



JUN 2 9 2015

Ms. Andrea Staggs CBUS Ops Inc. (dba Woodbridge Winery) PO Box 1260 Woodbridge, CA 95258

Re: Final - Authority to Construct / Certificate of Conformity (Significant Mod) District Facility # N-2321 Project # N-1140986

Dear Ms. Staggs:

The Air Pollution Control Officer has issued Authorities to Construct (N-2321-801-1, -802-1, -803-1, -804-1, -834-0, and -835-0) with Certificates of Conformity to CBUS Ops Inc. (dba Woodbridge Winery) at 5950 E Woodbridge Road, Acampo, CA. The project is for the installation of two new 652,000 gallon wine storage tanks and modification of four existing 652,000 gallon wine storage tanks to reduce the maximum permitted annual throughput limits. Enclosed are the Authorities to Construct and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permit was published on April 20, 2015. The District's analysis of the proposal was also sent to CARB and US EPA Region IX on April 15, 2015. No comments were received following the District's preliminary decision on this project.

Also enclosed is an invoice for the engineering evaluation fees pursuant to District Rule 3010. Please remit the amount owed, along with a copy of the attached invoice, within 60 days.

Prior to operating with the modifications authorized by the Authority to Construct, you must submit an application to modify the Title V permit as an administrative amendment in accordance with District Rule 2520, Section 11.5. Application forms have been enclosed for your use. These forms may also be found on the District's website at www.valleyair.org.

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475 Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061

Seyed Sadredin Executive Director/Air Pollution Control Officer

> Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585

www.yalleyair.org www.healthyairliving.com

Ms. Andrea Staggs Page 2

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely Aucenel Maysle

Arnaud Marjollet Director of Permit Services

Enclosures

- CC:
- Mike Tollstrup, CARB (w/enclosure) via email Gerardo C. Rios, EPA (w/enclosure) via email CC:





Facility # N-2321 CBUS OPS INC (DBA WOODBRIDGE WINERY) P O BOX 1260 WOODBRIDGE, CA 95258-1260

# AUTHORITY TO CONSTRUCT (ATC)

## **QUICK START GUIDE**

- 1. Pay Invoice. Please pay enclosed invoice before due date.
- 2. Fully Understand ATC. Make sure you understand ALL conditions in the ATC prior to construction, modification and/or operation.
- 3. **Follow ATC**. You must construct, modify and/or operate your equipment as specified on the ATC. Any unspecified changes may require a new ATC.
- 4. **Notify District**. You must notify the District's Compliance Department, at the telephone numbers below, upon start-up and/or operation under the ATC. Please record the date construction or modification commenced and the date the equipment began operation under the ATC. You may NOT operate your equipment until you have notified the District's Compliance Department.
- 5. **Source Test.** Schedule and perform any required source testing. See <u>http://www.valleyair.org/busind/comply/source\_testing.htm</u> for source testing resources.
- 6. **Maintain Records.** Maintain all records required by ATC. Records are reviewed during every inspection (or upon request) and must be retained for 5 years.

By operating in compliance, you are doing your part to improve air quality for all Valley residents.

For assistance, please contact District Compliance staff at any of the telephone numbers listed below.

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061

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www.valleyair.org www.healthyairliving.com

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PERMIT NO: N-2321-801-1

MAILING ADDRESS:

**ISSUANCE DATE: 06/24/2015** 

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY) P O BOX 1260 WOODBRIDGE, CA 95258-1260

LOCATION:

5950 E WOODBRIDGE ROAD ACAMPO, CA 95220

#### **EQUIPMENT DESCRIPTION:**

MODIFICATION OF 652,000 GALLON STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK 1701 WITH PRESSURE/VACUUM VALVE AND INSULATION: REDUCE MAXIMUM PERMITTED ANNUAL THROUGHPUT TO 26,080,000 GALLONS PER YEAR

### CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 1. 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application 2. to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 3
- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District 4 Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of 5. the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (209) 557-6400 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Arnaud Mariollet. Director of Permit Services

#### Conditions for N-2321-801-1 (continued)

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 20 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The maximum daily wine throughput in this tank shall not exceed 652,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The maximum annual wine throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 26,080,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation: EF = a \* P^2 + b\*P + c; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
- 16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 17. The operator shall maintain records of the calculated 12-month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12-month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Records of total annual fermentation and total annual storage emissions, including calculation methods and parameters used, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit





PERMIT NO: N-2321-802-1

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY) MAILING ADDRESS:

**ISSUANCE DATE: 06/24/2015** 

LOCATION:

WOODBRIDGE, CA 95258-1260 5950 E WOODBRIDGE ROAD ACAMPO, CA 95220

P O BOX 1260

#### EQUIPMENT DESCRIPTION:

MODIFICATION OF 652,000 GALLON STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK 1702 WITH PRESSURE/VACUUM VALVE AND INSULATION: REDUCE MAXIMUM PERMITTED ANNUAL THROUGHPUT TO 26,080,000 GALLONS PER YEAR

## CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 1. 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application 2. to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 3.
- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District 4. Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of 5. the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

Arnaud Mariollet, Director of Permit Services

#### Conditions for N-2321-802-1 (continued)

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 20 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The maximum daily wine throughput in this tank shall not exceed 652,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The maximum annual wine throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 26,080,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation:  $EF = a * P^2 + b*P + c$ ; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
- 16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 17. The operator shall maintain records of the calculated 12-month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12-month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Records of total annual fermentation and total annual storage emissions, including calculation methods and parameters used, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit





PERMIT NO: N-2321-803-1

MAILING ADDRESS:

**ISSUANCE DATE: 06/24/2015** 

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY) P O BOX 1260 WOODBRIDGE, CA 95258-1260

LOCATION:

5950 E WOODBRIDGE ROAD ACAMPO, CA 95220

#### **EQUIPMENT DESCRIPTION:**

MODIFICATION OF 652,000 GALLON STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK 1703 WITH PRESSURE/VACUUM VALVE AND INSULATION: REDUCE MAXIMUM PERMITTED ANNUAL THROUGHPUT TO 26.080.000 GALLONS PER YEAR

### CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 1. 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application 2. to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 3.
- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District 4. Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of 5. the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

Arnaud Marieflet, Director of Permit Services

Conditions for N-2321-803-1 (continued)

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 20 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The maximum daily wine throughput in this tank shall not exceed 652,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The maximum annual wine throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 26,080,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation:  $EF = a * P^2 + b*P + c$ ; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
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PERMIT NO: N-2321-804-1

MAILING ADDRESS:

**ISSUANCE DATE: 06/24/2015** 

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY) P O BOX 1260 WOODBRIDGE, CA 95258-1260

LOCATION:

5950 E WOODBRIDGE ROAD ACAMPO, CA 95220

#### **EQUIPMENT DESCRIPTION:**

MODIFICATION OF 652,000 GALLON STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK 1704 WITH PRESSURE/VACUUM VALVE AND INSULATION: REDUCE MAXIMUM PERMITTED ANNUAL THROUGHPUT TO 26,080,000 GALLONS PER YEAR

### CONDITIONS

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Seved Sadredin, Executive Director / APCO

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- 12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation: EF = a \* P^2 + b\*P + c; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
- 16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 17. The operator shall maintain records of the calculated 12-month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12-month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
- Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Records of total annual fermentation and total annual storage emissions, including calculation methods and parameters used, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit





PERMIT NO: N-2321-834-0

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY) MAILING ADDRESS:

**ISSUANCE DATE: 06/24/2015** 

LOCATION:

5950 E WOODBRIDGE ROAD ACAMPO, CA 95220

WOODBRIDGE, CA 95258-1260

P O BOX 1260

#### **EQUIPMENT DESCRIPTION:**

652,000 GALLON STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK 1705 WITH PRESSURE/VACUUM VALVE AND INSULATION

## CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 1. 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application 2. to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 3.
- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District 4. Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of 5. the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating 6. pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (209) 557-6400 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Mariollet, Director of Permit Services Arnaud 15 10:15AM - NORMANR Joint Inspection NOT Required

#### Conditions for N-2321-834-0 (continued)

- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 20 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The maximum daily wine throughput in this tank shall not exceed 652,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The maximum annual wine throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 26,080,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation: EF = a \* P^2 + b\*P + c; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
- 16. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 17. The operator shall maintain records of the calculated 12-month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12-month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
- Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Records of total annual fermentation and total annual storage emissions, including calculation methods and parameters used, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit





PERMIT NO: N-2321-835-0

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY) MAILING ADDRESS:

**ISSUANCE DATE: 06/24/2015** 

LOCATION:

WOODBRIDGE, CA 95258-1260 5950 E WOODBRIDGE ROAD ACAMPO, CA 95220

P O BOX 1260

7

#### **EQUIPMENT DESCRIPTION:**

652,000 GALLON STAINLESS STEEL ENCLOSED TOP WINE STORAGE TANK 1706 WITH PRESSURE/VACUUM VALVE AND INSULATION

## CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 1. 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application 2. to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 3.
- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District 4. Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of 5. the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating 6. pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (209) 557-6400 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Arnaud Mariatet, Director of Permit Services

#### Conditions for N-2321-835-0 (continued)

- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 20 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The maximum daily wine throughput in this tank shall not exceed 652,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The maximum annual wine throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 26,080,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation:  $EF = a * P^2 + b*P + c$ ; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
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- 17. The operator shall maintain records of the calculated 12-month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12-month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
- Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Records of total annual fermentation and total annual storage emissions, including calculation methods and parameters used, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201, and 4694] Federally Enforceable Through Title V Permit





www.valleyair.org

### Permit Application For:

[] ADMINISTRATIVE AMENDMENT [] MINOR MODIFICATION [] SIGNIFICANT MODIFICATION

1. PERMIT TO BE ISSUED TO:				
2. MAILING ADDRESS:				
STREET/P.O. BOX:		9-DIGIT		
CITY: STATE:				
3. LOCATION WHERE THE EQUIPMENT WILL BE OPERATED:		INSTALLATION DATE:		
STREET: CITY:				
VASECTION TOWNSHIP RANGE				
4. GENERAL NATURE OF BUSINESS:				
5. DESCRIPTION OF EQUIPMENT OR MODIFICATION FOR WHICH APPLICATION IS MADE (include Permit #'s if known, and use additional sheets if necessary)				
6. TYPE OR PRINT NAME OF APPLICANT:		TITLE OF APPLICANT:		
7. SIGNATURE OF APPLICANT:	DATE:	PHONE: ( ) FAX: ( ) EMAIL:		

#### For APCD Use Only:

DATE STAMP	FILING FEE RECEIVED :	CHECK#:
	DATE PAID:	
	PROJECT NO:	FACILITY ID:

Central Regional Office • 1990 E. Gettysburg Avenue • Fresno, CA 93726-0244 • (559) 230-5900 • FAX (559) 230-

### APPLICATION FOR TITLE V MODIFICATION

## - Instructions -

Page 1 of 2

On the application form, mark the box to indicate what type of Title V modification this is. Only one application form is needed for each facility.

- Line 1. Indicate the name of the business exactly as it appears on the Permit to Operate.
- Line 2. List the mailing address where correspondence regarding the application and the Permit to Operate may be sent. Please include your nine-digit zip code.
- Line 3. List the physical location where the emissions unit(s) will be operated. If a street address is not applicable, provide the United States Geological Survey (USGS) quarter-section, township, and range or the Universal Transverse Mercator (UTM) coordinates. Indicate the installation date of any equipment changes from this modification.
- Line 4. Indicate the general nature of the business performed by the facility.
- Line 5. Describe each emissions unit. You may reference existing valid District Permits to Operate for each permitted emissions unit. A summary listing of all emissions units with valid District operating permits can be obtained from the District and may be attached and referenced. Reference and attach a copy of the Authority to Construct (ATC) issued by the District for this modification, if one is available.
- Line 6. Type or print the name of the applicant followed by the title of the applicant.
- Line 7. Sign and date the application in ink. Also include the daytime telephone number, FAX number, and e-mail address of the applicant.

#### **OTHER REQUIRED INFORMATION**

Please attach a Title V Modification – Compliance Certification Form (TVFORM-009). If needed to complete the processing of your Title V permit application, the District may request additional information.

### APPLICATION FOR TITLE V MODIFICATION

#### - Instructions -Page 2 of 2

#### FEES

A nonrefundable filing fee of \$19 per emissions unit, up to a maximum of \$1,400 per stationary source, is required. The applicant may submit the necessary filing fees along with this application, or the District will issue a bill for the appropriate fee. Checks or money orders shall be made payable to the SJVUAPCD. All filing fees paid will be credited toward the hourly evaluation fee.

Every applicant for a Title V permit modification, administrative amendment, or certificate of conformity, shall also pay an evaluation fee for the issuance of the Title V permit. The fee shall be calculated using the staff hours expended and a weighted labor rate. All filing fees paid will be credited towards the evaluation fee.

The fee requirements are specified in District Rule 3010 (Permit Fee).

#### **APPLICATION SUBMITTAL**

Title V sources are encouraged to schedule a meeting with District personnel prior to submitting Title V applications. Applications, including all supporting documents, must be submitted in duplicate since EPA requires that a copy of each application be forwarded to them. It is recommended that applications be submitted to the Central Regional Office. However, applications may be submitted either by mail or in person at the following locations:

Northern Region Office	Central Region Office	Southern Region Office
(Serving San Joaquin, Stanislaus, and	(Serving Madera, Fresno, and Kings	(Serving Tulare and Kern Counties):
Merced Counties):	Counties):	
`		
4800 Enterprise Way	1990 E. Gettysburg Avenue	34946 Flyover Court
Modesto, CA 95356-8718	Fresno, California 93726-0244	Bakersfield, California 93308
(209) 557-6400	(559) 230-5900	(661) 392-5500
FAX: (209) 557-6475	FAX: (559) 230-6061	FAX: (661).392-5585
SBA Hotline: (209) 557-6446	SBA Hotline: (559) 230-5888	SBA Hotline: (661) 392-5665



### San Joaquin Valley Unified Air Pollution Control District



#### TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

#### I. TYPE OF PERMIT ACTION (Check appropriate box)

- [] SIGNIFICANT PERMIT MODIFICATION
- [] MINOR PERMIT MODIFICATION

[] ADMINISTRATIVE AMENDMENT

COMPANY NAME:	FACILITY ID: -
1. Type of Organization: [] Corporation [] Sole Ownership [] Government	[] Partnership [] Utility
2. Owner's Name:	
3. Agent to the Owner:	

II. COMPLIANCE CERTIFICATION (Read each statement carefully and initial all circles for confirmation):

Based on information and belief formed after reasonable inquiry, the equipment identified in this application will continue to comply with the applicable federal requirement(s).

Based on information and belief formed after reasonable inquiry, the equipment identified in this application will comply with applicable federal requirement(s) that will become effective during the permit term, on a timely basis.

Corrected information will be provided to the District when I become aware that incorrect or incomplete information has been submitted.

Based on information and belief formed after reasonable inquiry, information and statements in the submitted application package, including all accompanying reports, and required certifications are true accurate and complete.

I declare, under penalty of perjury under the laws of the state of California, that the forgoing is correct and true:

Signature of Responsible Official

Date

Name of Responsible Official (please print)

Title of Responsible Official (please print)

Mailing Address: Central Regional Office \* 1990 E. Gettysburg Avenue \* Fresno, California 93726-0244 \* (559) 230-5900 \* FAX (559) 230-6061 TVFORM-009 Rev. July 2005

#### TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM INSTRUCTIONS (TVFORM-009)

Page 1 of 1

Complete a Title V Modification - Compliance Certification Form (TVFORM-009) for each Responsible Official (RO) and identify the areas of responsibility for each (indicate by permit number the emissions units under the responsibility of each RO).

#### I. Type of Permit Action

Mark the appropriate box to indicate whether the application is for: a significant or minor Title V permit modification, or an application for an administrative amendment to a Title V permit.

- Line 1. Indicate the organizational structure of the facility.
- Line 2. Print the name of the facility owner.
- Line 3. Print the name of the agent to the owner, if any, who may conduct business on behalf of the owner.

#### II. Compliance Certification

A compliance certification is a certification by the Responsible Official that each of the statements initialed in this section are true, accurate, and complete. The Responsible Official must initial the statements that are true, sign and date, and print his/her name and title.

For a corporation, the responsible official shall be a president, secretary, treasurer, or vice president in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation. The responsible official may be a duly authorized representative rather than any of the above if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit; and

- 1. the facilities employ more than 250 persons or have gross annual sales or expenditures exceeding \$25 million in 1980 dollars; or
- 2. the District has approved a petition from the original responsible person to delegate authority.

For a public agency the responsible official shall be either the principal executive officer or the ranking elected official. The principal executive officer, in the case of a federal agency, may be the executive officer having responsibility for a geographical unit.

For a partnership or sole proprietorship, the responsible official is a general partner or the proprietor, respectively.