NOV 13 2012

Ferrell G. Smith
Greif Industrial Packaging & Services LLC
P.O. Box 2146
Merced, CA 95344

Re: Notice of Final Action - Title V Permit
District Facility # N-1330
Project # N-1111167

Dear Mr. Smith:

The District has issued the Final Title V Permit for Greif Industrial Packaging & Services LLC. The preliminary decision for this project was made on September 27, 2012. No comments were received subsequent to the District preliminary decision. Enclosed are the Final Title V Permit and public notice to be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. Should you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely,

David Warner
Director of Permit Services

Attachments

cc: Vanessa Gonzalez, Permit Services Engineer
NOV 1 3'2012

Gerardo C. Rios, Chief
Permits Office (AIR-3)
U.S. EPA - Region IX
75 Hawthorne St
San Francisco, CA 94105

Re: Notice of Final Action - Title V Permit
District Facility # N-1330
Project # N-1111167

Dear Mr. Rios:

The District has issued the Final Title V Permit for Greif Industrial Packaging & Services LLC. The preliminary decision for this project was made on September 27, 2012. No comments were received subsequent to the District preliminary decision. Enclosed are the Final Title V Permit and public notice to be published approximately three days from the date of this letter.

I would like to thank you and your staff for working with us. We appreciate your concurrence with this action. Should you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely,

David Warner
Director of Permit Services

Attachments

cc: Vanesa Gonzalez, Permit Services Engineer
NOV 13 2012

Mike Tollstrup, Chief
Project Assessment Branch
Air Resources Board
P O Box 2815
Sacramento, CA 95812-2815

Re: Notice of Final Action - Title V Permit
District Facility # N-1330
Project # N-111167

Dear Mr. Tollstrup:

The District has issued the Final Title V Permit for Greif Industrial Packaging & Services LLC. The preliminary decision for this project was made on September 27, 2012. No comments were received subsequent to the District preliminary decision. Enclosed are the Final Title V Permit and public notice to be published approximately three days from the date of this letter.

I would like to thank you and your staff for working with us. Should you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely,

[Signature]
David Warner
Director of Permit Services

Attachments

cc: Vanesa Gonzalez, Permit Services Engineer
SAN JOAQUIN VALLEY
AIR POLLUTION CONTROL DISTRICT
NOTICE OF FINAL DECISION TO ISSUE
FEDERALLY MANDATED OPERATING PERMIT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District has made its final decision to issue the initial Federally Mandated Operating Permit to Greif Industrial Packaging & Services LLC for its steel drum manufacturing operation at 2400 Cooper Avenue in Merced, California.

The District's analysis of the legal and factual basis for this proposed action, project #N-1111167, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. For additional information regarding this matter, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900, or contact David Warner, Director of Permit Services, in writing at SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 E. GETTYSBURG AVE, FRESNO, CA 93726-0244.
Permit to Operate

FACILITY: N-1330
LEGAL OWNER OR OPERATOR: GREIF INDUSTRIAL PACKAGING & SERVS LLC
MAILING ADDRESS: P.O. BOX 2146
MERCEDE, CA 95344
FACILITY LOCATION: 2400 COOPER AVE
MERCEDE, CA 95344
FACILITY DESCRIPTION: CAN COATING

EXPIRATION DATE: 09/30/2017

The Facility’s Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin
Executive Director / APCO

David Warner
Director of Permit Services
San Joaquin Valley
Air Pollution Control District

FACILITY: N-1330-0-1  EXPIRATION DATE: 09/30/2017

FACILITY-WIDE REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]

2. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit

3. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 119 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit

4. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit

5. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit

6. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.9.1 and 9.13.1] Federally Enforceable Through Title V Permit

7. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit

8. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit

9. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit

10. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: GREIF INDUSTRIAL PACKAGING & SERVS LLC
Location: 2400 COOPER AVE, MERCED, CA 95344

N-1330-0-1: Nov 8 2012: SAMP - YONGKALV
11. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit

12. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit

13. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit

14. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit

15. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit

16. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit

17. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit

18. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit

19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit

20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit

21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit

22. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

23. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Riegelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
24. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit

25. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit

26. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit

27. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit

28. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit

29. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit

30. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit

31. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit

32. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit

33. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit

34. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8061 and 8011] Federally Enforceable Through Title V Permit

35. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rule 8071 and 8011] Federally Enforceable Through Title V Permit

36. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: GREIF INDUSTRIAL PACKAGING & SERVS LLC
Location: 2400 COOPER AVE, MERCEDE, CA 95344
37. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit

38. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit

39. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit

40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

41. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

42. On November 30, 2012, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report are based upon this initial permit issuance date, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1330-2-2

EXPIRATION DATE: 09/30/2017

EQUIPMENT DESCRIPTION:
CAN AND COIL COATING OPERATION CONSISTING OF A HEAD AND BOTTOM PART INTERIOR COATING BOOTH

PERMIT UNIT REQUIREMENTS

1. Exhaust fans shall be switched on prior to the start of paint spraying operations. [District Rule 2201] Federally Enforceable Through Title V Permit

2. All filters shall be properly maintained and must be in place during the painting operation. [District Rule 2201] Federally Enforceable Through Title V Permit

3. The particulate matter emissions from the stack of the paint spray booth shall not exceed 0.1 gr/scf and there shall be no visible emissions. [District Rules 2201 and 4201] Federally Enforceable Through Title V Permit

4. The VOC emissions shall not exceed 26.4 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit

5. The VOC emissions shall not exceed 235 pounds in the first quarter, 1134 pounds in the second quarter, 1742 pounds in the third quarter and 571 pounds in the fourth quarter. [District Rule 2201] Federally Enforceable Through Title V Permit

6. VOC content of any coatings as applied, excluding water and exempt compounds used for drums, pails and lids shall not exceed any of the following limits: interior body spray and end coating of new products: 420 g/l; interior body spray and end coating of reconditioned products: 510 g/l; exterior body spray and end coating of new products: 340 g/l; exterior body spray and end coating of reconditioned products: 420 g/l; side seam coating: 660 g/l; and end seal compound: 60 g/l [District Rule 4604] Federally Enforceable Through Title V Permit

7. All solvent cleaning activities shall be performed using solvents with VOC contents not exceeding any of the following limits unless such cleaning operations are performed within the control of an APCO-approved emission control system that meets the requirements of District Rule 4604 (9/20/07): (a). Product cleaning during manufacturing process or surface preparation for coating application: 25 g/l (0.21 lb/gal); (b). Repair and maintenance cleaning: 25 g/l (0.21 lb/gal); (c). Cleaning of sheet coater for three-piece cans: 250 g/l (2.3 lb/gal). [District Rule 4604] Federally Enforceable Through Title V Permit

8. Cleaning activities that use solvents with a VOC content greater than 25 g/l (0.21 lb/gallon) shall be performed by one or more of the following methods: 1) Wipe cleaning; 2) Application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; 3) Non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or 4) Solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. An operator cleaning coating application equipment that is not spray application equipment may use an alternative cleaning method other than those listed above if the alternative cleaning method is approved by the District and Environmental Protection Agency (EPA). [District Rule 4604] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
9. Solvent shall not be atomized into the open air. This provision shall not apply to the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers described in District Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit

10. Permittee shall not use materials with a VOC content greater than 25 g/l (0.21 lb/gal) to clean spray equipment used for the application of coatings unless an enclosed system or equipment proven to be equally effective in controlling emissions is used for cleaning. [District Rule 4604] Federally Enforceable Through Title V Permit

11. A person shall store or dispose of fresh or spent solvents, waste solvent cleaning materials such as cloth, paper, etc; coatings; adhesives; catalysts; and thinners in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4604] Federally Enforceable Through Title V Permit

12. A person shall not apply any coating except by the use of one or more of the following methods: electrostatic, flow, roll, dip, hand application, HVLP spray, or any other coating method that demonstrates, to the satisfaction of the APCO and the EPA, a coating transfer efficiency of at least 65% as measured using a test method pursuant to District Rule 4604. All application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rule 4604] Federally Enforceable Through Title V Permit

13. Operator shall maintain and have available during inspections, a current list of the coatings in use. The list shall include the coating data necessary to evaluate compliance including the following information as applicable: 1) Specific manufacturer's name of coatings, catalysts, and thinners used; 2) Mix ratio of components used; 3) VOC content of each coating, as applied in g/l or lb/gal; 4) VOC content of each catalyst and thinner in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

14. Operator shall maintain and have available during inspections, a current list of solvents in use that provides all data necessary to evaluate compliance including the following information as applicable: 1) The name of the cleaning solvent and its manufacturer's name; 2) VOC content of the solvent in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

15. Records shall be maintained on a daily basis and shall include the following coating information: 1) Specific coating used and the mix ratio of components added to the coating material prior to application; 2) Volume of coatings applied (gallons); 3) Specific solvents, catalysts, and thinners used; 4) Volume of each solvent, catalyst, and thinner (gallons) used. [District Rule 4604] Federally Enforceable Through Title V Permit

16. Records shall be maintained on a daily basis and shall include the following solvent information: 1) Name of cleaning solvent used; 2) When the solvent is a mixture of different materials that are blended by the operator, the mix ratio of the batch; 3) Volume of each cleaning solvent used (gallons); 4) The type of cleaning activity for each solvent. [District Rule 4604] Federally Enforceable Through Title V Permit

17. All records shall be maintained on site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070, and 4604] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1330-3-1
EXPIRATION DATE: 09/30/2017

EQUIPMENT DESCRIPTION:
CAN AND COIL COATING OPERATION CONSISTING OF A BINKS EXTERIOR BODY BOOTH

PERMIT UNIT REQUIREMENTS

1. VOC content of any coatings as applied, excluding water and exempt compounds used for drums, pails and lids shall not exceed any of the following limits: interior body spray and end coating of new products: 420 g/l; interior body spray and end coating of reconditioned products: 510 g/l; exterior body spray and end coating of new products: 340 g/l; exterior body spray and end coating of reconstructed products: 420 g/l; side seam coating: 660 g/l; and end seal compound: 60 g/l [District Rule 4604] Federally Enforceable Through Title V Permit

2. All solvent cleaning activities shall be performed using solvents with VOC contents not exceeding any of the following limits unless such cleaning operations are performed within the control of an APCO-approved emission control system that meets the requirements of District Rule 4604 (9/20/07): (a). Product cleaning during manufacturing process or surface preparation for coating application: 25 g/l (0.21 lb/gal); (b). Repair and maintenance cleaning: 25 g/l (0.21 lb/gal); (c). Cleaning of sheet coater for three-piece cans: 250 g/l (2.3 lb/gal). [District Rule 4604] Federally Enforceable Through Title V Permit

3. Cleaning activities that use solvents with a VOC content greater than 25 g/l (0.21 lb/gallon) shall be performed by one or more of the following methods: 1) Wipe cleaning; 2) Application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; 3) Non-atmized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or 4) Solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. An operator cleaning coating application equipment that is not spray application equipment may use an alternative cleaning method other than those listed above if the alternative cleaning method is approved by the District and Environmental Protection Agency (EPA). [District Rule 4604] Federally Enforceable Through Title V Permit

4. Solvent shall not be atomized into the open air. This provision shall not apply to the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers described in District Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit

5. Permittee shall not use materials with a VOC content greater than 25 g/l (0.21 lb/gal) to clean spray equipment used for the application of coatings unless an enclosed system or equipment proven to be equally effective in controlling emissions is used for cleaning. [District Rule 4604] Federally Enforceable Through Title V Permit

6. A person shall store or dispose of fresh or spent solvents, waste solvent cleaning materials such as cloth, paper, etc; coatings; adhesives; catalysts; and thinners in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4604] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.
7. A person shall not apply any coating except by the use of one or more of the following methods: electrostatic, flow, roll, dip, hand application, HVLP spray, or any other coating method that demonstrates, to the satisfaction of the APCO and the EPA, a coating transfer efficiency of at least 65% as measured using a test method pursuant to District Rule 4604. All application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rule 4604] Federally Enforceable Through Title V Permit

8. Operator shall maintain and have available during inspections, a current list of the coatings in use. The list shall include the coating data necessary to evaluate compliance including the following information as applicable: 1) Specific manufacturer's name of coatings, catalysts, and thinners used; 2) Mix ratio of components used; 3) VOC content of each coating, as applied in g/l or lb/gal; 4) VOC content of each catalyst and thinner in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

9. Operator shall maintain and have available during inspections, a current list of solvents in use that provides all data necessary to evaluate compliance including the following information as applicable: 1) The name of the cleaning solvent and its manufacturer's name; 2) VOC content of the solvent in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

10. Records shall be maintained on a daily basis and shall include the following coating information: 1) Specific coating used and the mix ratio of components added to the coating material prior to application; 2) Volume of coatings applied (gallons); 3) Specific solvents, catalysts, and thinners used; 4) Volume of each solvent, catalyst, and thinner (gallons) used. [District Rule 4604] Federally Enforceable Through Title V Permit

11. Records shall be maintained on a daily basis and shall include the following solvent information: 1) Name of cleaning solvent used; 2) When the solvent is a mixture of different materials that are blended by the operator, the mix ratio of the batch; 3) Volume of each cleaning solvent used (gallons); 4) The type of cleaning activity for each solvent. [District Rule 4604] Federally Enforceable Through Title V Permit

12. All records shall be maintained on site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070, and 4604] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
San Joaquin Valley  
Air Pollution Control District  

PERMIT UNIT: N-1330-4-1  
EXPIRATION DATE: 09/30/2017  

EQUIPMENT DESCRIPTION:  
CAN AND COIL COATING OPERATION CONSISTING OF CENTRIFUGAL COATER (#2) AND RHEEM DESIGN BOOTH  

PERMIT UNIT REQUIREMENTS  

1. VOC content of any coatings as applied, excluding water and exempt compounds used for drums, pails and lids shall not exceed any of the following limits: interior body spray and end coating of new products: 420 g/l; interior body spray and end coating of reconditioned products: 510 g/l; exterior body spray and end coating of new products: 340 g/l; exterior body spray and end coating of reconstructed products: 420 g/l; side seam coating: 660 g/l; and end seal compound: 60 g/l [District Rule 4604] Federally Enforceable Through Title V Permit  

2. All solvent cleaning activities shall be performed using solvents with VOC contents not exceeding any of the following limits unless such cleaning operations are performed within the control of an APCO-approved emission control system that meets the requirements of District Rule 4604 (9/20/07): (a) Product cleaning during manufacturing process or surface preparation for coating application: 25 g/l (0.21 lb/gal); (b) Repair and maintenance cleaning: 25 g/l (0.21 lb/gal); (c) Cleaning of sheet coater for three-piece cans: 250 g/l (2.3 lb/gal). [District Rule 4604] Federally Enforceable Through Title V Permit  

3. Cleaning activities that use solvents with a VOC content greater than 25 g/l (0.21 lb/gallon) shall be performed by one or more of the following methods: 1) Wipe cleaning; 2) Application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; 3) Non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or 4) Solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. An operator cleaning coating application equipment that is not spray application equipment may use an alternative cleaning method other than those listed above if the alternative cleaning method is approved by the District and Environmental Protection Agency (EPA). [District Rule 4604] Federally Enforceable Through Title V Permit  

4. Solvent shall not be atomized into the open air. This provision shall not apply to the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers described in District Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit  

5. Permittee shall not use materials with a VOC content greater than 25 g/l (0.21 lb/gal) to clean spray equipment used for the application of coatings unless an enclosed system or equipment proven to be equally effective in controlling emissions is used for cleaning. [District Rule 4604] Federally Enforceable Through Title V Permit  

6. A person shall store or dispose of fresh or spent solvents, waste solvent cleaning materials such as cloth, paper, etc; coatings; adhesives; catalysts; and thinners in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4604] Federally Enforceable Through Title V Permit  

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.
7. A person shall not apply any coating except by the use of one or more of the following methods: electrostatic, flow, roll, dip, hand application, HVLP spray, or any other coating method that demonstrates, to the satisfaction of the APCO and the EPA, a coating transfer efficiency of at least 65% as measured using a test method pursuant to District Rule 4604. All application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rule 4604] Federally Enforceable Through Title V Permit

8. Operator shall maintain and have available during inspections, a current list of the coatings in use. The list shall include the coating data necessary to evaluate compliance including the following information as applicable: 1) Specific manufacturer's name of coatings, catalysts, and thinners used; 2) Mix ratio of components used; 3) VOC content of each coating, as applied in g/l or lb/gal; 4) VOC content of each catalyst and thinner in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

9. Operator shall maintain and have available during inspections, a current list of solvents in use that provides all data necessary to evaluate compliance including the following information as applicable: 1) The name of the cleaning solvent and its manufacturer's name; 2) VOC content of the solvent in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

10. Records shall be maintained on a daily basis and shall include the following coating information: 1) Specific coating used and the mix ratio of components added to the coating material prior to application; 2) Volume of coatings applied (gallons); 3) Specific solvents, catalysts, and thinners used; 4) Volume of each solvent, catalyst, and thinner (gallons) used. [District Rule 4604] Federally Enforceable Through Title V Permit

11. Records shall be maintained on a daily basis and shall include the following solvent information: 1) Name of cleaning solvent used; 2) When the solvent is a mixture of different materials that are blended by the operator, the mix ratio of the batch; 3) Volume of each cleaning solvent used (gallons); 4) The type of cleaning activity for each solvent. [District Rule 4604] Federally Enforceable Through Title V Permit

12. All records shall be maintained on site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070, and 4604] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1330-5-1  EXPIRATION DATE: 09/30/2017

EQUIPMENT DESCRIPTION:
CAN AND COIL COATING OPERATION CONSISTING OF CENTRIFUGAL COATER (#1)

PERMIT UNIT REQUIREMENTS

1. VOC content of any coatings as applied, excluding water and exempt compounds used for drums, pails and lids shall not exceed any of the following limits: interior body spray and end coating of new products: 420 g/l; interior body spray and end coating of reconditioned products: 510 g/l; exterior body spray and end coating of new products: 340 g/l; exterior body spray and end coating of reconstructed products: 420 g/l; side seam coating: 660 g/l; and end seal compound: 60 g/l. [District Rule 4604] Federally Enforceable Through Title V Permit

2. All solvent cleaning activities shall be performed using solvents with VOC contents not exceeding any of the following limits unless such cleaning operations are performed within the control of an APCO-approved emission control system that meets the requirements of District Rule 4604 (9/20/07): (a). Product cleaning during manufacturing process or surface preparation for coating application: 25 g/l (0.21 lb/gal); (b). Repair and maintenance cleaning: 25 g/l (0.21 lb/gal); (c). Cleaning of sheet coater for three-piece cans: 250 g/l (2.3 lb/gal). [District Rule 4604] Federally Enforceable Through Title V Permit

3. Cleaning activities that use solvents with a VOC content greater than 25 g/l (0.21 lb/gallon) shall be performed by one or more of the following methods: 1) Wipe cleaning; 2) Application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; 3) Non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or 4) Solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. An operator cleaning coating application equipment that is not spray application equipment may use an alternative cleaning method other than those listed above if the alternative cleaning method is approved by the District and Environmental Protection Agency (EPA). [District Rule 4604] Federally Enforceable Through Title V Permit

4. Solvent shall not be atomized into the open air. This provision shall not apply to the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers described in District Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit

5. Permittee shall not use materials with a VOC content greater than 25 g/l (0.21 lb/gal) to clean spray equipment used for the application of coatings unless an enclosed system or equipment proven to be equally effective in controlling emissions is used for cleaning. [District Rule 4604] Federally Enforceable Through Title V Permit

6. A person shall store or dispose of fresh or spent solvents, waste solvent cleaning materials such as cloth, paper, etc; coatings; adhesives; catalysts; and thinners in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4604] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.
7. A person shall not apply any coating except by the use of one or more of the following methods: electrostatic, flow, roll, dip, hand application, HVLP spray, or any other coating method that demonstrates, to the satisfaction of the APCO and the EPA, a coating transfer efficiency of at least 65% as measured using a test method pursuant to District Rule 4604. All application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rule 4604] Federally Enforceable Through Title V Permit

8. Operator shall maintain and have available during inspections, a current list of the coatings in use. The list shall include the coating data necessary to evaluate compliance including the following information as applicable: 1) Specific manufacturer's name of coatings, catalysts, and thinners used; 2) Mix ratio of components used; 3) VOC content of each coating, as applied in g/l or lb/gal; 4) VOC content of each catalyst and thinner in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

9. Operator shall maintain and have available during inspections, a current list of solvents in use that provides all data necessary to evaluate compliance including the following information as applicable: 1) The name of the cleaning solvent and its manufacturer's name; 2) VOC content of the solvent in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

10. Records shall be maintained on a daily basis and shall include the following coating information: 1) Specific coating used and the mix ratio of components added to the coating material prior to application; 2) Volume of coatings applied (gallons); 3) Specific solvents, catalysts, and thinners used; 4) Volume of each solvent, catalyst, and thinner (gallons) used. [District Rule 4604] Federally Enforceable Through Title V Permit

11. Records shall be maintained on a daily basis and shall include the following solvent information: 1) Name of cleaning solvent used; 2) When the solvent is a mixture of different materials that are blended by the operator, the mix ratio of the batch; 3) Volume of each cleaning solvent used (gallons); 4) The type of cleaning activity for each solvent. [District Rule 4604] Federally Enforceable Through Title V Permit

12. All records shall be maintained on site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070, and 4604] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1330-6-2
EXPIRATION DATE: 09/30/2017

EQUIPMENT DESCRIPTION:
CAN AND COIL COATING OPERATION CONSISTING OF AN EXTERIOR HEAD PARTS COATING BOOTH

PERMIT UNIT REQUIREMENTS

1. All filters shall be properly maintained and must be in place during the painting operation. [District Rule 2201] Federally Enforceable Through Title V Permit

2. Exhaust fans shall be switched on prior to the start of paint spraying operations. [District Rule 2201] Federally Enforceable Through Title V Permit

3. The particulate matter emissions from the stack of the paint spray booth shall not exceed 0.1 gr/scf and there shall be no visible emissions. [District Rule 2201 and District Rule 4201] Federally Enforceable Through Title V Permit

4. The VOC emissions shall not exceed 12.9 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit

5. The VOC emissions shall not exceed 32 pounds in the first quarter, 478 pounds in the second quarter, 853 pounds in the third quarter and 44 pounds in the fourth quarter. [District Rule 2201] Federally Enforceable Through Title V Permit

6. VOC content of any coatings as applied, excluding water and exempt compounds used for drums, pails and lids shall not exceed any of the following limits: interior body spray and end coating of new products: 420 g/l; interior body spray and end coating of reconditioned products: 510 g/l; exterior body spray and end coating of new products: 340 g/l; exterior body spray and end coating of reconstructed products: 420 g/l; side seam coating: 660 g/l; and end seal compound: 60 g/l [District Rule 4604] Federally Enforceable Through Title V Permit

7. All solvent cleaning activities shall be performed using solvents with VOC contents not exceeding any of the following limits unless such cleaning operations are performed within the control of an APCO-approved emission control system that meets the requirements of District Rule 4604 (9/20/07): (a). Product cleaning during manufacturing process or surface preparation for coating application: 25 g/l (0.21 lb/gal); (b). Repair and maintenance cleaning: 25 g/l (0.21 lb/gal); (c). Cleaning of sheet coater for three-piece cans: 250 g/l (2.3 lb/gal). [District Rule 4604] Federally Enforceable Through Title V Permit

8. Cleaning activities that use solvents with a VOC content greater than 25 g/l (0.21 lb/gallon) shall be performed by one or more of the following methods: 1) Wipe cleaning; 2) Application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; 3) Non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or 4) Solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. An operator cleaning coating application equipment that is not spray application equipment may use an alternative cleaning method other than those listed above if the alternative cleaning method is approved by the District and Environmental Protection Agency (EPA). [District Rule 4604] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
9. Solvent shall not be atomized into the open air. This provision shall not apply to the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers described in District Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit

10. Permittee shall not use materials with a VOC content greater than 25 g/l (0.21 lb/gal) to clean spray equipment used for the application of coatings unless an enclosed system or equipment proven to be equally effective in controlling emissions is used for cleaning. [District Rule 4604] Federally Enforceable Through Title V Permit

11. A person shall store or dispose of fresh or spent solvents, waste solvent cleaning materials such as cloth, paper, etc; coatings; adhesives; catalysts; and thinners in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4604] Federally Enforceable Through Title V Permit

12. A person shall not apply any coating except by the use of one or more of the following methods: electrostatic, flow, roll, dip, hand application, HVLP spray, or any other coating method that demonstrates, to the satisfaction of the APCO and the EPA, a coating transfer efficiency of at least 65% as measured using a test method pursuant to District Rule 4604. All application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rule 4604] Federally Enforceable Through Title V Permit

13. Operator shall maintain and have available during inspections, a current list of the coatings in use. The list shall include the coating data necessary to evaluate compliance including the following information as applicable: 1) Specific manufacturer's name of coatings, catalysts, and thinners used; 2) Mix ratio of components used; 3) VOC content of each coating, as applied in g/l or lb/gal; 4) VOC content of each catalyst and thinner in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

14. Operator shall maintain and have available during inspections, a current list of solvents in use that provides all data necessary to evaluate compliance including the following information as applicable: 1) The name of the cleaning solvent and its manufacturer's name; 2) VOC content of the solvent in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

15. Records shall be maintained on a daily basis and shall include the following coating information: 1) Specific coating used and the mix ratio of components added to the coating material prior to application; 2) Volume of coatings applied (gallons); 3) Specific solvents, catalysts, and thinners used; 4) Volume of each solvent, catalyst, and thinner (gallons) used. [District Rule 4604] Federally Enforceable Through Title V Permit

16. Records shall be maintained on a daily basis and shall include the following solvent information: 1) Name of cleaning solvent used; 2) When the solvent is a mixture of different materials that are blended by the operator, the mix ratio of the batch; 3) Volume of each cleaning solvent used (gallons); 4) The type of cleaning activity for each solvent. [District Rule 4604] Federally Enforceable Through Title V Permit

17. All records shall be maintained on site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070, and 4604] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1330-7-5

EXPIRATION DATE: 09/30/2017

EQUIPMENT DESCRIPTION:
SHEET ROLL COATER SYSTEM CONSISTING OF A WAGNER ROLL COAT MACHINE WITH A VOC CAPTURE ENCLOSURE AND A 12.5 MMBTU/HR WAGNER PAINT CURING OVEN WITH A 2.6 MMBTU/HR JO ROSS ENGINEERING DIRECT FLAME AFTERBURNER

PERMIT UNIT REQUIREMENTS

1. A continuous recording device shall be installed on the afterburner chamber indicating the temperature at the end of the afterburner chamber. [District Rules 2201 and 4604; and 40 CFR Part 64] Federally Enforceable Through Title V Permit

2. The afterburner chamber shall be preheated to 1,250 degrees Fahrenheit prior to the introduction of VOC contaminated gases into the paint curing oven serving the roll coating system. [District Rules 2201 and 4604; and 40 CFR Part 64] Federally Enforceable Through Title V Permit

3. The afterburner chamber must be maintained at or above 1,250 degrees Fahrenheit during the entire operation of the roll coating system. [District Rules 2201 and 4604; and 40 CFR Part 64] Federally Enforceable Through Title V Permit

4. The paint curing oven and afterburner shall be fired exclusively on natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit

5. The destruction efficiency of the afterburner, for VOC emissions from the roll coating system, shall not be less than 95% by weight. [District Rule 2201] Federally Enforceable Through Title V Permit

6. Particulate matter emissions from any combustion source shall not exceed 0.1 grains/dscf (calculated to 12% carbon dioxide). [District Rule 4301] Federally Enforceable Through Title V Permit

7. The PM10 emissions rate from the roll coating system shall not exceed 12.0 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

8. The SOx emissions rate from the roll coating system shall not exceed 0.8 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

9. The NOx emissions rate from the roll coating system shall not exceed 50.7 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

10. The CO emissions rate from the roll coating system shall not exceed 520.0 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

11. The VOC emissions rate from the roll coating system shall not exceed 76.6 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit

12. The total NOx emissions from the curing oven and afterburner of the roll coating system shall not exceed: 3,245 pounds in the 1st quarter, 3,296 pounds in the 2nd quarter, 3,346 pounds in the 3rd quarter, and 3,346 pounds in the 4th quarter. [District Rule 2201] Federally Enforceable Through Title V Permit

13. The total VOC emissions from the roll coating system shall not exceed: 1,920 pounds in the 1st quarter, 4,387 pounds in the 2nd quarter, 5,056 pounds in the 3rd quarter, and 2,893 pounds in the 4th quarter. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
14. VOC emissions from this operation shall be controlled by a VOC emission capture and control device with a minimum overall control efficiency of 90% (by weight) and the VOC emission control system shall reduce VOC emissions, at all times, to a level which would have been achieved through the use of materials compliant with the applicable requirements of Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit

15. All solvent cleaning activities shall be performed using solvents with VOC contents not exceeding any of the following limits unless such cleaning operations are performed within the control of an APCO-approved emission control system that meets the requirements of District Rule 4604 (9/20/07): (a) Product cleaning during manufacturing process or surface preparation for coating application: 25 g/l (0.21 lb/gal); (b) Repair and maintenance cleaning: 25 g/l (0.21 lb/gal); (c) Cleaning of sheet coater for three-piece cans: 250 g/l (2.3 lb/gal). [District Rule 4604] Federally Enforceable Through Title V Permit

16. Cleaning activities that use solvents with a VOC content greater than 25 g/l (0.21 lb/gallon) shall be performed by one or more of the following methods: 1) Wipe cleaning; 2) Application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; 3) Non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or 4) Solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. An operator cleaning coating application equipment that is not spray application equipment may use an alternative cleaning method other than those listed above if the alternative cleaning method is approved by the District and Environmental Protection Agency (EPA). [District Rule 4604] Federally Enforceable Through Title V Permit

17. Solvent shall not be atomized into the open air. This provision shall not apply to the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers described in Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit

18. Permittee shall not use materials with a VOC content greater than 25 g/l (0.21 lb/gal) to clean spray equipment used for the application of coatings unless an enclosed system or equipment proven to be equally effective in controlling emissions is used for cleaning. [District Rule 4604] Federally Enforceable Through Title V Permit

19. A person shall store or dispose of fresh or spent solvents, waste solvent cleaning materials such as cloth, paper, etc; coatings, adhesives; catalysts; and thinners in closed, non-absorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4604] Federally Enforceable Through Title V Permit

20. A person shall not apply any coating except by the use of one or more of the following methods: electrostatic, flow, roll, dip, hand application, HVLP spray, or any other coating method that demonstrates, to the satisfaction of the APCO and the EPA, a coating transfer efficiency of at least 65% as measured using a test method pursuant to Rule 4604. All application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rule 4604] Federally Enforceable Through Title V Permit

21. Operator shall maintain and have available during inspections, a current list of the coatings in use. The list shall include the coating data necessary to evaluate compliance including the following information as applicable: 1) Specific manufacturer's name of coatings, catalysts, and thinners used; 2) Mix ratio of components used; 3) VOC content of each coating, as applied in g/l or lb/gal; 4) VOC content of each catalyst and thinner in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

22. Operator shall maintain and have available during inspections, a current list of solvents in use that provides all data necessary to evaluate compliance including the following information as applicable: 1) The name of the cleaning solvent and its manufacturer's name; 2) VOC content of the solvent in g/l or lb/gal. [District Rule 4604] Federally Enforceable Through Title V Permit

23. The afterburner shall be equipped with a continuous temperature monitoring and recording instrument and be equipped with a device that shuts down the operation if the temperature of the afterburner is not maintained at a minimum operating temperature of 1,250 degree F. [District Rule 4604] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
24. An excursion is deemed to occur when the afterburner temperature drops below the minimum operating temperature of 1,250 degree F. Upon detecting any excursion, the permittee shall investigate the excursion and take corrective action to minimize emissions and prevent recurrence of the excursion as expeditiously as practicable. Any record of an excursion shall be reported by sending a copy of such record to the APCO within 96 hours following the occurrence. Such report shall include an explanation of the cause of the excursion and the corrective action taken. [District Rule 4606 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

25. Permittee shall submit a VOC emission control system Operation and Maintenance (O/M) plan to the APCO, and shall submit a new or modified VOC emission control system O/M plan prior to implementation of an Authority to Construct for a new or modified VOC emission control system. The VOC emission control system O/M plan shall satisfy Rule 4604. [District Rule 4604] Federally Enforceable Through Title V Permit

26. The operator shall source test the VOC emission collection device and the connected afterburner to determine the capture efficiency of the collection device and control efficiency of the afterburner at least once every twelve (12) months. Source testing of the VOC emission collection device and the connected afterburner shall be performed within 24 hours of each source test. [District Rule 4604] Federally Enforceable Through Title V Permit

27. Source testing for VOC capture and control efficiency of the VOC emission collection device and connected afterburner shall be performed under conditions representative of normal operating conditions using non-compliant coating (if applicable) and under conditions specified in the Permit-To-Operate. [District Rule 4604] Federally Enforceable Through Title V Permit

28. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit

29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit

30. The capture efficiency of the VOC emission control system's collection device shall be determined according to EPA's "Guidelines for Determining Capture Efficiency," January 9, 1995 and 40 CFR 51, Appendix M, Methods 204-204F, as applicable, or any other method approved by EPA, ARB, and the District. [District Rule 4604] Federally Enforceable Through Title V Permit

31. The control efficiency of the VOC emission control system's afterburner shall be determined using EPA Method 2, 2A, or 2D for measuring flow rates and EPA Methods 25, 25A, or 25B for measuring total gaseous organic concentrations at inlet and outlet of the afterburner. EPA Method 18 or ARB Method 422 shall be used to determine the emissions of exempt compounds. [District Rule 4604] Federally Enforceable Through Title V Permit

32. The overall VOC capture and control efficiency shall be determined utilizing the latest source test results and the following equation: CE (Capture and Control) = [CE (Capture) x CE (Control)] / 100. Where: CE (Capture and Control) is the overall capture and control efficiency (in percent); CE (Capture) is the capture efficiency of the collection device (in percent); CE (Control) is the control efficiency of the afterburner (in percent). [District Rule 4604] Federally Enforceable Through Title V Permit

33. When required, the VOC content of coating(s), as applied, and of solvents shall be determined by United States Environmental Protection Agency (EPA) Test Method 24 or 24A, or South Coast Air Quality Management District (SCAQMD) Method 304 (Determination of Volatile Organic Compounds in Various Materials) or by using the manufacturer's product formulation data and the formula for "Grams of VOC per liter of Material" as defined in District Rule 4604. If the coating/solvent manufacturers provide certification that the previously mentioned methods are used to determine the VOC content, copies of the coating/solvent product data sheets and the certifications may be maintained, used to calculate the VOC content of the coating, as applied, and shall be considered compliance with this condition. [District Rule 4604] Federally Enforceable Through Title V Permit
34. When required, the content of exempt halogenated VOCs shall be determined by using the California Air Resources Board (ARB) Test Method 432 or SCAQMD Test Method 303 (Determination of Exempt Compounds) on an annual basis, or by using the manufacturer’s product formulation data and the formula for "Grams of VOC per liter of Material" as defined in District Rule 4604. If the coating/solvent manufacturers provide certification that the previously mentioned methods are used to determine the VOC content, copies of the coating/solvent product data sheets and the certifications may be maintained, used to calculate the VOC content of the coating, as applied, and shall be considered compliance with this condition. [District Rule 4604] Federally Enforceable Through Title V Permit

35. Records shall be maintained on a daily basis and shall include the following coating information: 1) Specific coating used and the mix ratio of components added to the coating material prior to application; 2) Volume of coatings applied (gallons); 3) Specific solvents, catalysts, and thinners used; 4) Volume of each solvent, catalyst, and thinner (gallons) used. [District Rule 4604] Federally Enforceable Through Title V Permit

36. Records shall be maintained on a daily basis and shall include the following solvent information: 1) Name of cleaning solvent used; 2) When the solvent is a mixture of different materials that are blended by the operator, the mix ratio of the batch; 3) Volume of each cleaning solvent used (gallons); 4) The type of cleaning activity for each solvent. [District Rule 4604] Federally Enforceable Through Title V Permit

37. Permittee shall maintain daily records of the temperature in the afterburner chamber which will demonstrate continuous operation and compliance of the emission control system during periods of emission-producing activities. [District Rule 4604 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

38. All records shall be maintained on site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070, 2520, 4604, and 40 CFR Part 64] Federally Enforceable Through Title V Permit

39. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR Part 64] Federally Enforceable Through Title V Permit

40. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR Part 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

41. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR Part 64.9. [40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2080] Federally Enforceable Through Title V Permit

2. The fume incinerator shall be preheated prior to operating the paint bake oven. [District Rule 2080] Federally Enforceable Through Title V Permit

3. The paint baking oven shall not be operated without the simultaneous operation of the fume incinerator. [District Rule 2089] Federally Enforceable Through Title V Permit

4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: GREIF INDUSTRIAL PACKAGING & SERVS LLC
Location: 2400 COOPER AVE, MERCED, CA 95344
N-1330-8-1: Rev 8 2012 3:59PM – GONZALEZ
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1330-9-1

EXPIRATION DATE: 09/30/2017

EQUIPMENT DESCRIPTION:
5.1 MMBTU/HR DEVILBISS PAINT BAKE OVEN SERVED BY A FUME INCINERATOR

PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2080] Federally Enforceable Through Title V Permit

2. The fume incinerator shall be preheated prior to operating the paint bake oven. [District Rule 2080] Federally Enforceable Through Title V Permit

3. The paint baking oven shall not be operated without the simultaneous operation of the fume incinerator. [District Rule 2080] Federally Enforceable Through Title V Permit

4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2080] Federally Enforceable Through Title V Permit

2. The fume incinerator shall be preheated prior to operating the paint bake oven. [District Rule 2080] Federally Enforceable Through Title V Permit

3. The paint baking oven shall not be operated without the simultaneous operation of the fume incinerator. [District Rule 2080] Federally Enforceable Through Title V Permit

4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
PERMIT UNIT: N-1330-12-1

PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2080] Federally Enforceable Through Title V Permit

2. Electroplating tank shall not be used without the simultaneous operation of the fume scrubber. [District Rule 2080] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
PERMIT UNIT: N-1330-15-2  
EXPIRATION DATE: 09/30/2017

EQUIPMENT DESCRIPTION:
8.4 MM BTU/HR HURST MODEL S4-200-150 BOILER WITH AN INDUSTRIAL COMBUSTION LOW NOX BURNER AND INDUCED FLUE GAS RECIRCULATION

PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit

2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

3. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201, 4320 and 4801] Federally Enforceable Through Title V Permit

4. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the unit shall be installed, utilized and maintained. [District Rules 2201, 4305, and 4306] Federally Enforceable Through Title V Permit

5. Maximum annual heat input of the unit shall not exceed 30 billion Btu per calendar year. [District Rules 2201, 4305 and 4306] Federally Enforceable Through Title V Permit

6. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit

7. Emissions rates from the natural gas-fired unit shall not exceed any of the following limits: 30 ppmv NOx @ 3% O2 or 0.036 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 100 ppmv CO @ 3% O2 or 0.073 lb-CO/MMBtu, or 10 ppmv @ 3% O2 0.0042 lb-VOC/MMBtu. [District Rules 2201, 4301, 4305, and 4306] Federally Enforceable Through Title V Permit

8. The flue gas recirculation valve(s) setting shall be monitored at least on a weekly basis. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last week. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

9. The acceptable settings for the flue gas recirculation valve(s) shall be established by source testing this unit or other representative units per Rule 4305 and as approved by the District. The normal range/level shall be that for which compliance with applicable NOx and CO emissions rates have been demonstrated through source testing at a similar firing rate. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

10. Normal range or level for the flue gas recirculation valve(s) settings shall be re-established during each source test required by this permit. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.
11. If the flue gas recirculation valve(s) setting is less than the normal range/level, the permittee shall return the flue gas recirculation valve(s) setting to the normal range/level as soon as possible, but no longer than 1 hour of operation after detection. If the flue gas recirculation valve(s) setting is not returned to the normal range/level within 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour, and conduct a source test within 60 days of the first exceedance, to demonstrate compliance with the applicable emission limits at the new flue gas recirculation valve(s) setting. A District-approved portable analyzer may be used in lieu of a source test to demonstrate compliance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

12. The permittee shall maintain records of the date and time of flue gas recirculation valve(s) settings, the observed setting, and the firing rate at the time of the flue gas recirculation valve(s) setting measurements. The records must also include a description of any corrective action taken to maintain the flue gas recirculation valve(s) setting within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

13. During the 36-month source testing interval, the owner/operator shall have unit tuned at least twice each calendar year, from four to eight months apart, in which it operates, by a technician that is qualified, to the satisfaction of the APCO, in accordance with the procedure described in Rule 4304 (Equipment Tuning Procedure for Boilers, Steam Generators, and Process Heaters). [District Rule 4306] Federally Enforceable Through Title V Permit

14. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for that calendar year. No tune-up is required for any unit that is not operated during that calendar year; this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is completed the unit shall be shutdown. [District Rule 4306] Federally Enforceable Through Title V Permit

15. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

16. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

17. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

18. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit

19. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

20. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

21. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

22. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
23. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit

24. On and after January 1, 2014, the permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320] Federally Enforceable Through Title V Permit

25. Records of monthly and annual heat input of the unit shall be maintained. [District Rules 2201, 4305, and 4306] Federally Enforceable Through Title V Permit

26. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306] Federally Enforceable Through Title V Permit

27. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

28. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320]