Best Available Control Technology (BACT) Requirements for Natural Gas Or Propane Fuel Boilers Or Steam Generators

FINAL

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SJVAPCD Best Available Control Technology (BACT) Guideline 1.1.1* Last Update: November 30, 2022

Natural gas or propane fired boilers/steam generators** with heat input rate greater than 5 MMBtu/hr and less than or equal to 20 MMBtu/hr

Pollutant	Achieved in Practice or contained in SIP	Technologically Feasible	Alternate Basic Equipment
NOx	5 ppmvd @ 3% O2 (0.0061 lb/MMBtu)		
SOx	PUC quality natural gas or propane with LPG backup		
PM ₁₀	PUC quality natural gas or propane with LPG backup		
СО	50 ppmvd @ 3% O2 (0.037 lb/MMBtu)		
VOC	PUC quality natural gas or propane with LPG backup		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

^{*} This is a Summary Page for this Class of Source.

^{**} This guideline is applicable to units fired solely on natural gas from a PUC or FERC regulated source or propane/LPG. This guideline is not applicable to Oilfield Steam Generators or Electric Utility Steam Generating Units.

SJVAPCD Best Available Control Technology (BACT) Guideline 1.1.2* Last Update: November 30, 2022

Natural gas or propane fired boilers/steam generators** with heat input rate greater than 20 MMBtu/hr

Pollutant	Achieved in Practice or contained in SIP	Technologically Feasible	Alternate Basic Equipment
NOx	2.5 ppmvd @ 3% O2 (0.003 lb/MMBtu)		
SOx	PUC quality natural gas or propane with LPG backup		
PM ₁₀	PUC quality natural gas or propane with LPG backup		
со	50 ppmvd @ 3% O2 (0.037 lb/MMBtu)		
VOC	PUC quality natural gas or propane with LPG backup		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

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I. Introduction

The purpose of this document is to update the following Best Available Control Technology (BACT) guidelines:

- 1.1.1 Natural gas or propane fired boilers with heat input rating of less than or equal to 20 MMBtu/hr
- 1.1.2 Natural gas or propane fired boilers greater than 20 MMBtu/hr.

Both guidelines were rescinded after adoption of District Rule 4320 (Advanced Emission Reduction Options for Boilers, Steam generators, and Process Heaters Greater than 5.0 MMBtu/hr (Adopted October 16, 2008) since the NOx limit in Rule 4320 was more stringent than the Achieved-in-Practice (AIP) NOx limit in each of the BACT guidelines. Since that time permit staff has been conducting BACT analyses on a case-by-case basis for each project. This proactive update is necessary to bring consistency in implementing the BACT standard throughout the regional offices of the District for new and modified boilers triggering BACT for emissions of oxides of nitrogen (NOx), particulate matter with an aerodynamic diameter of 10 microns or less (PM₁₀), carbon monoxide (CO), and volatile organic compounds (VOC).

II. Background

Because of the climate and geography of the San Joaquin Valley, the District faces some of the most difficult air quality challenges in the entire nation. The District is a public health agency whose mission is to improve the health and quality of life for all Valley residents through efficient, effective, and entrepreneurial air quality management strategies. The District is responsible for developing plans to continue to improve the air quality in the San Joaquin Valley in order to reach attainment with health-based ambient air quality standards, and these plans become part of state and federal law. As a critical part of these plans to attain the established ambient air quality standards to mitigate adverse health impacts, District Rule 2201 – New and Modified Stationary Source Review Rule requires the use of BACT to minimize potential emissions from new and modified equipment and processes.

District Rule 2201 defines BACT as the most stringent emission limitation or control technique of the following:

- Achieved in practice for such category and class of source;
- Contained in any State Implementation Plan approved by the Environmental Protection Agency for such category and class of source. A specific limitation or control technique shall not apply if the owner of the proposed emissions unit demonstrates to the satisfaction of the APCO that such a limitation or control technique is not presently achievable; or

- Contained in an applicable federal New Source Performance Standard; or
- Any other emission limitation or control technique, including process and equipment changes of basic or control equipment, found by the Air Pollution Control Officer (APCO) to be cost effective and technologically feasible for such class or category of sources or for a specific source.

In order to determine the most stringent emission limitation or control technique for boilers or steam generators, the District has reviewed emission limits in Federal New Source Performance Standards (NSPS), state and local air District rules and regulations, BACT determinations conducted at Federal, State and local level, and source test data for boilers operating in the San Joaquin Valley Air Pollution Control District (SJVAPCD). This analysis forms the basis for determining AIP BACT standards for boilers and steam generators.

III. Applicable Regulations and Achieved in Practice BACT Requirements for natural gas and propane fueled boilers/steam generators

In order to evaluate the achieved in practice emission levels for natural gas or propane fueled boilers and steam generators of various heat input rating units, the requirements of the Federal and California regulations listed below were considered. In addition, BACT and Lowest Achievable Emission Rate (LAER) determinations from the US EPA RACT/BACT/LAER Clearinghouse (RBLC), the California Air Resources Board (ARB) statewide BACT Clearinghouse, and the BACT guidelines from the South Coast Air Quality Management District (SCAQMD), the Bay Area Air Quality Management District (BAAQMD), the Sacramento Metropolitan Air Quality Management District (SMAQMD), the Santa Barbara County Air Pollution Control District (SBCAPCD), and the Monterey Bay Unified Air Pollution Control District (MBAPCD) were also reviewed to evaluate the emission requirements and control technologies that are currently being utilized for natural gas or propane fueled boilers or steam generators.

A. Evaluation of Federal, State and Local Regulations

<u>40 CFR Part 60 Subpart D – Standards of Performance for Fossil-Fuel-Fired Steam Generators (Last amended Feb 16, 2012)</u>

This subpart is applicable to fossil fuel fired and or fossil –fuel and wood – residue fired steam generating units that commenced construction or modification after August 17, 1971 and are capable of firing fossil fuel at a heat input rate more than 250 MMBtu/hr. The subpart contains standards for NOx, SOx and PM emissions. The following table summarizes standards of particulate matter, sulfur dioxide and NOx for units fired on gaseous fuels:

Steam generators	NOx	SOx	PM
> 250 MMBtu/hr fossil-fuel (gaseous) fired units	86 ng/J (0.2 lb/MMBtu)	None	Natural gas fired units: Natural gas units are exempt from above PM standards For other gaseous fuel fired units: 43 ng/J (0.1 lb/MMBtu) & no more than 20% opacity except for one 6-minute period per hour of not more than 27% opacity

<u>40 CFR Part 60 Subpart Db – Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units (Last amended February 16, 2012)</u>

This subpart is applicable to each steam generating unit that commenced construction, modification or reconstruction after June 19, 1984 and has a heat input capacity from fuels combusted in the steam generating unit of greater than 100 MMBtu/hr. The subpart contains standards for NOx, SOx and PM emissions. The following table summarizes standards of particulate matter, sulfur dioxide and NOx for units fired on natural gas:

Steam generators	NOx	SOx	РМ
> 100 MMBtu/hr natural gas	43 ng/J (0.1 lb/MMBtu) for low heat release rate (70,000 Btu/hr-ft³ or less***)	87 ng/J (0.2 lb/MMBtu heat input) or 8% of the potential SO2 emission rate (92% reduction) and 520 ng/J (1.2 lb/MMBtu) heat input*	None
fired units	86 ng/J (0.2 lb/MMBtu) for high heat release rate (>70,000 Btu/hr- ft ^{3***})	Gaseous fuel fired units with SO2 emission rate of 140 ng/J (0.32 lb/MMBtu) or less are exempt from the above SO2 standard**	

^{* §60.42}b(k)(1); **§60.42b(k)(2); ***design heat input capacity divided by furnace volume; furnace volume is that volume bounded by the front furnace wall where the burner is located, the furnace side water wall, and extending to the level just below or in front of the first row of convection pass tubes.

40 CFR Part 60 Subpart Dc - Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units (February 16, 2012)

This subpart is applicable to each steam generating unit that commenced construction, modification or reconstruction after June 9, 1989 and has a maximum design heat input capacity of 100 MMBtu/hr or less, but greater than or equal to 10 MMBtu/hr. The subpart contains standards for SOx and PM emissions. The following table summarizes standards of particulate matter and sulfur dioxide for gaseous fuels:

Steam generators	SOx	РМ
≥ 10 MMBtu/hr to ≤100 MMBtu/hr gaseous fuel fired units	None	None

South Coast AQMD Rule 1146 (Last amended December 4, 2020)

The following table summarizes the South Coast Rule 1146 emission limits for natural gas or propane fueled units:

Steam generators	*NOx	**CO
Group I Units (natural gas fuel fired units, ≥75 MMBtu/hr, excluding thermal fluid heaters and units at schools & universities)	5 ppmv @ 3% O2 (0.0061 lb/MMBtu)	
Group II Units (Gaseous fuel excluding digester and landfill gases fired units, ≥20 MMBtu/hr but <75 MMBtu/hr)	7 ppmv @ 3% O2 (Fire-tube boilers with a previous NOx limit less than or equal to 9 ppm and greater than 5 ppm prior to December 7, 2018) 9 ppmv @ 3% O2 (All others with a previous NOx limit less than or equal to12 ppm and greater than 5 ppm prior to December 7, 2018) 5 ppmvd @ 3% O2 (All others)	400 ppmvd @ 3% O2
Group III Units (gaseous fuel fired units, excluding digester gas and landfill gases, ≥5 MMBtu/hr and all units operated at universities rated at ≥5 MMBtu/hr, excluding atmospheric units and thermal fluid heaters *Table 1146-1	To III Units fuel fired units, digester gas and es, ≥5 MMBtu/hr hits operated at lies rated at ≥5 /hr, excluding heric units and 7 ppmv @ 3% O2 (Fire-tube boilers, excluding units with a previous NOx limit less than or equal to 12 ppm and greater than 9 ppm prior to December 7, 2018) OR 9 ppmvd @ 3% O2	

^{*}Table 1146-1 **Rule 1146(c)(3)

Bay Area AQMD Regulation 9, Rule 7 – Nitrogen Oxides and Carbon Monoxide from Industrial, Institutional and Commercial Boilers, Steam Generators and Process Heaters (Last amended May 4, 2011)

The following table summarizes NOx and CO requirements for units fired on gaseous fuels, excluding units fired on landfill and digester gas.

Heat input rate	*NOx	*CO
>2 to 5 MMBtu/hr	30 ppmvd @ 3% O2	
>5 to <10 MMBtu/hr		
10 to <20 MMBtu/hr	15 ppmvd @ 3% O2	
20 or more MMBtu/hr, load- following unit	-	400 ppmvd @ 3% O2
20 to <75 MMBtu/hr	9 ppmvd @ 3% O2	
75 MMBtu/hr or more	5 ppmvd @ 3% O2	

^{*}Section 9-7-307

<u>Sacramento Metro AQMD Rule 411 – NOx from Boilers, Process Heaters and Steam Generators (Last amended August 23, 2007)</u>

The following table summarizes NOx and CO requirements for boilers fired on gaseous fuels, excluding units fired on landfill gas or a combination of landfill gas and natural gas.

Heat input rate	*NOx	*CO
≥1 and <5 MMBtu/hr	30 ppmvd @ 3% O2	
≥5 and ≤20 MMBtu/hr	15 ppmvd @ 3% O2	400
> 20 MMBtu/hr	9 ppmvd @ 3% O2	400 ppmvd @ 3% O2
≥5MMBtu/hr, load following unit	15 ppmvd @ 3% O2	

<u>SBCAPCD Rule 342 – Boilers, Steam Generators, and Process Heaters (5 MMBtu/hr and greater) (Last amended June 20, 2019)</u>

This rule shall apply to any boiler, steam generator, or process heater with a rated heat input capacity greater than or equal to 5 MMBtu/hr. The following table summarizes NOx and CO requirements effective on an after January 1, 2020 for units fired on gaseous fuels, except for units fired on landfill gas or combination of landfill gas and natural gas.

Heat input rate	*NOx	*CO
5-20 MMBtu/hr	9 ppmvd @ 3% O2	100
> 20 MMBtu/hr	7 ppmvd @ 3% O2	400 ppmvd @ 3% O2

^{*}Table 1 of Rule 342

MBAPCD Rule 441 – Boilers, Steam Generators, and Process Heaters (Adopted February 19, 2020)

The following table summarizes NOx and CO requirements for boilers and process heaters fired on gaseous fuels.

Heat input rate	*NOx	*CO
≥2 to <5 MMBtu/hr	30 ppmvd @ 3% O2	
≥5 to <20 MMBtu/hr	15 ppmvd @ 3% O2	400 ppmvd @ 3% O2
≥20 MMBtu/hr	9 ppmvd @ 3% O2	

^{*}Table 1 of Rule 441

<u>SJVAPCD Rule 4306 – Boilers, Steam Generators, and Process Heaters – Phase 3 (Amended December 17, 2020)</u>

The following table summarizes Tier 2 NOx and CO limits for boilers fired on gaseous fuels, excluding units fired on digester gas.

Heat input rate	*NOx	*CO
>5.0 to ≤20.0 MMBtu/hr	Fire-tube boilers 7 ppmvd @ 3% O2 Units at schools 9 ppmvd @ 3% O2 All other units 9 ppmvd @ 3% O2	400 ppmvd @ 3% O2
>20.0 to ≤75 MMBtu/hr	7 ppmvd @ 3% O2	
>75 MMBtu/hr	5 ppmvd @ 3% O2	

^{*}Table 2 of Rule 4306

SJVAPCD Rule 4320 – Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr (Amended December 17, 2020)

The following table summarizes Tier 2 NOx and CO limits for boilers fired on gaseous fuels, excluding units fired on digester gas.

Heat input rate	*NOx	*CO	**PM
>5.0 to ≤20.0 MMBtu/hr	Fire-tube boilers 5 ppmvd @ 3% O2 Units at schools 9 ppmvd @ 3% O2		Use PUC quality gas, commercial propane, butane or LPG or a combination of such gases;
	All other units 5 ppmvd @ 3% O2	400 ppmvd @ 3% O2	Limit fuel sulfur content to no more than 5 gr-S/100 scf gas; Or
>20.0 to ≤75 MMBtu/hr	2.5 ppmvd @ 3% O2		Reduce SO ₂ emissions by
>75 MMBtu/hr	2.5 ppmvd @ 3% O2		at least 95% by wt. or limit exhaust SO2 to ≤ 9 ppmvd @ 3% O2

^{*}Table 2 of Rule 4320; **Section 5.4 of Rule 4320

Summary:

Based on the above review of Federal, State and Local rules and regulations, the following standards are found to be the most stringent standards applicable to gaseous fired boilers. All ppmv limits are referenced at 3% O₂.

Category	NOx	SOx	PM10	CO	VOC
Gaseous fuel fired boiler >5 and ≤20 MMBtu/hr	5 ppmvd (SJVAPCD Rule 4320)	None	Use PUC quality gas, commercial propane, butane or LPG or a combination of such gases; Limit fuel sulfur content to no more than 5 gr- S/100 scf gas; OR Reduce SO₂ emissions by at least 95% by wt. or limit exhaust SO₂ to ≤ 9 ppmvd @ 3% O₂	400 ppmvd @ 3% O2	None
Gaseous fuel fired >20 MMBtu/hr	2.5 ppmvd (SJVAPCD Rule 4320)	None	same as above	same as above	same as above

B. Evaluation of Federal, State and Local BACT/LAER Guidelines

EPA RACT/BACT/LAER clearinghouse

The EPA RACT/BACT/LAER clearinghouse, available at https://cfpub.epa.gov/rblc/index.cfm?action=Search.BasicSearch&lang=en was searched to determine limits established for boilers on natural gas fired boilers. The database was searched for records between 1/1/2012 and 8/22/2022 using process type 13.310 that covers commercial and institutional boilers. The following table shows the lowest values found for each pollutant.

	EPA's RBLC Database Search							
Heat input rate	NOx	SOx	PM	СО	voc			
<=20 MMBtu/hr	9 ppmvd (RBLC ID: WY0070)	0.0004 Ib/MMBtu (RBLC ID: AR- 0173) Values varied from 0.0004 to 0.0022 Ib/MMBtu**	0.0004 Ib/MMBtu RBLC ID: MI- 0425 and MI- 0448) Values varied from 0.0004 Ib/MMBtu to 0.008 Ib/MMBtu***	50 ppmvd (RBLC ID: PA-0309)	0.0038 Ib/MMBtu (RBLC ID: NY-0104), 0.0055 Ib/MMBtu (multiple units)			
>20 MMBtu/hr	7 ppmvd (RBLC ID: AK-0083)	0.0006 Ib/MMBtu (RBLC ID AR- 0168 and others) Values varied from 0.0006 to 0.0022 Ib/MMBtu*	0.0004 Ib/MMBtu (RB:MI-0421 and MI-0448) Values varied from 0.0004 Ib/MMBtu to 0.0175 lb/MMBtu	25 ppmvd (RBLC ID WI-0283, WI-0284 50 ppmvd (RBLC ID AK-0083 & others)	0.0015 lb/MMBtu (RBLC ID: NY-0103, PA-0291)			

^{*10} out of 13 records were 0.0006 lb/MMBtu, which is a generally accepted AP-42 emission factor

SJVAPCD BACT guideline 1.1.1 - Natural gas Or propane fired boilers with heat input rate of less than or equal to 20 MMBtu/hr

The BACT requirements in this guideline became obsolete; therefore, the guideline was rescinded.

SJVAPCD BACT guideline 1.1.2 - Natural gas Or propane fired boilers with heat input rate of less than or equal to 20 MMBtu/hr

The BACT requirements in this guideline became obsolete; therefore, the guideline was rescinded.

SCAQMD BACT guidelines for natural gas or propane fueled boilers or steam generators

The following table summarizes BACT requirements for natural gas or propane fired boilers at non-major polluting facilities in SCAQMD. The requirements were last updated on February 1, 2019. BACT guideline is available at the

^{**22} out of 29 records were 0.0006 lb/MMBtu, which is a generally accepted AP-42 emission factor

^{***13} out of 27 records were between 0.007 lb/MMBtu and 0.008 lb/MMBtu, which is close to the generally accepted AP-42 EF

following link: https://ww2.arb.ca.gov/sites/default/files/classic/technology-clearinghouse/bact/Guideline938.pdf?: linktarget=_self&:embed=yes

SCAQMD D	SCAQMD Database Search – Non-Major Source Polluting Facilities							
Heat input rate	NOx	SOx	PM	СО	voc			
Natural gas fired, >2 and <20 MMBtu/hr	Compliance with SCAQMD Rules 1146 or 1146.1	Natural gas	Natural gas	≤50 ppmvd for firetube ≤ 100 ppmvd for watertube, corrected to 3% O2	None			
Propane fired, >2 and <20 MMBtu/hr	≤12 ppmvd @ 3% O2	None	None	Same as above	None			
Natural gas or propane fired, ≥20 and <75 MMBtu/hr	Compliance with SCAQMD Rule 1146	Natural gas	Natural gas	Same as above	None			
Natural gas or propane fired, ≥75 MMBtu/hr	Compliance with SCAQMD Rule 1146	Same as above	Same as above	Same as above	None			

The following table summarizes BACT requirements for natural gas or propane fired boilers at major polluting facilities in SCAQMD.

SCAQMD Database Search – Major Source Polluting Facilities								
Heat input rate	NOx	SOx	PM	*CO	VOC			
39.9 MMBtu/hr,								
water tube								
boiler fired on	5 ppmvd @			100 ppmvd				
natural gas fuel	3% O2			@ 3% O2				
(App #: 562449,								
3/22/16)								

BAAQMD BACT guidelines for natural gas or propane fueled boilers or steam generators

The following table summarizes BACT requirements for natural gas or propane fired boilers. BACT guidelines are available at the following link: https://www.baaqmd.gov/permits/permitting-manuals/bact-tbact-workbook. All ppmv limits are corrected to 3% O2.

BAAQMD BACT Database							
Heat input rate	NOx	SOx	PM	CO	VOC		
5 to <33.5 MMBtu/hr (Document # 17.1.1, 8/4/10)	No data	Natural gas	Natural gas	50 ppmvd for firetube 100 ppmvd for watertube	No data		
≥33.5 to <50 MMBtu/hr (Document #17.2.1, 8/4/10)	No data	Natural gas	Natural gas	100 ppmvd	No data		
≥50 MMBtu/hr (Document #17.3.1, 8/4/10) No data		Natural gas	Natural gas	50 ppmvd (AIP), 10 ppmvd (Tech. feasible)	No data		

SMAQMD BACT guidelines for natural gas or propane fueled boilers or steam generators

The following table summarizes BACT requirements for natural gas or propane fired boilers. BACT determination is available at the following link: https://ww2.arb.ca.gov/sites/default/files/classic/technology-clearinghouse/bact/BACTID294.pdf?:linktarget=_self&:embed=yes; all ppmvd limits are corrected to 3% O2.

SMAQMD Database							
Heat input rate	NOx	SOx	PM	CO	VOC		
≥5 to ≤10 MMBtu/hr operating at <50% capacity* (6/19/18)	9 ppmvd (AIP)	Natural gas or LPG	Natural gas or LPG	50 ppmvd for firetube 100 ppmvd for watertube (AIP)	Natural gas or LPG		
≥5 to ≤10 MMBtu/hr operating at >50% capacity (6/19/18)	7 ppmvd (cost effective)	Natural gas or LPG	Natural gas or LPG	50 ppmvd for firetube 100 ppmvd for watertube (AIP)	Natural gas or LPG		
>10 to ≤20 MMBtu/hr at ≤30% capacity (6/19/18)	9 ppmvd (AIP)	Natural gas or LPG	Natural gas or LPG	50 ppmvd for firetube 100 ppmvd for watertube (AIP)	Natural gas or LPG		
>10 to ≤20 MMBtu/hr at >30% capacity (6/19/18)	7 ppmvd (cost effective)	Natural gas or LPG	Natural gas or LPG	50 ppmvd for firetube 100 ppmvd for watertube (AIP)	Natural gas or LPG		

^{*50%} annual capacity is equivalent to full fire at 4,380 hr/yr.

MBAPCD BACT guidelines for natural gas or propane fueled boilers or steam generators

The following table summarizes BACT requirements for boilers on natural gas or propane fuel. https://mbard.specialdistrict.org/boilers-and-heaters, and then click "Clarification of Permit Requirements of Gaseous Fire Boilers"

	MBAPCD BACT GUIDELINES FOR BOILERS						
Category/Fuel	Rating (MMBtu/hr)	NOx (as NO ₂ @ 3% O ₂)	CO (@ 3% O₂)				
Natural Gas or Propane	= 2	≤ 20 ppmvd	400 ppmvd				
Natural Gas	> 2 and < 75	≤ 9 ppmvd	≤ 50 ppmvd for firetube type ≤ 100 ppmvd for watertube type				
Propane	> 2 and < 20	≤ 12 ppmvd	≤ 50 ppmvd for firetube type ≤ 100 ppmvd for watertube type				
Propane	≥ 20 and < 75	≤ 9 ppmvd	≤ 50 ppmvd for firetube type ≤ 100 ppmvd for watertube type				
Natural Gas or Propane	≥ 75	≤ 5 ppmvd	≤ 50 ppmvd for firetube type ≤ 100 ppmvd for watertube type				

Summary:

Based on the above review of Federal, State and Local BACT/LAER guidelines, the following standards are found to be the most stringent standards to this date. All ppmv limits are referenced at 3% O₂.

Category	NOx	SOx	PM10	CO	VOC
Natural gas fired boiler >5 and ≤20 MMBtu/hr	7 ppmvd (SCAQMD Rule 1146, SMAQMD BACT Guideline)	Use of natural gas (multiple air districts)	Use of natural gas (multiple air districts)	50 ppmvd for fire-tube 100 ppmvd for water tube (multiple air districts)	Use of natural gas (multiple air districts)
Natural gas fired >20 MMBtu/hr	5 ppmvd (SCAQMD Rule 1146, SCAQMD BACT guideline)	same as above	same as above	same as above	same as above
Propane fired boiler >5 and ≤20 MMBtu/hr	7 ppmvd (SMAQMD BACT guideline*)	same as above	same as above	same as above	same as above
Propane fired >20 MMBtu/hr	5 ppmvd (SCAQMD Rule 1146, SCAQMD BACT guideline)	same as above	same as above	same as above	same as above

^{*}It is presumed boiler operates at or above capacity limits set in SMAQMD guideline

C. Evaluation of Source Test Data for Permitted Units

San Joaquin Valley APCD maintains source test records of boilers in its permit database.

1. Boilers/steam generators with heat input rate between 5 and 20 MMBtu/hr

The SJVAPCD permits database was queried to identify units that tested at emission levels equal to or below of 5 ppm NOx @ 3% O₂. This NOx limit was recently established in District Rule 4320 for units between 5 and 20 MMBtu/hr. CO emission data was also reviewed for units tested at or below 5 ppmv NOx @ 3% O₂.

It is evident from the source test data in **Appendix I**, multiple boilers across all heat input ratings and multiple industry types have reliably achieved a NOx emission rate of 5 ppmv @ 3% O₂, or less, on multiple tests. The overwhelming majority of the CO test results were below 50 ppmvd @ 3% O₂, regardless of the industry or type of boiler. The majority of the boilers surveyed in Appendix I are fired on PUC quality natural gas. The boiler under permit S-8027-1-1 was operated and tested on propane fuel during 2012, 2013 and 2017 source tests.

Typically, for natural gas or propane fuel fired units, the District uses generally accepted emission factors for SOx, PM10, and VOC emissions to establish permit limits. Since these generally accepted emission factors are developed from source testing data, source testing for SOx, PM10 or VOC is generally not required. Therefore, source test data are not available for these pollutants.

2. Boilers/steam generators with heat input rate greater than 20 MMBtu/hr

Similar to item 1 above, the SJVAPCD permits database was also queried to identify units rated greater than 20 MMBtu/hr that tested at or below the NOx limit of 2.5 ppm NOx @ 3% O₂. This NOx limit was recently established in District Rule 4320 for units greater than 20 MMBtu/hr. CO emission data was also reviewed for units tested at or below 2.5 ppmv NOx @ 3% O₂.

It is evident from the data in **Appendix II**, boilers across all heat input ratings and multiple industry types in this category have reliably achieved a NOx emission rate of 2.5 ppmv @ 3% O₂, or less, on multiple tests. The overwhelming majority of the CO test results were below 50 ppmvd @ 3% O₂, regardless of the industry or type of boiler.

Typically, for natural gas or propane fuel fired units, the District uses generally accepted emission factors for SOx, PM10, and VOC emissions to establish permit limits. Since these generally accepted emission factors are developed from source testing data, source testing for SOx, PM10 or VOC is generally not

required. Therefore, source test data is not available for these pollutants.

D. Summary of Findings

Based on the review of summaries in Section III. A, B, C above, the most stringent emission levels required and/or achieved are summarized in the following table:

Category	NOx	SOx	PM10	CO	VOC
Gaseous fuel fired boiler >5 and ≤20 MMBtu/hr	5 ppmvd (SJVAPCD Rule 4320, SJVAPCD source test data)	Use of natural gas (multiple air districts)	Use PUC quality gas, commercial propane, butane or LPG or a combination of such gases; Limit fuel sulfur content to no more than 5 gr-S/100 scf gas; Or Reduce SO₂ emissions by at least 95% by wt. or limit exhaust SO₂ to ≤ 9 ppmvd @ 3% O₂	50 ppmvd (industry survey)	Use of natural gas (multiple air districts)
Gaseous fuel fired >20 MMBtu/hr	2.5 ppmvd (SJVAPCD Rule 4320, SJVAPCD source test data)	same as above	same as above	same as above	same as above

IV. Determination that Emission Limits are Achieved in Practice BACT

A. Boilers/steam generator with heat input rate greater than 5 MMBtu/hr but less than or equal to 20 MMBtu/hr

Several gaseous fuel fired boilers in the valley rated greater than 5 MMBtu/hr up to 20 MMBtu/hr have demonstrated NOx emissions at or below 5 ppmvd @ 3% O2. Additionally, CO emissions are well below 50 ppmvd for the overwhelming majority of fire-tube and water tube boilers.

Predominantly, PUC quality natural gas fuel is used to reduce to reduce SOx, PM, and VOC emissions.

B. Boilers/steam generator with heat input rate greater than 20 MMBtu/hr

Several gaseous fuel fired boilers in the valley rated greater than 20 MMBtu/hr have demonstrated NOx emissions at or below 2.5 ppmvd @ 3% O2. Furthermore, CO emissions are well below 50 ppmvd for the overwhelming majority of fire-tube and water tube boilers.

Predominantly, PUC quality natural gas fuel is used to reduce to reduce SOx, PM, and VOC emissions.

Technologically Feasible Emission Control Options

As shown in Appendices I and II of this document, ultra low NOx (ULN) burner systems and selective catalytic reduction (SCR) systems are the predominant emission control technologies currently employed by permitted sources to achieve NOx emission levels below the emission standards recommended as achieved in practice in this BACT analysis.

The District in not aware of any other commercially available emission control technologies that can achieve NOx emissions lower than what ULN burner systems and SCR systems have been demonstrated to achieve for this class and category of source at this time. Therefore, no other emission control technologies will be listed a feasible at this time.

V. Recommendation

For natural gas or propane fired boilers/steam generators with heat input rate greater than 5 MMBtu/hr and less than or equal to 20 MMBtu/hr, the following emissions standards are recommended.

Pollutant	Achieved in Practice or contained in SIP	Technologically Feasible	Alternate Basic Equipment
NOx	5 ppmvd @ 3% O2 (0.0061 lb/MMBtu)		
SOx	PUC quality natural gas or propane with LPG backup		
PM ₁₀	PUC quality natural gas or propane with LPG backup		
СО	50 ppmvd @ 3% O2 (0.037 lb/MMBtu)		
VOC	PUC quality natural gas or propane with LPG backup		

For natural gas or propane fired boilers/steam generators with heat input rate greater than 20 MMBtu/hr, the following emissions standards are recommended.

Pollutant	Achieved in Practice or contained in SIP	Technologically Feasible	Alternate Basic Equipment
NOx	2.5 ppmvd @ 3% O2 (0.003 lb/MMBtu)		
SOx	PUC quality natural gas or propane with LPG backup		
PM ₁₀	PUC quality natural gas or propane with LPG backup		
СО	50 ppmvd @ 3% O2 (0.037 lb/MMBtu)		
VOC	PUC quality natural gas or propane with LPG backup		

Appendix I

Source Test Data for Boilers Greater than 5 and less than or equal to 20 MMBtu/hr

Permit	Heat input rate MMBtu/hr	Test Date	Results NOx (Permit Limit) ppmvd @3% O ₂	Results CO (Permit Limit) ppmvd @3% O ₂	Boiler Type	NOx control tech.	Facility Description
N-8750-4-0	5.5	27-Aug-13 28-Nov-17 14-Jun-21	3.3 (9) 4.6 (9) 4.7 (0)	2.8 (50) 0.3 (50) 0.7 (50)	Water-tube	ULN	CORRECTIONAL INSTITUTION
S-4299-3-1	8.4	27-Aug-12 10-Sep-13 22-Aug-16	4 (9) 4.9 (9) 4.6 (9)	0 (100) 0 (100) 0.1 (100)	Fire-Tube	ULN	LAUNDRY CLEANERS
S-5688-3-1 (<i>Propane</i>)	10.0	17-Mar-17	4.0 (9)	3.2 (50)	Fire-Tube	LN	GENERAL FARM
C-2108-9-1	10.5	2-Feb-16 19-Feb-19 25-Feb-22	4 (6) 4 (6) 4.78 (6)	0.4 (75) 4.6 (75) 0.4 (75)	Fire-Tube	ULN	INDUSTRIAL LAUNDERER
C-3463-1-4	10.5	5-Jun-14 31-May-17	4.1 (9) 4.5 (9)	2.8 (100) 1.5 (100)	Fire-Tube	ULN	FOOD PREPARATION
S-8027-1-0 (<i>Propane</i>)	11.5	24-Feb-12 20-Mar-13 7-Mar-16	3.34 (9) 0.32 (9) 2.79 (9)	9.8 (111) 9.7 (111) 9.72 (111)	Water-tube	LN	FRUIT OR VEGETABLE JUICE PRODUCTION
S-3655-6-0	12.5	4-Apr-17 24-Apr-18 15-Mar-21	4.9 (5) 4.3 (5) 4.6 (5)	11.3 (110) 12.1 (110) 53.1 (110)	Fire-Tube	ULN	CORRUGATED CONTAINER MANUFACTURING
N-1946-1-2	12.5	13-Jan-22	4.7 (5)	1.1 50)	Fire-Tube	FGR+SCR	MEDICAL WASTE TREATMENT
C-1336-2-3	12.6	29-Jun-12 14-Aug-14	4.3 (9) 3.3 (9)	0.1 (100) 4 (100)	Fire-Tube	ULN	HOSPITAL
N-1660-15-0	12.6	1-Apr-20 25-Mar-19	4.72 (5.2) 4.7 (5.2)	3.36 (125) 3.9 (125)	Fire-Tube	LN	CHEESE PRODUCTION
N-3655-3-0	12.6	18-Mar-14 24-Feb-15 26-Jan-18 03-Mar-21	3.1 (5) 3.3 (5) 4.8 (5) 4.2 (5)	1.3 (50) 0 (50) 2 (50) 14.6 (50)	Fire-Tube	SCR	FOOD PREPARATION
N-3902-4-2	12.6	16-Jan-13 19-Feb-16	4.31 (9) 4.79 (9)	0.71 (50) 0.72 (50)	Fire-Tube	ULN	FOOD PRODUCTS
S-1257-26-0	13.78	6-Aug-20	4.19 (5)	0.2 (100)	Water-Tube	LN	AGRICULTURAL CHEMICALS

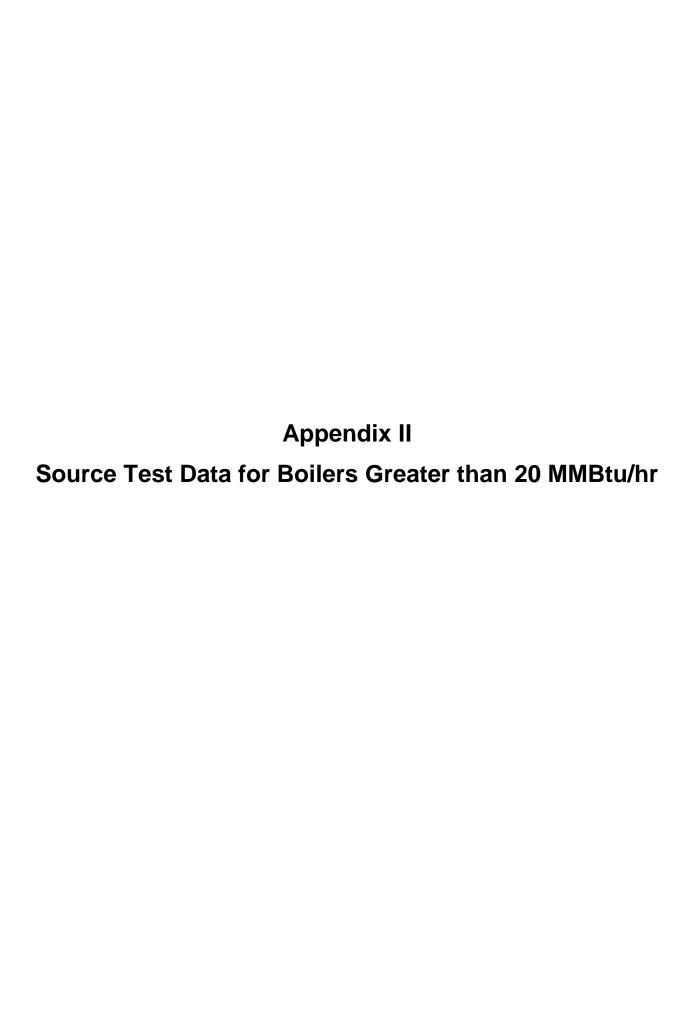
^{*}ULN = Ultra low-NOx burner; FGR = Flue gas recirculation; SCR = Selective Catalytic Reduction; LN = Low NOx burner NOTE: Cells highlighted in green show units with a permitted NOx limit of 5 ppmv or lower.

Permit	Heat input rate MMBtu/hr	Test Date	Results NOx (Permit Limit) ppmvd @3% O ₂	Results CO (Permit Limit) ppmvd @3% O ₂	Boiler Type	NOx control tech*	Facility Description	
S-1257-19-0		26-Apr-12	3.23 (6)	3.94 (100)		ULN	AGRICULTURAL CHEMICALS	
	14.6	01-May-15	5.13 (6)	2.34 (100)	Water-tube			
0 1201 10 0		17-Apr-18	3.98 (6)	2.06 (100)	Trator tabo			
		23-Apr-21	3.01 (6)	0 (100)				
		8-Aug-13	1.3 (9)	0.1 (50)			PET FOOD	
N-8234-10-0	14.65	17-Aug-16	1.8 (9)	0.23 (50)	Fire-Tube	SCR	MANUFACTURING	
		23-Jul-19	1.5 (9)	1.1 (50)				
		19-Jul-12	0.05 (9)	0.1 (50)				
N-8234-11-0	14.65	8-Aug-13	2.9 (9)	0.1 (50)	Fire-Tube	SCR	PET FOOD MANUFACTURING	
14 020+ 11 0	14.00	17-Aug-16	2.7 (9)	0.28 (50)				
		23-Jul-19	5.1 (9)	2.2 (50)				
C-906-10-1	14.7	6-Sep-12	3.3 (9)	0 (50)	Fire-Tube	ULN	FOOD PREPARATION	
C-900-10-1	14.7	19-Sep-18	3.9 (9)	3 (50)	Tile-Tube	OLIN	1 OOD I KEI AKATION	
	16.8	22-Nov-11	3.1 (8.29)	0.14 (76.9)	Fire-Tube	ULN	FOOD PREPARATION	
		22-Nov-11	4.9 (9)	0.23 (100)				
		17-Nov-14	4.1 (8.29)	0.7 (76.9)				
C-3463-7-4		17-Nov-14	3.6 (9)	0.3 (100)				
C-3403-7-4		09-Nov-17	5.1 (8.29)	1.3 (76.9)				
		09-Nov-17	5.6 (9)	1.4 (100)				
		01-Dec-20	4.1 (8.29)	2.8 (76.9)				
		01-Dec-20	4.5 (9)	2.9 (100)				
		24-Jun-13	4 (9)	0.1 (48)				
C-3463-18-0	17.5	28-Apr-16	4.6 (9)	0.4 (48)	Fire-Tube	ULN	FOOD PREPARATION	
		18-Apr-19	4.39 (9)	3.09 (48)				
C 2504 47 0	40.0	18-Nov-13	4.5 (9)	0 (200)	Matar tuba	LILNI	DOLUTBY DDOCESSING	
S-3591-17-0	18.6	18-Oct-19	4.6 (9)	0.4 (200)	Water-tube	ULN	POULTRY PROCESSING	
		19-Sep-13	2.6 (5)	5.2 (50)				
		9-Oct-14	3.7 (5)	0.3 (50)				
N 0000 4 0	10.5	12-Sep-17	4.6 (5)	1.1 (50)	Water-tube	FGR+SCR	COOKING OIL	
N-8622-1-0	19.5	19-Oct-18	1.6 (5)	0.2 (50)			PROCESSING	
		15-Mar-18	1.5 (5)	2.3 (50)				
		15-Mar-21	3.2 (5)	0.4 (50)				

^{*}ULN = Ultra low-NOx burner; FGR = Flue gas recirculation; SCR = Selective Catalytic Reduction; LN = Low NOx burner NOTE: Cells highlighted in green show units with a permitted NOx limit of 5 ppmv or lower.

Permit	Heat input rate MMBtu/hr	Test Date	Results NOx (Permit Limit) ppmvd @3% O ₂	Results CO (Permit Limit) ppmvd @3% O ₂	Boiler Type	NOx control tech*	Facility Description	
C-2282-10-0	19.95	17-Jan-17	4.3 (7)	1.5 (50)	Fire-Tube	ULN	MEAT PACKING PLANT	
0 2202 10 0	10.00	22-Jan-18	3 (7)	3 (50)	1 110 1 420			
		3-Sep-13	4.5 (7)	0 (50)				
S-335-32-0	19.95	29-Sep-16	4.8 (7)	0 (50)	Fire-Tube	ULN	ANIMAL FEED	
0 000 02 0	15.55	23-Sep-19	4.4 (7)	0.05 (50)	THE TUDE		PROCESSING	
		09-Aug-22	4.98 (7)	0 (50)				
	19.99	9-Jul-15	4.3 (6)	6.9 (100)	Water-tube	LN+FGR		
N-421-29-0		31-Jul-18	3.7 (6)	2.4 (100)			CORRUGATED CONTAINER MANUFACTURING	
		26-Jul-21	4.5 (6)	5.6 (100)				
	19.99	31-Jul-18	3.6 (6)	35.4 (100)	Water-tube	LN+FGR		
N-421-30-0		9-Jul-15	4.6 (6)	2.41 (100)				
		26-Jul-21	4.6 (6)	8.3 (100)				
		4-Sep-12	4.9 (7)	0 (50)				
		3-Sep-13	3.9 (7)	0 (50)			ANUMAL FEED	
S-335-31-0	19.95	29-Sep-16	4.8 (7)	0 (50)	Fire-Tube	ULN	ANIMAL FEED PROCESSING	
		23-Sep-19	5.5 (7)	0 (50)			PROCESSING	
		09-Aug-22	3.94 (7)	0 (50)				
N-1399-38-0	19.95	26-Jul-21	0.5 (3.5)	1.3 (50)	Fire-Tube	ULN+SCR	TOMATO PROCESSING	
		31-Dec-13	4.2 (5)	7.8 (100)				
\$ 1205 16.0	20	23-Dec-14	3.67 (5)	10 (100)	Fire-Tube	LILNIECD	HOSPITAL	
S-1205-16-0	20	13-Dec-17	4.67 (5)	1 (100)		ULN+FGR	HUSPITAL	
		20-Dec-20	5 (5)	0.5 (100)		NO. I		

*ULN = Ultra low-NOx burner; FGR = Flue gas recirculation; SCR = Selective Catalytic Reduction; LN = Low NOx burner NOTE: Cells highlighted in green show units with a permitted NOx limit of 5 ppmv or lower.



Permit	Heat input rate MMBtu/hr	Test Date	Results NOx (Permit Limit) ppmvd @ 3% O ₂	Results CO (Permit Limit) ppmvd @ 3% O ₂	Boiler Type	NOx control tech*	Facility Description
		26-Dec-13	1.7 (5)	2.2 (200)			WINERY
C-1863-2-8	26	30-Oct-14	2.3 (5)	2.7 (200)	Water-tube	ULN+SCR	
C-1003-2-0	20	9-Nov-17	2.7 (5)	5.4 (200)	water-tube	ULIN+3CR	VVIINERT
		29-Oct-20	2.07 (5)	5.35 (200)			
C 0572 1 0	20 574	28-Jul-20	0.6 (2.5)	2.9 (50)	Ciro Tubo	LN . CCD	CORRUGATED BOX MFG
C-9573-1-0	28.574	20-Aug-21	0.53 (2.5)	2.5 (50)	Fire-Tube	LN + SCR	
	29.3	27-Oct-14	0.9 (5)	10.2 (100)	Fire-Tube	LN+SCR	CONCENTRATE, FROZEN FRUIT JUICE
S-8423-1-0		2-Oct-15	1 (5)	5.62 (100)			
		3-Mar-20	2.8 (5)	40 (100)			
	29.4	5-Jun-18	2 (2.5)	2.4 (10)	Fire-Tube	LN+SCR	CORRUGATED BOX MFG
N-9406-1-0		11-Jul-19	0.9 (2.5)	0.5 (10)			
N-9406-1-0		15-May-19	0.9 (2.5)	2.6 (10)			
		29-May-20	0.4 (2.5)	0.8 (10)			
N 0044 4 0	29.47	27-Jun-19	1.3 (2.5)	2.4 (50)	Ciro Tubo	LN+SCR	CORRUGATED BOX MFG
N-8044-4-0		6-Jul-20	1.4 (2.5)	0.1 (50)	Fire-Tube		
0.70.44.0	20.2	10-Feb-20	0.8 (2.5)	0.6 (10)	Fine Tube	SCR	RENDERING
C-72-11-0	30.3	25-Feb-21	0.2 (2.5)	0.6 (10)	Fire-Tube		
		15-Aug-14	2.19 (5)	0 (50)	Fire-Tube	SCR	BIODIESEL PRODUCTION
0.0074.45.4	20.7	22-Jul-15	1.7 (5)	0.1 (50)			
S-6971-15-1	32.7	3-Aug-18	2.1 (5)	0.3 (50)			
		7-Jul-21	1.8 (5)	0.2 (50)			

^{*}ULN = Ultra low-NOx burner; FGR = Flue gas recirculation; SCR = Selective Catalytic Reduction; LN = Low NOx burner NOTE: Cells highlighted in green show units with a permitted NOx limit of 2.5 ppmv.

Permit	Heat input rate MMBtu/hr	Test Date	Results NOx (Permit Limit) ppmvd@3% O ₂	Results CO (Permit Limit) ppmvd @ 3% O ₂	Boiler Type	NOx control tech*	Facility Description
		15-Aug-12	0.1 (5)	5 (200)		LN+FGR+SCR	AGRICULTURAL PRODUCTS
C-3275-3-1	33.66	31-Aug-12	1.4 (5)	1 (200)	Fire-Tube		
C-3273-3-1	33.00	12-Sep-13	1.1 (5)	1 (200)	_ File-Tube	LINTEGRASOR	PROCESSING
		11-Aug-16	2.4 (5)	3 (200)			111002001110
N-1275-30-1	50.2	27-Aug-14	0.7 (5)	0.4 (50)	Water-tube	CCD	CHEESE
N-1275-30-1	50.2	22-Jun-17	2 (5)	4 (50)	vvaler-tube	SCR	PRODUCTION
		6-May-13	1.1 (5)	2.2 (100)		LN+FGR+SCR	WINERY
C 1244 7 1	60	18-Apr-16	1.7 (5)	0.2 (100)	Water-tube		
C-1344-7-1		17-May-19	2.85 (5)	6.71 (100)			
		26-May-22	1.9 (5)	0.4 (100)			
	62	12-Mar-13	1.8 (7)	6 (100)	Water-tube	LN+FGR+SCR	WINERY
		12-Apr-13	2.4 (7)	16 (100)			
C-447-1-12		30-Apr-14	1.9 (7)	1.1 (100)			
		30-Aug-17	2.8 (7)	6.5 (100)			
		25-Aug-21	1.4 (7)	1.1 (100)			
		29-Mar-16	0.7 (5)	0 (45)		SCR	FOOD PREPARATION
S-416-37-0	62	16-Mar-17	1.3 (5)	2.6 (45)	Water-tube		
		12-Mar-20	2.6 (5)	0 (200)			
		4-Dec-13	2.3 (5)	0.05 (200)		LN+FGR+SCR	FERTILIZER PRODUCTION
C-705-1-8	71.4	2-Dec-14	1.5 (5)	0.16 (200)	Water-tube		
		7-Dec-21	1.26 (5)	0.28 (200)			
		7-Nov-13	1.9 (5)	13.3 (140)	Water-tube	ULN+SCR	
C-1344-2-8	72	29-Oct-14	2.3 (5)	20 (140)			WINERY
		8-Nov-17	1 (5)	18.7 (140)			

^{*}ULN = Ultra low-NOx burner; FGR = Flue gas recirculation; SCR = Selective Catalytic Reduction; LN = Low NOx burner NOTE: Cells highlighted in green show units with a permitted NOx limit of 2.5 ppmv.

Permit	Heat input rate MMBtu/hr	Test Date	Results NOx (Permit Limit) ppmvd @ 3% O2	Results CO (Permit Limit) ppmvd @ 3% O2	Boiler Type	NOx control tech*	Facility Description
		20-Aug-12	2.4 (5)	0.3 (100)		LN+SCR	AGRICULTURAL PRODUCTS PROCESSING
N-1174-9-0	81.8	20-Aug-13	0.7 (5)	0.02 (100)	Water-tube		
		19-Sep-16	0.8 (5)	0.34 (100)			
		16-Aug-16	0.7 (5)	9.7 (100)			CANNED
C-1243-5-1	89	10-Aug-17	1.2 (5)	1.8 (100)	Water-tube	LN+FGR+SCR	CANNED SPECIALTIES
		29-Jul-20	1.8 (5)	3.2 (100)			
	90	9-May-12	0.5 (5)	8.8 (50)		LN+FGR+SCR	CHEESE PRODUCTION
		19-Mar-13	0.5 (5)	1.7 (50)	Water-tube		
S-1203-22-1		20-Mar-14	0.3 (5)	3.7 (50)			
		21-Mar-17	0.2 (5)	16.6 (50)			
		5-Mar-20	0.4 (5)	0.8 (50)			
	93	3-Oct-11	1.6 (5)	0 (100)		LN+FGR+SCR	PRODUCE PROCESSING PLANT
N 4070 4 44		5-Sep-17	2.4 (5)	0.3 (100)	\\/atar tuba		
N-1276-1-14		8-Sep-14	1.2 (5)	0 (100)	- Water-tube		
		30-Aug-21	0.8 (5)	1.7 (100)			
		8-Sep-14	0.4 (5)	1.3 (50)		LN+FGR+SCR	PRODUCE PROCESSING PLANT
N-1276-15-6	98	5-Sep-17	0.3 (5)	0.7 (50)	Water-tube		
		31-Aug-20	2.2 (5)	0.8 (50)	1		
		13-Aug-13	0.9 (5)	1.9 (200)	Water-tube	LN+FGR+SCR	
C-447-295-2	99	11-Sep-17	2 (5)	2.8 (200)			WINERY
		26-Aug-20	0.1 (5)	2.3 (200)			

^{*}ULN = Ultra low-NOx burner; FGR = Flue gas recirculation; SCR = Selective Catalytic Reduction; LN = Low NOx burner NOTE: Cells highlighted in green show units with a permitted NOx limit of 2.5 ppmv.

Permit	Heat input rate MMBtu/hr	Test Date	Results NOx (Permit Limit) ppmvd @ 3% O2	Results CO (Permit Limit) ppmvd @ 3% O2	Boiler Type	NOx control tech*	Facility Description
		4-Aug-15	0.5 (7)	5.1 (200)			AGRICULTURAL PRODUCTS PROCESSING
N-1680-2-9	140	14-Aug-13	1.3 (7)	26 (200)	Water-tube	LN+SCR	
		20-Apr-10	0.56 (7)	4.38 (200)			
N-1237-4-13	150	16-Apr-13	2.22 (7)	1.26 (200)	Water-tube	LN+FGR+SCR	WINERY
		14-Jul-16	1.8 (7)	3.3 (200)			
		16-May-19	1.91 (7)	65.34 (200)			
	180	16-Aug-10	0.6 (5)	12.9 (100)	Water-tube	FGR+SCR	PRODUCE PROCESSING PLANT
		8-Sep-14	1.6 (5)	17.5 (100)			
N-1276-18-3		5-Sep-17	0.67 (5)	32.8 (100)			
		11-Aug-11	0.6 (5)	12 (100)			
		31-Aug-20	0.7 (5)	0.8 (100)			
	180	5-Aug-11	2.5 (6)	0.18 (50)	Water-tube	SCR	TOMATO PROCESSING
S-3550-1-8		21-Jun-12	2.2 (6)	21.5 (50)			
		13-Jun-18	1.8 (6)	7.7 (50)			
		25-May-21	1.8 (6)	11.1(50)			

^{*}ULN = Ultra low-NOx burner; FGR = Flue gas recirculation; SCR = Selective Catalytic Reduction; LN = Low NOx burner NOTE: Cells highlighted in green show units with a permitted NOx limit of 2.5 ppmv.

Appendix III District Response to Public Comments

<u>District Response to Public Comments</u>

The District published the draft BACT analysis on the District website (www.valleyair.org) on October 12, 2022 to gather comments from regulated facilities, oversight agencies, the public, and other interested parties during a 30-day public notice period, which ended on November 14, 2022. Only one comment was received during the public notice period, which is addressed below:

Comment:

Nick Diercks from EnviroTech Consultants, Inc. submitted a comment to clarify the BACT guidelines that they are applicable to boilers/steam generators fired on PUC quality natural gas or propane fuel only, and that they are not applicable to the units using refinery fuel gas, waste gas, field gas, process off-gas, etc.

Response:

These BACT guidelines are only applicable to boilers/steam generators (with an exception of oilfield steam generators) that are fired solely on natural gas from Public Utility Commission (PUC) or Federal Energy Regulatory Commission (FERC) regulated source or propane/LPG. These BACT guidelines are NOT applicable to units fired on refinery fuel gas, waste gas, field gas, process off-gas, or a combination of these fuels.

The District has added language to the the summary page of the guidelines to clarify this.