



San Joaquin Valley

AIR POLLUTION CONTROL DISTRICT



APR 28 2014

Mr. Dennis J. Champion
Occidental of Elk Hills, Inc
P.O. Box 1001
Tupman, Ca 93311

Re: Proposed ATC / Certificate of Conformity (Significant Mod)
District Facility # S-382
Project # S-1134254

Dear Mr. Champion:

Enclosed for your review is the District's analysis of an application for Authorities to Construct for the facility identified above. You requested that Certificates of Conformity with the procedural requirements of 40 CFR Part 70 be issued with this project. The facility is proposing to install a steam generator and Thermally Enhanced Oil Recovery system.

After addressing all comments made during the 30-day public notice and the 45-day EPA comment periods, the District intends to issue the Authorities to Construct with Certificates of Conformity. Please submit your comments within the 30-day public comment period, as specified in the enclosed public notice. Prior to operating with modifications authorized by the Authorities to Construct, the facility must submit an application to modify the Title V permit as an administrative amendment, in accordance with District Rule 2520, Section 11.5.

If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Thank you for your cooperation in this matter.

Sincerely,


Arnaud Marjollet
Director of Permit Services

Enclosures

cc: Mike Tollstrup, CARB (w/enclosure) via email
cc: Gerardo C. Rios, EPA (w/enclosure) via email

Seyed Sadredin
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San Joaquin Valley Air Pollution Control District
Authority to Construct Application Review
Steam Generator and Thermally Enhanced Oil Recovery (TEOR) Wells

Facility Name: Occidental of Elk Hills, Inc	Date: April 17, 2014
Mailing Address: P.O. Box 1001 Tupman, Ca 93311	Engineer: Vanesa Gonzalez Lead Engineer: Joven Refuerzo
Contact Person: Dennis J. Champion	
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E-Mail: Dennis.champion@oxy.com	
Application #s: S-382-850, -851-0, and -852-0	
Project #: S-1134253	
Deemed Complete: December 19, 2013	

I. Proposal

Occidental of Elks Hills, Inc has requested an Authority to Construct (ATC) permit for the installation of a steam generator and TEOR system serving 50 wells. The facility is proposing to install either a 62.5 MMBtu/hr steam generator or an 85 MMBtu/hr steam generator. The steam generator will be providing steam to a TEOR system made up of 50 wells. Since the facility is not certain which steam generator will be installed, an ATC will be issued for each steam generator. In addition the facility is proposing to operate the steam generator at various locations within the stationary source.

Occidental of Elks Hills, Inc received their Title V Permit on May 31, 2001. This modification can be classified as a Title V significant modification pursuant to Rule 2520, and can be processed with a Certificate of Conformity (COC). Since the facility has specifically requested that this project be processed in that manner, the 45-day EPA comment period will be satisfied prior to the issuance of the Authorities to Construct. Occidental of Elks Hills, Inc must apply to administratively amend their Title V permit.

II. Applicable Rules

Rule 2201	New and Modified Stationary Source Review Rule (4/21/11)
Rule 2410	Prevention of Significant Deterioration (6/16/11)
Rule 2520	Federally Mandated Operating Permits (6/21/01)
Rule 4001	New Source Performance Standards (4/14/99)
Rule 4101	Visible Emissions (2/17/05)
Rule 4102	Nuisance (12/17/92)
Rule 4201	Particulate Matter Concentration (12/17/92)
Rule 4301	Fuel Burning Equipment (12/17/92)
Rule 4304	Equipment Tuning Procedure for

Boilers, Steam Generators and Process Heaters (10/19/95)
Rule 4305 Boilers, Steam Generators and Process Heaters – Phase 2 (8/21/03)
Rule 4306 Boilers, Steam Generators and Process Heaters – Phase 3 (3/17/05)
Rule 4320 Advanced Emission Reduction Options for Boilers, Steam Generators, and
Process Heaters Greater than 5.0 MMBtu/Hr (Adopted October 16, 2008)
Rule 4351 Boilers, Steam Generators and Process Heaters – Phase 1 (8/21/03)
Rule 4401 Steam-Enhanced Crude Oil Production Wells (6/16/11)
Rule 4405 Oxides of Nitrogen Emission from Existing Steam Generators Used in Thermally
Enhanced Oil Recovery – Central and Western Kern County Fields (12/17/92)
Rule 4406 Sulfur Compounds from Oil-Field Steam Generators – Kern County (12/17/92)
Rule 4801 Sulfur Compounds (12/17/92)
CH&SC 41700 Health Risk Assessment
CH&SC 42301.6 School Notice
Public Resources Code 21000-21177: California Environmental Quality Act (CEQA)
California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA
Guidelines

III. Project Location

The facility is located at Elk Hills Oilfield, OEHI Light Oil Western Stationary Source. The equipment is not located within 1,000 feet of the outer boundary of a K-12 school. Therefore, the public notification requirement of California Health and Safety Code 42301.6 is not applicable to this project.

IV. Process Description

Occidental of Elk Hills, Inc plans to use a 62.5 MMBtu/hr or an 85 MMBtu/hr natural gas fired steam generator to produce steam for new thermally enhanced oil production operations in their OEHI Light Oil Stationary Source. The steam generator is used to provide high quality steam for injection into crude oil production zones. The heat added by the steam reduces the viscosity of the crude oil facilitating production.

V. Equipment Listing

S-382-850-0: 62.5 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH MAGNA-
FLAME LE ULTRA LOW NOX BURNER (OR EQUIVALENT) AND FLUE GAS
RECIRCULATION

S-382-851-0: 85.0 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH MAGNA-
FLAME LE ULTRA LOW NOX BURNER (OR EQUIVALENT) AND FLUE GAS
RECIRCULATION

S-382-852-0: THERMALLY ENHANCED OIL RECOVERY (TEOR) OPERATION WITH UP TO
50 CYCLIC WELLS WITH CLOSED CASING VENTS

As per District policy APR 1035 Flexibility in Equipment Descriptions in ATCs, some flexibility in the final specifications of the equipment is requested and will be allowed as stated in the following ATC conditions for units S-382-850-0 and -851-0:

- The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201]
- The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2010]
- Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201]
- No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201]

VI. Emission Control Technology Evaluation

S-382-850-0 and -851-0:

Ultra-low NO_x burners reduce NO_x formation by producing lower flame temperatures (and longer flames) than conventional burners. Conventional burners thoroughly mix all the fuel and air in a single stage just prior to combustion, whereas ultra-low NO_x burners delay the mixing of fuel and air by introducing the fuel (or sometimes the air) in multiple stages. Generally, in the first combustion stage, the air-fuel mixture is fuel rich. In a fuel rich environment, all the oxygen will be consumed in reactions with the fuel, leaving no excess oxygen available to react with nitrogen to produce thermal NO_x. In the secondary and tertiary stages, the combustion zone is maintained in a fuel-lean environment. The excess air in these stages helps to reduce the flame temperature so that the reaction between the excess oxygen with nitrogen is minimized.

The use of flue gas re-circulation (FGR) can reduce nitrogen oxides (NO_x) emissions by 60% to 70%. In an FGR system, a portion of the flue gas is re-circulated back to the inlet air. As flue gas is composed mainly of nitrogen and the products of combustion, it is much lower in oxygen than the inlet air and contains virtually no combustible hydrocarbons to burn. Thus, flue gas is practically inert. The addition of an inert mass of gas to the combustion reaction serves to absorb heat without producing heat, thereby lowering the flame temperature. Since thermal NO_x is formed by high flame temperatures, the lower flame temperatures produced by FGR serve to reduce thermal NO_x.

S-382-852-0:

Emissions from the wells with closed casing vent will remain entrained in production line. The wells productions stream will be routed to tanks equipped with vapor recovery system. The

vapors will then be collected and transferred to the facilities gas collection system to be destroyed.

VII. General Calculations

A. Assumptions

- The maximum operating schedule is 8760 hours per year (per Applicant).
- Heating value of natural gas is 1,000 MMBtu/MMscf (District policy).
- The unit is fired on natural gas (per Applicant).
- F-factor for natural gas, corrected to 68 °F, is 8,578 dscf/MMBtu (40 CFR 60, Appendix B).

B. Emission Factors

S-382-850-1-0:

Emissions Factors		
Pollutant	lb/MMBtu (ppmv @ 3%O ₂)	Source
NO _x	0.0085 (7)	BACT and Applicant
SO _x	0.00285	BACT and Applicant
PM ₁₀	0.0076	AP 42
CO	0.019 (25)	Applicant
VOC	0.006	AP42 and Applicant

The fuel sulfur grain limit is calculated as follows:

$$\frac{0.00285 \text{ lb} \cdot \text{SO}_x}{\text{MMBtu}} \left(\frac{2,500 \text{ Btu}}{\text{dscf}} \right) \frac{\text{MMBtu}}{10^6 \text{ Btu}} \left(\frac{7,000 \text{ gr}}{1 \text{ lb}} \right) \frac{32 \text{ lb} \cdot \text{S}}{64 \text{ lb} \cdot \text{SO}_2} = 2.5 \frac{\text{gr} \cdot \text{S}}{100 \text{ dscf}}$$

S-382-851-0:

Emissions Factors		
Pollutant	lb/MMBtu (ppmv @ 3%O ₂)	Source
NO _x	0.0073 (6)	BACT and Applicant
SO _x	0.00285	BACT and Applicant
PM ₁₀	0.0076	AP 42
CO	0.019 (25)	Applicant
VOC	0.006	AP42 and Applicant

The fuel sulfur grain limit is calculated as follows:

$$\frac{0.00285 \text{ lb} \cdot \text{SO}_x}{\text{MMBtu}} \left(\frac{2,500 \text{ Btu}}{\text{dscf}} \right) \frac{\text{MMBtu}}{10^6 \text{ Btu}} \left(\frac{7,000 \text{ gr}}{1 \text{ lb}} \right) \frac{32 \text{ lb} \cdot \text{S}}{64 \text{ lb} \cdot \text{SO}_2} = 2.5 \frac{\text{gr} \cdot \text{S}}{100 \text{ dscf}}$$

S-382-353

Pursuant to California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities, CAPCOA/CARB, February 1999, emissions in this project are calculated using the revised screening emissions factors (see Attachment II for a calculation spreadsheets showing the emission factors used and the resulting emissions).

C. Calculations

1. Pre-Project Potential to Emit (PE1)

Since this is a new emissions unit, PE1 = 0 for all pollutants.

2. Post Project Potential to Emit (PE2)

S-382-850-0:

The potential to emit for the steam generator is calculated as follows, and summarized in the table below:

$$\begin{aligned} \text{PE2}_{\text{NO}_x} &= (0.0085 \text{ lb/MMBtu}) * (62.5 \text{ MMBtu/hr}) * (24 \text{ hr/day}) \\ &= 12.8 \text{ lb NO}_x/\text{day} \\ &= (0.0085 \text{ lb/MMBtu}) * (62.5 \text{ MMBtu/hr}) * (24 \text{ hr/day}) * (365 \text{ day/year}) \\ &= 4,654 \text{ lb NO}_x/\text{year} \end{aligned}$$

S-382-850-0		
Post Project Potential to Emit (PE2)		
	Daily Emissions (lb/day)	Annual Emissions (lb/year)
NO _x	12.8	4,654
SO _x	4.3	1,560
PM ₁₀	11.4	4,161
CO	28.5	10,403
VOC	9.0	3,285

S-382-851-0:

The potential to emit for the steam generator is calculated as follows, and summarized in the table below:

$$\begin{aligned} \text{PE}_{2\text{NO}_x} &= (0.0073 \text{ lb/MMBtu}) * (85 \text{ MMBtu/hr}) * (24 \text{ hr/day}) \\ &= 14.9 \text{ lb NO}_x/\text{day} \end{aligned}$$

$$\begin{aligned} &= (0.0073 \text{ lb/MMBtu}) * (85 \text{ MMBtu/hr}) * (24 \text{ hr/day}) * (365 \text{ day/year}) \\ &= 5,436 \text{ lb NO}_x/\text{year} \end{aligned}$$

S-382-851-0		
Post Project Potential to Emit (PE2)		
	Daily Emissions (lb/day)	Annual Emissions (lb/year)
NO _x	14.9	5,435
SO _x	5.8	2,122
PM ₁₀	15.5	5,659
CO	38.8	14,147
VOC	12.2	4,468

S-382-852-0:

Per California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities, CAPCOA/CARB, February 1999 calculations,

$$\begin{aligned} \text{PE}_2 &= 7.1 \text{ lb-VOC/day} \\ &= 2,559 \text{ lb-VOC/day} \end{aligned}$$

3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to District Rule 2201, the SSPE1 is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of Emission Reduction Credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions (AER) that have occurred at the source, and which have not been used on-site.

Facility emissions are already above the Offset and Major Source Thresholds therefore, SSPE1 calculations are not necessary.

4. Post Project Stationary Source Potential to Emit (SSPE2)

Pursuant to District Rule 2201, the SSPE2 is the PE from all units with valid ATCs or PTOs at the Stationary Source and the quantity of ERCs which have been banked since September 19, 1991 for AER that have occurred at the source, and which have not been used on-site.

Since facility emissions are already above the Offset and Major Source Thresholds, SSPE2 calculations are not necessary.

5. Major Source Determination

Rule 2201 Major Source Determination:

Pursuant to District Rule 2201, a Major Source is a stationary source with a SSPE2 equal to or exceeding one or more of the following threshold values. For the purposes of determining major source status the following shall not be included:

- any ERCs associated with the stationary source
- Emissions from non-road IC engines (i.e. IC engines at a particular site at the facility for less than 12 months)
- Fugitive emissions, except for the specific source categories specified in 40 CFR 51.165

This source is an existing Major Source and will remain a Major Source.

Rule 2410 Major Source Determination:

The facility or the equipment evaluated under this project is not listed as one of the categories specified in 40 CFR 52.21 (b)(1)(i). Therefore the following PSD Major Source thresholds are applicable.

PSD Major Source Determination (tons/year)	
	CO2e
Estimated Facility PE before Project Increase	>100,000*
PSD Major Source Thresholds	100,000
PSD Major Source ? (Y/N)	Y

* Per Project S-1133502

As shown above, the facility is an existing major source for PSD for at least one pollutant. Therefore the facility is an existing major source for PSD.

6. Baseline Emissions (BE)

The BE calculation (in lbs/year) is performed pollutant-by-pollutant for each unit within the project to calculate the QNEC, and if applicable, to determine the amount of offsets required.

Pursuant to District Rule 2201, BE = PE1 for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE), calculated pursuant to District Rule 2201.

Since these are new emissions unit, BE = PE1 = 0 for all criteria pollutants.

7. SB 288 Major Modification

SB 288 Major Modification is defined in 40 CFR Part 51.165 as "any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the increases in fugitive emissions are not included in the SB 288 Major Modification calculation.

Since this facility is a major source, the project's PE2 is compared to the SB 288 Major Modification Thresholds in the following table in order to determine if the SB 288 Major Modification calculation is required. For worst case scenario it will be assumed the 85.0 MMBtu/hr steam generator, unit S-382-851-0 is implemented in conjunction with the TEOR on units S-382-852-0.

SB 288 Major Modification Thresholds			
Pollutant	Project PE2 (lb/year)	Threshold (lb/year)	SB 288 Major Modification Calculation Required?
NO _x	5,435	50,000	No
SO _x	2,122	80,000	No
PM ₁₀	5,659	30,000	No
VOC	7,027	50,000	No

Since none of the SB 288 Major Modification Thresholds are surpassed with this project, this project does not constitute an SB 288 Major Modification.

8. Federal Major Modification

District Rule 2201 states that a Federal Major Modification is the same as a "Major Modification" as defined in 40 CFR 51.165 and part D of Title I of the CAA.

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the increases in fugitive emissions from unit S-382-852-0 are not included in the Federal Major Modification determination.

The determination of Federal Major Modification is based on a two-step test. For the first step, only the emission *increases* are counted. Emission decreases may not cancel out the increases for this determination.

Step 1

For new emissions units, the increase in emissions is equal to the PE2 for each new unit included in this project.

Since there is an increase in NO_x and VOC emissions, this project constitutes a Federal Major Modification, and no further analysis is required.

9. Rule 2410 – Prevention of Significant Deterioration (PSD) Applicability Determination

Rule 2410 applies to pollutants for which the District is in attainment or for unclassified pollutants. The pollutants addressed in the PSD applicability determination are listed as follows:

- NO₂ (as a primary pollutant)
- SO₂ (as a primary pollutant)
- CO
- PM
- PM₁₀
- Greenhouse gases (GHG): CO₂, N₂O, CH₄, HFCs, PFCs, and SF₆

The first step of this PSD evaluation consists of determining whether the facility is an existing PSD Major Source or not (See Section VII.C.5 of this document).

In the case the facility is an existing PSD Major Source, the second step of the PSD evaluation is to determine if the project results in a PSD significant increase.

I. Project Location Relative to Class 1 Area

As demonstrated in the "PSD Major Source Determination" Section above, the facility was determined to be a existing major source for PSD. Because the project is located within 10 km of a Class 1 area – modeling of the emission increase is required to determine if the project is subject to the requirements of Rule 2410.

II. Significance of Project Emission Increase Determination

a. Potential to Emit of attainment/unclassified pollutant for New or Modified Emission Units vs PSD Significant Emission Increase Thresholds

As a screening tool, the potential to emit from all new and modified units in a project is compared to the PSD significant emission increase thresholds, and if total potential to emit from all new and modified units in a project is below this threshold, no further analysis will be needed.

New or modified emission units that are technically or economically dependent on each other shall be considered one project for purposes of Rule 2410 applicability (see 71 FR 54235). Per facility, the steam generator and TEOR

system is not technically or economically dependent on any other emissions unit(s). Therefore, the PSD significant emissions increase determination is summarized in the table below for the new units in this project.

PSD Significant Emission Increase Determination: Potential to Emit (tons/year)						
	NO2	SO2	CO	PM	PM10	CO2e
Total PE from New Units	2.7	1.10	7.1	2.8	2.8	43,548.3
PSD Significant Emission Increase Thresholds	40	40	100	25	15	75,000
PSD Significant Emission Increase?	N	N	N	N	N	N

As demonstrated above, because the project has a total potential to emit from all new emission units below the PSD significant emission increase thresholds, this project is not subject to the requirements of Rule 2410 due to a significant emission increase and no further discussion is required.

10. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's PAS emissions profile screen. Detailed QNEC calculations are included in Appendix E.

VIII. Compliance

Rule 2201 New and Modified Stationary Source Review Rule

A. Best Available Control Technology (BACT)

1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis. Unless specifically exempted by Rule 2201, BACT shall be required for the following actions*:

- Any new emissions unit with a potential to emit exceeding two pounds per day,
- The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- Any new or modified emissions unit, in a stationary source project, which results in an SB 288 Major Modification or a Federal Major Modification, as defined by the rule.

*Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

a. New emissions units – PE > 2 lb/day

S-382-850-0 and -851-0:

As seen in Section VII.C.2 of this evaluation, the applicant is proposing to install a new steam generator with a PE greater than 2 lb/day for NO_x, SO_x, PM₁₀, CO, and VOC. BACT is triggered for NO_x, SO_x, PM₁₀, VOC and CO since the PEs are greater than 2 lbs/day; and the SSPE2 for CO is greater than 200,000 lbs/year, as demonstrated in Section VII.C.5 of this document.

S-382-852-0:

As seen in Section VII.C.2 of this evaluation, the applicant is proposing to install a new TEOR operation with a PE less than 2 lb-VOC/day for each well (7.1 lb-VOC/day ÷ 50 wells = 0.1 lb-VOC/well-day). Therefore, BACT is not triggered for these emissions units.

b. Relocation of emissions units – PE > 2 lb/day

As discussed in Section I above, there are no emissions units being relocated from one stationary source to another; therefore BACT is not triggered.

c. Modification of emissions units – AIPE > 2 lb/day

As discussed in Section I above, there are no modified emissions units associated with this project. Therefore BACT is not triggered.

d. SB 288/Federal Major Modification

As discussed in Sections VII.C.7 and VII.C.8 above, this project does constitute an SB 288 and/or Federal Major Modification for NO_x and VOC emissions. Therefore BACT is triggered for NO_x and VOC for all emissions units in the project for which there is an emission increase.

2. BACT Guideline

S-382-850-0 and -851-0:

BACT Guideline 1.2.1 applies to Oilfield Steam Generators (> or = 20 MMBtu/hr) (Appendix B).

3. Top-Down BACT Analysis

Per Permit Services Policies and Procedures for BACT, a Top-Down BACT analysis shall be performed as a part of the application review for each application subject to the BACT requirements pursuant to the District's NSR Rule.

S-382-850-0

Pursuant to the attached Top-Down BACT Analysis (see Appendix C), BACT has been satisfied with the following:

- NO_x: 7 ppmvd @ 3% O₂
- SO_x: The use of natural gas as a primary fuel with sulfur fuel not to exceed 1.0 gr-S/100 scf with no back up fuel.
- PM₁₀: The use of natural gas as a primary fuel with sulfur fuel not to exceed 1.0 gr-S/100 scf with no back up fuel.
- CO: 25 ppmv @ 3% O₂
- VOC: Gaseous fuel

S-382- 851-0

Pursuant to the attached Top-Down BACT Analysis (see Appendix C), BACT has been satisfied with the following:

- NO_x: 6 ppmvd @ 3% O₂
- SO_x: The use of natural gas as a primary fuel with sulfur fuel not to exceed 1.0 gr-S/100 scf with no back up fuel.
- PM₁₀: The use of natural gas as a primary fuel with sulfur fuel not to exceed 1.0 gr-S/100 scf with no back up fuel.
- CO: 25 ppmv @ 3% O₂
- VOC: Gaseous fuel

B. Offsets

1. Offset Applicability

Offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the SSPE2 equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201.

The facility concedes they are above the offset threshold for NO_x, SO_x, PM₁₀, CO, and VOC.

2. Quantity of Offsets Required

As discussed above, the SSPE2 is greater than the offset thresholds for NO_x, SO_x, PM₁₀, CO, and VOC. Per District Rule 2201, Section 4.6.1, increases in carbon monoxide in attainment areas if the applicant demonstrates to the satisfaction of the APCO, that the Ambient Air Quality Standards are not violated in the areas to be affected, and such emissions will be consistent with Reasonable Further Progress, and will not cause or contribute to a violation of Ambient Air Quality Standards are exempt from offsets. Since this project meets the requirements of Section 4.6.1 of District Rule 2201, offset are not required for CO. Therefore offset calculations for NO_x, SO_x, PM₁₀, and VOC will be required for this project.

S-382-850-0

NO_x

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for NO_x is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([PE2 - BE] + ICCE) \times DOR$$

$$PE2 (NO_x) = 4,654 \text{ lb/year}$$

$$BE (NO_x) = 0 \text{ lb/year}$$

$$ICCE = 0 \text{ lb/year}$$

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 4,654 - 0 + 0 \\ &= 4,654 \text{ lb NO}_x/\text{year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-850-0 (NO _x)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
1,156	1,156	1,156	1,156

Assuming an offset ratio of 1.5:1, the amount of NO_x ERCs that need to be withdrawn is:

S-382-850-0 (NO _x)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-850-0	1,156	1,156	1,156	1,156
@ 1.5:1	1,734	1,734	1,734	1,734

The applicants have stated they plan to use ERC certificate S-3984-2, or its daughter(s), to offset the increases in NO_x emissions associated with unit S-382-850-0 in project S-1134253. The above certificate has available quarterly NO_x credits as follows:

Unit S-382-850-0 in project S-1134253				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-3984-2	6,562	17,298	18,037	18,035

As seen above, the facility has sufficient credits to fully offset the quarterly NO_x emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender NO_x emission reduction credits for the following quantity of emissions: 1st quarter – 1,156 lb, 2nd quarter – 1,156 lb, 3rd quarter – 1,156 lb, and fourth quarter – 1,156 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-3984-2 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

SO_x

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for SO_x is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([PE2 - BE] + ICCE) \times DOR$$

$$PE2 (SO_x) = 1,560 \text{ lb/year}$$

$$BE (SO_x) = 0 \text{ lb/year}$$

$$ICCE = 0 \text{ lb/year}$$

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 1,560 - 0 + 0 \\ &= 1,560 \text{ lb } SO_x/\text{year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-850-0 (SO _x)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
390	390	390	390

Assuming an offset ratio of 1.5:1, the amount of SO_x ERCs that need to be withdrawn is:

S-382-850-0 (SO _x)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-850-0	390	390	390	390
@ 1.5:1	585	585	585	585

The applicants have stated they plan to use ERC certificate S-3823-5, or their daughter(s), to offset the increases in SO_x emissions associated with unit S-382-850-0 in project S-1134253. The above certificate has available quarterly SO_x credits as follows:

Unit S-382-850-0 in project S-1134253				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-3823-5	4,956	4,956	4,954	4,954

As seen above, the facility has sufficient credits to fully offset the quarterly SO_x emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender SO_x emission reduction credits for the following quantity of emissions: 1st quarter – 390 lb, 2nd quarter - 390 lb, 3rd quarter - 390 lb, and fourth quarter - 390 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

PM10

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for PM10 is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = (Σ[PE2 – BE] + ICCE) x DOR, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([\text{PE2} - \text{BE}] + \text{ICCE}) \times \text{DOR}$$

$$\text{PE2 (PM10)} = 4,161 \text{ lb/year}$$

$$\text{BE (PM10)} = 0 \text{ lb/year}$$

$$\text{ICCE} = 0 \text{ lb/year}$$

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 4,161 - 0 + 0 \\ &= 4,161 \text{ lb PM10/year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-850-0 (PM10)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
1,040	1,040	1,040	1,041

Assuming an offset ratio of 1.5:1, the amount of PM10 ERCs that need to be withdrawn is:

S-382-850-0 (PM10)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-850-0	1,040	1,040	1,040	1,041
@ 1.5:1	1,560	1,560	1,560	1,562

The applicants have stated they plan to use ERC certificate S-3823-5, or their daughter(s), to offset the increases in PM10 emissions associated with unit S-382-850-0 in project S-1134253. The above certificate has available quarterly SOx credits as follows:

Unit S-382-850-0 in project S-1134253				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-3823-5	4,166	4,166	4,164	4,164

Pursuant of Draft District Policy APR-14XX, *Interpollutant Offset Ratio*, the interpollutant offset for PM10 to SO_x is 1:1. As seen above, the facility has sufficient SO_x credits to fully offset the quarterly PM10 emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter – 1,040 lb, 2nd quarter – 1,040 lb, 3rd quarter – 1,040 lb, and fourth quarter – 1,041 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

VOC

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for VOC is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([\text{PE2} - \text{BE}] + \text{ICCE}) \times \text{DOR}$$

$$\text{PE2 (VOC)} = 3,285 \text{ lb/year}$$

$$\text{BE (VOC)} = 0 \text{ lb/year}$$

$$\text{ICCE} = 0 \text{ lb/year}$$

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 3,285 - 0 + 0 \\ &= 3,285 \text{ lb VOC/year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-850-0 (VOC)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
821	821	821	822

Assuming an offset ratio of 1.5:1, the amount of VOC ERCs that need to be withdrawn is:

S-382-850-0 (VOC)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-850-0	821	821	821	822
@ 1.5:1	1,232	1,232	1,232	1,233

The applicants have stated they plan to use ERC certificate S-1717-1, or their daughter(s), to offset the increases in VOC emissions associated with unit S-382-850-0 and unit S-382-852-0 in project S-1134253. The above certificate has available quarterly VOC credits as follows:

Unit S-382-850-0 in project S-1134253				
	<u>1st Quarter</u>	<u>2nd Quarter</u>	<u>3rd Quarter</u>	<u>4th Quarter</u>
ERC #S-1717-1	1,239	3,804	4,274	1,639

As seen above, the facility has sufficient credits to fully offset the quarterly VOC emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter – 821 lb, 2nd quarter - 821 lb, 3rd quarter - 821 lb, and fourth quarter - 822 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-1717-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

S-382-851-0

NO_x

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for NO_x is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([\text{PE2} - \text{BE}] + \text{ICCE}) \times \text{DOR}$$

PE2 (NO_x) = 5,435 lb/year

BE (NO_x) = 0 lb/year

ICCE = 0 lb/year

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 5,435 - 0 + 0 \\ &= 5,435 \text{ lb NO}_x/\text{year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-851-0 (NO _x)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
1,358	1,359	1,359	1,359

Assuming an offset ratio of 1.5:1, the amount of NO_x ERCs that need to be withdrawn is:

S-382-851-0 (NO _x)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-851-0	1,358	1,359	1,359	1,359
@ 1.5:1	2,037	2,039	2,039	2,039

The applicants have stated they plan to use ERC certificate S-3984-2, or its daughter(s), to offset the increases in NO_x emissions associated with unit S-382-851-0 in project S-1134253. The above certificate has available quarterly NO_x credits as follows:

Unit S-382-851-0 in project S-1134253				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-3984-2	6,562	17,298	18,037	18,035

As seen above, the facility has sufficient credits to fully offset the quarterly NO_x emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender NO_x emission reduction credits for the following quantity of emissions: 1st quarter – 1,358 lb, 2nd quarter – 1,359 lb, 3rd quarter – 1,359 lb, and fourth quarter – 1,359 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]

- ERC Certificate Number S-3984-2 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

SO_x

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for SO_x is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([PE2 - BE] + ICCE) \times DOR$$

$$PE2 (SO_x) = 2,122 \text{ lb/year}$$

$$BE (SO_x) = 0 \text{ lb/year}$$

$$ICCE = 0 \text{ lb/year}$$

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 2,122 - 0 + 0 \\ &= 2,122 \text{ lb } SO_x/\text{year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-851-0 (SO _x)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
530	530	531	531

Assuming an offset ratio of 1.5:1, the amount of SO_x ERCs that need to be withdrawn is:

S-382-851-0 (SO _x)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-851-0	530	530	531	531
@ 1.5:1	795	795	797	797

The applicants have stated they plan to use ERC certificate S-3823-5, or their daughter(s), to offset the increases in SO_x emissions associated with unit S-382-851-0 in project S-1134253. The above certificate has available quarterly SO_x credits as follows:

Unit S-382-851-0 in project S-1134253				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-3823-5	4,956	4,956	4,954	4,954

As seen above, the facility has sufficient credits to fully offset the quarterly SO_x emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender SO_x emission reduction credits for the following quantity of emissions: 1st quarter – 530 lb, 2nd quarter - 530 lb, 3rd quarter - 531 lb, and fourth quarter - 531 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

PM10

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for PM10 is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([PE2 - BE] + ICCE) \times DOR$$

$$PE2 \text{ (PM10)} = 5,659 \text{ lb/year}$$

$$BE \text{ (PM10)} = 0 \text{ lb/year}$$

$$ICCE = 0 \text{ lb/year}$$

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 5,659 - 0 + 0 \\ &= 5,659 \text{ lb PM10/year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-851-0 (PM10)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
1,414	1,415	1,415	1,415

Assuming an offset ratio of 1.5:1, the amount of PM10 ERCs that need to be withdrawn is:

S-382-851-0 (PM10)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-851-0	1,414	1,415	1,415	1,415
@ 1.5:1	2,121	2,122	2,122	2,122

The applicants have stated they plan to use ERC certificate S-3823-5, or their daughter(s), to offset the increases in PM10 emissions associated with unit S-382-851-0 in project S-1134253. The above certificate has available quarterly SOx credits as follows:

Unit S-382-851-0 in project S-1134253				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-3823-5	4,166	4,166	4,164	4,164

Pursuant of Draft District Policy APR-14XX, *Interpollutant Offset Ratio*, the interpollutant offset for PM10 to SOx is 1:1. As seen above, the facility has sufficient SOx credits to fully offset the quarterly PM10 emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter – 1,414 lb, 2nd quarter – 1,415 lb, 3rd quarter – 1,415lb, and fourth quarter – 1,415 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

VOC

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for VOC is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)
DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([\text{PE2} - \text{BE}] + \text{ICCE}) \times \text{DOR}$$

$$\text{PE2 (VOC)} = 4,468 \text{ lb/year}$$

$$\text{BE (VOC)} = 0 \text{ lb/year}$$

$$\text{ICCE} = 0 \text{ lb/year}$$

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 4,468 - 0 + 0 \\ &= 4,468 \text{ lb VOC/year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-851-0 (VOC)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
1,117	1,117	1,117	1,117

Assuming an offset ratio of 1.5:1, the amount of VOC ERCs that need to be withdrawn is:

S-382-851-0 (VOC)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-851-0	1,117	1,117	1,117	1,117
@ 1.5:1	1,676	1,676	1,676	1,676

The applicants have stated they plan to use ERC certificate S-1717-1, or their daughter(s), to offset the increases in VOC emissions associated with unit S-382-851-0 and unit S-382-852-0 in project S-1134253. The above certificate has available quarterly VOC credits as follows:

Unit S-382-851-0 in project S-1134253				
	<u>1st Quarter</u>	<u>2nd Quarter</u>	<u>3rd Quarter</u>	<u>4th Quarter</u>
ERC #S-1717-1	1,239	3,804	4,274	1,639

As seen above, the facility has sufficient credits to fully offset the quarterly VOC emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter – 1,117 lb, 2nd quarter – 1,117 lb, 3rd quarter – 1,117 lb, and fourth quarter – 1,117 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-1717-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

S-382-852-0:

VOC

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for VOC is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

As calculated in Section VII.C.6 above, the Baseline Emissions (BE) from these units equal zero. Also, there are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required for the steam generator:

$$(\text{lb/year}) = ([\text{PE2} - \text{BE}] + \text{ICCE}) \times \text{DOR}$$

PE2 (VOC) = 2,559 lb/year

BE (VOC) = 0 lb/year

ICCE = 0 lb/year

$$\begin{aligned} \text{Offsets Required (lb/year)} &= 2,559 - 0 + 0 \\ &= 2,559 \text{ lb VOC/year} \end{aligned}$$

Calculating the appropriate quarterly emissions to be offset for this steam generator is as follows:

S-382-852-0 (VOC)			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
639	640	640	640

Assuming an offset ratio of 1.5:1, the amount of VOC ERCs that need to be withdrawn is:

S-382-852-0 (VOC)				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
S-382-852-0	639	640	640	640
@ 1.5:1	959	960	960	960

The applicants have stated they plan to use ERC certificate S-1717-1, or their daughter(s), to offset the increases in VOC emissions associated with unit S-382-850-0 or 851-0, and unit S-382-852-0 in project S-1134253. The above certificate has available quarterly VOC credits as follows:

Unit S-382-852-0 in project S-1134253				
	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-1717-1	1,239	3,804	4,274	1,639

As seen above, the facility has sufficient credits to fully offset the quarterly VOC emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter – 639 lb, 2nd quarter – 640 lb, 3rd quarter – 640 lb, and fourth quarter – 640 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Number S-1717-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

C. Public Notification

1. Applicability

Public noticing is required for:

- a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications,
- b. Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant,
- c. Any project which results in the offset thresholds being surpassed, and/or
- d. Any project with an SSIPPE of greater than 20,000 lb/year for any pollutant.

a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications

New Major Sources are new facilities, which are also Major Sources. Since this is not a new facility, public noticing is not required for this project for New Major Source purposes.

As demonstrated in Sections VII.C.7 and VII.C.8, this project is an SB 288 or Federal Major Modification. Therefore, public noticing for SB 288 or Federal Major Modification purposes is required.

b. PE > 100 lb/day

Applications which include a new emissions unit with a PE greater than 100 pounds during any one day for any pollutant will trigger public noticing requirements. As seen in Section VII.C.2 above, this project does not include a new emissions unit which has daily emissions greater than 100 lb/day for any pollutant, therefore public noticing for PE > 100 lb/day purposes is not required.

c. Offset Threshold

This facility was above the offset threshold prior to this project. There were no thresholds surpassed with this project; therefore public noticing is not required for offset purposes.

d. SSIPE > 20,000 lb/year

Public notification is required for any permitting action that results in a SSIPE of more than 20,000 lb/year of any affected pollutant. According to District policy, the SSIPE = SSPE2 – SSPE1. The SSIPE is compared to the SSIPE Public Notice thresholds in the following table.

The difference of SSPE1 and SPPE2 is due to the installation of a steam generator and TEOR. For worst case scenario SSIPE is the sum of PE2 for unit S-382-851-0 and -852-0. See table below for summary.

SSIPE Public Notice Thresholds					
Pollutant	S-382-851-0 (lb/year)	S-382-852-0 (lb/year)	SSIPE (lb/year)	SSIPE Public Notice Threshold	Public Notice Required?
NO _x	5,435	0	5,435	20,000 lb/year	No
SO _x	2,122	0	2,122	20,000 lb/year	No
PM ₁₀	5,659	0	5,659	20,000 lb/year	No
CO	14,147	0	14,147	20,000 lb/year	No
VOC	4,468	2,559	7,027	20,000 lb/year	No

As demonstrated above, the SSIPEs for all pollutants were less than 20,000 lb/year; therefore public noticing for SSIPE purposes is not required.

2. Public Notice Action

As discussed above, public noticing is required for this project for being a major source. Therefore, public notice documents will be submitted to the California Air Resources Board (CARB) and a public notice will be published in a local newspaper of general circulation prior to the issuance of the ATC for this equipment.

D. Daily Emission Limits (DELs)

DELs and other enforceable conditions are required by Rule 2201 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. The DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

Proposed Rule 2201 (DEL) Conditions:

S-382-850-0:

- Emission rates shall not exceed: PM10: 0.0076 lb/MMBtu, VOC: 0.006 lb/MMBtu, 7 ppmvd NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, or CO: 25 ppmv @ 3% O2 or 0.019 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320]
- Sulfur content in PUC quality natural gas shall not exceed 1.0 grain per 100 dry standard cubic feet. [District Rules 2201, 4301, and 4320]

S-382- 851-0:

- Emission rates shall not exceed: PM10: 0.0076 lb/MMBtu, VOC: 0.006 lb/MMBtu, 6 ppmvd NOx @ 3% O2 or 0.0073 lb-NOx/MMBtu, or CO: 25 ppmv @ 3% O2 or 0.019 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320]
- Sulfur content in PUC quality natural gas shall not exceed 1.0 grain per 100 dry standard cubic feet. [District Rules 2201, 4301, and 4320]

S-382-852-0:

- Fugitive emissions from the TEOR system components shall not exceed 7.1 lb-VOC/day. [District Rule 2201]

E. Compliance Assurance

1. Source Testing

S-382-850-0 and -851-0:

This unit is subject to District Rule 4305, Boilers, Steam Generators and Process Heaters, Phase 2, District Rule 4306, Boilers, Steam Generators and Process Heaters, Phase 3 and District Rule 4320 – Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr. Source testing requirements, in accordance with District Rules 4305, 4306 and 4320, will be discussed in Section VIII, *District Rules 4305, 4306 and 4320*, of this evaluation.

S-382-852-0:

Pursuant to District Policy APR 1705, source testing is not required for fugitive emissions to demonstrate compliance with Rule 2201.

2. Monitoring

S-382-850-0 and -851-0:

As required by District Rule 4305, Boilers, Steam Generators and Process Heaters, Phase 2, District Rule 4306, Boilers, Steam Generators and Process Heaters, Phase 3 and District Rule 4320 – Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr, this unit is subject to monitoring requirements. Monitoring requirements, in accordance with District Rules 4305, 4306 and 4320, will be discussed in Section VIII, *District Rules 4305, 4306 and 4320*, of this evaluation.

S-382-852-0:

As required in District Rule 4401, *Steam Enhanced Crude Oil Production Wells*, the facility must monitor TEOR components for leaks as specified in Section 5.4 of Rule 4401.

3. Recordkeeping

Recordkeeping is required to demonstrate compliance with the offset, public notification and daily emission limit requirements of Rule 2201. The following condition(s) are listed on the permit to operate:

S-382-850-1 and -852-0:

As required by District Rule 4305, Boilers, Steam Generators and Process Heaters, Phase 2, District Rule 4306, Boilers, Steam Generators and Process Heaters, Phase 3 and District Rule 4320 – Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr, this unit is subject to recordkeeping requirements. Recordkeeping requirements, in accordance with District Rules 4305, 4306 and 4320, will be discussed in Section VIII, *District Rules 4305, 4306 and 4320*, of this evaluation.

The following permit condition will be listed on permit as follows:

- {2983} All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320]

S-382-852-0:

Record keeping conditions for the TEOR system are specified in Section 6.1 of Rule 4401. Additional record keeping is required by Rule 2201:

- Permittee shall maintain accurate component counts and calculated fugitive emissions according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities,"

Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999), Screening Value Range emission factors <10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rules 2201 and 4401]

4. Reporting

No reporting is required to demonstrate compliance with Rule 2201.

F. Ambient Air Quality Analysis (AAQA)

An AAQA shall be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. The District's Technical Services Division conducted the required analysis. Refer to **Appendix D** of this document for the AAQA summary sheet.

The proposed location is in an attainment area for NO_x, CO, and SO_x. As shown by the AAQA summary sheet the proposed equipment will not cause a violation of an air quality standard for NO_x, CO, or SO_x.

The proposed location is in a non-attainment area for the state's PM₁₀ as well as federal and state PM_{2.5} thresholds. As shown by the AAQA summary sheet the proposed equipment will not cause a violation of an air quality standard for VOC and PM_{2.5}.

G. Compliance Certification

Section 4.15.2 of this Rule requires the owner of a new Major Source or a source undergoing a Title I Modification to demonstrate to the satisfaction of the District that all other Major Sources owned by such person and operating in California are in compliance or are on a schedule for compliance with all applicable emission limitations and standards. As discussed in Section VIII above, this facility is a new major source and this project does constitute a Title I modification, therefore this requirement is applicable. Occidental of Elks Hill, Inc compliance certification is included in Appendix F.

H. Alternate Siting Analysis

The current project occurs at an existing facility. The applicant proposes to install a new steam generator serving new TEOR wells.

Since the project will provide a steam to TEOR wells be used at the same location, the existing site will result in the least possible impact from the project. Alternative sites would involve the relocation and/or construction of various support structures on a much greater scale, and would therefore result in a much greater impact.

Rule 2520 Federally Mandated Operating Permits

This facility is subject to this Rule, and has received their Title V Operating Permit. A significant permit modification is defined as a "permit amendment that does not qualify as a minor permit modification or administrative amendment."

A minor permit modification is a permit modification that does not meet the definition of modification as given in Section 111 or Section 112 of the Federal Clean Air Act. Since this project involves the installation of a new emission unit that is subject to an NSPS requirement and is a Federal Major Modification (Title I), the proposed project is considered to be a modification under the Federal Clean Air Act. As a result, the proposed project constitutes a Significant Modification to the Title V Permit.

As discussed above, the facility has applied for a Certificate of Conformity (COC); therefore, the facility must apply to modify their Title V permit with an administrative amendment, prior to operating with the proposed modifications. Continued compliance with this rule is expected. The facility shall not implement the changes requested until the final permit is issued.

Rule 4001 New Source Performance Standards (NSPS)

S-382-850-0 and -851-0:

40 CFR Part 60, Subpart Dc applies to affected Small Industrial-Commercial-Industrial Steam Generation Units between 10 MMBtu/hr and 100 MMBtu/hr (post-6/9/89 construction, modification or, reconstruction). Steam generation units only fired on gaseous fuel are not affected units since this subpart does not include any applicable standards for gaseous fired units. Therefore, Subpart Dc does not apply to these units.

S-382-852-0:

This rule incorporates NSPS from Part 60, Chapter 1, Title 40, Code of Federal Regulations (CFR); and applies to all new sources of air pollution and modifications of existing sources of air pollution listed in 40 CFR Part 60. However, no subparts of 40 CFR Part 60 apply to TEOR wells.

Rule 4101 Visible Emissions

District Rule 4101, Section 5.0, indicates that no air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour, which is dark or darker than Ringelmann 1 or equivalent to 20% opacity.

A permit condition is listed on the facility wide permit which ensures compliance with this rule. Therefore, compliance with District Rule 4101 requirements is expected.

Rule 4102 Nuisance

Rule 4102 prohibits discharge of air contaminants which could cause injury, detriment, nuisance or annoyance to the public. Public nuisance conditions are not expected as a result

of these operations, provided the equipment is well maintained. Therefore, compliance with this rule is expected.

California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – *Risk Management Policy for Permitting New and Modified Sources* specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

An HRA is not required for a project with a total facility prioritization score of less than one. According to the Technical Services Memo for this project (**Appendix D**), the total facility prioritization score including this project was greater than one. Therefore, an HRA was required to determine the short-term acute and long-term chronic exposure from this project.

The cancer risk for this project is shown below:

HRA Summary		
Unit	Cancer Risk	T-BACT Required
S-382-850-0	0.05 per million	No
S-382-851-0	0.05 per million	No
S-382-852-0	0.01 per million	No

Discussion of T-BACT

BACT for toxic emission control (T-BACT) is required if the cancer risk exceeds one in one million. As demonstrated above, T-BACT is not required for this project because the HRA indicates that the risk is not above the District's thresholds for triggering T-BACT requirements; therefore, compliance with the District's Risk Management Policy is expected.

District policy APR 1905 also specifies that the increase in emissions associated with a proposed new source or modification not have acute or chronic indices, or a cancer risk greater than the District's significance levels (i.e. acute and/or chronic indices greater than 1 and a cancer risk greater than 10 in a million). As outlined by the HRA Summary in Appendix D of this report, the emissions increases for this project was determined to be less than significant.

S-382-850-0 and -851-0:

- {1898} The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]

Rule 4201 Particulate Matter Concentration

Section 3.1 prohibits discharge of dust, fumes, or total particulate matter into the atmosphere from any single source operation in excess of 0.1 grain per dry standard cubic foot.

$$\begin{aligned}
 &\text{F-Factor for NG:} && 8,578 \text{ dscf/MMBtu at } 60^\circ\text{F} \\
 &\text{PM}_{10} \text{ Emission Factor:} && 0.0076 \text{ lb-PM}_{10}\text{/MMBtu} \\
 &\text{Percentage of PM as PM}_{10} \text{ in Exhaust:} && 100\% \\
 &\text{Exhaust Oxygen (O}_2\text{) Concentration:} && 3\% \\
 &\text{Excess Air Correction to F Factor} = && \frac{20.9}{(20.9 - 3)} = 1.17
 \end{aligned}$$

$$GL = \left(\frac{0.0076 \text{ lb-PM}}{\text{MMBtu}} \times \frac{7,000 \text{ grain}}{\text{lb-PM}} \right) / \left(\frac{8,578 \text{ ft}^3}{\text{MMBtu}} \times 1.17 \right)$$

$$GL = 0.006 \text{ grain/dscf} < 0.1 \text{ grain/dscf}$$

Therefore, compliance with District Rule 4201 requirements is expected and a permit condition will be listed on the steam generator permits as follows:

- {14} Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration.
[District Rule 4201]

District Rule 4301 Fuel Burning Equipment

This rule specifies maximum emission rates in lb/hr for SO₂, NO₂, and combustion contaminants (defined as total PM in Rule 1020). This rule also limits combustion contaminants to ≤ 0.1 gr/scf. According to AP 42 (Table 1.4-2, footnote c), all PM emissions from natural gas combustion are less than 1 μm in diameter.

District Rule 4301 Limits			
Pollutant	NO ₂	Total PM	SO ₂
S-382-850-1 (lb/hr)	0.5	0.5	0.2
S-382-851-1 (lb/hr)	0.6	0.6	0.2
Rule Limit (lb/hr)	140	10	200

The above table indicates compliance with the maximum lb/hr emissions in this rule; therefore, continued compliance is expected.

District Rule 4304 - Equipment Tuning Procedure for Boilers, Steam Generators and Process Heaters

Pursuant to District Rules 4305, 4306 and 4320 Section 6.3.1, the steam generators are not required to tune since it follows a District approved Alternate Monitoring scheme where the applicable emission limits are periodically monitored. Therefore, the steam generators are not subject to this rule.

District Rule 4305 Boilers, Steam Generators and Process Heaters – Phase 2

The units are natural gas fired with a maximum heat input of 62.5 MMBtu/hr and 85 /hr. Pursuant to Section 2.0 of District Rule 4305, the unit is subject to District Rule 4305, *Boilers, Steam Generators and Process Heaters – Phase 2*.

In addition, the unit is also subject to District Rule 4320, Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr. Since emissions limits of District Rule 4320 and all other requirements are equivalent or more stringent than District Rule 4305 requirements, compliance with District Rule 4320 requirements will satisfy requirements of District Rule 4305.

District Rule 4306 Boilers, Steam Generators and Process Heaters – Phase 3

The units are natural gas fired with a maximum heat input of 62.5 MMBtu/hr and 85 MMBtu/hr. Pursuant to Section 2.0 of District Rule 4306, the unit is subject to District Rule 4306, *Boilers, Steam Generators and Process Heaters – Phase 3*.

Since emissions limits of District Rule 4320 and all other requirements are equivalent or more stringent than District Rule 4306 requirements, compliance with District Rule 4320 requirements will satisfy requirements of District Rule 4306.

Rule 4320 – Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr

Section 5.0 Requirements

Section 5.1 of the rule requires compliance with the NO_x and CO emissions limits listed in Table 1 of Section 5.2 or payment of an annual emissions fee to the District as specified in Section 5.3 and compliance with the control requirements specified in Section 5.4; or as stated in Section 5.1.3, comply with the applicable Low-use Unit requirements of Section 5.5.

Section 5.2 NO_x and CO Emission Limits

Oilfield Steam Generators

Rule 4320 Emissions Limits				
Category	Operated on gaseous fuel		Operated on liquid fuel	
	NO _x Limit	CO Limit	NO _x Limit	CO Limit
1. Units with a total rated heat input >20.0 MMBtu/hr	Standard Schedule 7 ppmv or 0.008 lb/MMBtu; or	400 ppmv @ 3% O ₂	40 ppmv or 0.052 lb/MMBtu	400 ppmv @ 3% O ₂
	Staged Enhanced Schedule Initial limit: 9 ppmv @ 3% O ₂ , 0.011 lb/MMBtu			
	Final limit: 5 ppmv @ 3% O ₂ , 0.0062 lb/MMBtu			

S-382-850-0:

- the proposed NO_x emission factor is 7 ppmvd @ 3% O₂ (0.0085 lb/MMBtu), and
- the proposed CO emission factors are 25 ppmvd @ 3% O₂

S-382-851-0:

- the proposed NO_x emission factor is 6 ppmvd @ 3% O₂ (0.0073 lb/MMBtu), and
- the proposed CO emission factors are 25 ppmvd @ 3% O₂

Therefore, as both the proposed NO_x and CO emissions factors meet the limits of the rule, compliance with Section 5.1 of District Rule 4320 is expected.

A permit condition listing the emissions limits will be listed on permit as shown in the DEL section above.

Section 5.3 Annual Fee Calculation

Applicant has proposed to meet the emissions limits requirements of Section 5.1 and therefore this section is not applicable.

Section 5.4 Particulate Matter Control Requirements

Section 5.4 of the rule requires one of four options for control of particulate matter: 1) combustion of PUC-quality natural gas, commercial propane, butane, or liquefied petroleum gas, or a combination of such gases, 2) limit fuel sulfur content to no more than five (5) grains of total sulfur per one hundred (100) standard cubic, 3) install and properly operate an emission control system that reduces SO₂ emissions by at least 95% by weight; or limit exhaust SO₂ to less than or equal to 9 ppmv corrected to 3.0% O₂ or 4) refinery units, which require modification of refinery equipment to reduce sulfur emissions, shall be in compliance with the applicable requirement in Section 5.4.1 no later than July 1, 2013.

The new steam generator has a sulfur emissions limit of 0.00285 lb SO₂/MMBtu (1.0 gr S/100scf) and will be in compliance with the SO_x/PM₁₀ requirements of Section 5.4.1.2 of the rule which states the following:

5.4.1.2 On and after the applicable NO_x Compliance Deadline specified in Section 5.2 Table 1, operators shall limit fuel sulfur content to no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet

Section 5.5 Low Use

Section 5.5 requires that units limited to less than or equal to 1.8 billion Btu per calendar year heat input pursuant to a District Permit to Operate Tune the unit at least twice per calendar year, or if the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for that calendar year. No tune-up is required for any unit

that is not operated during that calendar year; this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is completed the unit shall be shutdown; or operate the unit in a manner that maintains exhaust oxygen concentrations at less than or equal to 3.00 percent by volume on a dry basis.

The subject steam generators are not a low use unit and therefore the requirements of Section 5.5 do not apply.

Section 5.7, Monitoring Provisions

Section 5.7 requires either use of a APCO approved Continuous Emissions Monitoring System (CEMS) for NO_x, CO, and oxygen, or implementation of an APCO-approved Alternate Monitoring System consisting of:

- 5.7.1.1 Periodic NO_x and CO exhaust emission concentrations,
- 5.7.1.2 Periodic exhaust oxygen concentration,
- 5.7.1.3 Flow rate of reducing agent added to exhaust,
- 5.7.1.4 Catalyst inlet and exhaust temperature,
- 5.7.1.5 Catalyst inlet and exhaust oxygen concentration,
- 5.7.1.6 Periodic flue gas recirculation rate, or
- 5.7.1.7 Other operational characteristics.

In order to satisfy the requirements of District Rule 4320, the applicant has proposed to use pre-approved alternate monitoring scheme A (pursuant to District Policy SSP-1105), which requires that monitoring of NO_x, CO, and O₂ exhaust concentrations shall be conducted at least once per month (in which a source test is not performed) using a portable analyzer. The following conditions will be incorporated into the permit in order to ensure compliance with the requirements of the proposed alternate monitoring plan:

- {4063} The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320]
- {4064} If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320]

- {4065} All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320]
- {4066} The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent by volume and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320]

5.7.6 Monitoring SO_x Emissions

Section 5.7.6.1 Operators complying with Sections 5.4.1.1 or 5.4.1.2 shall provide an annual fuel analysis to the District unless a more frequent sampling and reporting period is included in the Permit To Operate. Sulfur analysis shall be performed in accordance with the test methods in Section 6.2.

Section 5.7.6.2 Operators complying with Section 5.4.1.3 by installing and operating a control device with 95% SO_x reduction shall propose the key system operating parameters and frequency of the monitoring and recording. The monitoring option proposed shall be submitted for approval by the APCO. This option is not proposed and therefore the section is not applicable.

Section 5.7.6.3 Operators complying with Section 5.4.1.3 shall perform an annual source test unless a more frequent sampling and reporting period is included in the Permit To Operate. Source tests shall be performed in accordance with the test methods in Section 6.2. Semi-annual testing of sulfur is required for the new steam generators as stated below.

Sulfur Monitoring

The following conditions will be included on the ATC for the steam generator which is authorized to combust natural gas, propane and TEOR gas:

- The unit shall only be fired on gaseous fuel that includes PUC quality natural gas. [District Rules 2201 and 4320]
- Sulfur content in PUC quality natural gas shall not exceed 1.0 grain per 100 dry standard cubic feet. [District Rules 2201, 4301, and 4320]
- If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D

3031, D 3246, D 4084, D 4468, D 6667 or grab sample analysis by GC-FPD/TCD or double GC performed in the laboratory. [District Rules 1070, 2201, 2520, and 4320]

- When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rules 1070, 2201, 2520, and 4320]
- If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 1070, 2201, 2520, and 4320]

Section 5.8, Compliance Determination

Section 5.8.1 requires that the operator of any unit shall have the option of complying with either the applicable heat input (lb/MMBtu) emission limits or the concentration (ppmv) emission limits specified in Section 5.2. The emission limits selected to demonstrate compliance shall be specified in the source test proposal pursuant to Rule 1081 (Source Sampling) as stated in the following ATC condition:

- {2976} The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320]

Section 5.8.2 requires that all emissions measurements be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0.

- {2972} All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320]

Section 5.8.3 Continuous Emissions Monitoring System (CEMS) emissions measurements shall be averaged over a period of 15 consecutive minutes to demonstrate compliance with the applicable emission limits. Any 15-consecutive-minute block average CEMS measurement exceeding the applicable emission limits shall constitute a violation. The steam generators are not equipped with CEMs and therefore this section is not applicable.

Section 5.8.4 For emissions monitoring pursuant to Sections 5.7.1, and 6.3.1 using a portable NOx analyzer as part of an APCO approved Alternate Emissions Monitoring System, emission readings shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15-consecutive-minute sample reading or by taking at least five readings evenly spaced out over the 15-consecutive-minute period.

- {2937} All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320]

Section 5.8.5 For emissions source testing performed pursuant to Section 6.3.1 for the purpose of determining compliance with an applicable standard or numerical limitation of this rule, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit.

- {2980} For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320]

Section 6.1 Recordkeeping

Section 6.1 requires that the records required by Sections 6.1.1 through 6.1.5 shall be maintained for five calendar years and shall be made available to the APCO and EPA upon request. Failure to maintain records or information contained in the records that demonstrate noncompliance with the applicable requirements of this rule shall constitute a violation of this rule.

A permit condition will be listed on the permit as follows:

- {2983} All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320]

Section 6.1.1 requires that a unit operated under the exemption of Section 4.2 shall monitor and record, for each unit, the cumulative annual hours of operation. The units are not Section 4.2 exempt and therefore these records are not required.

Section 6.1.2 requires the operator of any unit that is subject to the requirements of Section 5.5 shall record the amount of fuel use at least on a monthly basis for each unit. On and after the applicable compliance schedule specified in Section 7.0, in the event that such unit exceeds the applicable annual heat input limit specified in Section 5.5, the unit shall be brought into full

compliance with this rule as specified in Section 5.2 Table 1. The units are not low use and therefore these records are not necessary.

Section 6.1.3 The operator of any unit subject to Section 5.5.1 or Section 6.3.1 shall maintain records to verify that the required tune-up and the required monitoring of the operational characteristics of the unit have been performed. The units are not low use and therefore these records are not necessary.

Section 6.1.5 The operator of any unit firing on liquid fuel during a PUC-quality natural gas curtailment period pursuant to Section 5.4.2 shall record the sulfur content of the fuel, amount of fuel used, and duration of the natural gas curtailment period. The unit is not authorized to combust liquid fuel. Therefore this section is not applicable.

Section 6.2, Test Methods

Section 6.2 identifies the following test methods as District-approved source testing methods for the pollutants listed:

Pollutant	Units	Test Method Required
NO _x	ppmv	EPA Method 7E or ARB Method 100
NO _x	lb/MMBtu	EPA Method 19
CO	ppmv	EPA Method 10 or ARB Method 100
Stack Gas O ₂	%	EPA Method 3 or 3A, or ARB Method 100
Stack Gas Velocities	ft/min	EPA Method 2
Stack Gas Moisture Content	%	EPA Method 4
Oxides of sulfur		EPA Method 6C, EPA Method 8, or ARB Method 100
Total Sulfur as Hydrogen Sulfide (H ₂ S) Content		EPA Method 11 or EPA Method 15, as appropriate.
Sulfur Content of Liquid Fuel		ASTM D 6920-03 or ASTM D 5453-99

The following test method conditions are included on the ATCs:

- {2977} NO_x emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4320]
- {2978} CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4320]
- {2979} Stack gas oxygen (O₂) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306, and 4320]

Section 6.2.8.2. The SO_x emission control system efficiency shall be determined using the following:

$$\% \text{ Control Efficiency} = [(C_{\text{SO}_2, \text{inlet}} - C_{\text{SO}_2, \text{outlet}}) / C_{\text{SO}_2, \text{inlet}}] \times 100$$

where:

$C_{\text{SO}_2, \text{inlet}}$ = concentration of SOx (expressed as SO₂) at the inlet side of the SOx emission control system, in lb/dscf

$C_{\text{SO}_2, \text{outlet}}$ = concentration of SOx (expressed as SO₂) at the outlet side of the SOx emission control system, in lb/dscf

The units are not equipped with a SO2 scrubber. Therefore this section is not applicable.

Section 6.3 Compliance Testing

Section 6.3.1 requires that this unit be tested to determine compliance with the applicable requirements of section 5.2 not less than once every 12 months (no more than 30 days before or after the required annual source test date). Upon demonstrating compliance on two consecutive compliance source tests, the following source test may be deferred for up to thirty-six months.

Section 6.3.1.1 Units that demonstrate compliance on two consecutive 12-month source tests may defer the following 12-month source test for up to 36 months (no more than 30 days before or after the required 36-month source test date). During the 36-month source testing interval, the operator shall tune the unit in accordance with the provisions of Section 5.5.1, and shall monitor, on a monthly basis, the unit's operational characteristics recommended by the manufacturer to ensure compliance with the applicable emission limits specified in Section 5.2.

Section 6.3.1.2 Tune-ups required by Sections 5.5.1 and 6.3.1 do not need to be performed for units that operate and maintain an APCO approved CEMS or an APCO approved Alternate Monitoring System where the applicable emission limits are periodically monitored. Applicant has proposed to monitor the emissions of NOx and CO Alternate Monitoring Scheme "A" and therefore tuning is not required.

Section 6.3.1.3 If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits specified in Section 5.2, the source testing frequency shall revert to at least once every 12 months.

The following conditions are included on the ATC:

- {109} Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
- {3466} Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month

source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320]

- {110} The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]

Sections 6.3.2.1 through 6.3.2.7 address the requirements of group testing which is not applicable for this project.

Section 6.4, Emission Control Plan (ECP)

Section 6.4.1 requires that the operator of any unit shall submit to the APCO for approval an Emissions Control Plan according to the compliance schedule in Section 7.0 of District Rule 4320.

The proposed units are in compliance with the emissions limits listed in Table 1, Section 5.1 of this rule and with periodic monitoring and source testing requirements. Therefore, this current application for the new proposed unit satisfies the requirements of the Emission Control Plan, as listed in Section 6.4 of District Rule 4320. No further discussion is required.

Section 7.0, Compliance Schedule

Section 7.0 indicates that an operator with multiple units at a stationary source shall comply with this rule in accordance with the schedule specified in Table 1, Section 5.2 of District Rule 4320.

The units will be in compliance with the emissions limits listed in Table 1, Section 5.2 of this rule, and periodic monitoring and source testing as required by District Rule 4320. Therefore, requirements of the compliance schedule, as listed in Section 7.1 of District Rule 4306, are satisfied. No further discussion is required.

District Rule 4351 Boilers, Steam Generators and Process Heaters – Phase 1

This rule applies to boilers, steam generators, and process heaters at NO_x Major Sources that are not located west of Interstate 5 in Fresno, Kings, or Kern counties. The facility is located west of Interstate 5 in Kern County. Therefore, this rule does not apply.

Rule 4401 Steam-Enhanced Crude Oil Production Well Vents

The purpose of this rule is to limit the VOC emissions from steam-enhanced crude oil production well vents. This rule is applicable to all steam-enhanced crude oil production wells and any associated vapor collection and control systems.

Section 3.0, Definitions

Section 3.20.1 defines various types of gas and liquid leaks.

The following condition will be included on the ATCs to ensure compliance:

- {4742} Gas and liquid leaks are as defined in Section 3.20 of Rule 4401. [District Rule 4401 3.20] N

Section 4.0, Exemptions

Section 4.1 states that any steam-enhanced crude oil production well undergoing service or repair during the time the well is not producing is exempt from the requirements of this rule as stated in the following ATC condition:

- During the time any steam-enhanced crude oil production well is undergoing service or repair while the well is not producing, it shall be exempt from the emission control requirements of District Rule 4401, 5.0 (as amended December 14, 2006). [District Rule 4401, 4.1]
- The annual inspection requirements of Section 5.8.1 through Section 5.8.5 of Rule 4401 shall not apply to components exclusively handling gas/vapor or liquid with a VOC content of ten percent by weight (10 wt %) or less, as determined by the test methods in Section 6.3.5 of Rule 4401. [District Rule 4401 4.9] Y

Section 5.5 Vapor Control System Requirements

- {4274} An operator shall not operate a steam-enhanced crude oil production well unless the operator complies with the following requirements: The steam-enhanced crude oil production well vent is closed and the front line production equipment downstream of the wells that carry produced fluids (crude oil or mixture of crude oil and water) is connected to a VOC collection and control system as defined in Section 3.0 of Rule 4401, the well vent may be temporarily opened during periods of attended service or repair of the well provided such activity is done as expeditiously as possible with minimal spillage of material and VOC emissions to the atmosphere, the steam-enhanced crude oil production well vent is open and the well vent is connected to a VOC collection and control system as defined in Section 3.0 of Rule 4401. [District Rule 4401, 5.5.1 and 5.5.2] Y

Section 5.6 Determination of Compliance with Leak Standards:

- {4275} An operator shall be in violation of this rule if any District inspection demonstrates that one or more of the following conditions exist at the facility or if any operator inspection conducted pursuant to Section 5.8 of Rule 4401 demonstrates that one or more of the following conditions exist at the facility: Existence of an open-ended line or a valve located at the end of the line that is not sealed with a blind flange, plug, cap, or a second closed valve that is not closed at all times, except during attended operations as defined by Section 5.6.2.1 of Rule 4401 requiring process fluid flow through the open-ended lines. [District Rule 4401 5.6.2] Y
- {4276} An operator shall be in violation of this rule if any District inspection demonstrates that one or more of the following conditions exist at the facility or if any operator inspection conducted pursuant to Section 5.8 of Rule 4401 demonstrates that

one or more of the conditions in Section 5.6.2 exist at the facility: existence of a component with any of the following: a major liquid leak, a gas leak greater than 50,000 ppmv, a minor liquid leak or a minor gas leak in excess of the allowable number of leaks allowed by Table 3 of Rule 4401, or a gas leak greater than 10,000 ppmv up to 50,000 ppmv in excess of the allowable number of leaks allowed by Table 3 of Rule 4401. [District Rule 4401 5.6.2] Y

Section 5.7 Operating Requirements

- {4276} An operator shall not use any component with a leak as defined in Section 3.0 of Rule 4401, or that is found to be in violation of the provisions of Section 5.6.2 of Rule 4401. However, components that were found leaking may be used provided such leaking components have been identified with a tag for repair, are repaired, or awaiting re-inspection after being repaired within the applicable time frame specified in Section 5.9 of Rule 4401. [District Rule 4401 5.7.1] Y
- {4277} Each hatch shall be closed at all times except during sampling or adding of process material through the hatch, or during attended repair, replacement, or maintenance operations, provided such activities are done as expeditiously as possible with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4401 5.7.2] Y
- {4278} An operator shall comply with the requirements of Section 6.7 of Rule 4401 if there is any change in the description of major components or critical components. [District Rule 4401 5.7.3] Y

Section 5.8 Inspection and Re-Inspection Requirements (Exempt from Section 5.8.1 through 5.8.5 if gas contains less than 10% VOCs):

- {4279} Except for pipes and unsafe-to-monitor components, an operator shall inspect all other components pursuant to the requirements of Section 6.3.3 of Rule 4401 at least once every year. [District Rule 4401 5.8.1] Y
- {4280} An operator shall visually inspect all pipes at least once every year. Any visual inspection of pipes that indicates a leak that cannot be immediately repaired to meet the leak standards of this rule shall be inspected within 24 hours after detecting the leak. If a leak is found, the leak shall be repaired as soon as practicable but not later than the time frame specified in Table 4 of Rule 4401. [District Rule 4401 5.8.2] Y
- {4281} In addition to the inspections required by Section 5.8.1 of Rule 4401, an operator shall inspect for leaks all accessible operating pumps, compressors, and PRDs in service as follows: An operator shall audio-visually (by hearing and by sight) inspect for leaks all accessible operating pumps, compressors, and PRDs in service at least once each calendar week. Any audio-visual inspection of an accessible operating pump, compressor, and PRD performed by an operator that indicates a leak that cannot be immediately repaired to meet the leak standards of this rule shall be inspected not later than 24 hours after conducting the audio-visual inspection. If a leak is found, the leak shall be repaired as soon as practicable but not later than the time frame specified in Table 4 of Rule 4401. [District Rule 4401 5.8.3] Y
- {4282} In addition to the inspections required by Sections 5.8.1, 5.8.2 and 5.8.3 of Rule 4401, operator shall perform the following: initially inspect a PRD that releases to the atmosphere as soon as practicable but not later than 24 hours after the discovery of the

release, re-inspect the PRD not earlier than 24 hours after the initial inspection but not later than 15 calendar days after the initial inspection, inspect all new, replaced, or repaired fittings, flanges, and threaded connections within 72 hours of placing the component in service. Except for PRDs subject to the requirements of Section 5.8.4.1 of Rule 4401, an operator shall inspect a component that has been repaired or replaced not later than 15 calendar days after the component was repaired or replaced. [District Rule 4401 5.8.4] Y

- {4283} An operator shall inspect all unsafe-to-monitor components during each turnaround. [District Rule 4401 5.8.5] Y
- {4284} District inspection in no way fulfills any of the mandatory inspection requirements that are placed upon operators and cannot be used or counted as an inspection required of an operator. [District Rule 4401 5.8.6] Y

Section 5.9, Leak Repair Requirements

- {4285} An operator shall affix a readily visible weatherproof tag to a leaking component upon detection of the leak and shall include the following information on the tag: date and time of leak detection, date and time of leak measurement, for a gaseous leak, the leak concentration in ppmv, for a liquid leak, whether it is a major liquid leak or a minor liquid leak, whether the component is an essential component, an unsafe-to monitor component, or a critical component. [District Rule 4401 5.9.1] Y
- {4286} An operator shall keep the tag affixed to the component until an operator has met all of the following conditions: repaired or replaced the leaking component, re-inspected the component using the test method in Section 6.3.3, and 5.9.2.3 of Rule 4401, or the component is found to be in compliance with the requirements of this rule. [District Rule 4401 5.9.2] Y
- {4287} An operator shall minimize a component leak in order to stop or reduce leakage to the atmosphere immediately to the extent possible, but not later than one (1) hour after detection of the leak. [District Rule 4401 5.9.3] Y
- {4288} Except for leaking critical components or leaking essential components subject to the requirements of Section 5.9.7 of Rule 4401, if an operator has minimized a leak but the leak still exceeds the applicable leak limits as defined in Section 3.0 of Rule 4401, an operator shall comply with at least one of the following requirements as soon as practicable but not later than the time period specified in Table 4 of Rule 4401: Repair or replace the leaking component; or vent the leaking component to a VOC collection and control system as defined in Section 3.0 of Rule 4401, or remove the leaking component from operation. [District Rule 4401 5.9.4] Y
- {4289} The repair period in calendar days shall not exceed 14 days for minor gas leaks, 5 days for major gas leaks less than or equal to 50,000 ppmv, 2 days for gas leak greater than 50,000 ppmv, 3 days for minor liquid leaks, 2 days for major liquid leaks. [District Rule 4401 5.9.4] Y
- {4290} The leak rate measured after leak minimization has been performed shall be the leak rate used to determine the applicable repair period specified in Table 4 of Rule 4401. [District Rule 4401 5.9.5] Y
- {4291} The time of the initial leak detection shall be the start of the repair period specified in Table 4 of Rule 4401. [District Rule 4401 5.9.6] Y
- {4292} If the leaking component is an essential component or a critical component that cannot be immediately shut down for repairs, and if the leak has been minimized but the

leak still exceeds the applicable leak standard of this rule, the operator shall repair or replace the essential component or critical component to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection, whichever comes earlier. [District Rule 4401 5.9.7] Y

Section 6.1, Recordkeeping and Submissions

Section 6.1 requires that an operator shall maintain the records required by Sections 6.1 and 6.2 for a period of five (5) years. These records shall be made available to the APCO upon request. The following condition will be listed on the ATCs to ensure compliance:

- {4293} The operator of any steam-enhanced crude oil production well shall maintain records of the date and well identification where steam injection or well stimulation occurs. [District Rule 4401 6.1.1] Y
- {4295} An operator of any steam-enhanced crude oil production well shall keep source test records which demonstrate compliance with the control efficiency requirements of the VOC collection and control system as defined in Section 3.0 of Rule 4401. [District Rule 4401 6.1.3] Y
- {4296} The results of source tests conducted pursuant to Section 4.6.2 of Rule 4401 shall be submitted to the APCO within 60 days after the completion of the source test. [District Rule 4401 6.1.4] Y
- {4297} Operator of any steam-enhanced crude oil production well shall keep an inspection log maintained pursuant to Section 6.4 of Rule 4401. [District Rule 4401 6.1.5] Y
- {4298} Records of each calibration of the portable hydrocarbon detection instrument utilized for inspecting components, including a copy of current calibration gas certification from the vendor of said calibration gas cylinder, the date of calibration, concentration of calibration gas, instrument reading of calibration gas before adjustment, instrument reading of calibration gas after adjustment, calibration gas expiration date, and calibration gas cylinder pressure at the time of calibration shall be maintained. [District Rule 4401 6.1.6] Y
- {4299} An operator shall maintain copies at the facility of the training records of the training program operated pursuant to Section 6.5 of Rule 4401. [District Rule 4401 6.1.7] Y
- {4300} Operator shall keep a copy of the APCO-approved Operator Management Plan at the facility. [District Rule 4401 6.1.8] Y
- {4303} An operator that discovers that a PRD has released shall record the date that the release was discovered, and the identity and location of the PRD that released. An operator shall submit such information recorded during the calendar year to the APCO no later than 60 days after the end of the calendar year. [District Rule 4401 6.1.11] Y

Section 6.2, Compliance Source Testing

- {4304} An operator shall source test annually all vapor collection and control systems used to control emissions from steam-enhanced crude oil production well vents to determine the control efficiency of the device(s) used for destruction or removal of VOC. Compliance testing shall be performed annually by source testers certified by ARB. Testing shall be performed during June, July, August, or September of each year if the

system's control efficiency is dependent upon ambient air temperature. [District Rule 4401 6.2.1] Y

- {4305} If approved by EPA, ARB, and the APCO, an operator need not comply with the annual testing requirement of Section 6.2.1 if all uncondensed VOC emissions collected by a vapor collection and control system are incinerated in fuel burning equipment, an internal combustion engine or in a smokeless flare. [District Rule 4401 6.2.2] Y
- {4306} If approved by EPA, ARB, and the APCO, an operator need not comply with the annual testing requirement of Section 6.2.1 for a vapor control system which does not have a VOC destruction device. [District Rule 4401 6.2.3] Y
- {4307} An operator seeking approval pursuant to Section 6.2.2 or Section 6.2.3 shall submit a written request and supporting information to the APCO. The District shall evaluate the request and if approved by the APCO, the District shall provide EPA and ARB with a copy of the evaluation and shall request EPA and ARB approval. The District evaluation and the APCO request shall be deemed approved unless EPA or ARB objects to such approval in writing within 45 days of the receipt of the APCO request. [District Rule 4401 6.2.4] Y
- {4308} An operator shall comply with the following requirements for each gauge tank, as defined in Section 3.17 of Rule 4401: Conduct an initial TVP testing of the produced fluid in each gauge tank not later than June 14, 2007. Thereafter, an operator shall conduct periodic TVP testing of each gauge tank at least once every 24 months during summer (July - September), and whenever there is a change in the source or type of produced fluid in the gauge tank, the TVP testing shall be conducted at the actual storage temperature of the produced fluid in the gauge tank using the applicable TVP test method specified in Section 6.4 of Rule 4623 (Storage of Organic Liquids). The operator shall submit the TVP testing results to the APCO as specified in Section 6.1.10 of Rule 4401. [District Rule 4401 6.2.5] Y

Section 6.3, Test Methods

Section 6.3.1 specifies that the control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported.

- {4309} The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rule 4401 6.3.1] Y

- {4310} VOC content shall be analyzed by using the latest revision of ASTM Method E168, E169, or E260 as applicable. Analysis of halogenated exempt compounds shall be performed by using ARB Method 432. [District Rule 4401 6.3.2] Y
- {4311} Leak inspection, other than audio-visual, and measurements of gaseous leak concentrations shall be conducted according to EPA Method 21 using an appropriate portable hydrocarbon detection instrument calibrated with methane. The instrument shall be calibrated in accordance with the procedures specified in EPA Method 21 or the manufacturer's instruction, as appropriate, not more than 30 days prior to its use. The operator shall record the calibration date of the instrument. Where safety is a concern, such as measuring leaks from compressor seals or pump seals when the shaft is rotating, a person shall measure leaks by placing the instrument probe inlet at a distance of one (1) centimeter or less from the surface of the component interface. [District Rule 4401 6.3.3] Y
- {4312} The VOC content by weight percent (wt.%) shall be determined using American Society of Testing and Materials (ASTM) D1945 for gases and South Coast Air Quality Management District (SCAQMD) Method 304-91 or the latest revision of ASTM Method E168, E169 or E260 for liquids. [District Rule 4401 6.3.5] Y

Section 6.4 Inspection Log

- Operator shall maintain an inspection log in which an operator records, at a minimum, all of the following information for each inspection performed: The total number of components inspected, total number and percentage of leaking components found by component type, location, type, and name or description of each leaking component and description of any unit where the leaking component is found, date of leak detection and the method of leak detection. For gaseous leaks, the leak concentration in ppmv, and for liquid leaks record whether the leak is a major liquid leak or a minor liquid leak. the date of repair, replacement, or removal from operation of leaking components, identify and location of essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier, methods used to minimize the leak from essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier, the date of re-inspection and the leak concentration in ppmv after the component is repaired or is replaced, the inspector's name, business mailing address, and business telephone number, date and signature of the facility operator responsible for the inspection and repair program certifying the accuracy of the information recorded in the log. [District Rule 4401 6.4] Y

Section 7.0, Compliance Schedule

Section 7.0 establishes a compliance schedule for existing and new steam-enhanced crude oil production wells. The wells in this project are expected to operate in compliance with the requirements of this rule. Therefore, no further discussion is required.

Rule 4405 Oxides of Nitrogen Emissions from Existing Steam Generators Used in Thermally Enhanced Oil Recovery – Central and Western Kern County Fields

This rule limits NO_x emissions to 0.14 lb/MMBTU for existing steam generators located in Kern County. This steam generator is considered a new steam generator and is not subject to this rule and a limit of 0.14 lb-NO_x/MMBTU.

In addition, the unit in this project is also subject to District Rule 4320, *Advanced Emission Reduction Options for Boilers, Steam Generators, and Process heaters Greater than 5.0 MMBTU/hr*. Since emissions limits of District Rule 4320 and all other requirements are equivalent or more stringent than District Rule 4405 requirements, compliance with District Rule 4320 requirements will satisfy requirements of District Rule 4405.

Rule 4406 - Sulfur Compounds from Oil-Field Steam Generators - Kern County

This rule limits sulfur compound emissions from existing steam generators used in oil field operations prior to September 12, 1979. The limit imposed by the rule is 0.11 lb S/MMBtu, either individually or on average basis for all of an operators steam generators subject to the rule requirements. The authorized SO_x emission factor (0.00285 lb/MMBtu) is well below the rule limit. Therefore, compliance this rule is expected.

District Rule 4801 Sulfur Compounds

A person shall not discharge into the atmosphere sulfur compounds, which would exist as a liquid or gas at standard conditions, exceeding in concentration at the point of discharge: 0.2 % by volume calculated as SO₂, on a dry basis averaged over 15 consecutive minutes.

Using the ideal gas equation and the emission factors presented in Section VII, the sulfur compound emissions are calculated as follows:

$$\text{Volume SO}_2 = \frac{n RT}{P}$$

With:

N = moles SO₂

T (Standard Temperature) = 60°F = 520°R

P (Standard Pressure) = 14.7 psi

R (Universal Gas Constant) = $\frac{10.73 \text{ psi} \cdot \text{ft}^3}{\text{lb} \cdot \text{mol} \cdot ^\circ\text{R}}$

$$\frac{0.00285 \text{ lb} - \text{SO}_x}{\text{MMBtu}} \times \frac{\text{MMBtu}}{8,578 \text{ dscf}} \times \frac{1 \text{ lb} \cdot \text{mol}}{64 \text{ lb}} \times \frac{10.73 \text{ psi} \cdot \text{ft}^3}{\text{lb} \cdot \text{mol} \cdot ^\circ\text{R}} \times \frac{520^\circ\text{R}}{14.7 \text{ psi}} \times \frac{1,000,000 \cdot \text{parts}}{\text{million}} = 1.97 \frac{\text{parts}}{\text{million}}$$

$$\text{Sulfur Concentration} = 1.97 \frac{\text{parts}}{\text{million}} < 2,000 \text{ ppmv (or 0.2\%)}$$

Therefore, compliance with District Rule 4801 requirements is expected.

California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

California Environmental Quality Act (CEQA)

CEQA requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The District adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities;
- Identify the ways that environmental damage can be avoided or significantly reduced;
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible; and
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

Greenhouse Gas (GHG) Significance Determination

It is determined that no other agency has prepared or will prepare an environmental review document for the project. Thus the District is the Lead Agency for this project.

On December 17, 2009, the District's Governing Board adopted a policy, APR 2005, *Addressing GHG Emission Impacts for Stationary Source Projects Under CEQA When Serving as the Lead Agency*, for addressing GHG emission impacts when the District is Lead Agency under CEQA and approved the District's guidance document for use by other agencies when addressing GHG impacts as lead agencies under CEQA. Under this policy, the District's determination of significance of project-specific GHG emissions is founded on the principal that projects with GHG emission reductions consistent with AB 32 emission reduction targets are considered to have a less than significant impact on global climate change. Consistent with District Policy 2005, projects complying with an approved GHG emission reduction plan or GHG mitigation program, which avoids or substantially reduces GHG emissions within the geographic area in which the project is located, would be determined to have a less than significant individual and cumulative impact for GHG emission.

The California Air Resources Board (ARB) adopted a Cap-and-Trade regulation as part one of the strategies identified for AB 32. This Cap-and-Trade regulation is a statewide plan, supported by a CEQA compliant environmental review document, aimed at reducing or mitigating GHG emissions from targeted industries. Facilities subject to the Cap-and-Trade regulation are subject to an industry-wide cap on overall GHG emissions. Any growth in emissions must be accounted for under that cap such that a corresponding and equivalent

reduction in emissions must occur to allow any increase. Further, the cap decreases over time, resulting in an overall decrease in GHG emissions.

Under District policy APR 2025, *CEQA Determinations of Significance for Projects Subject to ARB's GHG Cap-and-Trade Regulation*, the District finds that the Cap-and-Trade is a regulation plan approved by ARB, consistent with AB32 emission reduction targets, and supported by a CEQA compliant environmental review document. As such, consistent with District Policy 2005, projects complying project complying with Cap-and-Trade requirements are determined to have a less than significant individual and cumulative impact for GHG emissions.

Facility S-382 is subject to the Cap-and-Trade regulation. Oxy - Occidental Of Elk Hills, Inc currently reports to CARB as a requirement of AB32. Therefore, as discussed above, consistent with District Policies APR 2005 and APR 2025, the District concludes that the GHG emissions increases associated with this project would have a less than significant individual and cumulative impact on global climate change.

IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful NSR Public Noticing period, issue ATCs S-382-850-0, -851-0, and -852-0 subject to the permit conditions on the attached draft ATCs in **Appendix A**.

X. Billing Information

Annual Permit Fees			
Permit Number	Fee Schedule	Fee Description	Annual Fee
S-382-850-0	3020-02-H	62.5 MMBtu/hr	\$1,030.00
S-382-851-0	3020-02-H	85.0 MMBtu/hr	\$1,030.00
S-382-852-0	3020-09-A	50 wells	\$467.00 (50 @ \$9.34 each)

Appendixes

- A: Draft ATCs
- B: BACT Guideline
- C: BACT Analysis
- D: HRA Summary
- E: Quarterly Net Emissions Change
- F: Compliance Certification

APPENDIX A

Draft ATCs

San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

ISSUANCE DATE: DRAFT

PERMIT NO: S-382-850-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC
MAILING ADDRESS: ATTN: DENNIS CHAMPION
PO BOX 1001
TUPMAN, CA 93276

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE
KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

62.5 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH MAGNA-FLAME LE ULTRA LOW NOX BURNER
(OR EQUIVALENT) AND FLUE GAS RECIRCULATION

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Upon implementation of the modification and startup of the equipment authorized by this Authority to Construct (ATC), ATC S-382-851-0 shall be cancelled. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Arnaud Marjollet, Director of Permit Services
S-382-850-0 : Apr 24 2014 4:53PM - GONZALEV : Joint Inspection NOT Required

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

6. Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
7. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Prior to operating equipment under this Authority to Construct, permittee shall surrender NOx emission reduction credits for the following quantity of emissions: 1st quarter - 1,156 lb, 2nd quarter - 1,156 lb, 3rd quarter - 1,156 lb, and fourth quarter - 1,156 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
9. ERC Certificate Number S-3984-2 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Prior to operating equipment under this Authority to Construct, permittee shall surrender SOx emission reduction credits for the following quantity of emissions: 1st quarter - 390 lb, 2nd quarter - 390 lb, 3rd quarter - 390 lb, and fourth quarter - 390 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
11. ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required SOx offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter - 1,040 lb, 2nd quarter - 1,040 lb, 3rd quarter - 1,040 lb, and fourth quarter - 1,041 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
13. ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required PM10 offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter - 821 lb, 2nd quarter - 821 lb, 3rd quarter - 821 lb, and fourth quarter - 822 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
15. ERC Certificate Number S-1717-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102] Federally Enforceable Through Title V Permit
17. Emission rates shall not exceed: PM10: 0.0076 lb/MMBtu, VOC: 0.006 lb/MMBtu, 7 ppmvd NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, or CO: 25 ppmv @ 3% O2 or 0.019 lb-CO/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Sulfur content in PUC quality natural gas shall not exceed 1.0 grain per 100 dry standard cubic feet. [District Rules 2201, 4301, and 4320] Federally Enforceable Through Title V Permit

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CONDITIONS CONTINUE ON NEXT PAGE

19. The unit shall only be fired on gaseous fuel that includes PUC quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
23. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent by volume and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
24. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 3246, D 4084, D 4468, D 6667 or grab sample analysis by GC-FPD/TCD or double GC performed in the laboratory. [District Rules 1070, 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
25. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rules 1070, 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
26. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 1070, 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
27. Source testing to measure NO_x and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

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CONDITIONS CONTINUE ON NEXT PAGE

28. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
29. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
30. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
31. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
32. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
33. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
34. NO_x emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306]
35. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
36. Stack gas oxygen (O₂) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
37. {2983} All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306]

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

ISSUANCE DATE: DRAFT

PERMIT NO: S-382-851-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS: ATTN: DENNIS CHAMPION
PO BOX 1001
TUPMAN, CA 93276

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE
KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

85.0 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH MAGNA-FLAME LE ULTRA LOW NOX BURNER
(OR EQUIVALENT) AND FLUE GAS RECIRCULATION

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Upon implementation of the modification and startup of the equipment authorized by this Authority to Construct (ATC), ATC S-382-850-0 shall be cancelled. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

Arnaud Marjollet, Director of Permit Services

S-382-851-0 : Apr 24 2014 5:06PM - GONZALEV : Joint Inspection NOT Required

6. Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
7. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Prior to operating equipment under this Authority to Construct, permittee shall surrender NOx emission reduction credits for the following quantity of emissions: 1st quarter - 1,358 lb, 2nd quarter - 1,359 lb, 3rd quarter - 1,359 lb, and fourth quarter - 1,359 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
9. ERC Certificate Number S-3984-2 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Prior to operating equipment under this Authority to Construct, permittee shall surrender SOx emission reduction credits for the following quantity of emissions: 1st quarter - 530 lb, 2nd quarter - 530 lb, 3rd quarter - 531 lb, and fourth quarter - 531 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
11. ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required SOx offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter - 1,414 lb, 2nd quarter - 1,415 lb, 3rd quarter - 1,415 lb, and fourth quarter - 1,415 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
13. ERC Certificate Number S-3823-5 (or a certificate split from this certificate) shall be used to supply the required PM10 offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter - 1,117 lb, 2nd quarter - 1,117 lb, 3rd quarter - 1,117 lb, and fourth quarter - 1,117 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
15. ERC Certificate Number S-1717-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102] Federally Enforceable Through Title V Permit
17. Emission rates shall not exceed: PM10: 0.0076 lb/MMBtu, VOC: 0.006 lb/MMBtu, 6 ppmvd NOx @ 3% O2 or 0.0073 lb-NOx/MMBtu, or CO: 25 ppmv @ 3% O2 or 0.019 lb-CO/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Sulfur content in PUC quality natural gas shall not exceed 10 grain per 100 dry standard cubic feet. [District Rules 2201, 4301, and 4320] Federally Enforceable Through Title V Permit

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CONDITIONS CONTINUE ON NEXT PAGE

19. The unit shall only be fired on gaseous fuel that includes PUC quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
23. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent by volume and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
24. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 3246, D 4084, D 4468, D 6667 or grab sample analysis by GC-FPD/TCD or double GC performed in the laboratory. [District Rules 1070, 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
25. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rules 1070, 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
26. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 1070, 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
27. Source testing to measure NO_x and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

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CONDITIONS CONTINUE ON NEXT PAGE

28. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
29. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
30. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
31. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
32. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
33. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
34. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306]
35. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
36. Stack gas oxygen (O₂) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

ISSUANCE DATE: DRAFT

PERMIT NO: S-382-852-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS: ATTN: DENNIS CHAMPION
PO BOX 1001
TUPMAN, CA 93276

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE
KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

THERMALLY ENHANCED OIL RECOVERY (TEOR) OPERATION WITH UP TO 50 CYCLIC WELLS WITH CLOSED CASING VENTS

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter - 639 lb, 2nd quarter - 640 lb, 3rd quarter - 640 lb, and fourth quarter - 640 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Number S-1717-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Fugitive emissions from the TEOR system components shall not exceed 7.1 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Arnaud Marjollet, Director of Permit Services
S-382-852-0 - Apr 24 2014 4:53PM - GONZALEV - Joint Inspection NOT Required

6. During the time any steam-enhanced crude oil production well is undergoing service or repair while the well is not producing, it shall be exempt from the emission control requirements of District Rule 4401, 5.0 (as amended December 14, 2006). [District Rule 4401, 4.1] Federally Enforceable Through Title V Permit
7. The annual inspection requirements of Section 5.8.1 through Section 5.8.5 of Rule 4401 shall not apply to components exclusively handling gas/vapor or liquid with a VOC content of ten percent by weight (10 wt %) or less, as determined by the test methods in Section 6.3.5 of Rule 4401. [District Rule 4401 4.9] Federally Enforceable Through Title V Permit
8. {4272} Gas and liquid leaks are as defined in Section 3.20 of Rule 4401. [District Rule 4401 3.20] Federally Enforceable Through Title V Permit
9. {4273} An operator shall not operate a steam-enhanced crude oil production well unless the operator complies with either of the following requirements: The steam-enhanced crude oil production well vent is closed and the front line production equipment downstream of the wells that carry produced fluids (crude oil or mixture of crude oil and water) is connected to a VOC collection and control system as defined in Section 3.0 of Rule 4401, the well vent may be temporarily opened during periods of attended service or repair of the well provided such activity is done as expeditiously as possible with minimal spillage of material and VOC emissions to the atmosphere, or the steam-enhanced crude oil production well vent is open and the well vent is connected to a VOC collection and control system as defined in Section 3.0 of Rule 4401. [District Rule 4401, 5.5.1 and 5.5.2] Federally Enforceable Through Title V Permit
10. {4274} An operator shall be in violation of this rule if any District inspection demonstrates or if any operator inspection conducted pursuant to Section 5.8 of Rule 4401 demonstrates the existence of an open-ended line or a valve located at the end of the line that is not sealed with a blind flange, plug, cap, or a second closed valve that is not closed at all times, except during attended operations as defined by Section 5.6.2.1 of Rule 4401 requiring process fluid flow through the open-ended lines, a component with a major liquid leak, or a component with a gas leak greater than 50,000 ppmv. [District Rule 4401 5.6.2] Federally Enforceable Through Title V Permit
11. {4275} An operator shall be in violation of this rule if any District inspection demonstrates or if any operator inspection conducted pursuant to Section 5.8 of Rule 4401 demonstrates the existence of any combination of components with minor liquid leaks, minor gas leaks, or a gas leaks greater than 10,000 ppmv up to 50,000 ppmv that totals more than number of leaks allowed by Table 3 of Rule 4401. [District Rule 4401 5.6.2] Federally Enforceable Through Title V Permit
12. {4276} An operator shall not use any component with a leak as defined in Section 3.0 of Rule 4401, or that is found to be in violation of the provisions of Section 5.6.2 of Rule 4401. However, components that were found leaking may be used provided such leaking components have been identified with a tag for repair, are repaired, or awaiting re-inspection after being repaired within the applicable time frame specified in Section 5.9 of Rule 4401. [District Rule 4401 5.7.1] Federally Enforceable Through Title V Permit
13. {4277} Each hatch shall be closed at all times except during sampling or adding of process material through the hatch, or during attended repair, replacement, or maintenance operations, provided such activities are done as expeditiously as possible with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4401 5.7.2] Federally Enforceable Through Title V Permit
14. {4278} An operator shall comply with the requirements of Section 6.7 of Rule 4401 if there is any change in the description of major components or critical components. [District Rule 4401 5.7.3] Federally Enforceable Through Title V Permit
15. {4279} Except for pipes and unsafe-to-monitor components, an operator shall inspect all other components pursuant to the requirements of Section 6.3.3 of Rule 4401 at least once every year. [District Rule 4401 5.8.1] Federally Enforceable Through Title V Permit
16. {4280} An operator shall visually inspect all pipes at least once every year. Any visual inspection of pipes that indicates a leak that cannot be immediately repaired to meet the leak standards of this rule shall be inspected within 24 hours after detecting the leak. If a leak is found, the leak shall be repaired as soon as practicable but not later than the time frame specified in Table 4 of Rule 4401. [District Rule 4401 5.8.2] Federally Enforceable Through Title V Permit

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CONDITIONS CONTINUE ON NEXT PAGE

17. {4281} In addition to the inspections required by Section 5.8.1 of Rule 4401, an operator shall inspect for leaks all accessible operating pumps, compressors, and PRDs in service as follows: An operator shall audio-visually (by hearing and by sight) inspect for leaks all accessible operating pumps, compressors, and PRDs in service at least once each calendar week. Any audio-visual inspection of an accessible operating pump, compressor, and PRD performed by an operator that indicates a leak that cannot be immediately repaired to meet the leak standards of this rule shall be inspected not later than 24 hours after conducting the audio-visual inspection. If a leak is found, the leak shall be repaired as soon as practicable but not later than the time frame specified in Table 4 of Rule 4401. [District Rule 4401 5.8.3] Federally Enforceable Through Title V Permit
18. {4282} In addition to the inspections required by Sections 5.8.1, 5.8.2 and 5.8.3 of Rule 4401, operator shall perform the following: initially inspect a PRD that releases to the atmosphere as soon as practicable but not later than 24 hours after the discovery of the release, re-inspect the PRD not earlier than 24 hours after the initial inspection but not later than 15 calendar days after the initial inspection, inspect all new, replaced, or repaired fittings, flanges, and threaded connections within 72 hours of placing the component in service. Except for PRDs subject to the requirements of Section 5.8.4.1 of Rule 4401, an operator shall inspect a component that has been repaired or replaced not later than 15 calendar days after the component was repaired or replaced. [District Rule 4401 5.8.4] Federally Enforceable Through Title V Permit
19. {4283} An operator shall inspect all unsafe-to-monitor components during each turnaround. [District Rule 4401 5.8.5] Federally Enforceable Through Title V Permit
20. {4284} District inspection in no way fulfills any of the mandatory inspection requirements that are placed upon operators and cannot be used or counted as an inspection required of an operator. [District Rule 4401 5.8.6] Federally Enforceable Through Title V Permit
21. {4285} An operator shall affix a readily visible weatherproof tag to a leaking component upon detection of the leak and shall include the following information on the tag: date and time of leak detection, date and time of leak measurement, for a gaseous leak, the leak concentration in ppmv, for a liquid leak, whether it is a major liquid leak or a minor liquid leak, whether the component is an essential component, an unsafe-to monitor component, or a critical component. [District Rule 4401 5.9.1] Federally Enforceable Through Title V Permit
22. {4286} An operator shall keep the tag affixed to the component until an operator has met all of the following conditions: repaired or replaced the leaking component, re-inspected the component using the test method in Section 6.3.3, and 5.9.2.3 of Rule 4401, or the component is found to be in compliance with the requirements of this rule. [District Rule 4401 5.9.2] Federally Enforceable Through Title V Permit
23. {4287} An operator shall minimize a component leak in order to stop or reduce leakage to the atmosphere immediately to the extent possible, but not later than one (1) hour after detection of the leak. [District Rule 4401 5.9.3] Federally Enforceable Through Title V Permit
24. {4288} Except for leaking critical components or leaking essential components subject to the requirements of Section 5.9.7 of Rule 4401, if an operator has minimized a leak but the leak still exceeds the applicable leak limits as defined in Section 3.0 of Rule 4401, an operator shall comply with at least one of the following requirements as soon as practicable but not later than the time period specified in Table 4 of Rule 4401: Repair or replace the leaking component; or vent the leaking component to a VOC collection and control system as defined in Section 3.0 of Rule 4401, or remove the leaking component from operation. [District Rule 4401 5.9.4] Federally Enforceable Through Title V Permit
25. {4289} The repair period in calendar days shall not exceed 14 days for minor gas leaks, 5 days for major gas leaks less than or equal to 50,000 ppmv, 2 days for gas leak greater than 50,000 ppmv, 3 days for minor liquid leaks, 2 days for major liquid leaks. [District Rule 4401 5.9.4] Federally Enforceable Through Title V Permit
26. {4290} The leak rate measured after leak minimization has been performed shall be the leak rate used to determine the applicable repair period specified in Table 4 of Rule 4401. [District Rule 4401 5.9.5] Federally Enforceable Through Title V Permit
27. {4291} The time of the initial leak detection shall be the start of the repair period specified in Table 4 of Rule 4401. [District Rule 4401 5.9.6] Federally Enforceable Through Title V Permit

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CONDITIONS CONTINUE ON NEXT PAGE

28. {4292} If the leaking component is an essential component or a critical component that cannot be immediately shut down for repairs, and if the leak has been minimized but the leak still exceeds the applicable leak standard of this rule, the operator shall repair or replace the essential component or critical component to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection, whichever comes earlier. [District Rule 4401 5.9.7] Federally Enforceable Through Title V Permit
29. {4293} The operator of any steam-enhanced crude oil production well shall maintain records of the date and well identification where steam injection or well stimulation occurs. [District Rule 4401 6.1.1] Federally Enforceable Through Title V Permit
30. {4295} An operator of any steam-enhanced crude oil production well shall keep source test records which demonstrate compliance with the control efficiency requirements of the VOC collection and control system as defined in Section 3.0 of Rule 4401. [District Rule 4401 6.1.3] Federally Enforceable Through Title V Permit
31. {4296} The results of source tests conducted pursuant to Section 4.6.2 of Rule 4401 shall be submitted to the APCO within 60 days after the completion of the source test. [District Rule 4401 6.1.4] Federally Enforceable Through Title V Permit
32. {4297} Operator of any steam-enhanced crude oil production well shall keep an inspection log maintained pursuant to Section 6.4 of Rule 4401. [District Rule 4401 6.1.5] Federally Enforceable Through Title V Permit
33. {4298} Records of each calibration of the portable hydrocarbon detection instrument utilized for inspecting components, including a copy of current calibration gas certification from the vendor of said calibration gas cylinder, the date of calibration, concentration of calibration gas, instrument reading of calibration gas before adjustment, instrument reading of calibration gas after adjustment, calibration gas expiration date, and calibration gas cylinder pressure at the time of calibration shall be maintained. [District Rule 4401 6.1.6] Federally Enforceable Through Title V Permit
34. {4299} An operator shall maintain copies at the facility of the training records of the training program operated pursuant to Section 6.5 of Rule 4401. [District Rule 4401 6.1.7] Federally Enforceable Through Title V Permit
35. {4300} Operator shall keep a copy of the APCO-approved Operator Management Plan at the facility. [District Rule 4401 6.1.8] Federally Enforceable Through Title V Permit
36. {4301} Operator shall submit to the APCO not later than June 14, 2007 a list of all gauge tanks, as defined in Section 3.17. The list shall contain the size, identification number, the location of each gauge tank and specify whether the gauge tank is upstream of all front line production equipment. [District Rule 4401 6.1.9] Federally Enforceable Through Title V Permit
37. {4302} The results of gauge tank TVP testing conducted pursuant to Section 6.2.5 shall be submitted to the APCO within 60 days after the completion of the testing. [District Rule 4401 6.1.10] Federally Enforceable Through Title V Permit
38. {4303} An operator that discovers that a PRD has released shall record the date that the release was discovered, and the identity and location of the PRD that released. An operator shall submit such information recorded during the calendar year to the APCO no later than 60 days after the end of the calendar year. [District Rule 4401 6.1.11] Federally Enforceable Through Title V Permit
39. {4304} An operator shall source test annually all vapor collection and control systems used to control emissions from steam-enhanced crude oil production well vents to determine the control efficiency of the device(s) used for destruction or removal of VOC. Compliance testing shall be performed annually by source testers certified by ARB. Testing shall be performed during June, July, August, or September of each year if the system's control efficiency is dependent upon ambient air temperature. [District Rule 4401 6.2.1] Federally Enforceable Through Title V Permit
40. {4305} If approved by EPA, ARB, and the APCO, an operator need not comply with the annual testing requirement of Section 6.2.1 if all uncondensed VOC emissions collected by a vapor collection and control system are incinerated in fuel burning equipment, an internal combustion engine or in a smokeless flare. [District Rule 4401 6.2.2] Federally Enforceable Through Title V Permit
41. {4306} If approved by EPA, ARB, and the APCO, an operator need not comply with the annual testing requirement of Section 6.2.1 for a vapor control system which does not have a VOC destruction device. [District Rule 4401 6.2.3] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

42. {4307} An operator seeking approval pursuant to Section 6.2.2 or Section 6.2.3 shall submit a written request and supporting information to the APCO. The District shall evaluate the request and if approved by the APCO, the District shall provide EPA and ARB with a copy of the evaluation and shall request EPA and ARB approval. The District evaluation and the APCO request shall be deemed approved unless EPA or ARB objects to such approval in writing within 45 days of the receipt of the APCO request. [District Rule 4401 6.2.4] Federally Enforceable Through Title V Permit
43. {4308} An operator shall comply with the following requirements for each gauge tank, as defined in Section 3.17 of Rule 4401: Conduct an initial TVP testing of the produced fluid in each gauge tank not later than June 14, 2007. Thereafter, an operator shall conduct periodic TVP testing of each gauge tank at least once every 24 months during summer (July - September), and whenever there is a change in the source or type of produced fluid in the gauge tank. The TVP testing shall be conducted at the actual storage temperature of the produced fluid in the gauge tank using the applicable TVP test method specified in Section 6.4 of Rule 4623 (Storage of Organic Liquids). The operator shall submit the TVP testing results to the APCO as specified in Section 6.1.10 of Rule 4401. [District Rule 4401 6.2.5] Federally Enforceable Through Title V Permit
44. {4310} VOC content shall be analyzed by using the latest revision of ASTM Method E168, E169, or E260 as applicable. Analysis of halogenated exempt compounds shall be performed by using ARB Method 432. [District Rule 4401 6.3.2] Federally Enforceable Through Title V Permit
45. {4311} Leak inspection, other than audio-visual, and measurements of gaseous leak concentrations shall be conducted according to EPA Method 21 using an appropriate portable hydrocarbon detection instrument calibrated with methane. The instrument shall be calibrated in accordance with the procedures specified in EPA Method 21 or the manufacturer's instruction, as appropriate, not more than 30 days prior to its use. The operator shall record the calibration date of the instrument. Where safety is a concern, such as measuring leaks from compressor seals or pump seals when the shaft is rotating, a person shall measure leaks by placing the instrument probe inlet at a distance of one (1) centimeter or less from the surface of the component interface. [District Rule 4401 6.3.3] Federally Enforceable Through Title V Permit
46. {4312} The VOC content by weight percent (wt.%) shall be determined using American Society of Testing and Materials (ASTM) D1945 for gases and South Coast Air Quality Management District (SCAQMD) Method 304-91 or the latest revision of ASTM Method E168, E169 or E260 for liquids. [District Rule 4401 6.3.5] Federally Enforceable Through Title V Permit
47. Operator shall maintain an inspection log in which an operator records, at a minimum, all of the following information for each inspection performed: The total number of components inspected, total number and percentage of leaking components found by component type, location, type, and name or description of each leaking component and description of any unit where the leaking component is found, date of leak detection and the method of leak detection. For gaseous leaks, the leak concentration in ppmv, and for liquid leaks record whether the leak is a major liquid leak or a minor liquid leak. the date of repair, replacement, or removal from operation of leaking components, the identify and location of essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier, methods used to minimize the leak from essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier, the date of re-inspection and the leak concentration in ppmv after the component is repaired or is replaced, the inspector's name, business mailing address, and business telephone number, date and signature of the facility operator responsible for the inspection and repair program certifying the accuracy of the information recorded in the log. [District Rule 4401 6.4] Federally Enforceable Through Title V Permit
48. Permittee shall maintain a current roster of all wells connected to this system. [District Rules 2201 and 4401] Federally Enforceable Through Title V Permit
49. Permittee shall maintain accurate component counts and calculated fugitive emissions according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999), Screening Value Range emission factors <10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rules 2201 and 4401] Federally Enforceable Through Title V Permit

50. Records of the VOC content of the gas shall be maintained and made readily available for District inspection upon request for a period of 5 years. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
51. All records of required monitoring data and support information shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

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APPENDIX B
BACT Guideline

San Joaquin Valley
Unified Air Pollution Control District

Best Available Control Technology (BACT) Guideline 1.2.1*

Last Update 3/24/2014

Oilfield Steam Generator (> or =20 MMBtu/hr)

Pollutant	Achieved in Practice or contained in the SIP	Technologically Feasible	Alternate Basic Equipment
VOC	Gaseous fuel		
SOx	Fired on PUC quality natural gas, commercial propane, and/or commercial LPG; or gaseous fuel treated to remove 95% by weight of sulfur compounds; or treated such that the sulfur content of all fuel streams combined does not exceed 1 gr of sulfur compounds (as S) per 100 dscf; or use of a continuously operating SO2 scrubber and either achieve 95% by weight control of sulfur compounds or achieve an emission rate of 9 ppmvd SO2 @ 3% O2		
PM10	Fired on PUC quality natural gas, commercial propane, and/or commercial LPG; or gaseous fuel treated to remove 95% by weight of sulfur compounds; or treated such that the sulfur content of all fuel streams combined does not exceed 1 gr of sulfur compounds (as S) per 100 dscf; or use of a continuously operating SO2 scrubber and either achieve 95% by weight control of sulfur compounds or achieving an emission rate of 9 ppmvd SO2 @ 3% O2		
NOx	•Units rated 85 MMBtu/hr and fired solely on PUC quality natural gas: 6 ppmvd @ 3% O2; or •Units firing on ≥50% PUC quality natural gas; commercial propane; and/or LPG: 7 ppmvd @ 3% O2, except units rated 85 MMBtu/hr and fired solely on PUC quality natural gas; or •Units firing on <50% PUC quality natural gas; commercial propane; and/or LPG: 9 ppmvd @ 3% O2	5 ppmvd @ 3% O2	
CO	25 ppmvd @ 3% O2		

APPENDIX C

BACT Analysis

BACT Analysis S-382-850-0:

Top Down BACT Analysis for NOx Emissions (S-382-850-0):

Step 1 - Identify All Possible Control Technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator (> or = 20 MMBtu/hr):

1. 7 ppmvd @ 3% O₂ - Achieved in Practice.
2. 5 ppmvd @ 3% O₂ with SCR – Technologically Feasible

Step 2 - Eliminate Technologically Infeasible Options

None of the above listed technologies are technologically infeasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. 7 ppmvd @ 3% O₂ - Achieved in Practice.
2. 5 ppmvd @ 3% O₂ with SCR – Technologically Feasible

Step 4 - Cost Effectiveness Analysis

A cost effective analysis is required for technologically feasible control options that are not proposed. The applicant has proposed 7 ppmvd NOx @ 3% O₂; therefore, a cost effective analysis is required for the 5 ppmvd NOx @ 3% O₂ with Selective Catalytic Reduction option.

Assumptions:

Industry standard (IS) assumed to be a NOx emission rate of 15 ppmv @ 3% O₂ in accordance with District Rule 4306.

Unit's maximum emissions are defined by the burner size multiplied by the emissions factor and a maximum annual operating schedule of 8,760 hr/year.

Calculations:

Industrial Standard NOx Emissions = $62.5 \text{ MMBtu/hr} \times 0.018 \text{ lb/MMBtu} \times 8760 \text{ hrs/year}$
= 9,855 lb/year

Technologically Feasible NOx Emissions = $62.5 \text{ MMBtu/hr} \times 0.006 \text{ lb/MMBtu} \times 8760 \text{ hrs/year}$
= 3,285 lb/year

Selective Catalytic Reduction system Cost:

Per project S-1133056, the capital cost is \$1,102,046 (includes all purchased equipment, taxes, freight, and installation, per SCR Vendor & TJ Cross) for a unit serving a 62.5 MMBtu/hr steam generator.

Total Estimated Capital Cost: \$1,102,046

Equivalent Annual Capital Cost (Capital Recovery)

$$A = P \frac{i(1+i)^n}{(1+i)^n - 1} \quad \text{where;}$$

A = Equivalent Annual Control Equipment Capital Cost

P = Present value of the control equipment, including installation cost

i = interest rate (use 10%, or demonstrate why alternate is more representative of the specific operation).

n = equipment life (assume 10 years or demonstrate why alternate is more representative of the specific operation)

Where

P = \$1,102,046

i = 10%,

n = 10 years

A = \$179,303

The capital recovery and annual costs of ammonia, catalyst replacement, and energy is
\$179,303/yr + \$35,583/yr + \$10,512/yr = \$225,398

Operation and Maintenance Labor = \$7875/yr + \$1181/yr = \$9,056/yr

Indirect annual costs = \$2 x 13,120 + 4725
= \$30,965

Total annualized cost = \$265,419/yr

NOx Reduction due to Selective Catalytic Reduction system:

Total reduction = Emissions_{15 ppm} – Emissions_{5 ppm}

Total reduction = 9,855 lb/year – 3,285 lb/year

Total reduction = 6,570 lb/year = 3.29 ton NOx per year

Cost effectiveness:

Cost effectiveness = \$265,419/ 3.29 tpy

Cost effectiveness = \$80,674/ ton

The cost effectiveness is greater than the \$24,500/ton cost effectiveness threshold of the District BACT policy. Therefore the use of SCR with ammonia injection is not cost effective and is not required as BACT.

Step 5 - Select BACT

BACT is satisfied by the applicant's proposal to meet a NO_x limit of 7 ppmvd @ 3% O₂ to be achieved with a ultra-low NO_x burner and flue gas recirculation (FGR).

Top Down BACT Analysis for VOC Emissions (S-382-850-0):

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator ($> \text{ or } = 20 \text{ MMbtu/hr}$):

1. Gaseous fuel - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Gaseous fuel - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for VOC

The use of gaseous fuel (natural gas) is selected as BACT for VOC emissions.

Top Down BACT Analysis for PM₁₀ and SO_x Emissions (S-382-850-0):

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator (> or = 20 MMbtu/hr):

1. Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO₂ scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO₂ at stack O₂ - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO₂ scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO₂ at stack O₂ - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for SO_x and PM₁₀

The use of natural gas as a primary fuel with a sulfur content not to exceed 1.0 gr-S/100 scf with no back up fuel is selected as BACT for SO_x and PM₁₀ emissions.

Top Down BACT Analysis for CO Emissions (S-382-850-0):

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator ($> \text{ or } = 20 \text{ MMbtu/hr}$):

1. 25 ppmvd @ 3% O₂ - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. 25 ppmvd @ 3% O₂ - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for CO

Emissions of 25 ppmvd @ 3% O₂ is selected as BACT for CO emissions.

BACT Analysis S-382-851-0:

Top Down BACT Analysis for NO_x Emissions (S-382-851-0):

Step 1 - Identify All Possible Control Technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator (> or = 20 MMBtu/hr):

1. 6 ppmvd @ 3% O₂ - Achieved in Practice.
2. 5 ppmvd @ 3% O₂ with SCR – Technologically Feasible

Step 2 - Eliminate Technologically Infeasible Options

None of the above listed technologies are technologically infeasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. 6 ppmvd @ 3% O₂ - Achieved in Practice.
2. 5 ppmvd @ 3% O₂ with SCR – Technologically Feasible

Step 4 - Cost Effectiveness Analysis

A cost effective analysis is required for technologically feasible control options that are not proposed. The applicant has proposed 6 ppmvd NO_x @ 3% O₂; therefore, a cost effective analysis is required for the 5 ppmvd NO_x @ 3% O₂ with Selective Catalytic Reduction option.

Assumptions:

Industry standard (IS) assumed to be a NO_x emission rate of 15 ppmv @ 3% O₂ in accordance with District Rule 4306.

Unit's maximum emissions are defined by the burner size multiplied by the emissions factor and a maximum annual operating schedule of 8,760 hr/year.

Calculations:

Industrial Standard NO_x Emissions = 85 MMBtu/hr x 0.018 lb/MMBtu x 8760 hrs/year
= 13,403 lb/year

Technologically Feasible NO_x Emissions = 85 MMBtu/hr x 0.006 lb/MMBtu x 8760 hrs/year
= 4,468 lb/year

Selective Catalytic Reduction system Cost:

Per project S-1133056, the capital cost is \$1,102,046 (includes all purchased equipment, taxes, freight, and installation, per SCR Vendor & TJ Cross) for a unit serving a 62.5 MMBtu/hr steam generator.

Total Estimated Capital Cost: \$1,102,046

Equivalent Annual Capital Cost (Capital Recovery)

$$A = P \frac{i(1+i)^n}{(1+i)^n - 1} \quad \text{where;}$$

A = Equivalent Annual Control Equipment Capital Cost

P = Present value of the control equipment, including installation cost

i = interest rate (use 10%, or demonstrate why alternate is more representative of the specific operation).

n = equipment life (assume 10 years or demonstrate why alternate is more representative of the specific operation)

Where

P = \$1,102,046

i = 10%,

n = 10 years

A = \$179,303

Because the capital recovery and annual costs of ammonia, catalyst replacement, and energy is (\$179,303/yr + \$35,583/yr + \$10,512/yr = \$225,398) corresponding to 62.5 MMBtu/hr unit they are adjusted using the "6/10" rule as follows.

$\$225,398 \times (85/62.5)^{0.6} = \$271,064/\text{yr}$

Operation and Maintenance Labor = \$7875/yr + \$1181/yr = \$9,056/yr

Indirect annual costs = $\$2 \times 13,120 + 4725$
= \$30,965

Total annualized cost = \$311,085/yr

NOx Reduction due to Selective Catalytic Reduction system:

Total reduction = Emissions_{15 ppm} – Emissions_{5 ppm}

Total reduction = 13,403 lb/year – 4,468 lb/year

Total reduction = 8,934 lb/year = 4.47 ton NOx per year

Cost effectiveness:

Cost effectiveness = \$311,085/ 4.47 tpy

Cost effectiveness = \$69,594/ ton

The cost effectiveness is greater than the \$24,500/ton cost effectiveness threshold of the District BACT policy. Therefore the use of SCR with ammonia injection is not cost effective and is not required as BACT.

Step 5 - Select BACT

BACT is satisfied by the applicant's proposal to meet a NO_x limit of 6 ppmvd @ 3% O₂ to be achieved with a ultra-low NO_x burner and flue gas recirculation (FGR).

Top Down BACT Analysis for VOC Emissions (S-382-851-0):

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator ($> \text{ or } = 20 \text{ MMbtu/hr}$):

1. Gaseous fuel - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Gaseous fuel - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for VOC

The use of gaseous fuel (natural gas) is selected as BACT for VOC emissions.

Top Down BACT Analysis for PM₁₀ and SO_x Emissions (S-382-851-0):

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator (> or = 20 MMbtu/hr):

1. Fired on PUC quality natural gas, commercial propane, and/or commercial LPG; or gaseous fuel treated to remove 95% by weight of sulfur compounds; or treated such that the sulfur content of all fuel streams combined does not exceed 1 gr of sulfur compounds (as S) per 100 dscf; or use of a continuously operating SO₂ scrubber and either achieve 95% by weight control of sulfur compounds or achieving an emission rate of 9 ppmvd SO₂ @ 3% O₂- achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Fired on PUC quality natural gas, commercial propane, and/or commercial LPG; or gaseous fuel treated to remove 95% by weight of sulfur compounds; or treated such that the sulfur content of all fuel streams combined does not exceed 1 gr of sulfur compounds (as S) per 100 dscf; or use of a continuously operating SO₂ scrubber and either achieve 95% by weight control of sulfur compounds or achieving an emission rate of 9 ppmvd SO₂ @ 3% O₂- achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for SO_x and PM₁₀

The use of natural gas as a primary fuel with a sulfur content not to exceed 1.0 gr-S/100 scf with no back up fuel is selected as BACT for SO_x and PM₁₀ emissions.

Top Down BACT Analysis for CO Emissions (S-382-851-0):

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse Guideline 1.2.1, identifies achieved in practice and technologically feasible BACT for Oilfield Steam Generator ($> \text{ or } = 20 \text{ MMbtu/hr}$):

2. 25 ppmvd @ 3% O₂ - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

2. 25 ppmvd @ 3% O₂ - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for CO

Emissions of 25 ppmvd @ 3% O₂ is selected as BACT for CO emissions.

APPENDIX D

HRA Summary

San Joaquin Valley Air Pollution Control District

Risk Management Review

To: Vanesa Gonzalez – Permit Services
From: Cheryl Lawler – Technical Services
Date: March 25, 2014
Facility Name: Occidental of Elk Hills, Inc.
Location: Elk Hills Oil Field, OEHI Light Oil Western Stationary Source
Application #(s): S-382-850-0, 851-0, & 852-0
Project #: S-1134253

A. RMR SUMMARY

RMR Summary					
Categories	Natural Gas Generator (Unit 850-0)	Natural Gas Generator (Unit 851-0)	TEOR Operation (Unit 852-0)	Project Totals	Facility Totals
Prioritization Score	0.00	0.00	0.00	0.01	>1
Acute Hazard Index	0.00	0.00	0.00	0.00	0.00
Chronic Hazard Index	0.00	0.00	0.00	0.00	0.00
Maximum Individual Cancer Risk	4.71E-08	6.42E-08	7.85E-09	1.19E-07	1.95E-07
T-BACT Required?	No	No	No		
Special Permit Conditions?	Yes	Yes	No		

Proposed Permit Conditions

To ensure that human health risks will not exceed District allowable levels; the following permit conditions must be included for:

Units 850-0 & 851-0

1. {1898} The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction.
[District Rule 4102] N

B. RMR REPORT

I. Project Description

Technical Services received a request on March 18, 2014, to perform a Risk Management Review (RMR) and Ambient Air Quality Analysis (AAQA) for the installation of a 62.5 MMBtu/hr natural gas steam generator, an 85.0 MMBtu/hr natural gas steam generator, and a TEOR operation with up to 50 cyclic wells with closed casing vents.

II. Analysis

For the Risk Management Review, toxic emissions from the generators were calculated using 2001 Ventura County Air Pollution Control District emission factors for natural gas fired external combustion. Fugitive emissions from the TEOR operation were calculated using emission factors based on the 1991 California Polytechnic State University Study, *Development Of Species Profiles For Selected Organic Emission Sources*. In accordance with the District's *Risk Management Policy for Permitting New and Modified Sources* (APR 1905-1, March 2, 2001), risks from the proposed project were prioritized using the procedures in the 1990 CAPCOA Facility Prioritization Guidelines and incorporated in the District's HEART's database. The project prioritization score was less than 1.0 (see RMR Summary Table), however, facilitywide cumulative prioritization scores totaled to greater than 1.0. Therefore, a refined Health Risk Assessment was required and performed for the project. AERMOD was used with point and area source parameters outlined below and concatenated 5-year meteorological data from Bakersfield to determine maximum dispersion factors at the nearest residential and business receptors. The dispersion factors were input into the HARP model to calculate the Chronic and Acute Hazard Indices and the Carcinogenic Risk.

The following parameters were used for the review:

Analysis Parameters Units 850-0 & 851-0			
Source Type	Point	Closest Receptor (m)	1202
Stack Height (m)	6.1	Closest Receptor Type	Residence
Stack Diameter (m)	1.1	Project Location Type	Rural
Stack Gas Temperature (K)	366	Natural Gas Rates (Unit 850-0)	0.06 mmscf/hr 547.5 mmscf/yr
Stack Gas Velocity (m/s)	9.5	Natural Gas Rates (Unit 851-0)	0.09 mmscf/hr 744.6 mmscf/yr

Analysis Parameters Unit 852-0			
Source Type	Area	Closest Receptor (m)	1202
Release Height (m)	1*	Closest Receptor Type	Residence
Area Size (m)	7.6 x 7.6*	Project Location Type	Rural
		VOC Fugitive Emission Rates (lbs)	0.296 hr 2559 yr

*Used District default area source parameters for approximately 50 TEOR wells.

Technical Services also performed modeling for criteria pollutants CO, NO_x, SO_x, and PM₁₀, as well as the RMR. Emission rates used for criteria pollutant modeling for each generator were: for Unit 850-0, 28.5 lb/day CO, 12.8 lb/day NO_x, 4.3 lb/day SO_x, and 11.4 lb/hr PM₁₀; and for Unit 851-0, 38.8 lb/day CO, 17.3 lb/day NO_x, 5.8 lb/day SO_x, and 15.5 lb/hr PM₁₀.

For Unit 852-0 (TEOR operation), an AAQA was not required, because VOCs are the only emissions.

The results from the Criteria Pollutant Modeling are as follows:

Criteria Pollutant Modeling Results*
Values are in µg/m³

Two Natural Gas Steam Generators	1 Hour	3 Hours	8 Hours	24 Hours	Annual
CO	Pass	X	Pass	X	X
NO _x	Pass ²	X	X	X	Pass
SO _x	Pass	Pass	X	Pass	Pass
PM ₁₀	X	X	X	Pass ¹	Pass ¹

*Results were taken from the attached PSD spreadsheet.

¹The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2).

²The project was compared to the 1-hour NO₂ National Ambient Air Quality Standard that became effective on April 12, 2010, using the District's approved procedures.

III. Conclusions

The criteria modeling runs indicate the emissions from the proposed equipment will not cause or significantly contribute to a violation of a State or National AAQS.

Unit 850-0

The acute and chronic indices are below 1.0; and the maximum individual cancer risk associated with this unit is **4.71E-08**, which is less than the 1 in a million threshold. In accordance with the District's Risk Management Policy, this unit is approved **without** Toxic Best Available Control Technology (T-BACT).

Unit 851-0

The acute and chronic indices are below 1.0; and the maximum individual cancer risk associated with this unit is **6.42E-08**, which is less than the 1 in a million threshold. In accordance with the District's Risk Management Policy, this unit is approved **without** Toxic Best Available Control Technology (T-BACT).

Unit 852-0

The acute and chronic indices are below 1.0; and the maximum individual cancer risk associated with this unit is **7.85E-09**, which is less than the 1 in a million threshold. In accordance with the District's Risk Management Policy, this unit is approved **without** Toxic Best Available Control Technology (T-BACT).

To ensure that human health risks will not exceed District allowable levels; the permit conditions listed on Page 1 of this report must be included for the units listed.

These conclusions are based on the data provided by the applicant and the project engineer. Therefore, this analysis is valid only as long as the proposed data and parameters do not change.

Attachments:

RMR Request Form
Prioritization
Risk Results
AAQA Results
Facility Summary
AERMOD Non-Regulatory Option Checklist

APPENDIX E
Quarterly Net Emissions Change (QNEC)

Quarterly Net Emissions Change (QNEC)

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC shall be calculated as follows:

$QNEC = PE2 - PE1$, where:

QNEC = Quarterly Net Emissions Change for each emissions unit, lb/qtr.

PE2 = Post Project Potential to Emit for each emissions unit, lb/qtr.

PE1 = Pre-Project Potential to Emit for each emissions unit, lb/qtr.

Using the values in Sections VII.C.2 and VII.C.6 in the evaluation above, quarterly PE2 and quarterly PE1 can be calculated as follows for unit S-382-850-0:

$$\begin{aligned} PE2_{\text{quarterly}} &= PE2_{\text{annual}} \div 4 \text{ quarters/year} \\ &= 4,654 \text{ lb/year} \div 4 \text{ qtr/year} \\ &= 1,164 \text{ lb NO}_x/\text{qtr} \end{aligned}$$

$$\begin{aligned} PE1_{\text{quarterly}} &= PE1_{\text{annual}} \div 4 \text{ quarters/year} \\ &= 0 \text{ lb/year} \div 4 \text{ qtr/year} \\ &= 0 \text{ lb NO}_x/\text{qtr} \end{aligned}$$

Quarterly NEC [QNEC] (S-382-850-0)			
	PE2 (lb/qtr)	PE1 (lb/qtr)	QNEC (lb/qtr)
NO _x	1,164	0	1,164
SO _x	386	0	386
PM ₁₀	1,040	0	1,040
CO	2,601	0	2,601
VOC	821	0	821

Quarterly NEC [QNEC] (S-382-851-0)			
	PE2 (lb/qtr)	PE1 (lb/qtr)	QNEC (lb/qtr)
NO _x	1,359	0	1,359
SO _x	531	0	531
PM ₁₀	1,415	0	1,415
CO	3,537	0	3,537
VOC	1,117	0	1,117

Quarterly NEC [QNEC] (S-382-852-0)			
	PE2 (lb/qtr)	PE1 (lb/qtr)	QNEC (lb/qtr)
NO _x	0	0	0
SO _x	0	0	0
PM ₁₀	0	0	0
CO	0	0	0
VOC	640	0	640

APPENDIX F
Compliance Certification



OCCIDENTAL OF ELK HILLS, INC.

28590 Highway 119, PO Box 1001, Tupman, CA 93276
Telephone 661 763-6000

January 15, 2014

Mr. Leonard Scandura
Permit Services Manager
San Joaquin Valley
Air Pollution Control District-Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725

Subject: Occidental of Elk Hills, Inc. Certification of Compliance

Dear Mr. Scandura:

Rule 2201 section 4.15.2 requires that an owner or operator proposing a federal major modification certify that all major stationary sources owned or operated by such person (or by any entity controlling, controlled by, or under common control with such person) in California are either in compliance or on a schedule for compliance with all applicable emission limitations and standards. This letter certifies compliance for Occidental of Elk Hills, Inc (OEHI) and its affiliates.

OEHI is an ownership partner with Chevron USA for the Elk Hills unit wherein OEHI is the sole operator. OEHI has Notices of Violation outstanding issued by your office. However, all issues associated with the Notices of Violation have been addressed.

Affiliated companies of OEHI own interests in or own and/or operate other major stationary sources in California. These major stationary sources are currently in compliance with applicable compliance schedules (if any) and substantially comply with all applicable laws and regulations.

This certification is made on information and belief and is based upon a review of OEHI and affiliated company major stationary sources in the State of California by employees of OEHI and its affiliates who have responsibility for compliance with environmental requirements. This certification is as of the date of its execution.

Sincerely,

A handwritten signature in cursive script, appearing to read "Robert Barnes".

Robert Barnes
President and General Manager, OEHI

M.G.

cc: Amanda Grainger, OEHI
Mike Glavin, OEHI

**San Joaquin Valley
Unified Air Pollution Control District**

TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

I. TYPE OF PERMIT ACTION (Check appropriate box)

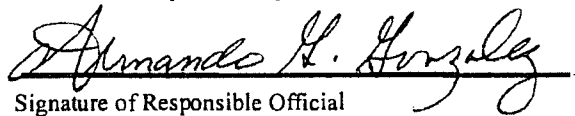
- ☒ SIGNIFICANT PERMIT MODIFICATION ☐ ADMINISTRATIVE
☐ MINOR PERMIT MODIFICATION AMENDMENT

COMPANY NAME: Occidental of Elk Hills, Inc.	FACILITY ID: S - 382
1. Type of Organization: ☒ Corporation ☐ Sole Ownership ☐ Government ☐ Partnership ☐ Utility	
2. Owner's Name: Occidental of Elk Hills, Inc.	
3. Agent to the Owner:	

II. COMPLIANCE CERTIFICATION (Read each statement carefully and initial all circles for confirmation):

- ☒ Based on information and belief formed after reasonable inquiry, the equipment identified in this application will continue to comply with the applicable federal requirement(s).
- ☒ Based on information and belief formed after reasonable inquiry, the equipment identified in this application will comply with applicable federal requirement(s) that will become effective during the permit term, on a timely basis.
- ☒ Corrected information will be provided to the District when I become aware that incorrect or incomplete information has been submitted.
- ☒ Based on information and belief formed after reasonable inquiry, information and statements in the submitted application package, including all accompanying reports, and required certifications are true accurate and complete.

I declare, under penalty of perjury under the laws of the state of California, that the forgoing is correct and true:


Signature of Responsible Official

1-15-2014
Date

Armando G. Gonzalez

Name of Responsible Official (please print)

Health, Environmental and Safety Manager

Title of Responsible Official (please print)

Newspaper notice for publication in Bakersfield Californian and for posting on valleyair.org

**NOTICE OF PRELIMINARY DECISION
FOR THE ISSUANCE OF AUTHORITY TO CONSTRUCT AND
THE PROPOSED SIGNIFICANT MODIFICATION OF FEDERALLY
MANDATED OPERATING PERMIT**

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District solicits public comment on the proposed significant modification of Occidental of Elk Hills, Inc at Elk Hills Oilfield, OEHI Light Oil Western Stationary Source, California. The facility is proposing to install a steam generator and Thermally Enhanced Oil Recovery system.

The District's analysis of the legal and factual basis for this proposed action, project #S-1134254, is available for public inspection at

http://www.valleyair.org/notices/public_notices_idx.htm and at any District office. The project results in an increase in the following emissions: NOx: 5,435 lb/year, SOx 2,122 lb/year, PM10: 5,659 lb/year, CO: 14,147 lb/year, and VOC: 7,027 lb/year.

This will be the public's only opportunity to comment on the specific conditions of the modification. If requested, the District will hold a public hearing regarding issuance of this modification. For additional information, please contact the District at (559) 230-6000.

Written comments on the proposed initial permit must be submitted by May 30, 2014 to

**ARNAUD MARJOLLET, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY
AIR POLLUTION CONTROL DISTRICT, 1990 EAST GETTYSBURG AVENUE,
FRESNO, CA 93726.**

**AVISO DE UNA DECISION PRELIMINAR
PARA LA EMISION DE UNA AUTORIDAD PARA CONSTRUIR Y
LA PROPUESTA MODIFICACION SIGNIFICATIVA DE UN PERMISO MANDATORIO
FEDERAL PARA OPERAR**

POR EL PRESENTE SE NOTIFICA que el Distrito Unificado para el Control de la Contaminación del Aire del Valle de San Joaquín esta solicitando comentarios públicos en la propuesta modificación significativa de Occidental of Elk Hills, Inc en Elk Hills Oilfield, OEHI Light Oil Western Stationary Source, California. La propuesta es para instalar un generador de vapor y un sistema de petroleo recobrado termicamente.

El análisis de los fundamentos jurídicos y fácticos de esta acción propuesta, Número del Proyecto #S-1134254, está disponible para la inspección del público en http://www.valleyair.org/notices/public_notices_idx.htm y en cualquiera de las oficinas del Distrito. El proyecto resultara en aumentos de emisiones de: NOx: 5,435 lb/año, SOx: 2,122 lb/año, PM10: 5,659 lb/año, CO: 14,147 lb/año, y VOC: 7,027 lb/año. Esta será la única oportunidad para que el público haga comentarios en las condiciones especificadas de esta modificación. Si se solicita, el Distrito llevará a cabo una audiencia pública acerca de la emisión de esta modificación. Para más información en Español, por favor comuníquese con el Distrito al (559) 230-6000. Comentarios por escrito acerca de este propuesto permiso inicial debe ser sometido antes del 30 de Mayo del 2014 a **ARNAUD MARJOLLET, DIRECTOR DEL DEPARTAMENTO DE PERMISOS, SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 EAST GETTYSBURG AVENUE, FRESNO, CA 93726.**

**NOTICE OF PRELIMINARY DECISION
FOR THE ISSUANCE OF AUTHORITY TO CONSTRUCT AND
THE PROPOSED SIGNIFICANT MODIFICATION OF FEDERALLY
MANDATED OPERATING PERMIT**

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