



# **Glycol Dehydration Units**

This form must be accompanied by a completed Authority to Construct/Permit to Operate Application form

PERMIT TO BE ISSUED TO:

DEHYDRATOR LOCATION (STREET ADDRESS OR 1/4 SECTION, TOWNSHIP, & RANGE)

## EQUIPMENT DESCRIPTION

Dehydrator	Manufacturer: Model:				
Gas compressor	Type (IC engine, electric motor, etc.):	Rating:	(hp)		
Reboiler	Type of fuel used:	Rating:	(MMBtu/hr)		
	(i.e., LPG, PUC natural gas, or Process Gas Stream)				
	ulfur Content: gr/100 scf				
Glycol Pump	Type (electric, gas driven, etc.):	Rating:	(hp)		
Indicate if the dehydrato	r is exempt from Rule 4408. If it is not exempt, it must m	eet one of the Rule re	quirements listed below.		
Rule 4408	Permitted to operate less than 200 hours per year OR,				
Exemption	Permitted to dehydrate less than 5 MMSCF of gas per year				
A unit not exempt from I	District Rule 4408 must use one of the following:				
A system that directs	all vapors to a vapor control system, a fuel gas system, o	or a sales gas system,	, or		
A system that directs	all vapors to a flare, incinerator, reboiler, or thermal oxidi	izer and:			
Operates continuously in a smokeless mode, and					
Has an electronically controlled ignition system with an alarm system if the pilot flame fails, and					
Liquid knock-out system to condense any condensable vapors, and					
Sight glass ports, if the flame is not visible.					
Another emission control system that controls vent VOC emissions by at least 95 percent averaged over one hour, or to a level no higher than 1.7 lb VOC per MMdscf gas averaged over 24 hours. (provide details)					
Is this equipment operated at a production facility prior to custody transfer? Yes No					
If glycol dehydrator vents to a vapor control system, a fuel gas system, or a sales gas system go directly to "Health Risk Assessment Data". If not, please fill out all the sections of this form. Attach a gas analysis in either case.					

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#### PROCESS DESCRIPTION

Gas Streams/Processes the Dehydrator Serves: (include permit number, if applicable) °F Wet Gas Pressure: Wet Gas Temperature: psig Max. Dry Gas Flowrate: MMscf/day Saturated Gas: [] Yes [] No Subsaturated Gas: lb H<sub>2</sub>O/MMscf Dry Gas Water Content: lb H<sub>2</sub>O/MMscf **Component Names** Concentration (Volume %, dry) Dry Gas Absorber Stages: Carbon Dioxide: Lean Glycol Water Content: wt % H<sub>2</sub>O Hydrogen Sulfide: Glycol Flowrate: Gallon/minute Nitrogen: **Recirculation Ratio:** Gallon/lb H<sub>2</sub>O Methane: Glycol Pump Type: [ ] Electric [ ] Gas Driven Ethane: Gas Driven Pump Volume Ratio: Propane: Acfm gas/gpm glycol Isobutane: Flash Tank: [] Yes [] No n-Butane: °F Flash Tank Temperature: Isopentane: Flash Tank Pressure: n-Pentane: psig Stripping Gas Option: [] No Stripping Gas Other: [] Use Dry Gas Sulfur content: [] Use Flash Gas [] Use Nitrogen Stripping Gas Flow Rate: scfm (Please attach gas analysis) °F Control Device: Condenser Temperature: Condenser Pressure: psia [] No Control Device [] Use Condenser []Use % Incinerator Excess O<sub>2</sub>: Incinerator [] Use Condenser/Incinerator Incinerator Destruction Efficiency: % Rich/Lean Analytical Component Name: Rich Glycol (mg/L): Lean Glycol (mg/L): Isopentane n-Pentane Cyclopentane n-Hexane Cyclohexane Other Hexanes Heptanes Methylcyclohexane 2, 2, 4-trimethylpentane Benzene

### **INCINERATOR EQUIPMENT AND FUEL DATA**

Pilot Type	Intermittent []	Continuous []	
Pilot Fuel Data	Type of pilot gas fuel:	Sulfur Content:	gr/100 scf
	(i.e., LPG, PUC natural gas, or Process Gas Stream)		
	Pilot Fuel Consumption:		scf/hr

Incinerator Gas Fuel Flow Meter(s):

Incinerator Pilot Fuel Flow Meter(s):

[] YES[] NO

[] YES [] NO

## HEALTH RISK ASSESSMENT DATA

<b>Operating Hours</b>	Maximum Operating Sc	hedule:	hours per day, and hours per year	
Receptor Data	Distance to nearest Residence	feet	Distance is measured from the proposed stack location to the nearest boundary of the nearest apartment, house, dormitory, etc.	
	Direction to nearest Residence		Direction from the stack to the receptor, i.e. Northeast or South.	
	Distance to nearest Business	feet	Distance is measured from the proposed stack location to the nearest boundary of the nearest office building, factory, store, etc.	
	Direction to nearest Business		Direction from the stack to the receptor, i.e. North or Southwest.	
	Release Height	feet above grade		
Stack Parameters	Stack Diameter	inches at point of release		
	Direction of Flow Vertically Upward Horizontal Other:° from vert. or° from horiz.			
Exhaust Data	Flowrate:acfi	_acfm Temperature: °F		
<b>Facility Location</b>	Urban (area of dense population) Rural (area of sparse population)			

#### FOR DISTRICT USE ONLY

Date:	FID:	Project:	Public Notice: Y N
Comments:			