored, (3) The number of valves leaking shall include valves for which repair has been delayed, (4) Any new valve that is not monitored within 30 days of being placed in service shall be included in the number of valves leaking and the total number of valves monitored for the monitoring period in which the valve is placed in service, (5) If the process unit has been subdivided in accordance with 40 CFR 60.482-7(c)(1)(ii), the sum of valves found leaking during a monitoring period includes all subgroups, (6) The total number of valves monitored does not include a valve monitored to verify repair. [40 CFR 60.485(h)] Federally Enforceable Through Title V Permit
131. An owner or operator of more than one affected facility subject to the provisions of this subpart may comply with the recordkeeping requirements for these facilities in one recordkeeping system if the system identifies each record by each facility. [40 CFR 60.486(a)(2)] Federally Enforceable Through Title V Permit
132. When each leak is detected as specified in 40 CFR 60.482-2, 60.482-3, 60.482-7, 60.482-8, and 60.483-2 the following requirements apply: (1) A weatherproof and readily visible identification, marked with the equipment identification number, shall be attached to the leaking equipment; (2) The identification on a valve may be removed after it has been monitored for 2 successive months as specified in 40 CFR 60.482-7(c) and no leak has been detected during those 2 months; (3) The identification on equipment except on a valve, may be removed after it has been repaired. [40 CFR 60.486(b)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

133. When each leak is detected the following information shall be recorded in a log and kept in a readily accessible location: (1) The instrument and operator identification numbers and the equipment identification number; (2) The date the leak was detected and the dates of each attempt to repair the leak; (3) Repair methods applied in each attempt to repair the leak; (4) "Above 10,000" if the maximum instrument reading measured by the methods specified in 40 CFR 60.485(a) after each repair attempt is equal to or greater than 10,000 ppm; (5) "Repair delayed" and the reason for the delay if a leak is not repaired within 15 calendar days after discovery of the leak; (6) The signature of the owner or operator (or designate) whose decision it was that repair could not be effected without a process shutdown; (7) The expected date of successful repair of the leak if a leak is not repaired within 15 days; (8) Dates of process unit shutdowns that occur while the equipment is unrepaired; (9) The date of successful repair of the leak. [40 CFR 60.486(c)] Federally Enforceable Through Title V Permit
134. The following information pertaining to the design requirements for closed vent systems and control devices described in 40 CFR 60.482-10 shall be recorded and kept in a readily accessible location: (1) Detailed schematics, design specifications, and piping and instrumentation diagrams; (2) The dates and descriptions of any changes in the design specifications; (3) A description of the parameter or parameters monitored, as required in 40 CFR 60.482-10(e), to ensure that control devices are operated and maintained in conformance with their design and an explanation of why that parameter (or parameters) was selected for the monitoring; (4) Periods when the closed vent systems and control devices required in 40 CFR 60.482-2, 60.482-3, 60.482-4, and 60.482-5 are not operated as designed, including periods when a flare pilot light does not have a flame; and (5) Dates of startups and shutdowns of the closed vent systems and control devices required in 40 CFR 60.482-2, 60.482-3, 60.482-4, and 60.482-5. [40 CFR 60.486(d)] Federally Enforceable Through Title V Permit
135. The following information pertaining to all equipment subject to the requirements in 40 CFR 60.482-1 to 60.482-10 shall be recorded in a log that is kept in a readily accessible location: (1) A list of identification numbers for equipment subject to the requirements of this subpart; (2) A list of identification numbers for equipment that are designated for no detectable emissions under the provisions of 40 CFR 60.482-2(e), 60.482-3(i) and 60.482-7(f) and the designation of equipment as subject to the requirements of 40 CFR 60.482-2(e), 40 CFR 60.482-3(i), or 40 CFR 60.482-7(f) shall be signed by the owner or operator. Alternatively, the owner or operator may establish a mechanism with their permitting authority that satisfies this requirement; (3) A list of equipment identification numbers for pressure relief devices required to comply with 40 CFR 60.482-4; (4) The dates of each compliance test as required in 40 CFR 60.482-2(e), 60.482-3(i), 60.482-4, and 60.482-7(f), the background level measured during each compliance test, and the maximum instrument reading measured at the equipment during each compliance test; (5) A list of identification numbers for equipment in vacuum service; (6) A list of identification numbers for equipment that the owner or operator designates as operating in VOC service less than 300 hr/yr in accordance with 40 CFR 60.482-1(e), a description of the conditions under which the equipment is in VOC service, and rationale supporting the designation that it is in VOC service less than 300 hr/yr. [40 CFR 60.486(e)] Federally Enforceable Through Title V Permit
136. The following information pertaining to all valves subject to the requirements of 40 CFR 60.482-7(g) and (h) and to all pumps subject to the requirements of 40 CFR 60.482-2(g) shall be recorded in a log that is kept in a readily accessible location: (1) A list of identification numbers for valves and pumps that are designated as unsafe-to-monitor, an explanation for each valve or pump stating why the valve or pump is unsafe-to-monitor, and the plan for monitoring each valve or pump; (2) A list of identification numbers for valves that are designated as difficult-to-monitor, an explanation for each valve stating why the valve is difficult-to-monitor, and the schedule for monitoring each valve. [40 CFR 60.486(f)] Federally Enforceable Through Title V Permit
137. The following information shall be recorded for valves complying with 40 CFR 60.483-2: (1) A schedule of monitoring. (2) The percent of valves found leaking during each monitoring period. [40 CFR 60.486(g)] Federally Enforceable Through Title V Permit
138. The following information shall be recorded in a log that is kept in a readily accessible location: (1) Design criterion required in 40 CFR 60.482-2(d)(5) and 60.482-3(e)(2) and explanation of the design criterion; and (2) Any changes to this criterion and the reasons for the changes. [40 CFR 60.486(h)] Federally Enforceable Through Title V Permit
139. Information and data used to demonstrate that a piece of equipment is not in VOC service shall be recorded in a log that is kept in a readily accessible location. [40 CFR 60.486(j)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

140. All semiannual reports to the District shall include the following information: (1) Process unit identification. (2) For each month during the semiannual reporting period, number of valves for which leaks were detected as described in 40 CFR 60.482-7(b) or 40 CFR 60.483-2, number of valves for which leaks were not repaired as required in 40 CFR 60.482-7(d)(1), number of pumps for which leaks were detected as described in 40 CFR 60.482-2(b), (d)(4)(ii)(A) or (B), or (d)(5)(iii), number of pumps for which leaks were not repaired as required in 40 CFR 60.482-2(c)(1) and (d)(6), number of compressors for which leaks were detected as described in 40 CFR 60.482-3(f), number of compressors for which leaks were not repaired as required in 40 CFR 60.482-3(g)(1), and the facts that explain each delay of repair and, where appropriate, why a process unit shutdown was technically infeasible. (3) Dates of process unit shutdowns which occurred within the semiannual reporting period. (4) Revisions to items reported according to paragraph (b) if changes have occurred since the initial report or subsequent revisions to the initial report. [40 CFR 60.487(c)] Federally Enforceable Through Title V Permit
141. An owner or operator electing to comply with the provisions of 40 CFR 60.483-1 or 60.483-2 shall notify the District of the alternative standard selected 90 days before implementing either of the provisions. [40 CFR 60.487(d)] Federally Enforceable Through Title V Permit
142. An owner or operator shall report the results of all performance tests in accordance with 40 CFR 60.8 of the General Provisions. The provisions of 40 CFR 60.8(d) do not apply to affected facilities subject to the provisions of this subpart except that an owner or operator must notify the District of the schedule for the initial performance tests at least 30 days before the initial performance tests. [40 CFR 60.487(e)] Federally Enforceable Through Title V Permit
143. The requirements of paragraphs (a) through (c) of this section remain in force until and unless EPA, in delegating enforcement authority to a State under section 111(c) of the Act, approves reporting requirements or an alternative means of compliance surveillance adopted by such State. In that event, affected sources within the State will be relieved of the obligation to comply with the requirements of paragraphs (a) through (c) of this section, provided that they comply with the requirements established by the State. [40 CFR 60.487(f)] Federally Enforceable Through Title V Permit
144. Each drain, receiving refinery wastewater from a process unit, shall be equipped with water seal controls. [40 CFR 60.692-2(a)(1)] Federally Enforceable Through Title V Permit
145. Each drain in active service, receiving refinery wastewater from a process unit, shall be checked by visual or physical inspection initially and monthly thereafter for indications of low water levels or other conditions that would reduce the effectiveness of the water seal controls. [40 CFR 60.692-2(a)(2)] Federally Enforceable Through Title V Permit
146. Each drain out of active service shall be checked by visual or physical inspection initially and weekly thereafter for indications of low water levels or other problems that could result in VOC emissions. As an alternative, the owner or operator may elect to install a tightly sealed cap or plug over a drain that is out of service, inspection shall be conducted initially and semiannually to ensure caps or plugs are in place and properly installed. Whenever low water levels or missing or improperly installed caps or plugs are identified, water shall be added or first efforts at repair shall be made as soon as practicable, but not later than 24 hours after detection, except if the repair is technically impossible without a complete or partial refinery or process unit shutdown. Repair of such equipment shall occur before the end of the next refinery or process unit shutdown [40 CFR 60.692-2(a) and 60.692-6] Federally Enforceable Through Title V Permit
147. Junction boxes in refinery wastewater systems shall be equipped with a cover and may have an open vent pipe. The vent pipe shall be at least 90 cm (3 ft) in length and shall not exceed 10.2 cm (4 in) in diameter. Junction box covers shall have a tight seal around the edge and shall be kept in place at all times, except during inspection and maintenance. [40 CFR 60.692-2(b)(1)] Federally Enforceable Through Title V Permit
148. Junction boxes in refinery wastewater systems shall be visually inspected initially and semiannually thereafter to ensure that the cover is in place and to ensure that the cover has a tight seal around the edge. If a broken seal or gap is identified, first effort at repair shall be made as soon as practicable, but not later than 15 calendar days after the broken seal or gap is identified, except if the repair is technically impossible without a complete or partial refinery or process unit shutdown. Repair of such equipment shall occur before the end of the next refinery or process unit shutdown. [40 CFR 60.692-2(b)(3)(4) and 60.692-6] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

149. Sewer lines, conveying refinery wastewater to wastewater treatment system, shall not be open to the atmosphere and shall be covered or enclosed in a manner so as to have no visual gaps or cracks in joints, seals, or other emission interfaces. [40 CFR 60.692-2(c)(1)] Federally Enforceable Through Title V Permit
150. The portion of each unburied sewer line shall be visually inspected initially and semiannually thereafter for indication of cracks, gaps, or other problems that could result in VOC emissions. Whenever cracks, gaps, or other problems are detected, repairs shall be made as soon as practicable, but not later than 15 calendar days after identification, except if the repair is technically impossible without a complete or partial refinery or process unit shutdown. Repair of such equipment shall occur before the end of the next refinery or process unit shutdown. [40 CFR 60.692-2(c)(2)(3) and 60.692-6] Federally Enforceable Through Title V Permit
151. Refinery wastewater routed through new process drains and a new first common downstream junction box, either as part of a new individual drain system or an existing individual drain system, shall not be routed through a downstream catch basin. [40 CFR 60.692-2(e)] Federally Enforceable Through Title V Permit
152. Operators shall not depressurize any vessel containing VOCs unless the process unit turnaround is accomplished by employing one of the following operating procedures: The organic vapors shall either be recovered, added to the refinery fuel gas system and combusted; or controlled and piped to an appropriate firebox or incinerated for combustion; or flared, until the pressure within the process vessel is as close to atmospheric pressure as is possible. All process vessels shall be depressurized into the control facilities to less than 1020 mm Hg (5 psig) before venting/opening to atmosphere. All organic compounds which emerge from a refinery process vessel during the purging of said vessel and which otherwise would be emitted to the atmosphere shall be either directed to a flare or incinerator or shall be used for fuel until such disposition of emissions is not technically feasible or is less safe than atmospheric venting. [District Rule 4454, 4.0] Federally Enforceable Through Title V Permit
153. The operator shall not manufacture for sale nor use within the District any of the following for penetrating prime coat, tack coat, dust palliative, or other paving and maintenance operations: rapid cure cutback asphalt; medium cure cutback asphalt; slow cure asphalt which as produced for application, contains more than one-half (0.5) percent of organic compounds which evaporate at 500 degrees Fahrenheit or lower; emulsified asphalt containing organic compounds, in excess of three (3) percent by volume, which evaporate at 500 degrees Fahrenheit or lower. [District Rule 4641, 5.0] Federally Enforceable Through Title V Permit
154. The manufacturer of cutback and slow cure asphalt shall maintain records showing the types and amounts of cutback asphalt and slow cure asphalt which contain organic compounds produced and the destination of these products. Such records shall be maintained daily and retained and available for inspection by District personnel for a period of 5 years. [District Rule 4641, 6.0] Federally Enforceable Through Title V Permit
155. Analysis of cutback asphalt sample for VOC content shall be in accordance with ASTM Method D402. [District Rule 4641, 6.2.1] Federally Enforceable Through Title V Permit
156. The owner or operator shall maintain records of fluids used in each process in the facility. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
157. The owner or operator shall maintain records of the source of the crude oil received by the facility. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
158. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin January 1 of each year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days of the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-1-19

EXPIRATION DATE: 08/31/2027

SECTION: NE24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

79.2 MMBTU/HR ATMOSPHERIC/VACUUM CRUDE UNIT #4 WITH PREFLASH COLUMN, FRACTIONATOR, VACUUM DISTILLATION COLUMN WITH MECHANICAL VACUUM PRODUCING SYSTEM, 27 MMBTU/HR GAS/OIL/WASTE GAS FIRED NATURAL DRAFT VACUUM HEATER #VH-4 WITH THREE ZEECO CLSF 11 LOW NOX BURNERS AND 52.2 MMBTU/HR GAS/OIL FIRED NATURAL DRAFT HEATER #4 WITH ZEECO MODEL CLSF LOW NOX BURNERS

PERMIT UNIT REQUIREMENTS

1. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rule 4305 and 4306] Federally Enforceable Through Title V Permit
2. The duration of each startup and shutdown period for the 52.2 MMBtu/hr crude heater #4 shall not exceed 8.0 hours and 2.0 hours respectively. Short term NOx and CO emissions limits (lb/MM Btu or ppmv @ 3% O2) shall not apply during periods of startup and shutdown. [District Rules 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
3. The duration of each startup and shutdown period for the 27.0 MMBtu/hr vacuum heater VH-4 shall not exceed 9.0 hours and 2.0 hours respectively. Short term NOx and CO emissions limits (lb/MM Btu or ppmv @ 3% O2) shall not apply during periods of startup and shutdown. [District Rules 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
4. All equipment shall be constructed, maintained, and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Natural gas combusted in crude heater #4 and the vacuum heater shall be of PUC quality. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
6. The burning of liquid fuel in crude heater #4 and vacuum heater shall only be performed during periods of involuntary natural gas curtailments and for equipment testing. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
7. The burning of liquid fuel in each heater is limited to 168 cumulative hours in a calendar year plus 48 hour per calendar year for equipment testing of operation during natural gas curtailments. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
8. Vacuum system exhaust gas emissions shall be controlled by incineration in the 27 MMBtu/hr vacuum heater (VH-4). [District Rule 4453] Federally Enforceable Through Title V Permit
9. Heat exchangers utilizing cooling water shall be operated and maintained as to prevent VOC emissions from cooling towers. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Gas firing emissions from 52.2 MMBtu/hr crude heater #4 shall not exceed any of the following: PM10: 0.004 lb/MMBtu; VOC: 0.01 lb/MMBtu; NOx (as NO2) - 30 ppmv @ 3% O2 or 0.036 lb/MMBtu; or CO - 400 ppmv @ 3% O2. [District Rule 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Liquid fuel firing emissions from 52.2 MMBtu/hr crude heater #4 shall not exceed any of the following limits: 11.56 lb-PM10/1000 gal; SOx (as SO2): 172.7 lb/1000 gal; NOx (as NO2): 0.215 lb/MM Btu; VOC: 1.12 lb/1000 gal; or CO : 400 ppmv @ 3% O2. [District Rule 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
12. Gas firing emissions from 27 MMBtu/hr vacuum heater shall not exceed any of the following: PM10: 0.004 lb/MMBtu; VOC: 0.0075 lb/MMBtu; or CO - 400 ppmv @ 3% O2. [District Rule 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
13. Liquid fuel firing emissions from 27 MMBtu/hr vacuum heater shall not exceed any of the following: PM10: 11.56 lb/1000 gal; SOx (as SO2): 172.7 lb/1000 gal; NOx (as NO2): 0.215 lb/MM Btu; VOC: 1.12 lb/1000 gal; or CO : 400 ppmv @ 3% O2. [District Rule 2201, 4305, and 4306] Federally Enforceable Through Title V Permit
14. NOx emissions when gas firing 27 MMBtu/hr vacuum heater shall not exceed 30 ppmv @ 3% O2. [District Rule 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
15. Source testing for NOx and CO emissions shall be conducted not less than once every 12 months, except as provided below. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
16. Source testing for NOx and CO emissions shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
17. If permittee fails any compliance demonstration for NOx and/or CO emission limits when testing not less than once every 36 months, compliance with NOx and CO emission limits shall be demonstrated not less than once every 12 months. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
18. Source test results from an individual unit that is identical to this unit, in terms of rated capacity, operational conditions, fuel used, and control method, as approved by the APCO, will satisfy the NOx and CO source testing requirement. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
19. Source testing shall be by District witnessed, or authorized sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. The following test methods shall be used: NOx (ppmv) - EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, and stack gas oxygen - EPA Method 3 or 3A or ARB Method 100. [District Rules 1081, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
23. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
24. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

25. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
26. The permittee shall maintain records of: (1) the date and time of NOX, CO, and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
27. Permittee shall maintain records of fuel hhv and cumulative annual fuel use for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 4351] Federally Enforceable Through Title V Permit
28. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
29. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
30. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
31. Particulate matter emissions shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
32. Source testing shall be performed using EPA Method 5 while firing on residual oil (including crude or topped crude) to demonstrate compliance with PM emission limits. Source testing shall be performed within 90 days of firing on residual oil unless such testing has been performed within the 12 month period prior to firing on said oil and the test results showed compliance with PM emission limits of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
33. Emissions of sulfur compounds from each heater shall not exceed 200 lb per hour, calculated as SO2. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas or on diesel fuel not exceeding 0.5% sulfur by weight; or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
34. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
35. When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

36. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
37. If the unit is fired on noncertified liquid fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the liquid fuel being fired in the unit shall be determined using ASTM D 2880. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
38. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 240 or D 2382 for liquid hydrocarbon fuels; ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 4305, 6.2.1; 4306, 6.2.1 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
39. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period (Kern County Rule 407). To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas or diesel fuel not exceeding 0.5% sulfur by weight; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels or 3.0% by weight for residual oil (including crude or topped crude); or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. Nitrogen oxide (NO_x) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO₂/MMBtu of heat input (hhv). [District Rules 4305, 5.0, 8.2, 4306, 5.0, 8.2 and 4351, 8.1] Federally Enforceable Through Title V Permit
41. Emissions for this unit shall be calculated using the arithmetic mean, pursuant to District Rule 1081 (Amended December 16, 1993), of 3 thirty-minute test runs for NO_x and CO. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
42. Annual test results submitted to the District from unit(s) representing a group of units may be used to measure NO_x emissions of this permit for that group, provided the selection of the representative unit(s) is approved by the APCO prior to testing. Should any of the representative units exceed the required NO_x emission limits of this permit, each of the units in the group shall demonstrate compliance by emissions testing within 90 days of the failed test. (This requirement shall not supersede a more stringent NSR or PSD permit testing requirement.) [District Rules 4305, 6.3.2, 4306, 6.3.2, and 4351, 6.3] Federally Enforceable Through Title V Permit
43. The following conditions must be met for representative unit(s) to be used to test for NO_x limits for a group of units: 1) all units are initially source tested and emissions from each unit in group are less than 90% of the permitted value and vary 25% or less from the average of all runs, 2) all units in group are similar in terms of rated heat input (rating not to exceed 100 MMBtu/hr), make and series, operation conditions, and control method, and 3) the group is owned by a single owner and located at a single stationary source. [District Rule 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit
44. All units in a group for which representative units are source for NO_x emissions shall have received the same maintenance and tune-up procedures as the representative unit(s). These tune-up procedures shall be completed according to District Rule 4304 (Adopted October 19, 1995) and tune-up test results shall show comparable results for each unit in the group. Records shall be maintained for each unit of the group including all preventative and corrective maintenance work done. [District Rule 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit
45. All units in a group for which representative units are source tested for NO_x emissions of this permit shall be fired on the same fuel type during the entire compliance period. If a unit switches for any time to an alternate fuel type (e.g. from natural gas to oil) then that unit shall not be considered part of the group and shall be required to undergo a source test for all fuel types used, within one year of the switch. [District Rule 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

46. The number of representative units source tested for NOx emissions shall be at least 30% of the total number of units in the group. The units included in the 30% shall be rotated, so that in 3 years, all units in the entire group will have been tested at least once. [District Rule 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit
47. A component shall be considered leaking if one or more of the conditions specified in Sections 5.1.4.1 through 5.1.4.4 of Rule 4455 exist at the facility. For this permit unit, except for pumps and compressors, a minor gas leak shall be defined for any component listed in Rule 4455 Section 3.22 Table 1 in either liquid or gas/vapor service as a reading in excess of 100 ppmv above background up to and including a reading of 10,000 ppmv above background. For pumps, compressors and other component types not specifically listed in Rule 4455 Section 3.22 Table 1 in either liquid or gas/vapor service, a minor gas leak shall be defined as a reading in excess of 500 ppmv above background up to and including a reading of 10,000 ppmv above background. Readings shall be taken as methane using a portable hydrocarbon detection instrument and shall be made in accordance with the methods specified in Section 6.4.1 of Rule 4455. [District Rule 2201 and 4455, 5.1.4] Federally Enforceable Through Title V Permit
48. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
49. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of District Rule 4801, section 3.1 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
50. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from the crude heater #4 for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
51. Permittee shall maintain records of annual heat input (MMBtu) for crude heater #4 on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4320] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-2-10

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

ATMOSPHERIC CRUDE UNIT #1 DISTILLATION COLUMN WITH 12.6 MMBTU/HR HEATER WITH FGR (SHARED WITH S-36-42)

PERMIT UNIT REQUIREMENTS

1. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rule 4305 and 4306] Federally Enforceable Through Title V Permit
2. The duration of each startup and shutdown period for the 12.6 MMBtu/hr heater shall not exceed 5.0 hours and 2.0 hours respectively. Emission limits of Rules 4305 and 4306 are waived during periods of startup and shutdown. [District Rules 4305, 5.5.6 and 4306, 5.5.6] Federally Enforceable Through Title V Permit
3. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Last Amended December 19,1993). [District Rule 1081] Federally Enforceable Through Title V Permit
4. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
5. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
6. Particulate matter emissions shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO₂, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
7. Source testing shall be performed using EPA Method 5 while firing on residual oil (including crude or topped crude) to demonstrate compliance with PM emission limits. Source testing shall be performed within 90 days of firing on residual oil unless such testing has been performed within the 12 month period prior to firing on said oil and the test results showed compliance with PM emission limits of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
8. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO₂. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas or on diesel fuel not exceeding 0.5% sulfur by weight; or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
9. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. When complying with SO_x emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
11. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
12. If the unit is fired on noncertified liquid fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the liquid fuel being fired in the unit shall be determined using ASTM D 2880. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
13. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 240 or D 2382 for liquid hydrocarbon fuels; ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 4305, 6.2.1, 4306, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit
14. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period (Kern County Rule 407). To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas or diesel fuel not exceeding 0.5% sulfur by weight; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels or 3.0% by weight for residual oil (including crude or topped crude); or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rules 2520, 9.3.2 and 4801] Federally Enforceable Through Title V Permit
15. Nitrogen oxide (NO_x) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO₂/MMBtu of heat input (hhv). [District Rules 4305, 5.0, 8.2, 4306, 5.0, 8.2, and 4351, 5.0, 8.1] Federally Enforceable Through Title V Permit
16. Gas fired emission rates shall not exceed any of the following: PM₁₀: 0.0076 lb/MMBtu, NO_x (as NO₂) - 30 ppmv @ 3% O₂ or 0.036 lb/MMBtu, VOC: 0.0055 lb/MMBtu, or CO: 400 ppmv @ 3% O₂. [District Rule 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
17. Liquid fuel fired emission rates shall not exceed any of the following: PM₁₀: 0.0231 lb/MMBtu, NO_x (as NO₂) - 40 ppmv @ 3% O₂ or 0.052 lb/MMBtu, VOC: 0.0024 lb/MMBtu, or CO: 400 ppmv @ 3% O₂. [District Rule 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
18. Heater may be fired on natural gas or liquid fuel. Natural gas sulfur content shall not exceed 1.0 gr sulfur compounds/100 scf. Liquid fuel sulfur content shall not exceed 10 ppmv. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Total quantity of liquid fuel combusted in S-36-2, S-36-4, and S-36-41 shall not exceed 1,093,500 gal/rolling twelve month period. [District Rule 4102]
20. Compliance testing to demonstrate compliance with liquid fuel fired NO_x and CO emission limits shall be conducted within 60 days of initial liquid fuel firing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. Source testing to demonstrate compliance with gas fired NO_x and CO emission limits shall be conducted not less than once every 12 months, except as provided below. Source testing to demonstrate compliance with liquid fuel fired NO_x and CO emission limits shall be conducted not less than once every 12 months if liquid fuel was used within preceding 12 months, except as provided below. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

22. Source testing to demonstrate compliance with gas and liquid fuel fired NO_x and CO emission limits shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
23. If permittee fails any compliance demonstration for NO_x and CO emission limits when testing not less than once every 36 months, compliance with NO_x and CO emission limits shall be demonstrated not less than once every 12 months. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
24. Compliance demonstration (source testing) shall be by District witnessed, or authorized, sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
25. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
27. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
28. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
29. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
30. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent by volume and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
31. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, fuel gas sulfur content- ASTM D3246 , fuel oil sulfur content - ASTM D4294 , PAHs - ARB method 429 , and chromium VI compounds - CARB method 425. [District Rules 1081, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
32. Permittee shall maintain records of fuel hhv and cumulative annual fuel use for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 4351] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

33. Permittee shall maintain records of total quantity of liquid fuel combusted in S-36-2, S-36-4, and S-36-41 on a rolling twelve month basis for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 1070 and 2520, 9.3.2] Federally Enforceable Through Title V Permit
34. Emissions for this unit shall be calculated using the arithmetic mean, pursuant to District Rule 1081 (Amended December 16, 1993), of 3 thirty-minute test runs for NOx and CO. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
35. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
36. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of SJVUAPCD Rule 4801, section 3.1 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-4-19

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

ABA PLANT WITH ASPHALT BLOWING STILL (SOUTH), 200 HP BLOWER, CONDENSIBLES KNOCKOUT VESSEL, JOHN ZINK THERMAL OXIDIZER WITH THERMOX O2 RECORDING ANALYZER, AND 15 MMBTU/HR NORTH AMERICAN MODEL 6131-E2 FORCED DRAFT GAS/OIL-FIRED LOW NOX BURNER WITH FGR HOT OIL HEATER

PERMIT UNIT REQUIREMENTS

1. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rule 4305 and 4306] Federally Enforceable Through Title V Permit
2. The duration of each startup and shutdown period for the 15.0 MMBtu/hr oil heater shall not exceed 6.5 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods startup and shutdown. [District Rule 4305, 5.5.6 and 4306, 5.3] Federally Enforceable Through Title V Permit
3. 15 MMBtu/hr hot oil heater is shared with S-36-4, '5, '43, and serves permitted ABA feedstock and finished product tanks. [District Rule 2010] Federally Enforceable Through Title V Permit
4. The 200 hp blower and John Zink thermal oxidizer are shared with the stills listed in S-36-4, '5, and '43. Only one of the stills listed in S-36-4, '5, and '43 shall be vented to the John Zink thermal oxidizer at any one time. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Minimum temperature of 1400 degrees F shall be maintained at thermocouple in the thermal oxidizer. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Fume retention time in the thermal oxidizer shall be at least 0.3 seconds. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Thermal oxidizer and knockout vessel shall always be used during asphalt blowing operation. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Still and thermal oxidizer shall utilize temperature probes and continuous temperature recorders. [District Rules 2201 and 1070] Federally Enforceable Through Title V Permit
9. Gas fired emission rates from 15 MMBtu/hr hot oil heater shall not exceed any of the following: PM10: 0.0076 lb/MMBtu, VOC: 0.0055 lb/MMBtu, or CO: 400 ppmv @ 3% O2. [District Rules 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
10. Gas fired NOx emissions from 15 MMBtu/hr hot oil heater shall not exceed 30 ppmv @ 3% O2. [District Rule 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
11. Liquid fuel fired emission rates from 15 MMBtu/hr hot oil heater shall not exceed any of the following: PM10: 0.0231 lb/MMBtu, NOx (as NO2) - 40 ppmv @ 3% O2 or 0.052 lb/MMBtu, VOC: 0.0024 lb/MMBtu, or CO: 400 ppmv @ 3% O2. [District Rules 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
12. Heater may be fired on natural gas or liquid fuel. Natural gas sulfur content shall not exceed 1.0 gr sulfur compounds/100 scf. Liquid fuel sulfur content shall not exceed 10 ppmw. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Total quantity of liquid fuel combusted in S-36-2, S-36-4, and S-36-41 shall not exceed 1,093,500 gal/rolling twelve month period. [District Rule 4102]
14. Source testing for liquid fuel fired NO_x and CO emissions shall be conducted within 60 days of initial liquid fuel firing. [District Rule 1081] Federally Enforceable Through Title V Permit
15. Source testing for gas fired NO_x and CO emissions shall be conducted not less than once every 12 months, except as provided below. Source testing for liquid fuel fired NO_x and CO emissions shall be conducted not less than once every 12 months if liquid fuel was used within preceding 12 months, except as provided below. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
16. Source testing for gas and liquid fuel fired NO_x and CO emissions shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
17. If permittee fails any source test for NO_x and CO emission limits when testing not less than once every 36 months, compliance with NO_x and CO emission limits shall be demonstrated not less than once every 12 months. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
18. Source test results from an individual unit that is identical to this unit, in terms of rated capacity, operational conditions, fuel used, and control method, as approved by the APCO, will satisfy the NO_x and CO source testing requirement. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
19. Source testing shall be by District witnessed, or authorized sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
23. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
24. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

25. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent by volume and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
26. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, fuel gas sulfur content- ASTM D3246 , fuel oil sulfur content - ASTM D4294 , PAHs - ARB method 429 , and chromium VI compounds - CARB method 425. [District Rules 1081, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
27. Permittee shall maintain the thermal oxidizer temperature recorder charts for a period of five years and make such records readily available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
28. Permittee shall maintain records of total quantity of liquid fuel combusted in S-36-2, S-36-4, and S-36-41 on a rolling twelve month basis for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
29. Permittee shall maintain records of fuel hhv and cumulative annual fuel use for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 4351] Federally Enforceable Through Title V Permit
30. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Last Amended December 19,1993). [District Rule 1081] Federally Enforceable Through Title V Permit
31. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
32. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
33. Particulate matter emissions shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO₂, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
34. Source testing shall be performed using EPA Method 5 while firing on residual oil (including crude or topped crude) to demonstrate compliance with PM emission limits. Source testing shall be performed within 90 days of firing on residual oil unless such testing has been performed within the 12 month period prior to firing on said oil and the test results showed compliance with PM emission limits of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
35. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO₂. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas or on diesel fuel not exceeding 0.5% sulfur by weight; or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
36. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. When complying with SO_x emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
38. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
39. If the unit is fired on noncertified liquid fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the liquid fuel being fired in the unit shall be determined using ASTM D 2880. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 240 or D 2382 for liquid hydrocarbon fuels; ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 4305, 6.2.1; 4306, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit
41. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period (Kern County Rule 407). To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas or diesel fuel not exceeding 0.5% sulfur by weight; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels or 3.0% by weight for residual oil (including crude or topped crude); or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rule 2520, 9.3.2, and 4801] Federally Enforceable Through Title V Permit
42. Nitrogen oxide (NO_x) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO₂/MMBtu of heat input (hhv). [District Rules 4305, 5.0, 8.2; 4306, 5.0, 8.2; and 4351, 8.1] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: S-36-5-7

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

ABA PLANT WITH ASPHALT BLOWING STILL (MIDDLE) WITH SHARED EQUIPMENT LISTED IN S-36-4

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions from any combustion source shall not exceed 0.1 grains/dscf (calculated to 12% carbon dioxide). [District Rule 4301] Federally Enforceable Through Title V Permit
2. The thermal oxidizer and knockout vessel shall always be used during asphalt blowing operation. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Still and the thermal oxidizer shall utilize temperature probes and continuous temperature recorders. [District Rules 2201 and 1070] Federally Enforceable Through Title V Permit
4. Asphalt blowing still shall be vented to John Zink thermal oxidizer listed in S-36-4. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-6-6

EXPIRATION DATE: 08/31/2027

SECTION: 23 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

2,000 BBL TANK #2001 OIL/WATER SEPARATOR INCLUDING ABA PLANTS SCRUBBER EFFLUENT RECEIVER, PROCESS EQUIPMENT EFFLUENT RECEIVER, TANKAGE EFFLUENT RECEIVER, AND THREE OIL/WATER SUMPS

PERMIT UNIT REQUIREMENTS

1. Separator tank shall be equipped with a pressure/vacuum valve set to within 10% of the maximum working pressure of the tank. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Tank #2001 shall be equipped with a solid cover except for P/V valve and sampling ports. Sampling ports shall be equipped with covers or lids. [District Rule 4625 and 40 CFR 60.692-3(a)(1)] Federally Enforceable Through Title V Permit
3. Sampling ports shall remain closed at all times except during gauging or sampling. [District Rule 4625] Federally Enforceable Through Title V Permit
4. Separator shall be maintained and operated as to prevent the emission of noxious odors. [District Rule 4102]
5. Skimmed oil removed from tank #2001 shall be transferred to crude oil charge tanks or to other tank(s) under vapor control with at least 90% control efficiency by weight. [District Rule 4625] Federally Enforceable Through Title V Permit
6. The vapor space under a fixed roof shall not be purged unless the vapor is directed to a control device. [40 CFR 60.692-3(a)(2)] Federally Enforceable Through Title V Permit
7. Roof access doors or openings shall be gasketed, latched, and kept closed at all times during operation of the separator system, except during inspection and maintenance. [40 CFR 60.692-3(a)(3)] Federally Enforceable Through Title V Permit
8. Roof seals, access doors, and other openings shall be checked by visual inspection initially and semiannually thereafter to ensure that no cracks or gaps occur between the roof and wall and that access doors and other openings are closed and gasketed properly. [40 CFR 60.692-3(a)(4)] Federally Enforceable Through Title V Permit
9. When a broken seal or gasket or other problems is identified, first efforts at repair shall be made as soon as practicable, but not later than 15 calendar days after it is identified, except if the repair is technically impossible without a complete or partial refinery or process unit shutdown. Repair of such equipment shall occur before the end of the next refinery or process unit shutdown. [40 CFR 60.692-3(5) and 60.692-6] Federally Enforceable Through Title V Permit
10. An operator complying with Section 5.1.3 shall visually inspect the manholes, roof hatches, other openings, fittings, etc., at least once every 12 months after the tank is initially filled with an organic liquid. No holes, tears, or other openings are allowed that would permit the escape of hydrocarbon vapors. Any defects found are violations of this rule. [District Rule 4625] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records showing the type and location of each wastewater separator and the date of inspections. [District Rule 4625] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available to the APCO, ARB, and EPA upon request. [District Rule 4625] Federally Enforceable Through Title V Permit
13. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of 40 CFR 60 Subpart QQQ. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-8-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

280,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #7001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-9-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

400,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #10005

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-10-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

400,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #10006

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-36-11-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

800,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #20001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-12-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

800,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #20002

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-13-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

800,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #20003

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-14-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

800,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #20004

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-15-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

1,280,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #32001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-16-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

2,200,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #55001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. Except for crude oil with an API gravity of 26 degrees or less, the TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
6. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
7. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
8. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
9. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-17-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

3,200,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #80001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. Except for crude oil with an API gravity of 26 degrees or less, the TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
6. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
7. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
8. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
9. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-18-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

16,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #401 WITH VAPOR CONTROL SYSTEM CONSISTING OF COMMON HEADER, FIN/FAN COOLER, AND KNOCKOUT DRUM

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-19-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

16,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #402 WITH VAPOR CONTROL PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit
10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-20-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

16,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #403 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-21-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

20,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #502 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-22-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

20,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #503 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-23-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

20,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #504 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-24-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

20,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #505 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-25-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

24,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #601 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-26-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

40,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #1017

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-27-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

40,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #1021

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-28-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

40,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #1022

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-29-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

40,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #1023 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-30-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

40,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #1301 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-31-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

52,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #1302 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-34-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

83,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #2002 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-35-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

100,000 GALLON CONE ROOF PETROLEUM STORAGE TANK #2501 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-37-18

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

LUBE OIL FINISHING PLANT WITH 16.5 MMBTU/HR NATURAL GAS/FIELD GAS-FIRED NATURAL DRAFT EXTRACT HEATER LH-1, 12.6 MMBTU/HR NATURAL GAS/FIELD-FIRED FORCED DRAFT HOT OIL HEATER LH-2 WITH FGR, 12.0 MMBTU/HR NATURAL GAS-FIRED FORCED DRAFT HOT OIL HEATER LH-3 WITH LOW NOX BURNERS AND FGR, ABSORBER T-1, TREATING TOWER T-2, EXTRACT DRYER T-5/T-6, MP FLASH DRUM D-5, EXPANSION DRUM D-9, BLOWDOWN DRUM D-7, AND SETTLER D-1

PERMIT UNIT REQUIREMENTS

1. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rule 4305 and 4306] Federally Enforceable Through Title V Permit
2. The duration of each startup and shutdown period for the 16.5 MMBtu/hr heater LH-1 shall not exceed 6.5 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, 5.5.6 and 4306, 5.3] Federally Enforceable Through Title V Permit
3. The duration of each startup and shutdown period for the 12.6 MMBtu/hr heater LH-2 shall not exceed 6.5 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, 5.5.6 and 4306, 5.3] Federally Enforceable Through Title V Permit
4. 12.0 MMBtu/hr heater LH-3 shall be fired exclusively on PUC quality natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Absorber T-1 overhead condensibles shall be transported in a closed system to a closed oil/water separation operation to prevent emissions to the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Solvent dry tanks shall be closed and equipped with operational conservation pressure relief valves or connected to an approved vapor control system. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Nash vacuum pump system vapors and Absorber T-1 overhead vapors shall be vented exclusively to activated carbon canister vapor control system. [District Rules 2201 and 4453] Federally Enforceable Through Title V Permit
8. Carbon canister vapor collection system serving Absorber T-1 and Nash vacuum system shall be maintained with a minimum of two (2) carbon canisters connected in series, except during change-out of spent canister(s). [District Rule 2201] Federally Enforceable Through Title V Permit
9. Permittee shall monitor daily for VOC concentration of gas between the carbon canisters and at the discharge of the final carbon canister. [District Rule 2201] Federally Enforceable Through Title V Permit
10. VOC concentration at exhaust outlet for carbon canister system shall not exceed 134 ppmv. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Vapor flow rate to carbon canister system shall not exceed 480 scf per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Carbon canisters shall be replaced whenever effluent gas VOC concentration exceeds 134 ppmv at outlet. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Carbon canister vapor control system shall be maintained leak-free (less than 10,000 ppmv @ the surface of the component interface of the source) [District Rule 2201] Federally Enforceable Through Title V Permit
14. Nash vacuum system vapors and Absorber T-1 overhead vapors shall be monitored continuously for H₂S at the carbon canister system exhaust point, with alarm set at 1 ppmv - H₂S. [District Rule 2201] Federally Enforceable Through Title V Permit
15. H₂S emissions from first stage and second stage carbon canisters shall be tested daily, and shall be replaced as required to ensure exhaust to atmosphere does not exceed 1 ppmv-H₂S. [District Rule 2201] Federally Enforceable Through Title V Permit
16. Carbon canisters shall be serviced in a manner preventing the release of VOCs into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Combined VOC emission rate from combustion equipment and fugitive sources shall not exceed 6.5 lb per day. [District Rule 2201] Federally Enforceable Through Title V Permit
18. No vessels, lines, or pressure relief valves shall be designed to vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Upon shutdown, vessels containing VOC's shall be controlled per Rule 4454. [District Rule 4454] Federally Enforceable Through Title V Permit
20. Spent, used or contaminated solvent shall not be stored in tanks or containers not connected to an approved vapor control system nor disposed of by introduction into the oily water sewer system. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
21. Emissions from 16.5 MMBtu/hr heater LH-1 shall not exceed any of the following: NO_x (as NO₂) - 30 ppmv @ 3% O₂ or 0.036 lb/MMBtu; or CO - 400 ppmv @ 3% O₂; or SO_x: 0.00285 lb-SOX/MMBtu. [District Rules 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
22. Emissions from 12.6 MMBtu/hr heater LH-2 shall not exceed any of the following: NO_x (as NO₂) - 30 ppmv @ 3% O₂ or 0.036 lb/MMBtu; or CO - 400 ppmv @ 3% O₂; or SO_x: 0.00285 lb-SOX/MMBtu. [District Rules 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
23. Emissions from 12.0 MMBtu/hr heater LH-3 shall not exceed any of the following: PM₁₀: 0.004 lb/MMBtu; VOC: 0.01 lb/MMBtu; NO_x (as NO₂) - 30 ppmv @ 3% O₂ or 0.036 lb/MMBtu; or CO - 400 ppmv @ 3% O₂. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
24. Source testing for NO_x and CO emissions shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
25. If permittee fails any source test for NO_x and CO emissions when testing not less than once every 36 months, compliance with NO_x and CO emission limits shall be demonstrated not less than once every 12 months. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
26. Source test results from an individual unit that is identical to this unit, in terms of rated capacity, operational conditions, fuel used, and control method, as approved by the APCO, will satisfy the NO_x and CO source testing requirement. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
27. Source testing shall be by District witnessed, or authorized, sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
28. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

30. The following test methods shall be used: NOx (ppmv) - EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, and stack gas oxygen - EPA Method 3 or 3A or ARB Method 100. [District Rules 1081, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
31. Records of VOC measurements taken between the carbon canisters and at the discharge of the last carbon canister shall be maintained for a period of at least two (2) years, and made readily available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
32. Permittee shall operate heater LH-1 as intended by manufacturer to maintain compliance with NOx and CO emissions limits. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
33. The permittee shall monitor and record the stack concentration of NOX, CO, and O2 of heaters LH-1, LH-2, and LH-3 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
34. If either the NOx (as NO2) or CO concentrations corrected to 3% O2 of heaters LH-1, LH-2, and LH-3, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
35. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NOX, CO, and O2 measurements on heaters LH-1, LH-2, and LH-3, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
37. Permittee shall maintain records of fuel hhv and cumulative annual fuel use for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 4351] Federally Enforceable Through Title V Permit
38. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Last Amended December 19,1993). [District Rule 1081] Federally Enforceable Through Title V Permit
39. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
40. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
41. Particulate matter emissions shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

42. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO₂. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
43. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
44. When complying with SO_x emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
45. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
46. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 4305, 6.2.1; 4306, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit
47. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period [Kern County Rule 407]. To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels; or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
48. Nitrogen oxide (NO_x) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO₂/MMBtu of heat input (hhv). [District Rules 4305, 5.0, 8.2; 4306, 8.1; and/or 4351, 8.1] Federally Enforceable Through Title V Permit
49. Combined VOC emission rate from combustion equipment and fugitive sources shall not exceed 3.5 lb per day. [District Rule 2201] Federally Enforceable Through Title V Permit
50. No vessels, lines, or pressure relief valves shall be designed to vent to atmosphere except during breakdown conditions. [District Rule 2201] Federally Enforceable Through Title V Permit
51. Emissions for the LH-1, LH-2, and LH-3 shall be calculated using the arithmetic mean, pursuant to District Rule 1081 (Amended December 16, 1993), of 3 thirty-minute test runs for NO_x and CO. [District Rule 1081] Federally Enforceable Through Title V Permit
52. Annual test results submitted to the District from unit(s) representing a group of units may be used to measure NO_x emissions of this permit for that group, provided the selection of the representative unit(s) is approved by the APCO prior to testing. Should any of the representative units exceed the required NO_x emission limits of this permit, each of the units in the group shall demonstrate compliance by emissions testing within 90 days of the failed test. (This requirement shall not supersede a more stringent NSR or PSD permit testing requirement.) [District Rules 4305, 6.3.2; 4306, 6.3.2; and 4351, 6.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

53. The following conditions must be met for representative unit(s) to be used to test for NOx limits for a group of units: 1) all units are initially source tested and emissions from each unit in group are less than 90% of the permitted value and vary 25% or less from the average of all runs, 2) all units in group are similar in terms of rated heat input (rating not to exceed 100 MMBtu/hr), make and series, operation conditions, and control method, and 3) the group is owned by a single owner and located at a single stationary source. [District Rules 4305, 6.3.2; 4306, 6.3.2; and 4351, 6.3] Federally Enforceable Through Title V Permit
54. All units in a group for which representative units are source for NOx emissions shall have received the same maintenance and tune-up procedures as the representative unit(s). These tune-up procedures shall be completed according to District Rule 4304 (Adopted October 19, 1995) and tune-up test results shall show comparable results for each unit in the group. Records shall be maintained for each unit of the group including all preventative and corrective maintenance work done. [District Rules 4305, 6.3.2; 4306, 6.3.2; and 4351, 6.3] Federally Enforceable Through Title V Permit
55. All units in a group for which representative units are source tested for NOx emissions of this permit shall be fired on the same fuel type during the entire compliance period. If a unit switches for any time to an alternate fuel type (e.g. from natural gas to oil) then that unit shall not be considered part of the group and shall be required to undergo a source test for all fuel types used, within one year of the switch. [District Rules 4305, 6.3.2; 4306, 6.3.2; and 4351, 6.3] Federally Enforceable Through Title V Permit
56. The number of representative units source tested for NOx emissions shall be at least 30% of the total number of units in the group. The units included in the 30% shall be rotated, so that in 3 years, all units in the entire group will have been tested at least once. [District Rules 4305, 6.3.2; 4306, 6.3.2; and 4351, 6.3] Federally Enforceable Through Title V Permit
57. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
58. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of SJVUAPCD Rule 4801, section 3.1 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
59. Nitrogen oxide (NOx) emissions for each heater shall not exceed 140 lb/hr, calculated as NO2. [District Rules 4301, 5.2.2 and 2520, 9.3.2] Federally Enforceable Through Title V Permit
60. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-38-6

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

29,400 GALLON FIXED ROOF SOLVENT STORAGE TANK NORTH #702

PERMIT UNIT REQUIREMENTS

1. Total throughput of tanks S-36-38 and -44 shall not exceed 700 bbl/day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. All gauge hatches, manholes, PV vents, etc., shall be equipped with vapor tight seals and breather vents set at no less than 2.0 psi pressure and 0.5 psi vacuum. [District Rule 2201] Federally Enforceable Through Title V Permit
3. VOC emission rate for tanks S-36-38 and -44 shall not exceed 0.38 lbm/day. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Records of daily total throughput of tanks S-36-38 and -44 shall be maintained for a period of five years. [District Rule 2520, 9.3.2 and 9.4.2] Federally Enforceable Through Title V Permit
5. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The TVP of the organic liquid stored shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B of District Rule 4623 (amended 5/19/05). [District Rule 4623] Federally Enforceable Through Title V Permit
8. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
10. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
11. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-39-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

840,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #20006 EQUIPPED WITH A GAUGE HATCH SET AT 2.0 PSI PRESSURE AND 0.5 PSI VACUUM

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-40-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

840,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #20005 EQUIPPED WITH A GAUGE HATCH SET AT 2.0 PSI PRESSURE AND 0.5 PSI VACUUM

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-41-20

EXPIRATION DATE: 08/31/2027

SECTION: 23 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

31.25 MMBTU/HR FORCED DRAFT WICKES BOILER WITH NORTH AMERICAN MODEL 6131-FC2 NATURAL GAS/OIL-FIRED LOW NOX BURNER WITH FGR

PERMIT UNIT REQUIREMENTS

1. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
2. The duration of each startup and shutdown period for the 31.25 MMBtu/hr heater shall not exceed 4.0 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, Section 5.5.6 and 4306 Section 5.3] Federally Enforceable Through Title V Permit
3. Gas fired emission rates shall not exceed any of the following: PM10: 0.0076 lb/MMBtu, VOC: 0.0055 lb/MMBtu, or CO: 100 ppmv @ 3% O₂. [District Rules 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
4. Gas fired NO_x emissions shall not exceed 30 ppmv @ 3% O₂ or 0.036 lb/MMBtu. [District Rule 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
5. Liquid fuel fired emission rates shall not exceed any of the following: PM10: 0.0231 lb/MMBtu, NO_x (as NO₂) - 40 ppmv @ 3% O₂ or 0.052 lb/MMBtu, VOC: 0.0024 lb/MMBtu, or CO: 400 ppmv @ 3% O₂. [District Rules 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
6. Boiler may be fired on Fruitvale oilfield produced gas, purchased natural gas or liquid fuel. Natural gas and lease produced gas sulfur content shall not exceed 1.0 gr sulfur compounds/100 scf. Liquid fuel sulfur content shall not exceed 10 ppmw. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Total quantity of liquid fuel combusted in S-36-2, S-36-4, and S-36-41 shall not exceed 1,093,500 gal/rolling twelve month period. [District Rule 4102]
8. Compliance testing to demonstrate compliance with liquid fuel fired NO_x and CO emission limits shall be conducted within 60 days of initial liquid fuel firing. [District Rule 1081] Federally Enforceable Through Title V Permit
9. Source testing for gas fired NO_x and CO emissions shall be conducted not less than once every 12 months, except as provided below. Source testing to demonstrate compliance with liquid fuel fired NO_x and CO emission limits shall be conducted not less than once every 12 months if liquid fuel was used within preceding 12 months, except as provided below. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
10. Source testing for gas and liquid fuel fired NO_x and CO emissions shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
11. If permittee fails any source test for NO_x and CO emissions when testing not less than once every 36 months, compliance with NO_x and CO emission limits shall be demonstrated not less than once every 12 months. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Source test results from an individual unit that is identical to this unit, in terms of rated capacity, operational conditions, fuel used, and control method, as approved by the APCO, will satisfy the NO_x and CO source testing requirement. [District Rules 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
13. Source testing shall be by District witnessed, or authorized sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
14. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
15. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
19. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent by volume and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
20. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, fuel gas sulfur content- ASTM D3246 , fuel oil sulfur content - ASTM D4294 , PAHs - ARB method 429 , and chromium VI compounds - CARB method 425. [District Rules 1081, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
21. Permittee shall maintain records of total quantity of liquid fuel combusted in S-36-2, S-36-4, and S-36-41 on a rolling twelve month basis for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
22. Permittee shall maintain records of fuel oil and lease produced gas sulfur content, fuels hhv and cumulative annual fuels use for a period of five years and shall make such records readily available for District inspection upon request. [District Rule 4351] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 19, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
24. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
25. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
26. Particulate matter emissions shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO₂, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
27. Source testing shall be performed using EPA Method 5 while firing on residual oil (including crude or topped crude) to demonstrate compliance with PM emission limits. Source testing shall be performed within 90 days of firing on residual oil unless such testing has been performed within the 12 month period prior to firing on said oil and the test results showed compliance with PM emission limits of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
28. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO₂. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas or on diesel fuel not exceeding 0.5% sulfur by weight; or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
29. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
30. When complying with SO_x emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
31. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
32. If the unit is fired on noncertified liquid fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the liquid fuel being fired in the unit shall be determined using ASTM D 2880. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
33. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 240 or D 2382 for liquid hydrocarbon fuels; ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 4305, 6.2.1; 4306, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

34. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period (Kern County Rule 407). To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas or diesel fuel not exceeding 0.5% sulfur by weight; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels or 3.0% by weight for residual oil (including crude or topped crude); or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
35. Nitrogen oxide (NOx) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO2/MMBtu of heat input (hhv). [District Rule 4305, 5.0, 8.2; 4306, 5.0 and/or 4351, 8.1] Federally Enforceable Through Title V Permit
36. Emissions for this unit shall be calculated using the arithmetic mean, pursuant to District Rule 1081 (Amended December 16, 1993), of 3 thirty-minute test runs for NOx and CO. [District Rule 1081] Federally Enforceable Through Title V Permit
37. Annual test results submitted to the District from unit(s) representing a group of units may be used to measure NOx emissions of this permit for that group, provided the selection of the representative unit(s) is approved by the APCO prior to testing. Should any of the representative units exceed the required NOx emission limits of this permit, each of the units in the group shall demonstrate compliance by emissions testing within 90 days of the failed test. (This requirement shall not supersede a more stringent NSR or PSD permit testing requirement.) [District Rules 4305, 6.3.2; 4306, 6.3.2 and 4351, 6.3] Federally Enforceable Through Title V Permit
38. The following conditions must be met for representative unit(s) to be used to test for NOx limits for a group of units: 1) all units are initially source tested and emissions from each unit in group are less than 90% of the permitted value and vary 25% or less from the average of all runs, 2) all units in group are similar in terms of rated heat input (rating not to exceed 100 MMBtu/hr), make and series, operation conditions, and control method, and 3) the group is owned by a single owner and located at a single stationary source. [District Rules 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit
39. All units in a group for which representative units are source for NOx emissions shall have received the same maintenance and tune-up procedures as the representative unit(s). These tune-up procedures shall be completed according to District Rule 4304 (Adopted October 19, 1995) and tune-up test results shall show comparable results for each unit in the group. Records shall be maintained for each unit of the group including all preventative and corrective maintenance work done. [District Rules 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit
40. All units in a group for which representative units are source tested for NOx emissions of this permit shall be fired on the same fuel type during the entire compliance period. If a unit switches for any time to an alternate fuel type (e.g. from natural gas to oil) then that unit shall not be considered part of the group and shall be required to undergo a source test for all fuel types used, within one year of the switch. [District Rules 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit
41. The number of representative units source tested for NOx emissions shall be at least 30% of the total number of units in the group. The units included in the 30% shall be rotated, so that in 3 years, all units in the entire group will have been tested at least once. [District Rules 4305, 6.3.2 and 4306, 6.3.2] Federally Enforceable Through Title V Permit
42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), 4301 (Amended December 17, 1992), and 4801, section 3.1 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-42-12

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

CRUDE UNIT AND/OR VISBREAKING UNIT INCLUDING GAS FIRED 12.6 MMBTU/HR HEATER (PERMITTED AS S-36-2), 25 MMBTU/HR NATURAL GAS FIRED VERTICAL ASPHALT HEATER H5 WITH 3 ZEECO CLSF 12 LOW NOX BURNERS, RETENTION VESSEL, AND FIVE HEATER EXCHANGERS

PERMIT UNIT REQUIREMENTS

1. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
2. The duration of each startup and shutdown period for the 25.0 MMBtu/hr Visbreaker heater shall not exceed 8.0 hours and 2.0 hours respectively. Short term NOx and CO emissions limits (lb/MM Btu and ppmv @ 3% O2) shall not apply during periods of startup and shutdown. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
3. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Last Amended December 19,1993). [District Rule 1081] Federally Enforceable Through Title V Permit
4. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
5. Particulate matter emissions for each heater shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
6. Emissions of sulfur compounds from each heater shall not exceed 200 lb per hour, calculated as SO2. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas; or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
7. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
8. When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
10. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 4305, 6.2.1; 4306, 6.2.1 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
11. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period (Kern County Rule 407). To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas not exceeding 0.5% sulfur by weight; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight; or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
12. Nitrogen oxide (NO_x) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO₂/MMBtu of heat input (hhv). [District Rules 4305, 5.0, 8.2, 4306, 5.0, 8.2 and 4351, 8.1] Federally Enforceable Through Title V Permit
13. Waste gas from packed column sour water stripper shall be piped to fuel gas scrubber listed on S-36-80. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Waste liquids from fuel oil steam stripping column shall be piped to closed stripped sour water holding tank. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Natural gas combusted in units shall be of PUC quality. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
16. Fuel oil stripped water shall be piped, via closed piping, to sour water stripper only. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Sour water stripper gas outlet shall discharge only into fuel gas scrubber inlet piping listed on S-36-80. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Sour water stripper liquid effluent shall discharge only to a closed stripped sour water holding tank via closed piping. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Both heaters shall be equipped with operational recording fuel flowmeters. [District Rule 1070] Federally Enforceable Through Title V Permit
20. Heat exchangers utilizing cooling water shall be operated and maintained in a manner preventing VOC emissions from the cooling tower. [District Rule 2201] Federally Enforceable Through Title V Permit
21. Process unit turn-around shall be operated in accordance with Rule 4454. [District Rule 4454] Federally Enforceable Through Title V Permit
22. Emissions from 25 MMBtu/hr Visbreaker heater shall not exceed any of the following: NO_x (as NO₂): 30 ppmv @ 3% O₂, PM₁₀: 0.004 lb/MM Btu, CO: 400 ppmv @ 3% O₂ and VOC: 0.0055 lb/MMBtu. [District Rules 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
23. Source testing to measure NO_x and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

24. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
26. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
27. Stack gas oxygen (O₂) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
28. If permittee fails any compliance demonstration for NOx and CO emission limits when testing not less than once every 36 months, compliance with NOx and CO emission limits shall be demonstrated not less than once every 12 months. [District Rules 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
29. Source test results from an individual unit that is identical to this unit, in terms of rated capacity, operational conditions, fuel used, and control method, as approved by the APCO, will satisfy the NOx and CO source testing requirement. [District Rules 2201, 4305, 4306 and 4351] Federally Enforceable Through Title V Permit
30. Compliance demonstration (source testing) shall be by District witnessed, or authorized, sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4305 and 4306. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
32. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
33. The permittee shall monitor and record the stack concentration of NOx, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
34. If either the NOx or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
35. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

36. The permittee shall maintain records of: (1) the date and time of NOX, CO, and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
37. Records of fuel consumed in both heaters shall be maintained for a period of five years shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
38. Permittee shall maintain records of fuel hhv and the cumulative annual fuel combusted (scf and Btu) for a period of five years and shall make such records readily available for District inspection upon request. [District Rules 2201 and 4351] Federally Enforceable Through Title V Permit
39. Emissions for this unit shall be calculated using the arithmetic mean, pursuant to District Rule 1081 (Amended December 16, 1993), of 3 thirty-minute test runs for NOx and CO. [District Rule 1081] Federally Enforceable Through Title V Permit
40. Annual test results submitted to the District from unit(s) representing a group of units may be used to measure NOx emissions of this permit for that group, provided the selection of the representative unit(s) is approved by the APCO prior to testing. Should any of the representative units exceed the required NOx emission limits of this permit, each of the units in the group shall demonstrate compliance by emissions testing within 90 days of the failed test. (This requirement shall not supersede a more stringent NSR or PSD permit testing requirement.) [District Rules 4305, 6.3.2, 4306, 6.3.2, and 4351, 6.3] Federally Enforceable Through Title V Permit
41. The following conditions must be met for representative unit(s) to be used to test for NOx limits for a group of units: 1) all units are initially source tested and emissions from each unit in group are less than 90% of the permitted value and vary 25% or less from the average of all runs, 2) all units in group are similar in terms of rated heat input (rating not to exceed 100 MMBtu/hr), make and series, operation conditions, and control method, and 3) the group is owned by a single owner and located at a single stationary source. [District Rules 4305, 6.3.2, 4306, 6.3.2, and 4351, 6.3] Federally Enforceable Through Title V Permit
42. All units in a group for which representative units are source for NOx emissions shall have received the same maintenance and tune-up procedures as the representative unit(s). These tune-up procedures shall be completed according to District Rule 4304 (Adopted October 19, 1995) and tune-up test results shall show comparable results for each unit in the group. Records shall be maintained for each unit of the group including all preventative and corrective maintenance work done. [District Rules 4305, 6.3.2, 4306, 6.3.2, and 4351, 6.3] Federally Enforceable Through Title V Permit
43. All units in a group for which representative units are source tested for NOx emissions of this permit shall be fired on the same fuel type during the entire compliance period. If a unit switches for any time to an alternate fuel type (e.g. from natural gas to oil) then that unit shall not be considered part of the group and shall be required to undergo a source test for all fuel types used, within one year of the switch. [District Rules 4305, 6.3.2, 4306, 6.3.2, and 4351, 6.3] Federally Enforceable Through Title V Permit
44. The number of representative units source tested for NOx emissions shall be at least 30% of the total number of units in the group. The units included in the 30% shall be rotated, so that in 3 years, all units in the entire group will have been tested at least once. [District Rules 4305, 6.3.2, 4306, 6.3.2, and 4351, 6.3] Federally Enforceable Through Title V Permit
45. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
46. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of District Rule 4801, section 3.1 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
47. Nitrogen oxide (NOx) emissions shall not exceed 140 lb/hr, calculated as NO2. [District Rules 4301, 5.2.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

48. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306] Federally Enforceable Through Title V Permit
49. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
50. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4320] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-43-8

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

ABA PLANT WITH ASPHALT BLOWING STILL (NORTH), 200 HP BLOWER, CONDENSIBLES KNOCKOUT VESSEL, SMITH THERMAL OXIDIZER, O2 RECORDING ANALYZER, AND SHARED EQUIPMENT LISTED IN S-36-4

PERMIT UNIT REQUIREMENTS

1. Only one blower (listed in S-36-4 or '43) shall be used to provide air to the still at any one time. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Still shall be vented to Smith thermal oxidizer listed in S-36-43 or John Zink thermal oxidizer listed in S-36-4. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Minimum temperature of 1400 degrees F shall be maintained at the thermocouple in the thermal oxidizer. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
4. Fume retention time in the thermal oxidizer shall be at least 0.3 seconds. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The thermal oxidizer and knockout vessel listed in S-36-4 or S-36-43 shall always be used during asphalt blowing operation. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Still and the thermal oxidizer shall utilize temperature probes and continuous temperature recorders. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
7. Process rate of North A.B.A. still shall not exceed 2500 bbl/day @ 60°F of feed material. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions from Smith thermal oxidizer shall not exceed any of the following PM10: 1.60 lb/hr, SOx: 0.01 lb/hr (as SO2), NOx: 2.96 lb/hr (as NO2), VOC: 0.33 lb/hr, or CO: 0.22 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Permittee shall maintain the thermal oxidizer temperature recorder charts for a period of five years and make such records readily available for District inspection upon request. [District Rule 1070, 2520, 9.4.2, and 40 CFR Part 64] Federally Enforceable Through Title V Permit
10. Daily records of the process rate of north A.B.A. still #3 shall be maintained and made available for District inspection upon request. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
11. During each day of operation, the permittee shall inspect the thermal oxidizer temperature readings are equal to or greater than the minimum temperature of 1400 degrees F . Upon detecting any excursion from the acceptable range of temperature, the permittee shall investigate the excursion and take corrective action to minimize excessive emissions and prevent recurrence of the excursion as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
12. Thermal oxidizer and its components including burner assembly, blower, fan, damper, refractory lining, and oxidizer shell shall be inspected annually to maintain proper burner operation. [40 CFR Part 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. The thermal oxidizer thermocouple shall be calibrated at a frequency in accordance with the manufacturer's specifications, other written procedures that provide an adequate assurance that the device is calibrated accurately, or at least annually, whichever is more frequent, and shall be accurate to within $\pm 0.75\%$ of the temperature being measured expressed in degrees Fahrenheit. [40 CFR Part 64] Federally Enforceable Through Title V Permit
14. If the District or EPA determine that a Quality improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit
15. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR Part 64.7. [40 CFR Part 64] Federally Enforceable Through Title V Permit
16. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR Part 64.9. [40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-44-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

29,400 GALLON FIXED ROOF SOLVENT STORAGE TANK SOUTH #701

PERMIT UNIT REQUIREMENTS

1. Total throughput of tanks S-36-38 and -44 shall not exceed 700 bbl/day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. All gauge hatches, manholes, PV vents, etc., shall be equipped with vapor tight seals and breather vents set at no less than 2.0 psi pressure and 0.5 psi vacuum. [District Rule 2201] Federally Enforceable Through Title V Permit
3. VOC emission rate for tanks S-36-38 and -44 shall not exceed 0.38 lbm/day. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Records of daily total throughput of tanks S-36-38 and -44 shall be maintained for a period of five years. [District Rule 2520, 9.3.2 and 9.4.2] Federally Enforceable Through Title V Permit
5. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The TVP of the organic liquid stored shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B of District Rule 4623 (amended 5/19/05). [District Rule 4623] Federally Enforceable Through Title V Permit
8. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
10. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
11. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-47-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

22,428 GALLON FIXED ROOF PETROLEUM STORAGE TANK #501 WITH VAPOR CONTROL SYSTEM PART OF S-36-18

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
9. Vapor control system for odor and visible emission control only. [District Rules 2010, 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Vapor control system is shared with PTO's S-36-18 through '25, '29 through '31, '34, '35, and '47. [District Rule 2010]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-48-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

44,226 GALLON FIXED ROOF PETROLEUM STORAGE TANK #1006

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-49-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

44,142 GALLON FIXED ROOF PETROLEUM STORAGE TANK #1020

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-50-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

576,702 GALLON FIXED ROOF PETROLEUM STORAGE TANK #13001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-51-24

EXPIRATION DATE: 08/31/2027

SECTION: 23 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

103.4 MMBTU/HR DIESEL TREATING UNIT WITH SULFUR RECOVERY UNIT AND SAFETY FLARE

PERMIT UNIT REQUIREMENTS

1. No modification to heater H-501 shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010] Federally Enforceable Through Title V Permit
2. When heater H-501 is not operated, the fuel supply line shall be physically disconnected from this unit. [District Rule 4306] Federally Enforceable Through Title V Permit
3. Operator shall notify the District at least seven (7) calendar days prior to recommencing operation of this dormant heater, at which time this permit will be administratively modified to remove DEU references. [District Rule 4306] Federally Enforceable Through Title V Permit
4. A source test to demonstrate compliance with the indicated emission limits shall be performed within 60 days of recommencing operation of heater H-501. [District Rule 4306] Federally Enforceable Through Title V Permit
5. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rule 4305 and 4306] Federally Enforceable Through Title V Permit
6. The duration of each startup and shutdown period for the 47.1 MMBtu/hr furnace #H-101 shall not exceed 12.0 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, Section 5.5.6 and 4306, 5.3.3] Federally Enforceable Through Title V Permit
7. The duration of each startup and shutdown period for the 7.4 MMBtu/hr heater #H-201 shall not exceed 8.0 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, Section 5.5.6 and 4306, 5.3.3] Federally Enforceable Through Title V Permit
8. The duration of each startup and shutdown period for the 17.0 MMBtu/hr heater #H-501 shall not exceed 7.25 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, Section 5.5.6 and 4306, 5.3.3] Federally Enforceable Through Title V Permit
9. The duration of each startup and shutdown period for the 8.4 MMBtu/hr heater #H-601 shall not exceed 7.5 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, Section 5.5.6 and 4306, 5.3.3] Federally Enforceable Through Title V Permit
10. The duration of each startup and shutdown period for the 8.0 MMBtu/hr heater H-602 shall not exceed 7.5 hours and 2.0 hours respectively. Emission limits of Rule 4305 and 4306 are waived during periods of startup and shutdown. [District Rule 4305, Section 5.5.6 and 4306, 5.3.3] Federally Enforceable Through Title V Permit
11. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Equipment includes caustic scrubber S-303, caustic recirculation vessels 1 and 2, and caustic recirculation pumps 970A and 970 B. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Equipment includes: 47.1 MMBtu/hr natural gas-fired and PSA offgas fired reformer furnace #H-101; 30.0 MMBtu/hr (limited to 17.0 MMBtu/hr by fuel limit) refinery fuel gas-fired 1st fractionator heater #H-501; and 7.44 MMBtu/hr refinery fuel gas-fired heater for #H-201 HDS reactor. [District Rule 2010] Federally Enforceable Through Title V Permit
14. Equipment includes: 10.5 MMBtu/hr (limited to 8 MMBtu/hr by fuel limit) refinery fuel gas-fired heater H-602; and 8.4 MMBtu/hr refinery fuel gas-fired 2nd fractionator heater #H-601. [District Rule 2010] Federally Enforceable Through Title V Permit
15. Equipment includes draft fan C-101, reformer H-101, desulfur vessel V-101, shift convertor vessel V-102, process condenser drum V-103, and deaerator V-104. [District Rule 2010] Federally Enforceable Through Title V Permit
16. Equipment includes steam drum V-105, blowdown drum V-106, steam separator V-107, PSA adsorbers V-108 A,B,C & D, and offgas drum V-109. [District Rule 2010] Federally Enforceable Through Title V Permit
17. Equipment includes one 1275 bbl sour water pressure vessel, one 711 bbl, one 1275 bbl, and one 719 bbl light naphtha pressure vessels, and light naphtha loading rack with nitrogen purge system. [District Rule 2010] Federally Enforceable Through Title V Permit
18. Unit 200 (HDS section) includes oil filter A-201, O/H stripper B-201, intermediate stripper F-201, and HDS reactor R-201. [District Rule 2010] Federally Enforceable Through Title V Permit
19. Unit 300 (HDA section) includes hot separator B-301, recycle gas separator B-302, recycle gas compressor K/O drum B-310, hydrogen (H₂) gas compressors K-301 A/B, and HDA reactor R-301. [District Rule 2010] Federally Enforceable Through Title V Permit
20. Unit 400 (amine wash & sour water stripper) includes amine solution filter A-401, OH separator B-401, amine K/O drum B-402, amine solution flash drum B-403, amine adsorber F-401, amine regenerator F-402, and amine storage tank T-401. [District Rule 2010] Federally Enforceable Through Title V Permit
21. Unit 400 includes sour water flash drum B-411, slop oil drum B-412, sour water stripper F-410, and sour water feed drum B-413. [District Rule 2010] Federally Enforceable Through Title V Permit
22. Unit 500 (1st fractionator) includes OH separator B-501, HDA feed surge drum B-502, OH separator for light ends stripper B-503, 1st fractionator F-501, light ends stripper F-502, and 1st fractionator feed heater H-501. [District Rule 2010] Federally Enforceable Through Title V Permit
23. Unit 600 (2nd/3rd fractionators) includes 2nd fractionator accumulator B-601, 3rd fractionator accumulator B-602, 2nd fractionator F-601, 3rd fractionator F-602, and kero stripper F-603. [District Rule 2010] Federally Enforceable Through Title V Permit
24. Unit 600 includes heavy solvent stripper F-604, 2nd fractionator reboiler H-601, heater H-602, compressors K-601 A/B, and vacuum pumps K-602 A/B. [District Rule 2010] Federally Enforceable Through Title V Permit
25. Sulfur recovery unit includes liquefied oxygen storage facility combustion oxygen enriched air blower 10-K-01A, spare combustion oxygen enriched air blower 10-K-01B, amine acid gas and NH₃ gas KO drums 10-V-01/02, and converter 1/2/3-common shell with hydrogenation reactor 10-V-04/05/06. [District Rule 2010] Federally Enforceable Through Title V Permit
26. Sulfur recovery unit includes sulfur pit vent eductor 10-K-02 (venting to thermal oxidizer 10-F-02), reaction furnace 10-F-01, thermal oxidizer and stack 10-F-02, sulfur pit 10-T-01, K/O drum sour water pumps 10-P-01 A/B, sulfur pump 10-P-03, and boiler feedwater pumps 10-P-04 A/B. [District Rule 2010] Federally Enforceable Through Title V Permit
27. Tail gas unit includes reducing gas generator (RGG) 11-F-01, contact condenser pumps 11-P-01 A/B, rich amine pumps 11-P-02 A/B, regenerator reflux pumps 11-P-03 A/B, amine sump pump 11-P-04, and lean amine pump 11-P-05. [District Rule 2010] Federally Enforceable Through Title V Permit
28. Tail gas unit includes amine surge drum 11-T-01, hydrogenation reactor 11-V-01, contact condenser 11-V-02, amine absorber 11-V-03, amine regenerator 11-V-04, and regenerator reflux drum 11-V-05. [District Rule 2010] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

29. The Claus sulfur recovery unit sulfur production shall not exceed six long tons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
30. Fugitive emission rate from caustic scrubber S-303, caustic recirculation vessels 1 and 2, and caustic recirculation pumps P-970-A and P-970-B, calculated using the California Implementation Guideline for Estimating Mass Emissions of Fugitive Hydrocarbon leaks at Petroleum Facilities, Table IV-2a. 1995 EPA Protocol, Refinery Screening Value Range Emissions Factors, shall not exceed 1.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
31. Permittee shall maintain accurate fugitive emissions component counts and calculation of resulting emissions from caustic scrubber S-303, caustic recirculation vessels 1 and 2, and caustic recirculation pumps P-970-A and P-970-B using fugitive emissions factors described in this permit. [District Rule 2201] Federally Enforceable Through Title V Permit
32. Gas leaks exceeding 10,000 ppmv and liquid leaks exceeding 3 drops per minute from the caustic scrubber S-303, caustic recirculation vessels 1 and 2, and caustic recirculation pumps P-970-A and P-970-B are a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
33. Flare shall burn no more than 190,000 scf in any day of hydrogen plant gas, purchased natural gas, and all gases from diesel stripper, diesel hydrogenation flash drum, sour water feed drum B-413, vapors from light naphtha vessels, and gases from heavy oil hydrofinisher processing unit on S-36-109. [Rule 2010] Federally Enforceable Through Title V Permit
34. Upon recommencing operation, permittee shall demonstrate fuel limitation for heater H-501 by either a non-resettable fuel meter for each heater and daily records of fuel use, or provide District approved documentation demonstrating how the fuel flow is limited to the permitted rating. [District Rule 2201] Federally Enforceable Through Title V Permit
35. Permittee shall demonstrate fuel limitation for heater H-602 by either a non-resettable fuel meter for each heater and daily records of fuel use, or provide District approved documentation demonstrating how the fuel flow is limited to the permitted rating. [District Rule 2201] Federally Enforceable Through Title V Permit
36. All gases from diesel stripper, diesel hydrogenation flash drum, and sour water feed drum B-413 stripper tank shall be sent to MEA section for sulfur compound removal except during plant shutdown or breakdown conditions pursuant to Rule 1100 when it shall be burned in the flare. [District Rule 2201] Federally Enforceable Through Title V Permit
37. Flare equipped with flared gas flow meter serving hydrogen plant gas, purchased natural gas, and all gases from diesel stripper, diesel hydrogenation flash drum, sour water feed drum B-413, and gases from heavy oil hydrofinisher processing unit on S-36-109. These gases shall only be flared during breakdown conditions pursuant to Rule 1100 and during plant shutdowns. [District Rule 4001] Federally Enforceable Through Title V Permit
38. Hydrogen sulfide analyzer/recorder shall be located at exit of tail gas unit prior to thermal oxidizer 10-F-02 and shall be operational and utilized except during bypass of the tail gas treating unit during startup or shutdown. [District Rule 2201] Federally Enforceable Through Title V Permit
39. Bypass of the tail gas unit will occur only when natural gas is supplied to the main reactor furnace during startup or shutdown of the sulfur recovery unit or tail gas treating unit. [District Rule 2201] Federally Enforceable Through Title V Permit
40. Pressure in sour water feed drum B-413 and light naphtha tanks shall be maintained above 15 psig. Sour water feed drum pressure relief valve shall be set at 40 psig and the light naphtha pressure relief valves shall be set at 50 psig and shall vent to atmosphere. [District Rule 4001] Federally Enforceable Through Title V Permit
41. Light naphtha liquid from overhead accumulator shall be sent to light naphtha pressure storage vessels. [District Rule 2201] Federally Enforceable Through Title V Permit
42. Overhead accumulator offgas shall be sent to the fuel gas compressor for introduction into fuel gas system, or shall be flared under plant breakdown conditions pursuant to Rule 1100. [District Rule 2201] Federally Enforceable Through Title V Permit
43. All sour water must be treated in sour water stripper prior to being exposed to the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

44. Sour water pressure tank shall vent to sulfur plant or shall vent to flare during breakdown conditions pursuant to Rule 1100. [District Rule 2201] Federally Enforceable Through Title V Permit
45. If thermal oxidizer 10-F-2 is inoperative, sour water shall not be pumped from sour water storage vessel and diesel hydrotreating unit and heavy oil hydrofinishing processing unit shall be shut down. [District Rule 2201] Federally Enforceable Through Title V Permit
46. Sulfur recovery unit and tail gas unit overall sulfur removal shall be no less than 99.8% by weight except during startup or shutdown conditions. [District Rule 2201] Federally Enforceable Through Title V Permit
47. The inlet gas stream to the thermal oxidizer shall not contain greater than 10 ppmv H₂S on a three hour rolling average basis except during startup or shutdown conditions of the sulfur recovery unit or tail gas treating unit. [District Rule 2201] Federally Enforceable Through Title V Permit
48. Startup and shutdown conditions for the sulfur recovery unit and tail gas treating unit combined shall not occur for more than 12 hours in any day. [District Rule 2201] Federally Enforceable Through Title V Permit
49. Thermal oxidizer sulfur compound emissions during startup or shutdown conditions of the sulfur recovery unit or tail gas treating unit shall not exceed 2000 ppm as SO₂. [District Rule 2201 and 4801] Federally Enforceable Through Title V Permit
50. SO_x emissions from the sulfur recovery unit and tail gas treating unit through the thermal oxidizer shall not exceed 109.6 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
51. Only natural gas consisting primarily of methane and less than 5% by weight hydrocarbons heavier than butane and PSA offgas shall be combusted in reformer furnace #H-101. [District Rule 2201] Federally Enforceable Through Title V Permit
52. VOC emissions from fugitive emissions sources in this permit unit shall not exceed 27.99 lb per day. [District Rule 2201] Federally Enforceable Through Title V Permit
53. Emissions from process heater H-101 shall not exceed any of the following: PM₁₀: 0.0137 lb/MMBtu; NO_x (as NO₂): 0.036 lb/MMBtu or 30 ppmv @ 3% O₂; VOC: 0.0040 lb/MMBtu; or CO: 0.015 lb/MMBtu. [District Rule 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
54. Emissions from process heater H-201 shall not exceed any of the following: PM₁₀: 0.0137 lb/MMBtu; NO_x (as NO₂): 0.0353 lb/MMBtu or 29.4 ppmv @ 3% O₂; VOC: 0.0040 lb/MMBtu; or CO: 137 ppmv @ 3% O₂. [District Rule 2201] Federally Enforceable Through Title V Permit
55. Upon recommencing operation, emissions from process heater H-501 shall not exceed any of the following: PM₁₀: 0.0137 lb/MMBtu; NO_x (as NO₂): 0.036 lb/MMBtu or 30 ppmv @ 3% O₂; VOC: 0.0040 lb/MMBtu; or CO: 137 ppmv @ 3% O₂. [District Rule 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
56. Emissions from process heaters H-602 shall not exceed any of the following: PM₁₀: 0.0137 lb/MMBtu; NO_x (as NO₂): 0.036 lb/MMBtu or 30 ppmv @ 3% O₂; VOC: 0.0040 lb/MMBtu; or CO: 137 ppmv @ 3% O₂. [District Rule 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
57. Emissions from process heater H-601 shall not exceed any of the following: PM₁₀: 0.0137 lb/MMBtu; NO_x (as NO₂): 0.036 lb/MMBtu or 30 ppmv @ 3% O₂; VOC: 0.0040 lb/MMBtu; or CO: 400 ppmv @ 3% O₂. [District Rule 2201, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
58. Emissions from flare shall not exceed any of the following: PM₁₀: 2.7 lb/day, SO_x: 104.9 lb/day, NO_x: 6.8 lb/day, VOC: 7.4 lb/day, or CO: 70.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
59. Sulfur content of PSA offgas combusted in reformer furnace H-101 shall not exceed 0.0123 grains/dscf. Sampling of PSA offgas to determine compliance with sulfur content limit shall be conducted annually. [District Rule 2201] Federally Enforceable Through Title V Permit
60. Upon recommencing operation, sulfur content of fuel gas combusted by 1st fractionator feed heater H-501 shall not exceed 0.10 grains/dscf as determined on a rolling three (3) hour average basis. [40 CFR 60.104(a)(1)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

61. Sulfur content of fuel gas combusted by heater H-602 and heater H-201 shall not exceed 0.0553 grains/dscf as determined on a rolling three (3) hour average basis. [District Rule 2201 and 40 CFR 60.104(a)(1)] Federally Enforceable Through Title V Permit
62. Sulfur content of fuel gas combusted by 3rd fractionator feed heater H-601 shall not exceed 0.069 grains/dscf as determined on a rolling three (3) hour average basis. [District Rule 2201 and 40 CFR 60.104(a)(1)] Federally Enforceable Through Title V Permit
63. Permittee shall maintain accurate records of number of fugitive emissions components and calculated emissions using Technical Guidance Document to AB2588 for refineries Tables D1-D3, AP-42 Table 9.1-2, or other District approved emission factors. [District Rule 1070, and 2520, 9.3.2] Federally Enforceable Through Title V Permit
64. Upon recommencing operation, heater H-501 shall be equipped with sampling facilities for source testing in accordance with the provisions of Rule 1081 (Source Sampling). [District Rule 1081] Federally Enforceable Through Title V Permit
65. All fired equipment, H-101, H-201, H-601, and H-602, shall be equipped with sampling facilities for source testing in accordance with the provisions of Rule 1081 (Source Sampling). [District Rule 1081] Federally Enforceable Through Title V Permit
66. Source testing of heaters H-101, H-201, H-501, H-601 and H-602 to measure NO_x and CO emissions shall be conducted not less than once every 12 months, except as provided below. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
67. Source testing to measure NO_x and CO emissions shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
68. If permittee fails any compliance demonstration for NO_x or CO emission limits when testing not less than once every 36 months, compliance with NO_x and CO emission limits shall be demonstrated not less than once every 12 months. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
69. Compliance demonstration (source testing) shall be by District witnessed, or authorized, sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
70. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
71. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
72. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, and stack gas oxygen - EPA Method 3 or 3A or ARB Method 100. [District Rules 1081, 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
73. Permittee shall comply with all applicable notification, reporting, recordkeeping, testing, and maintenance requirements of Rule 4001 (40 CFR 60; subparts J, GGG, and QQQ). Heaters H-201, H-501, H-601, H-602, and the flare are subject to Subpart J. [District Rule 4001] Federally Enforceable Through Title V Permit
74. Equipment shall include monitoring system as required by 40 CFR 60, Subpart J for monitoring and recording of sulfur content (dry basis) of fuel gas (except PUC regulated natural gas, psa offgas, and combinations of only PUC gas and psa offgas) prior to combustion. [District Rule 4001] Federally Enforceable Through Title V Permit
75. The combustion in the thermal oxidizer, or other fuel gas combustion device of gases released as a result of start-up, shutdown, or malfunction is exempt from the 0.1 gr/dscf H₂S requirement. The combustion in the flare of gases released as a result of start-up, shutdown, upset, malfunction, or the result of relief valve leakage is exempt from the 0.1 gr/dscf H₂S requirement. [District Rule 4001, Subpart J] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

76. Continuous emissions monitoring system shall be installed, calibrated, operated, and reported according to EPA guidelines as specified under 40 CFR 60, Subpart J, Specification 7, and general requirements. CEM results shall be calculated on a rolling three (3) hour basis. [District Rule 4001] Federally Enforceable Through Title V Permit
77. PSA gas monitoring shall be maintained pursuant to EPA approved alternate monitoring, one analysis for the sulfur content of the feedstock gas each reporting period and a statement confirming that the pipeline natural gas is the only feed to the hydrogen plant. [District Rule 4001] Federally Enforceable Through Title V Permit
78. Permittee shall maintain accurate daily records of amount of gas burned in the flare. [District Rule 1070, and 2520, 9.3.2] Federally Enforceable Through Title V Permit
79. Permittee shall sample flared gas for H₂S content twice daily. [District Rule 1070, and 2520, 9.3.2] Federally Enforceable Through Title V Permit
80. Permittee shall maintain accurate records of fuel consumption data, operational data, startup and shutdown condition frequency and duration of the sulfur recovery unit, and gas sulfur content to verify daily emission limit compliance. [District Rule 2201 and 1070] Federally Enforceable Through Title V Permit
81. All records required by this permit shall be made available for District inspection upon request for a period of five years. [District Rule 1070, and 2520, 9.4.2] Federally Enforceable Through Title V Permit
82. Operator shall not burn in any fuel gas combustion device any fuel gas that contains hydrogen sulfide (H₂S) in excess of 0.10 gr/dscf (230 mg/dscm). [40 CFR Part 60, subpart J, 60.104(a)(1)] Federally Enforceable Through Title V Permit
83. Operator shall report all rolling 3-hour periods during which the average concentration of H₂S as measured by the H₂S continuous monitoring system exceeds 0.10 gr/dscf (230 mg/dscm). [40 CFR Part 60, subpart J, 60.105(e)(3)(ii)] Federally Enforceable Through Title V Permit
84. Operator shall determine compliance with the H₂S standard using EPA Method 11. [40 CFR Part 60, subpart J, 60.106(e)] Federally Enforceable Through Title V Permit
85. All required source testing shall conform to the compliance testing procedures described in District Rule 1081(Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
86. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results used to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.4.2 and 40 CFR 60.48c(g)] Federally Enforceable Through Title V Permit
87. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
88. Particulate matter emissions shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO₂, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
89. Emissions of sulfur compounds from any of the following units, H-101, H-201, H-501, H-601, H-602 shall not exceed 200 lb per hour, calculated as SO₂. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
90. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

91. When complying with SO_x emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
92. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
93. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 4305, 6.2.1; 4306, 6.2.1, and 4351, 6.2.1] Federally Enforceable Through Title V Permit
94. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period (Kern County Rule 407). To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels; or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rules 2520, 9.3.2 and 4801] Federally Enforceable Through Title V Permit
95. Nitrogen oxide (NO_x) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO₂/MMBtu of heat input (hhv). [District Rules 4305, 5.0, 8.2; 4306, 8.1; and/or 4351, 8.1] Federally Enforceable Through Title V Permit
96. Emissions from H-101, H-201, H-501, H-601, and H-602 shall be calculated using the arithmetic mean, pursuant to District Rule 1081 (Amended December 16, 1993), of 3 forty-minute test runs for NO_x and CO. [District Rule 1081] Federally Enforceable Through Title V Permit
97. The flare shall be operated according to the manufacturer's specifications, a copy of which shall be maintained on site. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
98. Flares shall only be used with the net heating value of the gas being combusted being 200 Btu/scf or greater if the flare is non-assisted; or with the net heating value of the gas being combusted being 300 Btu/scf or greater if the flare is air-assisted or steam-assisted. [40 CFR 60.18 (c)(3)] Federally Enforceable Through Title V Permit
99. The net heating value of the gas being combusted in a flare shall be calculated annually, pursuant to 40 CFR 60.18(f)(3) and using EPA Method 18, ASTM D1946, and ASTM D2382. [40 CFR 60.18 (f)(3-6)] Federally Enforceable Through Title V Permit
100. Air-assisted flares shall be operated with an exit velocity less than V_{max}, as determined by the equation specified in paragraph 40 CFR 60.18 (f)(6). [40 CFR 60.18 (c)(5)] Federally Enforceable Through Title V Permit
101. Nonassisted and steam-assisted flares shall be operated with an exit velocity, as determined by the methods specified in 40 CFR 60.18 (f)(4), less than 60 ft/sec, except as provided in 40 CFR 60.18 (c)(4)(ii) and (iii). [40 CFR 60.18 (c)(4)(i)] Federally Enforceable Through Title V Permit
102. Nonassisted and steam-assisted flares may be operated with an exit velocity, as determined by the methods specified in 40 CFR 60.18 (f)(4), equal to or greater than 60 ft/sec, but less than 400 ft/sec if the net heating value of the gas being combusted is greater than 1,000 Btu/scf. [40 CFR 60.18 (c)(4)(ii)] Federally Enforceable Through Title V Permit
103. Nonassisted and steam-assisted flares may be operated with an exit velocity, as determined by the methods specified in 40 CFR 60.18 (f)(4), less than the velocity, V_{max}, as determined by the equation specified in paragraph 40 CFR 60.18 (f)(5), and less than 400 ft/sec. [40 CFR 60.18 (c)(4)(iii)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

104. The actual exit velocity of a flare shall be determined by dividing the volumetric flowrate (in units of standard temperature and pressure), as determined by Reference Methods 2, 2A, 2C, or 2D as appropriate; by the unobstructed (free) cross sectional area of the flare tip. [40 CFR 60.18 (f)(4)] Federally Enforceable Through Title V Permit
105. Flares shall be operated with a flame present at all times, and kept in operation when emissions may be vented to them. The presence of a flare pilot flame shall be monitored using a thermocouple or any other equivalent device to detect the presence of a flame. [40 CFR 60.18 (c)(2), 60.18 (e), and 60.18 (f)(2)] Federally Enforceable Through Title V Permit
106. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
107. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of District Rule 4801, section 3.1 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
108. Heat exchangers 11-E-01A and 11-E-01B shall not operate concurrently. [District Rule 2010] Federally Enforceable Through Title V Permit
109. Permittee shall keep an accurate record of dates of inspection and monitoring, components inspected and monitored, and results of fugitive emissions calculations for compliance with the daily emission limit of the caustic scrubber S-303, caustic recirculation vessels A and B, and caustic recirculation pumps P-970-A and P-970-B. Such records shall be made readily available for District inspection upon request for a period of five years. [District Rules 1070 and District Rule 2201] Federally Enforceable Through Title V Permit
110. The flame shall be present at all times when combustible gases are vented through the flare. [District Rule 4311, 5.2] Federally Enforceable Through Title V Permit
111. The outlet shall be equipped with an automatic ignition system, or, shall operate with a pilot flame present at all times when combustible gases are vented through the flare, except during purge periods for automatic-ignition equipped flares. [District Rule 4311, 5.3] Federally Enforceable Through Title V Permit
112. Except for flares equipped with a flow-sensing ignition system, a heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an alternative equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present shall be installed and operated. [District Rule 4311, 5.4] Federally Enforceable Through Title V Permit
113. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. [District Rule 4311, 5.5] Federally Enforceable Through Title V Permit
114. Flaring is prohibited unless it is consistent with an approved flare minimization plan (FMP), and all commitments listed in that plan have been met. This standard shall not apply if the APCO determines that the flaring is caused by an emergency and is necessary to prevent an accident, hazard or release of vent gas directly to the atmosphere. [District Rule 5.8] Federally Enforceable Through Title V Permit
115. The operator shall minimize sulfur dioxide flare emissions to less than 1.50 tons per million barrels of crude processing capacity, calculated as an average over one calendar year. [District Rule 4311, 5.9.1] Federally Enforceable Through Title V Permit
116. The operator shall monitor the vent gas flow to the flare with a flow measuring device. [District Rule 4311, 5.10] Federally Enforceable Through Title V Permit
117. The operator shall maintain and retain on-site for a minimum of five years, and made available to the APCO, ARB, and EPA a copy of the approved flare minimization plan, a copy of annual reports submitted to the District, and all applicable flare monitoring data collected as required by this permit. [District Rule 4311, 6.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

118. The operator of a flare subject to flare minimization shall notify the APCO of an unplanned flaring event within 24 hours after the start of the next business day or within 24 hours of their discovery, whichever occurs first. The notification shall include the flare source identification, the start date and time, and the end date and time. [District Rule 4311, 6.2] Federally Enforceable Through Title V Permit
119. Effective on and after July 1, 2012, and annually thereafter, the operator of a flare subject to flare minimization shall submit an annual report to the APCO that summarizes all Reportable Flaring Events as defined in Section 3.0 that occurred during the previous 12 month period. The report shall be submitted within 30 days following the end of the twelve month period of the previous year. The report shall include, but is not limited to all of the following: the results of an investigation to determine the primary cause and contributing factors of the flaring event; any prevention measures considered or implemented to prevent recurrence together with a justification for rejecting any measures that were considered but not implemented; if appropriate, an explanation of why the flaring was an emergency and necessary to prevent accident, hazard or release of vent gas to the atmosphere, or where, due to a regulatory mandate to vent a flare, it cannot be recovered, treated and used as a fuel gas at the facility; and the date, time, and duration of the flaring event. [District Rule 4311, 6.2.2] Federally Enforceable Through Title V Permit
120. Effective on and after July 1, 2012, and annually thereafter, the operator of a flare subject to flare monitoring requirements shall submit an annual report to the APCO within 30 days following the end of each 12 month period. The report shall include the following: the total volumetric flow of vent gas in standard cubic feet for each day; hydrogen sulfide content, methane content, and hydrocarbon content of vent gas composition; if vent gas composition is monitored by a continuous analyzer or analyzers, average total hydrocarbon content by volume, average methane content by volume, and depending upon the analytical method used, total reduced sulfur content by volume or hydrogen sulfide content by volume of vent gas flared for each hour of the month; if the flow monitor used measures molecular weight, the average molecular weight for each hour of each month; for any pilot and purge gas used, the type of gas used, the volumetric flow for each day and for each month; and the means used to determine flow; flare monitoring system downtime periods, including dates and times; for each day and for each month provide calculated sulfur dioxide emissions; and a flow verification report for each flare subject to this rule. The flow verification report shall include flow verification testing. [District Rule 4311, 6.2.3] Federally Enforceable Through Title V Permit
121. Total hydrocarbon content and methane content of vent gas shall be determined using ASTM Method D 1945-96, ASTM Method UOP 539-97, EPA Method 18, or EPA Method 25A or 25B. [District Rule 4311, 6.3.4.1] Federally Enforceable Through Title V Permit
122. Vent gas flow shall be determined using a verification method recommended by the manufacturer of the flow monitoring equipment installed. [District Rule 4311, 6.3.5.2] Federally Enforceable Through Title V Permit
123. The operator shall monitor sulfur content of the vent gas to the flare using a colorimetric tube system on a daily basis, and monitor vent gas hydrocarbon on a weekly basis by collecting samples and having them tested. [District Rule 4311, 6.6.5] Federally Enforceable Through Title V Permit
124. The operator shall provide the APCO with access to the flare monitoring system to collect the vent gas samples. [District Rule 4311, 6.6.7] Federally Enforceable Through Title V Permit
125. The operator shall monitor the volumetric flows of the flare's purge and pilot gases with flow measuring devices or other parameters as specified on the Permit to Operate so that volumetric flows of pilot and purge gas may be calculated based on pilot design and the parameters monitored. [District Rule 4311, 6.7] Federally Enforceable Through Title V Permit
126. The operator shall monitor and record the water level and pressure of the water seal that services the flare daily. [District Rule 4311, 6.8] Federally Enforceable Through Title V Permit
127. The operator shall report periods of flare monitoring system inoperation greater than 24 continuous hours by the following working day, followed by notification of resumption of monitoring. Periods of inoperation of monitoring equipment shall not exceed 14 days per any 18-consecutive-month period. Periods of flare monitoring system inoperation do not include the periods when the system feeding the flare is not operating. [District Rule 4311, 6.9.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

128. The operator shall install and maintain equipment that records a real-time digital image of the flare and flame at a frame rate of no less than one frame per minute. The recorded image of the flare shall be of sufficient size, contrast, and resolution to be readily apparent in the overall image or frame. The image shall include an embedded date and time stamp. The equipment shall archive the images for each 24-hour period. In lieu of video monitoring the operator may use an alternative monitoring method that provides data to verify date, time, vent gas flow, and duration of flaring events. [District Rule 4311, 6.10] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-59-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

128,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #3001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-60-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

126,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #3002

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-61-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

126,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #3003

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-62-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

126,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #3004

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-36-63-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

126,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #3005

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-36-64-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

126,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #3006

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-65-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

210,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #5001

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-66-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

210,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #5002

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-36-67-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

210,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #5003

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-68-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

210,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #5004

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-69-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

420,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #10002

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-70-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

420,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #10003

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-71-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

840,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #20008

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-72-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

840,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #20009

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
2. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
3. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D 323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures in Appendix B, District Rule 4623 (amended 5/19/05). As an alternative to using ASTM D 323-94, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and US EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-80-4

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

FUEL GAS SYSTEM INCLUDING TWO 2 HP CAUSTIC CIRCULATION PUMPS, 10 HP CAUSTIC TRANSFER PUMP, PACKED-BED CAUSTIC DESULFURIZATION SCRUBBER WITH BED OF GLITSCH BALLAST PACKING, AND 100 BBL CAUSTIC CIRCULATION TANK.

PERMIT UNIT REQUIREMENTS

1. Operation shall include gas piping from visbreaker (S-36-42) fuel oil stripper, overhead accumulator, and sour water stripper; General Monitor Inc. model 2170 continuous H₂S analyzer/recorder following scrubber outlet. [District Rule 2010] Federally Enforceable Through Title V Permit
2. Operation shall include desulfurized fuel gas piping from scrubber to crude heaters S-36-1 and vacuum heater in S-36-4. [District Rule 2010] Federally Enforceable Through Title V Permit
3. Fuel gas system shall be regulated to maintain 10 psig in fuel gas piping. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Circulation tank shall be equipped with an operational pH indicator. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Caustic recirculation pump shall be equipped with an operational volume flowrate indicator. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Caustic from transfer pump shall be piped via closed piping only to closed caustic holding tank. [District Rule 2201] Federally Enforceable Through Title V Permit
7. H₂S content of scrubbed fuel gas shall not exceed 159 ppmv. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Scrubber recirculation liquid flowrate shall be at least 4.6 gal/min. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Gas flowrate to scrubber shall not exceed 590 acfm. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Scrubber recirculation liquid pH shall be maintained only by the addition of caustic unless prior approval for an alternative pH maintenance method is received from the District. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Scrubber blowdown shall be intermittently pumped via closed piping to existing, closed, spent caustic storage tank in a manner preventing VOC and odoriferous emissions. [District Rules 2201 and 1070] Federally Enforceable Through Title V Permit
12. Continuous H₂S analyzer/recorder records of H₂S concentration in refinery process fuel gas shall be maintained for a period of at least five years and made readily available for District inspection upon request. [District Rules 2201, 4102, 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Scrubber liquid flow rate and fuel gas piping pressure shall be observed and recorded weekly during operation of this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
14. Records of scrubber liquid flow rate and fuel gas piping pressure shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-81-5

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

84,000 GALLON FIXED ROOF ORGANIC LIQUID STORAGE TANK

PERMIT UNIT REQUIREMENTS

1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
2. Throughput of organic liquids shall not exceed 2,000 barrels in any one day nor 136,875 bbl in any one year. [District Rule 2201] Federally Enforceable Through Title V Permit
3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, and properly maintained in good operating order in accordance with the manufacturer's instructions. [District Rule 4623] Federally Enforceable Through Title V Permit
4. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
8. Permittee shall maintain monthly records of average daily throughput and shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
9. The permittee shall keep accurate records of true vapor pressure, storage temperature and daily throughput rate, for a period of five years, and shall make such records available for District inspection upon request. [District Rule 2201 and 2520, 9.3.2, 9.4.2] Federally Enforceable Through Title V Permit
10. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of SJVUAPCD Rule 4403 (as amended February 16, 1995) because units that qualify to use this template are not components serving light crude oil or gases at light crude oil and gas production facilities and are not components at natural gas processing facilities. A permit shield is granted from these requirements. [District Rule 2520, 13.2]
Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-36-82-4

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

NAPHTHA TRUCK LOADING OPERATION INCLUDING LOADING PUMP WITH 15 HP ELECTRIC MOTOR, 4" DIA. FLEXIBLE BOTTOM LOADING HOSE, AND EMCO WHEATON MODEL J1410 OR J1411 BUCKEYE DRY-BREAK COUPLER

PERMIT UNIT REQUIREMENTS

1. Naphtha loading shall be by bottom loading only. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Naphtha loadout rate shall not exceed 7,644 gal/day. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Loading pump shall be utilized only for naphtha from tank S-36-81. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Naphtha loadout hose and coupler shall be operated and maintained in a dripless condition at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Loading operation area drains shall be closed-piped to closed oil water separator to prevent VOC emissions. [District Rule 2201] Federally Enforceable Through Title V Permit
6. A Class 2 organic liquid transfer facility shall prevent the release to the atmosphere of at least 95 percent by weight of the VOC displaced during organic liquid transfers. [District Rule 4624] Federally Enforceable Through Title V Permit
7. The VOC from the transfer operation shall be routed to a floating roof container that meets the control requirements specified in Rule 4623 (amended 5/19/05). [District Rule 4624, 5.2.2.3] Federally Enforceable Through Title V Permit
8. A leak is defined as the dripping of VOC-containing liquid at a rate of more than three (3) drops per minute; or for organic liquids, the detection of any gaseous or vapor emissions with a concentration of VOC greater than 1,000 ppmv above a background as methane when measured in accordance with the test method in Section 6.3.8. Any liquid or gas coming from a component undergoing repair or replacement, or during sampling of process fluid from equipment into a container is not considered a leak provided such activities are accomplished as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4624] Federally Enforceable Through Title V Permit
9. The operator of an organic liquid transfer facility shall inspect the vapor collection system, the vapor disposal system, and each transfer rack handling organic liquids for leaks during transfer at least once every calendar quarter using the test method prescribed in Section 6.3.8 of Rule 4624. [District Rule 4624] Federally Enforceable Through Title V Permit
10. An operator may apply for a written approval from the APCO to change the inspection frequency from quarterly to annually provided no leaks were found during the inspections required under provisions of Sections 5.9.1 and 5.9.2 of Rule 4624 during five consecutive quarterly inspections. Upon identification of any leak during an annual inspection the frequency shall revert back to quarterly and the operator shall contact the APCO in writing within 14 days. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. A floating roof container that meets the applicable control requirements of Section 5.0 of Rule 4623 (Storage of Organic Liquids) shall be considered not leaking when receiving unloaded liquids for compliance with Rule 4624. [District Rule 4624] Federally Enforceable Through Title V Permit
12. All equipment that are found leaking shall be repaired or replaced within 72 hours. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624] Federally Enforceable Through Title V Permit
13. Operator shall keep records of daily liquid throughput and the results of any required leak inspections. [District Rule 4624] Federally Enforceable Through Title V Permit
14. All records required by this permit shall be retained for a period of at least 5 years and shall be made available to the District upon request. [District Rule 4624] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-99-4

EXPIRATION DATE: 08/31/2027

SECTION: NE24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

12.6 MMBTU/HR OIL/GAS FIRED STANDBY BOILER

PERMIT UNIT REQUIREMENTS

1. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel. [District Rule 2520, 9.3.2 and 40 CFR 60.48c(g)] Federally Enforceable Through Title V Permit
2. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
3. Particulate matter emissions shall not exceed 0.1 grain/dscf, 0.1 grain/dscf calculated to 12% CO₂, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
4. Source testing shall be performed using EPA Method 5 while firing on residual oil (including crude or topped crude) to demonstrate compliance with PM emission limits. Source testing shall be performed within 90 days of firing on residual oil unless such testing has been performed within the 12 month period prior to firing on said oil and the test results showed compliance with PM emission limits of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
5. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO₂. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas; or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
6. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
7. When complying with SO_x emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6B; or Method 8; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

8. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
9. If the unit is fired on noncertified liquid fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the liquid fuel being fired in the unit shall be determined using ASTM D 2880. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
10. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by: ASTM D 240 or D 2382 for liquid hydrocarbon fuels; ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 4305, 6.2.1; 4306, 6.2.1; and 4351, 6.2.1] Federally Enforceable Through Title V Permit
11. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period (Kern County Rule 407). To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas; or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels or 3.0% by weight for residual oil (including crude or topped crude); or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
12. Nitrogen oxide (NO_x) emission concentrations in ppmv shall be referenced at dry stack gas conditions, and shall be calculated to 3.00 percent by volume stack gas oxygen and averaged over 60 minutes, and lb/MMBtu rates shall be calculated as lb NO₂/MMBtu of heat input (hhv). [District Rule 4305, 5.0, 8.2; 4306, 8.1; and/or 4351, 8.1] Federally Enforceable Through Title V Permit
13. Fuel oil preheat and atomization equipment shall be operated and maintained as intended by the manufacturer. [District Rule 2201] Federally Enforceable Through Title V Permit
14. This unit shall either be tuned pursuant to the requirements of Rule 4304 for standby units annually, or shall operate in a manner that maintains exhaust oxygen concentrations at less than 3.0 percent by volume on a dry basis. [District Rule 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
15. This unit shall only operate during breakdown or maintenance of unit S-36-41. Except for periods of startup or shutdown, this unit shall not operate when unit S-36-41 is operating. [District Rules 2201, 4305, 4306, & 4351] Federally Enforceable Through Title V Permit
16. Emission rates shall not exceed any of the following when firing on oil: PM₁₀: 0.095 lb/MMBtu, SO_x: 1.3 lb/MMBtu, NO_x (as NO₂): 0.45 lb/MMBtu, VOC: 0.0051 lb/MMBtu, CO: 0.033 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Emission rates shall not exceed any of the following when firing on natural gas: PM₁₀: 0.0137 lb/MMBtu, SO_x: 0.0006 lb/MMBtu, NO_x (as NO₂): 0.14 lb/MMBtu, VOC: 0.0028 lb/MMBtu, CO: 0.035 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
18. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the unit shall be installed, utilized and maintained. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
19. Annual heat input of the unit shall be limited to less than 9 billion Btu per calendar year. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
20. Annual records of each type of fuel used for the boiler shall be maintained, retained on the premises for at least five years, and be made available for District inspection upon request. [District Rules 4305, 4306, and 4351] Federally Enforceable Through Title V Permit
21. Permittee shall maintain accurate records of annual fuel use for a period of five years and make such records readily available for District inspection upon request. [District Rules 2520, 9.4.2, 4305, 4306, & 4351] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

22. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
23. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of District Rule 4801, section 3.1 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley
Air Pollution Control District*

PERMIT UNIT: S-36-100-4

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

LOADING RACKS #1, #2, #3, AND #5

PERMIT UNIT REQUIREMENTS

1. True vapor pressure (TVP) of any organic liquid transferred shall be less than 1.5 psia at the storage container's maximum organic liquid storage temperature. [District Rule 4624, 4.3] Federally Enforceable Through Title V Permit
2. The operator shall maintain accurate daily records of liquid TVP to verify continued exemption from District Rule 4624 (Amended December 20, 2007). [District Rule 4624, 6.1.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-101-9

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

LOADING RACK OPERATION WITH RACKS 6, 7, AND 13 WITH 4.6 MMBTU/HR VAPOR COMBUSTOR

PERMIT UNIT REQUIREMENTS

1. Loading racks #6 and #7 shall only transfer unheated organic materials with an initial boiling point of 302°F or greater as measured by test method ASTM D-86. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
2. Switch loading shall not be conducted unless such transfer is made using a permanently installed vapor recovery system capable of achieving 95% control efficiency. [District Rules 2201 and 4621] Federally Enforceable Through Title V Permit
3. Loading rack #13 shall not load liquids exceeding a True Vapor Pressure of 0.25 psia on a daily average. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Throughput through loading rack #13 shall not exceed 2000 bbl per day. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Loading rack #13 shall utilize a balance system tied to kerosene and mineral spirits storage vessels. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Total liquid drainage/leaks from loading rack #13 shall not exceed 5 ml per dry-break coupler disconnect. [District Rule 2201] Federally Enforceable Through Title V Permit
7. There shall be no more than seventeen (17) liquid-end dry break coupler disconnects per day at loading rack #13. [District Rule 2201] Federally Enforceable Through Title V Permit
8. There shall be no more than seventeen (17) vapor-end dry break coupler disconnects per day at loading rack #13. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Emissions of VOCs from fugitive emissions components associated with loading rack #6 vapor control system shall not exceed 0.05 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. California Air Resources Board approved testing shall be conducted within 120 days of completion of installation or modification to verify that loading rack # 6 vapor recovery system meets a minimum volumetric control efficiency of 95%. [District Rules 2201 and 4621] Federally Enforceable Through Title V Permit
11. The permittee shall submit progress reports to the District every 60 days until the California Air Resources Board issues final approval of testing methods. The reports shall include the status of development of the vapor control system, summaries of any testing and monitoring, and a description of any changes to the equipment or major maintenance work performed. [District Rules 2201 and 2080] Federally Enforceable Through Title V Permit
12. Operators shall notify the District at least seven days prior to any performance testing. [District Rule 4621] Federally Enforceable Through Title V Permit
13. Operators shall submit all performance test results to the District within 30 days of test completion. [District Rule 4621] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak from the loading rack #6 vapor control system is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All vapors displaced from bottom loading of trucks served by Loading Rack #6 shall be incinerated in vapor combustor with 99% control efficiency . [District Rule 2201] Federally Enforceable Through Title V Permit
16. Vapor combustor shall not operate in excess of 1716 hrs/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Vapor combustor pilot flame shall be lit whenever truck bottom loading equipment is operating. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Only PUC regulated natural gas shall be used as pilot fuel. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Vapor combustor emissions shall not exceed any of the following limits: 0.068 lb-NOx/MMBtu, 0.0069 lb-SOx/MMBtu, 0.008 lb-PM10/MMBtu, 0.063 lb-VOC/MMBtu, or 0.37 lb-CO/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
20. The flame shall be present at all times when combustible gases are vented through the vapor combustor. [District Rule 2201] Federally Enforceable Through Title V Permit
21. A flame or heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an equivalent device, capable of continuously detecting at least one pilot flame or the vapor combustor flame is present shall be operational. [District Rule 2201] Federally Enforceable Through Title V Permit
22. Permittee shall comply with all applicable inspection, maintenance, testing, and recordkeeping requirements of Rules 4455. [District Rule 4455] Federally Enforceable Through Title V Permit
23. Corrective steps shall be taken at any time the operator observes excess drainage at disconnect of loading rack #13. In addition, the operator shall perform and record the results of quarterly drainage inspections at disconnect for loading rack #13. If no excess drainage is found during five consecutive quarterly inspections, the drainage inspection frequency may be changed from quarterly to annual. However, if one or more excess drainage condition is found during an annual inspection, the inspection frequency shall change back to quarterly. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
24. Compliance shall be demonstrated by collecting all drainage at disconnect in a spouted container. The drainage shall be transferred to a graduated cylinder and the volume determined within one (1) minute of collection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
25. The permittee shall maintain an inspection log containing at least the following: A) dates of drainage inspections, B) findings, C) corrective action (including date each excess drainage condition repaired), and D) inspector name and signature. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
26. Permittee shall maintain accurate daily records of liquid types, TVP, throughput, and number of dry-break coupler disconnects for loading rack #13, and shall make such records readily available for District inspection for a period of at least five years. [District Rule 2520, 9.4.2 and 9.5.2] Federally Enforceable Through Title V Permit
27. The operator shall maintain accurate daily records of liquid throughput, loading temperature and liquid TVP to verify continued exemption from District Rule 4624 (Amended December 17, 1992). [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
28. Records of loading rack component count and total fugitive emissions calculated using CAPCOA Screening Range Emissions factors for Marketing Terminals, from California Implementation Guidelines for Estimating Emissions of Fugitive Hydrocarbon Leaks at Marketing Terminals, Table IV-2b, February 1999 shall be maintained, retained on the premises for a period of at least 5 years, and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

29. Permittee shall maintain and make available for District inspection upon request for 5 years records that demonstrate that Loading Racks #6 and #7 only transfer unheated organic materials with an initial boiling point of 302°F or greater as measured by test method ASTM D-86. [District Rule 2020] Federally Enforceable Through Title V Permit
30. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx, 134 lb/quarter; SOx, 14 lb/quarter; PM10, 16 lb/quarter; VOC, 129 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/2008). Offsets for PM10 shall be provided at a SOx:PM10 interpollutant ratio of 1.0:1. [District Rule 2201] Federally Enforceable Through Title V Permit
31. ERC Certificate Numbers S-3479-2 (NOx), S-4219001-5 (SOx and PM10), S-3469-1 (VOC), (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley
Air Pollution Control District*

PERMIT UNIT: S-36-102-4

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

ASPHALT TRUCK LOADING RACK #4 AND LOADING ARMS #10 AND #11

PERMIT UNIT REQUIREMENTS

1. True vapor pressure (TVP) of any organic liquid transferred shall be less than 1.5 psia at the storage container's maximum organic liquid storage temperature. [District Rule 4624, 4.3] Federally Enforceable Through Title V Permit
2. The operator shall maintain accurate daily records of liquid TVP to verify continued exemption from District Rule 4624 (Amended December 20, 2007). [District Rule 4624, 6.1.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

*San Joaquin Valley
Air Pollution Control District*

PERMIT UNIT: S-36-103-4

EXPIRATION DATE: 08/31/2027

SECTION: 24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

RAILCAR LOADOUT

PERMIT UNIT REQUIREMENTS

1. True vapor pressure (TVP) of any organic liquid transferred shall be less than 1.5 psia at the storage container's maximum organic liquid storage temperature. [District Rule 4624, 4.3] Federally Enforceable Through Title V Permit
2. The operator shall maintain accurate daily records of liquid TVP to verify continued exemption from District Rule 4624 (Amended December 20, 2007). [District Rule 4624, 6.1.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-36-105-4

EXPIRATION DATE: 08/31/2027

EQUIPMENT DESCRIPTION:

187 BHP CATERPILLAR MODEL 3208 S/N 90N76237 DIESEL-FIRED EMERGENCY IC ENGINE POWERING A FIREWATER PUMP

PERMIT UNIT REQUIREMENTS

1. Emissions shall not exceed 6.6 g NO_x/hp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 - "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems", 1998 edition. Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
4. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 4801, Kern County Rule 407 and 17 CCR 93115] Federally Enforceable Through Title V Permit
5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
6. An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
7. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.). For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley *Air Pollution Control District*

PERMIT UNIT: S-36-108-5

EXPIRATION DATE: 08/31/2027

SECTION: NE24 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

4,200,000 GALLON WELDED INTERNAL FLOATING ROOF HEAVY CRUDE OIL STORAGE TANK #100,001 WITH MECHANICAL SHOE PRIMARY SEAL AND SECONDARY WIPER SEAL TANK

PERMIT UNIT REQUIREMENTS

1. No gap between the tank shell and the primary seal shall exceed one and one half (1-1/2) inches. [District Rule 2201] Federally Enforceable Through Title V Permit
2. The cumulative length of all gaps, between the tank shell and the primary seal, greater than one-half (1/2) inch shall not exceed ten (10) percent of the circumference of the tank. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The cumulative length of all primary seal gaps greater than one-eighth (1/8) inch shall not exceed 30 percent of the tank circumference. [District Rule 2201] Federally Enforceable Through Title V Permit
4. For the primary seal, no continuous gap greater than one-eighth (1/8) inch shall exceed ten (10) percent of the tank circumference. [District Rule 2201] Federally Enforceable Through Title V Permit
5. No gap between the tank shell and the secondary seal shall exceed one-half (1/2) inch. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The cumulative length of all gaps, between the tank shell and the secondary seal, greater than one-eighth (1/8) inch shall not exceed five (5) percent of the tank circumference. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The secondary seal shall allow easy insertion of probes up to one and one-half (1-1/2) inches in width in order to measure gaps in the primary seal. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains shall be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket, and the covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Automatic bleeder vents shall be equipped with a gasket and are to be closed at all times when roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Rim space vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The sample well shall have a slit fabric cover that covers at least 90 percent of the opening. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve or a gasketed sliding cover. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover. [District Rule 2201] Federally Enforceable Through Title V Permit
15. There shall be no holes, tears or openings in either the primary or secondary seals which allow the uncontrolled emission of volatile organic compounds. [District Rule 2201] Federally Enforceable Through Title V Permit
16. True vapor pressure of liquid stored shall not exceed 0.5 psia. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
17. Temperature of liquids stored in tanks shall not exceed 170 degrees F. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Maximum amount of material introduced into tank shall not exceed 23,000 bbl/day, and throughput shall not exceed 4,600,128 bbl/year. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Permittee shall visually inspect the internal floating roof, the primary seal, the secondary seal, gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed. If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the permittee shall repair the items as necessary so that none of the conditions specified in this paragraph exist before refilling the storage vessel. In no event shall inspections conducted in accordance with this provision occur at intervals greater than 10 years. [District Rule 2201] Federally Enforceable Through Title V Permit
20. Permittee shall keep accurate records of the true vapor pressure, storage temperature and types of liquids stored, amount of liquid introduced daily into the tank and annual throughput, for a period of five years, and shall make such records readily available for District inspection upon request. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
21. Records shall be kept of each inspection performed . Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings). [District Rule 2201] Federally Enforceable Through Title V Permit
22. Operator shall keep a record of liquids stored in tank, period of storage, storage temperature, and the maximum true vapor pressure of such liquids. [District Rule 2201] Federally Enforceable Through Title V Permit
23. As used in this permit, the term "type of petroleum" shall mean petroleum liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
24. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-109-3

EXPIRATION DATE: 08/31/2027

SECTION: 23 **TOWNSHIP:** 29S **RANGE:** 27E

EQUIPMENT DESCRIPTION:

HEAVY OIL HYDROFINISHER UNIT INCLUDING HEAT EXCHANGERS, TWO REACTORS, VESSELS, STRIPPER COLUMN, VACUUM DRYER COLUMN, AND TWO STEAM JET EDUCTORS

PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District Rule 2201] Federally Enforceable Through Title V Permit
2. Equipment includes reactor effluent cooler EA-1201, stripper condenser EA-1202, dry product air cooler EA1203, HVGGO booster pumps P-1201 A/B, extract booster pumps P-1202 A/B, charge pumps P-1203 A/B, stripper reflux pump P-1204 A/B, accumulator sour water pump P-1205 A/B, dryer condensate pumps P-1206 A/B, dryer bottoms pumps P1207 A/B. [District Rule 2010] Federally Enforceable Through Title V Permit
3. Equipment includes first reactor R-1201, second reactor R-1202, hot separator vessel B-1201, cold separator vessel B-1202, stripper accumulator vessel B-1203, dryer condensate drum B-1204, and steam knockout vessel B-1206. [District Rule 2010] Federally Enforceable Through Title V Permit
4. Equipment includes first stripper tower F-1201, vacuum dryer tower F-1202, feed filter A-1201, spray nozzle A-1202, evacuation ejector S-1201, and vacuum jet S-1202. [District Rule 2010] Federally Enforceable Through Title V Permit
5. All gases shall be sent to sulfur recovery unit (S-36-51) except during plant shutdown or breakdown conditions pursuant to Rule 1100 when it shall be burned in the flare (S-36-51). [District Rule 2201] Federally Enforceable Through Title V Permit
6. Vacuum ejector off gas from the vacuum ejector condensate drum B-1207 will be sent to the inlet of the sulfur recovery unit (S-36-51) or to the inlet of the thermal oxidizer (S-36-51) when the H₂S concentration is less than 10 ppm. [District Rules 2201 and 4453] Federally Enforceable Through Title V Permit
7. Leaking components, in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21, shall not exceed 2 components from the heavy oil hydrofinisher unit. No leaking pressure relief valves are allowed. [District Rule 2201] Federally Enforceable Through Title V Permit
8. VOC emissions from fugitive emissions sources in this permit unit shall not exceed 38.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Valves and connectors shall not leak in excess of 100 ppmv above background as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21 and must be repaired in a manner consistent with Rule 4455 (adopted April 20, 2005). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Pump and compressor seals shall not leak in excess of 500 ppmv above background as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21 and must be repaired in a manner consistent with Rule 4455 (adopted April 20, 2005). [District Rule 2201] Federally Enforceable Through Title V Permit
11. Permittee shall maintain accurate records of number of fugitive emissions components and calculated emissions using California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities, Table IV-2a "1995 EPA Protocol Refinery Screening Value Ranges Emission Factors." [District Rules 2201 and 1070] Federally Enforceable Through Title V Permit
12. All records required by this permit shall be made available for District inspection upon request for a period of five years. [District Rules 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
13. The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley

Air Pollution Control District

PERMIT UNIT: S-36-116-2

EXPIRATION DATE: 08/31/2027

EQUIPMENT DESCRIPTION:

45,000 BBL WELDED INTERNAL FLOATING ROOF DISTILLATE OIL TANK #45002 WITH MECHANICAL SHOE PRIMARY SEAL AND SECONDARY WIPER SEAL

PERMIT UNIT REQUIREMENTS

1. Maximum throughput of tank shall not exceed 12,000 bbl/day. [District Rule 2201] Federally Enforceable Through Title V Permit
2. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
3. An operator shall conduct a TVP testing of each uncontrolled fixed roof tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in each tank. In lieu of testing each uncontrolled fixed roof tank, an operator may conduct a TVP testing of a representative tank provided the requirements of Sections 6.2.1.1.1 through 6.2.1.1.5 are met. [District Rule 4623] Federally Enforceable Through Title V Permit
4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rule 4623] Federally Enforceable Through Title V Permit
5. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623] Federally Enforceable Through Title V Permit
6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623] Federally Enforceable Through Title V Permit
7. An operator shall submit the records of TVP and API gravity testing conducted in accordance with the requirements of Section 6.2 to the APCO within 45 days after the date of testing. The record shall include the tank identification number, PTO number, type of stored organic liquid, TVP and API gravity of the stored organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
8. Permittee shall maintain accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rule 4623] Federally Enforceable Through Title V Permit
9. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.